

# Gleanergy Multi-Source Energy Harvesting Demo Board with Battery Chargers and Life-Extenders for Use with DC2321A Dust Demo Board

## DESCRIPTION

Demonstration circuit 2344A development platform is a versatile Energy Harvesting Demo Board that is capable of accepting solar, thermal, and piezoelectric energy sources or any high impedance AC or DC source. The board contains four independent power circuits consisting of the following EH ICs:

- **LTC3106** – 300mA, Low Voltage Buck-Boost Converter with PowerPath™ and 1.5µA Quiescent Current
- **LTC3107** – Ultralow Voltage Energy Harvester and Primary Battery Life Extender
- **LTC3330** – Nanopower Buck-Boost DC/DC with Energy Harvesting Battery Life Extender
- **LTC3331** – Nanopower Buck-Boost DC/DC with Energy Harvesting Battery Charger
- **LTC2935-2** – Ultralow Power Supervisor with Power-Fail Output Selectable Thresholds

The DC2344A demo board is designed to connect to a DC2321A, a Dust mote wireless sensor node demo board which monitors the batteries and the status signals of each IC.

The DC2344A hosts two types of energy harvesting transducers (thermoelectric generator and solar cells). A terminal block is used for connecting an external piezoelectric transducer or any other high impedance AC source to this board. In addition to the provided sources, input turrets allow the user to connect external transducers to the board.

As a backup power supply, the board holds a primary battery and a secondary battery which can be easily routed to any of the applicable ICs.

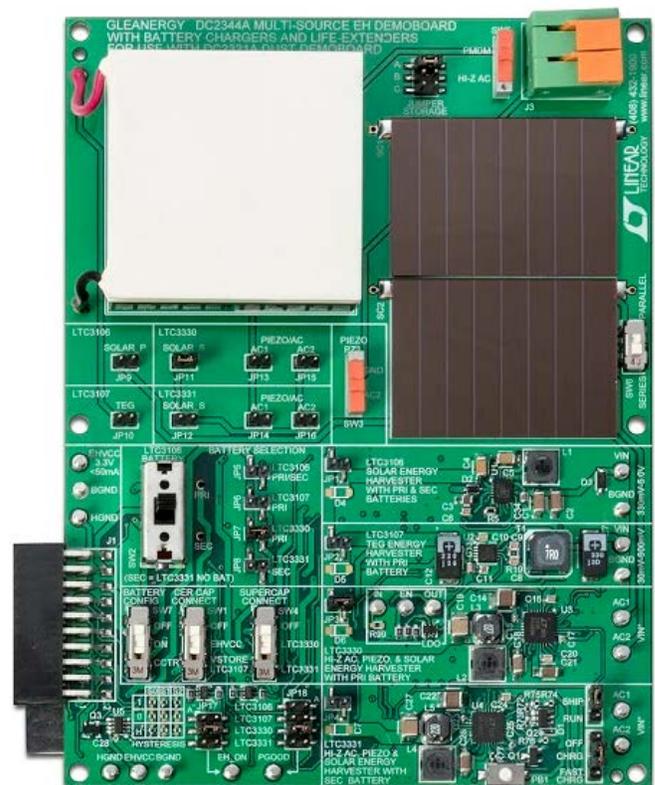
The board hosts groups of switches, jumpers, and resistors which allow its operation be configured in various ways. As a result, the system is very customizable and can be modified to meet the user's needs. This compatibility makes it a perfect evaluation tool for any low power energy harvesting system.

Please refer to the individual IC data sheets for the operation of each power management circuit. The application section of this demo manual describes the system level functionality of this board and the various ways it can be used in early design prototyping.

**Design files for this circuit board are available at <http://www.linear.com/demo/DC2344A>**

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## BOARD PHOTO



**Figure 1. DC2344A in the Gleanergy Energy Harvesting Demonstration Kit for EH Wireless Sensor Nodes**

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## BOARD LAYOUT ORGANIZATION DIAGRAM

