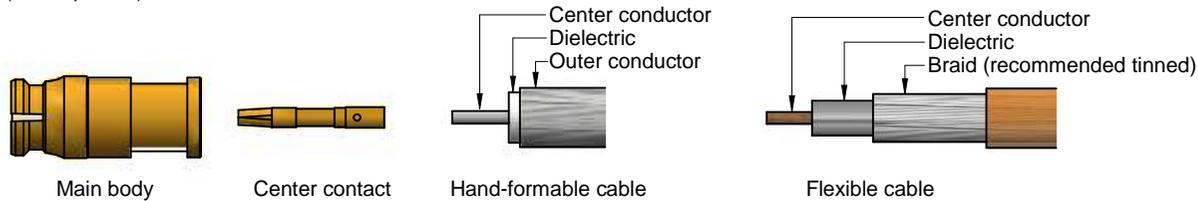
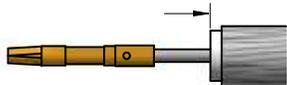


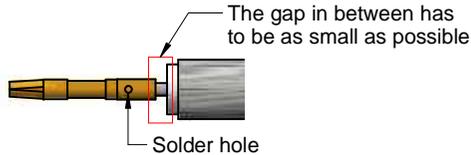
Step 1. Prepare connector components and strip coaxial cable according to given dimensions (check point 1)



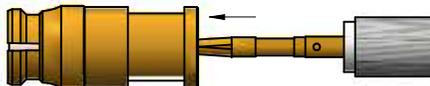
Step 2. Insert cable center conductor into center contact



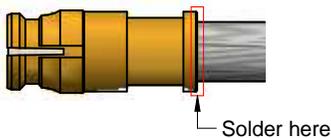
Step 3. Solder center contact to cable center conductor using minimum amount of solder paste through solder hole (check point 2)



Step 4. Insert prepared cable into connector main body until the end (check point 3)



Step 5. Solder either outer conductor of hand-formable cable or braid of flexible cable at connector with minimum amount of solder paste in 360 degree (check point 4)

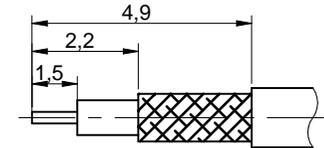


Assembly Method :

Center contact : Soldered
Outer contact : Soldered

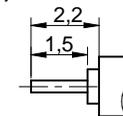
Cable Type : Flexible cable .085"/.086"

Cable Strip Dimensions (mm) :



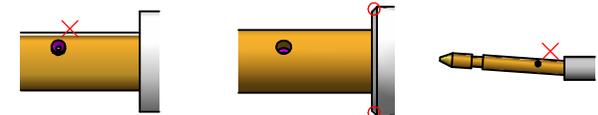
Cable Type : Hand-formable cable .085"/.086"

Cable Strip Dimensions (mm) :



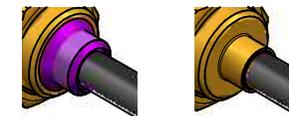
Check Point :

1. No components damaged and no cable split after stripping
2. No excess solder, melt dielectric, and misaligned center contact after assembling



3. Avoid damage cable when pushing into connector body
Use gauge kit to check interface if necessary

4. No excess or lack solder



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CREATED
BMa

CHECKED
JCh

DESCRIPTION

Assembly instructions

601 290 111 208 20

REVISION

STATUS

DATE

2020-03-09

BUSINESS UNIT

eiCan