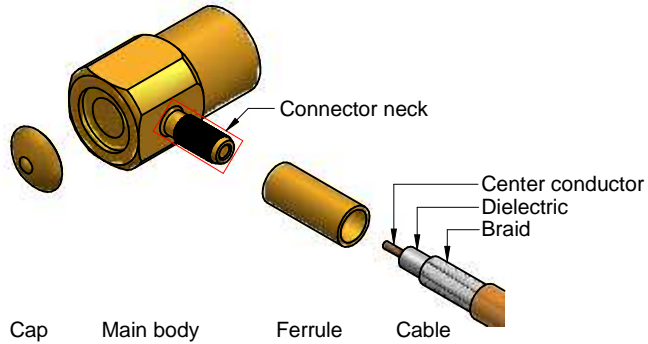
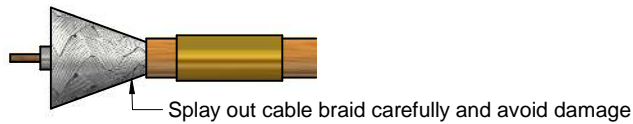


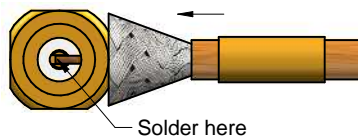
**Step 1.** Prepare connector components and strip coaxial cable according to given dimensions (check point 1)



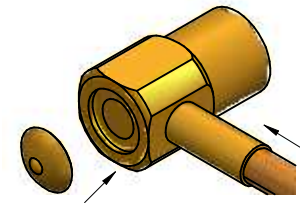
**Step 2.** Please slide ferrule onto cable and splay out cable braid



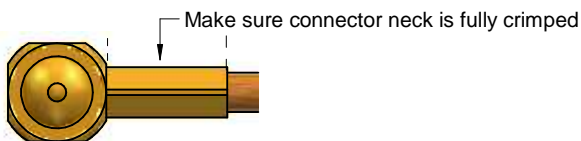
**Step 3.** Insert cable into connector main body until cable center conductor sit inside of solder slot. Solder cable center conductor to slotted center contact (check point 2)



**Step 4.** Cover cable braid over connector neck and push ferrule toward main body. Presses the cap onto connector body until neat and flat (check point 3)



**Step 5.** Crimp ferrule with tool hex size : .1" (check point 4)



**Assembly Method :**

Center contact : Soldered  
Outer contact : Crimp

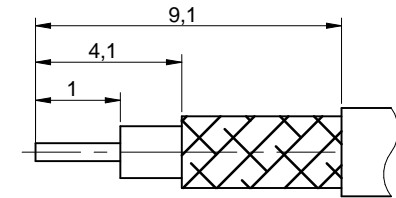
**Crimp Tool PN :** 600600

**Crimp Head PN :** 60060060101



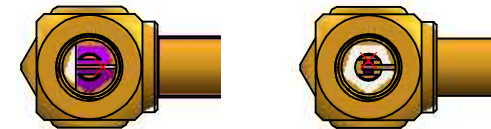
**Cable Type :** Flexible Cable RG178/RG196

**Cable Strip Dimensions (mm) :**



**Check Point :**

1. No components damaged and no cable split after stripping
2. No excess or lack solder flow, no evidence of melting



3. Remove or cut exposed cable braid with scissor or utility knife



4. No significant dog ear after crimping



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CREATED  
BMa

CHECKED  
JCh

DESCRIPTION

**Assembly instructions**

**616 360 211 104 20**

REVISION

STATUS

DATE

2020-03-04

BUSINESS UNIT

eiCan