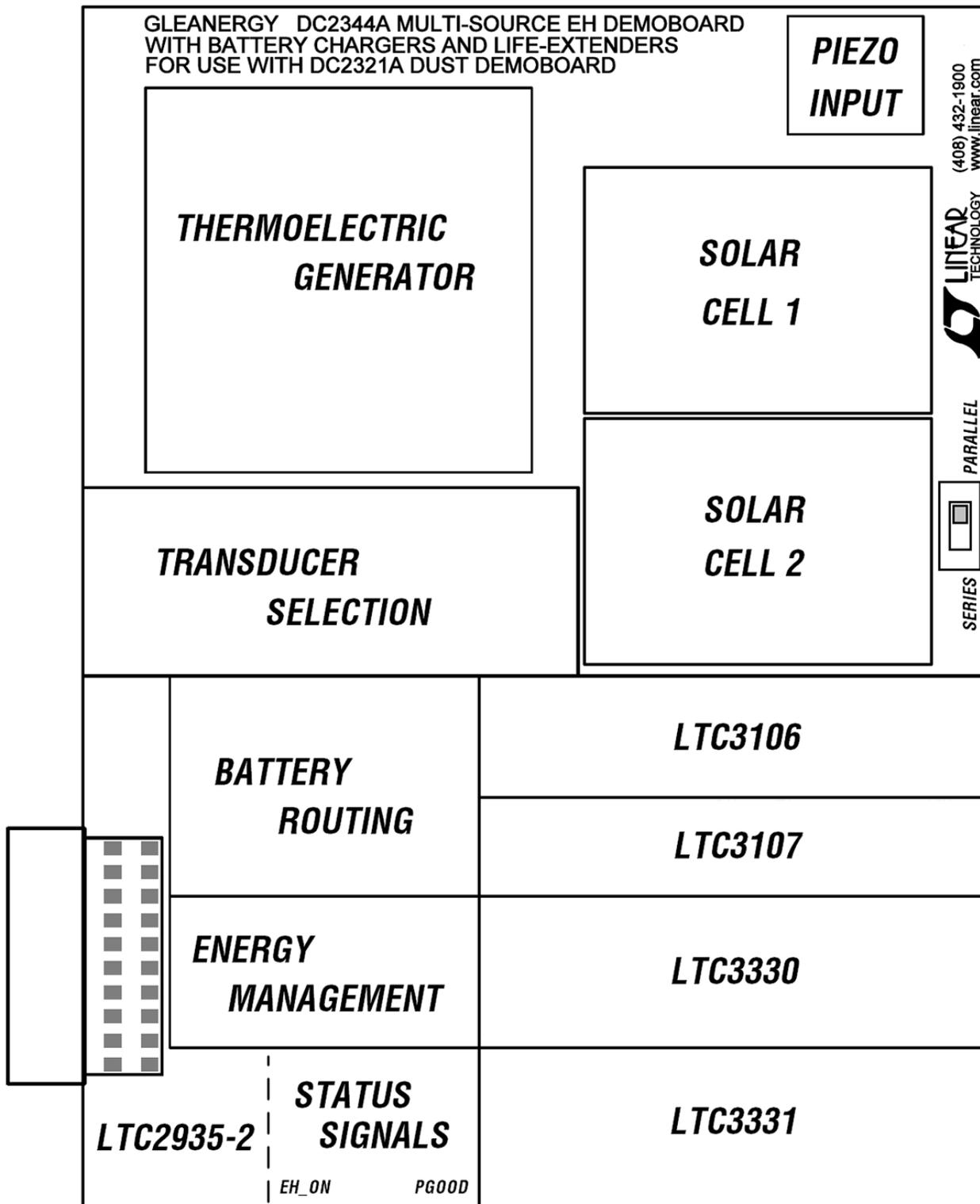


Figure 2. Board Layout Organization Diagram

## SPECIFICATIONS

TYPE	PART	PARAMETER	CONDITIONS	MIN	TYPICAL/ DEFAULT	MAX	UNITS	NOTES	
IC	LTC3106	V <sub>IN</sub>	Backup Power Source Available	0.33		6	V		
			Backup Power Source Unavailable	0.85					
		V <sub>OUT</sub>		1.8	3.3	5	V		Set Using R6-R9, See Table 10
		V <sub>STORE</sub>			2.07	4	4	V	Set Using R10-R13, See Table 11
	LTC3107	V <sub>IN</sub>			30		500	mV	Input to Transformer
		V <sub>OUT</sub>			V <sub>BAT</sub> - 0.23		V <sub>BAT</sub> - 0.03	V	Min = Battery Powering Load Max = EH Powering Load
	LTC3330	V <sub>AC1</sub> &V <sub>AC2</sub>			4		19	V	
			I <sub>AC1</sub> &I <sub>AC2</sub>		-50		50	mA	
		V <sub>OUT</sub>			1.8	3.3	5	V	Set Using R20-R25, See Table 14
		UVLO	Rising Falling		4 3	7 6	18 17	V	Set Using R38-R45, See Table 16
		LDO_OUT			1.2	3.3	3.3	V	Set Using R26-R31, See Table 12
	LTC3331	V <sub>AC1</sub> &V <sub>AC2</sub>			4		19	V	
			I <sub>AC1</sub> &I <sub>AC2</sub>		-50		50	mA	
		V <sub>OUT</sub>			1.8	3.3	5	V	Set Using R46-R51, See Table 14
		UVLO	Default Rising Default Falling		4 3	7 6	18 17	V	
		V <sub>FLOAT</sub>			3.45	4.0	4.2	V	Set Using R52-R57, See Table 13
		V <sub>LBD</sub>			2.04	2.70	3.20	V	See LTC3331 Data Sheet for More Information About These Levels
		V <sub>LBC_BAT_IN</sub>			2.35	3.03	3.53	V	
		V <sub>LBC_BAT_OUT</sub>			3.02	3.70	4.20	V	
