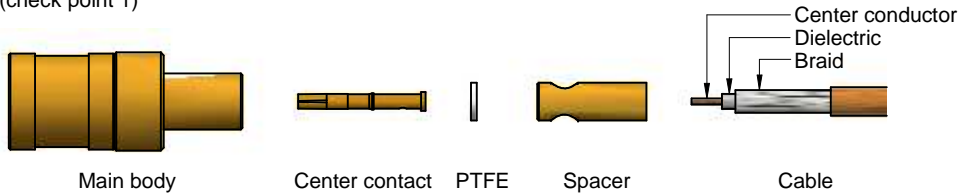


Step 1. Prepare connector components and strip coaxial cable according to given dimensions (check point 1)



Assembly Method :

Center contact : Soldered
Outer contact : Crimp

Crimp Tool PN : 600600

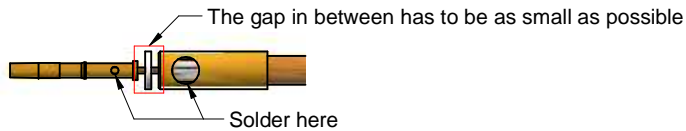
Crimp Head PN : 60060060101



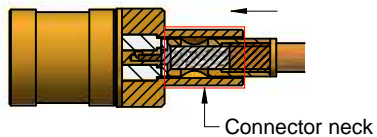
Step 2. Slide spacer onto cable until cable jacket meet spacer inner structure
Place PTFE onto cable dielectric then push center contact onto cable center conductor



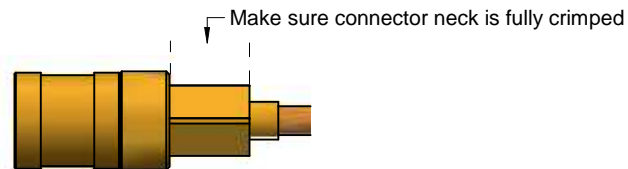
Step 3. Solder cable center conductor and cable braid using minimum amount of solder paste through solder hole on center contact and spacer (check point 2)



Step 4. Push cable with center contact into connector main body

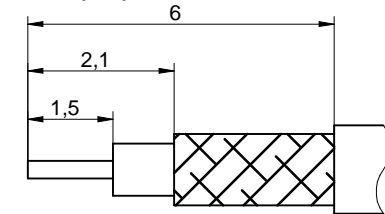


Step 5. Crimp connector neck with tool Hex size : .128" (check point 3)



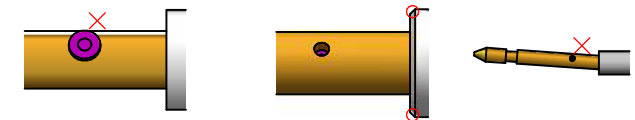
Cable Type : Flexible Cable RG178/RG196

Cable Strip Dimensions (mm) :



Check Point :

1. No components damaged and no cable braid split after stripping
2. No excess solder, melt dielectric, and misaligned center contact after assembling



3. No significant dog ear after crimping



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CREATED
BMa

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JCh

DESCRIPTION

Assembly instructions

616 460 211 104 20

REVISION

STATUS

DATE

2020-03-05

BUSINESS UNIT

eiCan