Transducer	Solar Cell	Maximum Power	200 Lux 400 Lux 600 Lux 1000 Lux		32 66 93 144		μW	For Single Solar Cell	
	TEG	Power Output	ΔT = 3k ΔT = 5k ΔT = 10k ΔT = 15k		0.23 0.39 1.38 3.20		mW	At Max Power Point	
Battery	Primary	Voltage	(Note 1)	3.08	3	3.8	V	Replace Battery Below Min Level or Modify Circuit Configuration	
	Secondary	Voltage	(Note 2)	3.03	3.6	4.2	V		
Storage	Ceramic Capacitors	Energy Capacity	EHVCC = 3.3V		2.3		mJ	Between 3.3V and the Default 2.25V LTC2935-2 Falling Threshold	
	Supercap	Energy Capacity			37.9		mJ		

The "Typical/Default" column shows data corresponding to the factory configuration of the board where all 0Ω resistors are in their default positions. The min/max columns show the minimum or maximum allowable levels.

**Note 1:** Because the output voltage of the LTC3107 is dependent on the battery voltage, V<sub>OUT\_LTC3107</sub> will be too low to reach the default 2.85V ground-switching threshold if the primary battery is below 3.08V. Refer to the LTC2935-2 Power Switch Circuit section to modify this threshold, or replace the battery.

**Note 2:** If the secondary battery voltage is below the default 3.03V BAT\_IN connect threshold of the LTC3331, it cannot be connected internally to the IC to be used as a backup source. The battery can still be charged in this state if EH power is available. Alternatively, the connect threshold (V<sub>LBC\_BAT\_IN</sub>) can be changed according to Table 13 or the battery can be replaced.

ASSEMBLY DRAWING

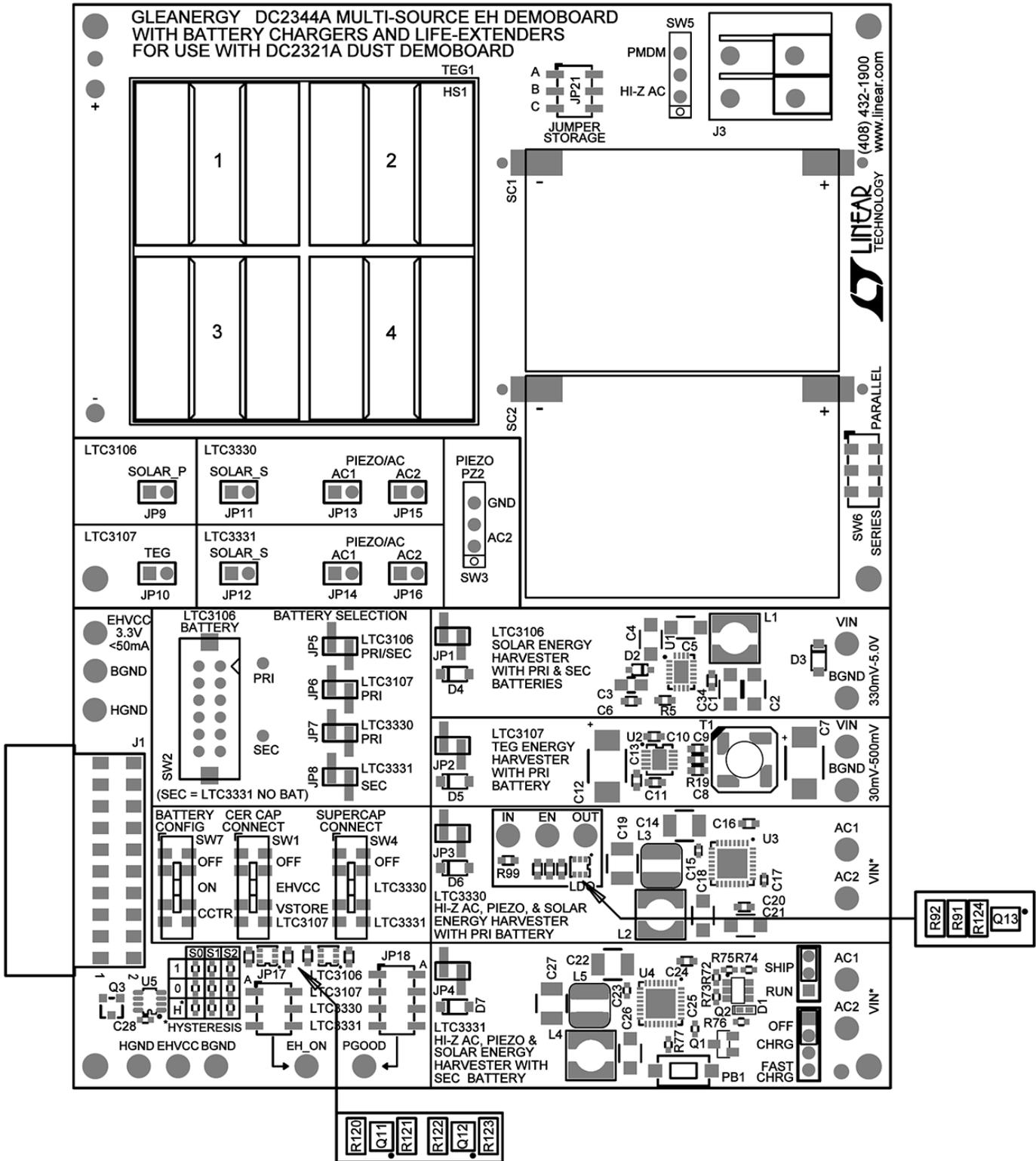


Figure 3. DC2344A Top Assembly Drawing



## QUICK START PROCEDURE

Reference designators for jumpers and default positions for 0Ω resistors are listed on the assembly drawing. Reference designators for 0Ω resistors are listed in Figure 20.

1. Remove the DC2344A from its box and set it on a table where it has access to a reasonable amount of light.

**Table 1. Available Light vs LTC3330 Startup Time**

ILLUMINANCE (LUX)	STARTUP TIME (SEC)
400	75
600	43
800	30
1000	24

Note: startup time is defined as the time taken for a completely discharged circuit to reach the default output switching threshold of 2.85V with the bank of ceramic caps connected to EHVCC.

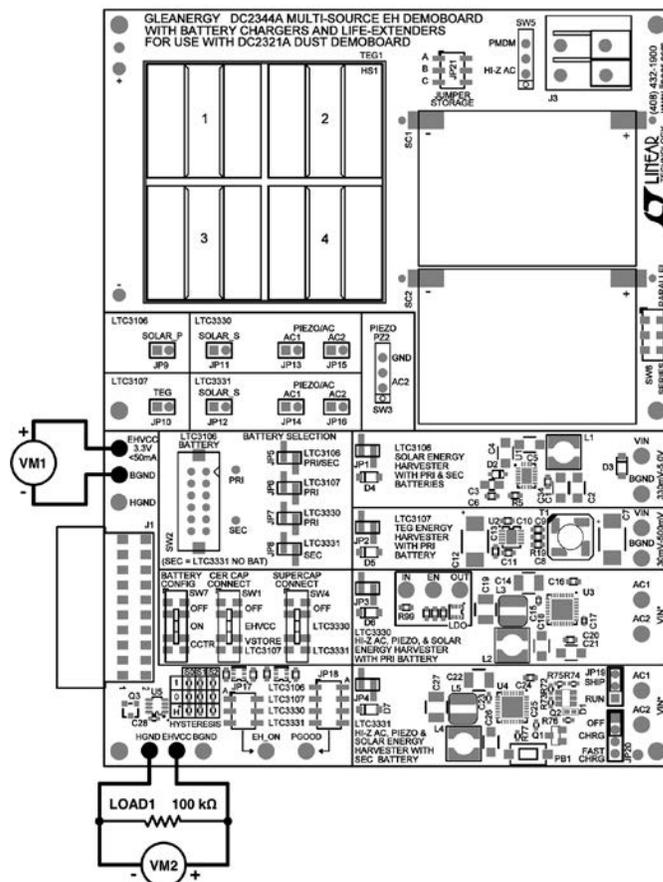
2. All 0Ω resistors should be in their default position (see Figure 4, default resistors have dots). Verify that the jumpers and switches are also in their default setting as follows:

**Table 2. Default Jumper/Switch Configuration**

TYPE	REFERENCE DESIGNATOR	POSITION
JUMPER	JP1 – JP4	Shunt on JP3
	JP5 – JP8	(Not Installed)
	JP9 – JP16	Shunt on JP11
	JP17	Shunt on JP17B
	JP18	Shunt on JP18C
	JP19	SHIP
SWITCH	JP20	OFF
	SW1	EHVCC
	SW2	PRI
	SW3	GND
	SW4	OFF
	SW5	SERIES
	SW7	OFF

3. This configuration ensures that solar power is routed to the LTC3330 and that the output of the LTC3330 is routed to EHVCC. Connect VM1 as shown in Figure 5 and observe that the voltage is rising to, or regulated at, 3.3V.

4. Cover the solar cells with your hand and observe the voltage start to drop. Uncover the solar cells and let VM1 regulate to 3.3V.
5. Connect VM2 and LOAD1 as shown in Figure 5. Cover the solar cells again and observe the voltage on VM2 quickly fall to 0V once VM1 drops past 2.25V. Remove your hand and observe the voltage on VM2 quickly rise to the voltage on VM1 as VM1 rises past 2.85V.
6. While covering the solar cells, set SW7 = “ON” and install JP7 to connect the primary battery to the LTC3330. Observe as the voltage on both meters quickly rises to 3.3V and regulates.
7. Uncover the solar cells and observe that there is no change in output voltage as the IC switches from using battery power to harvested solar power.



**Figure 5. Setup for General DC2344A Test Procedure**

## QUICK START PROCEDURE

8. Reconfigure the board according to Figure 6:
  - a) Move the shunt from JP3 to JP2 in order to route the LTC3107's output to the load. Move the shunt from JP7 to JP6 in order to power the LTC3107 from the primary battery. Move the shunt from JP11 to JP10 in order to route the TEG to the LTC3107's input transformer.
  - b) Move the positive lead of VM2 to the shunt on JP6 in order to measure the voltage of the primary battery. Move the negative lead to BGND.

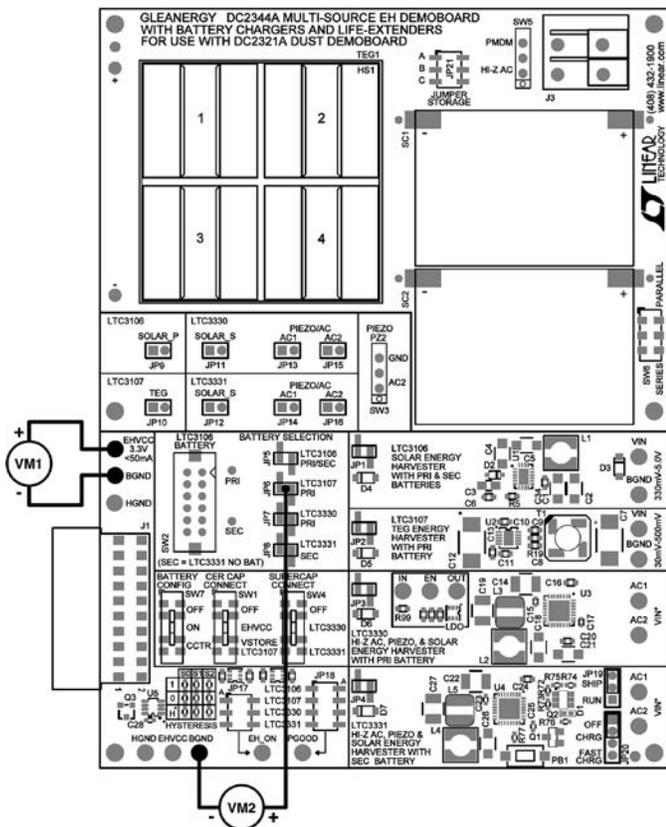


Figure 6. Setup for DC2344A Test Procedure with LTC3107

9. Observe the voltage on VM1 and VM2. The voltage on VM1 should be approximately 230mV below the voltage of VM2.

10. Place a warm object, such as your hand, onto the TEG such that good contact is made across the entire surface. Observe the voltage on VM1 rise to 30mV below the voltage on VM2 as the LTC3107 powers the load using harvested thermal energy. NOTE: if the TEG is already at a temperature near the temperature of the warm object, this step may not work. Either wait for the TEG to cool or use a cold object (such as cold spray) to cool the side of the TEG attached to the heat sink.
11. Remove the warm object and observe the voltage on VM1 fall to approximately 230mV below the voltage of VM2 as the LTC3107 powers the load from its backup battery.

### Optional Continuation with Any Transducer

The source routing flowcharts (Figures 9-11) show how to configure the board for use with any energy harvesting transducer. A user can follow these routing guides to evaluate ICs with the on-board sources or any transducer connected to the board using the input turrets (on the right side of the board) or the terminal block, J3. Additional information on custom configurations using the terminal block can be found in the Custom Transducer Configurations section.

NOTE: IC configurations such as the UVLO windows of the LTC3330 and LTC3331 may need to be changed for use with custom transducers. Refer to Tables 9-16.

1. Reconfigure the board according to Figure 5.
2. Decide which transducer type to use and find the appropriate flowchart. Start at the left of the flowchart and choose settings until a box in the "Configure Demo Board" section is reached.
3. Configure all jumpers and switches listed in the appropriate box. Any jumpers or switches that are not listed in the box are irrelevant for the chosen configuration.
4. Power the energy harvesting transducer and observe the voltage on VM1 and VM2 which should be near 3.3V by default (less for LTC3107).

## OPERATION OVERVIEW

The function of the DC2344A is to provide a low-power wireless application, such as a wireless sensor node, with an uninterrupted power supply which uses as much harvested energy as is available to extend the life of a primary or secondary battery.

The on-board transducers provide energy harvested from the environment, and the batteries serve as a backup supply which can be charged or unused if energy from the transducers is sufficient to power the load.

The four energy-harvesting ICs switch between these sources, using all available harvested energy and as much backup energy as is needed to keep a regulated output.

A supercapacitor and a bank of ceramic capacitors are able to be connected to the board's output in order to store energy, smooth the output, and provide large pulses of current to the load. This helps to ensure that power remains

uninterrupted for pulsed loads such as data transmission events on a wireless sensor node.

An LTC2935-2 low-power manager IC monitors the output voltage and switches the ground on the header (HGND) so that it is connected to the ground reference for the rest of the DC2344A (BGND). This completes the circuit and ensures that the load receives a quickly-rising power supply and also that energy storage is able to gather sufficient energy for the required application before the load begins taking power.

For use with the DC2321A demo application, DC2344A additionally passes buffered IC status signals through the output header. Both batteries can also be routed through coulomb counters on DC2321A and back to DC2344A to power the ICs; this allows the voltage, current, and charge of the batteries to be monitored.

## BLOCK DIAGRAMS

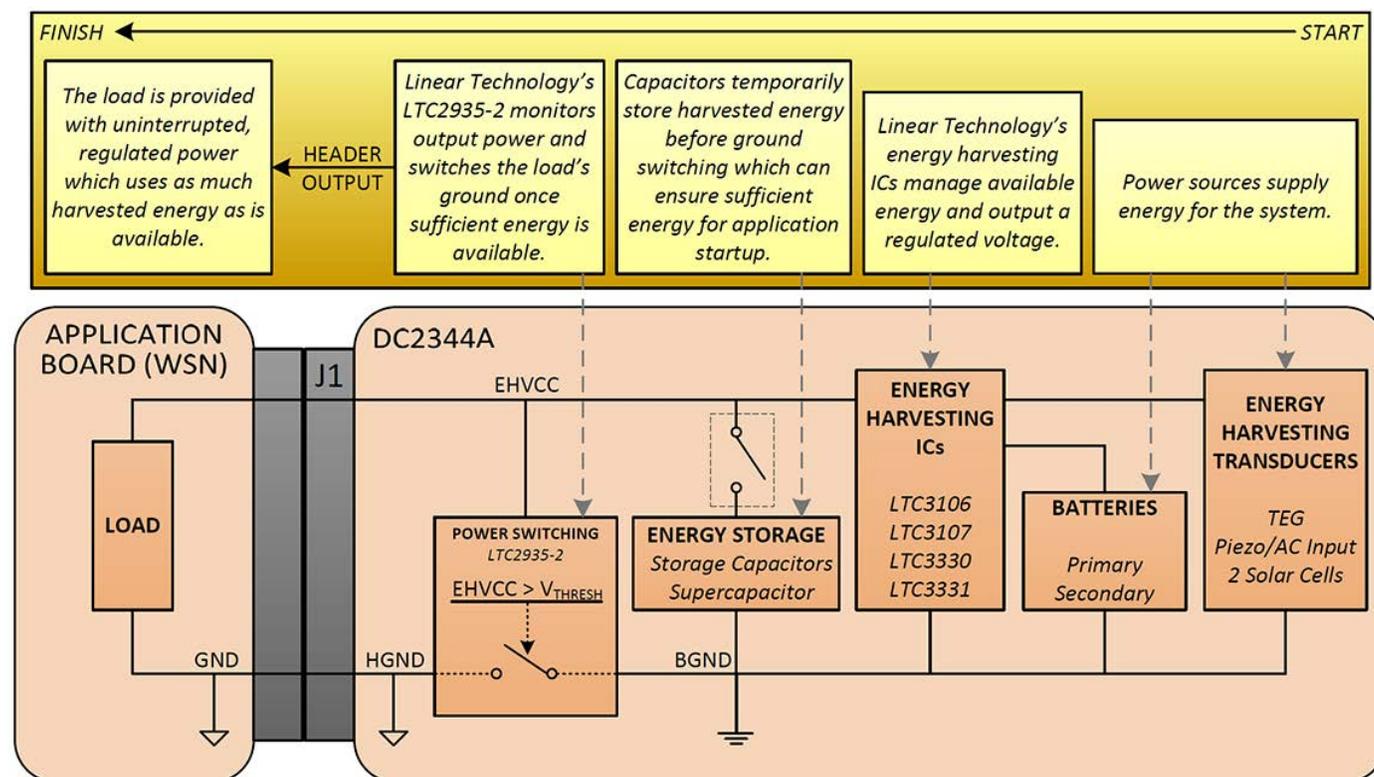


Figure 7. DC2344A Simplified Block Diagram

BLOCK DIAGRAMS

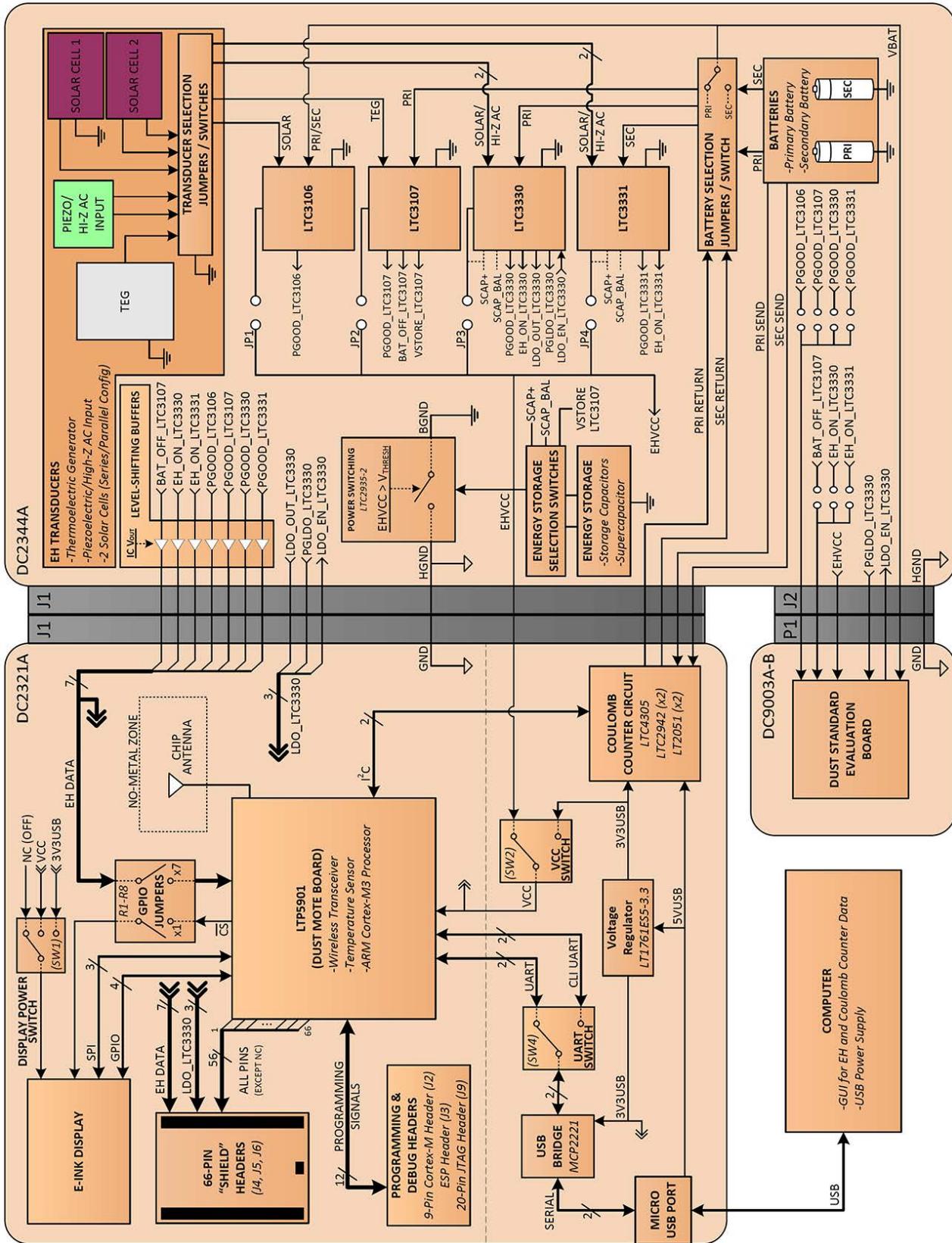


Figure 8. DC2344A Block Diagram

SOURCE ROUTING FLOWCHARTS

SOLAR ENERGY HARVESTING

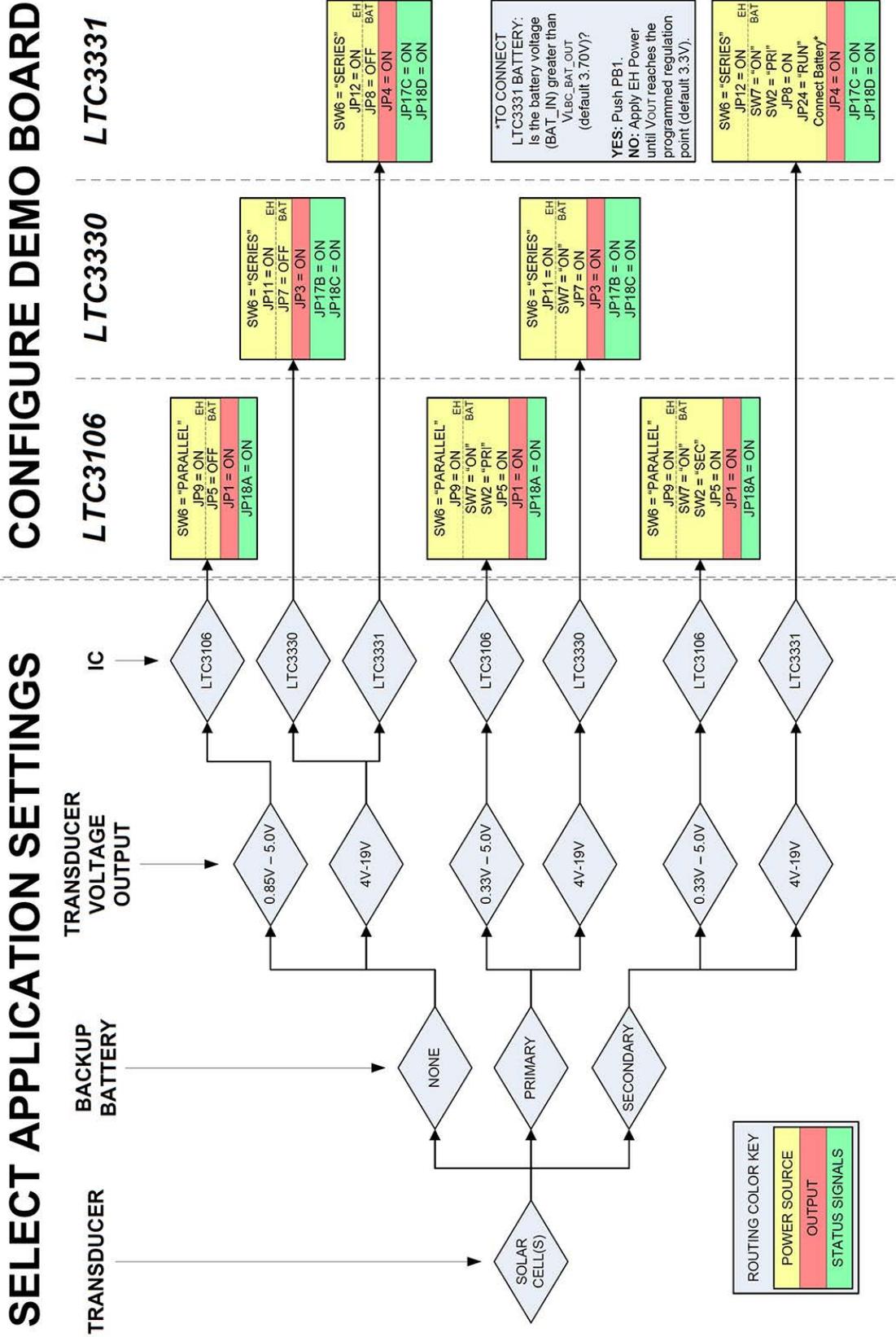


Figure 9. Solar Energy Harvesting Selection and Routing Flowchart

SOURCE ROUTING FLOWCHARTS

# THERMAL ENERGY HARVESTING

## SELECT APPLICATION SETTINGS      CONFIGURE DEMO BOARD

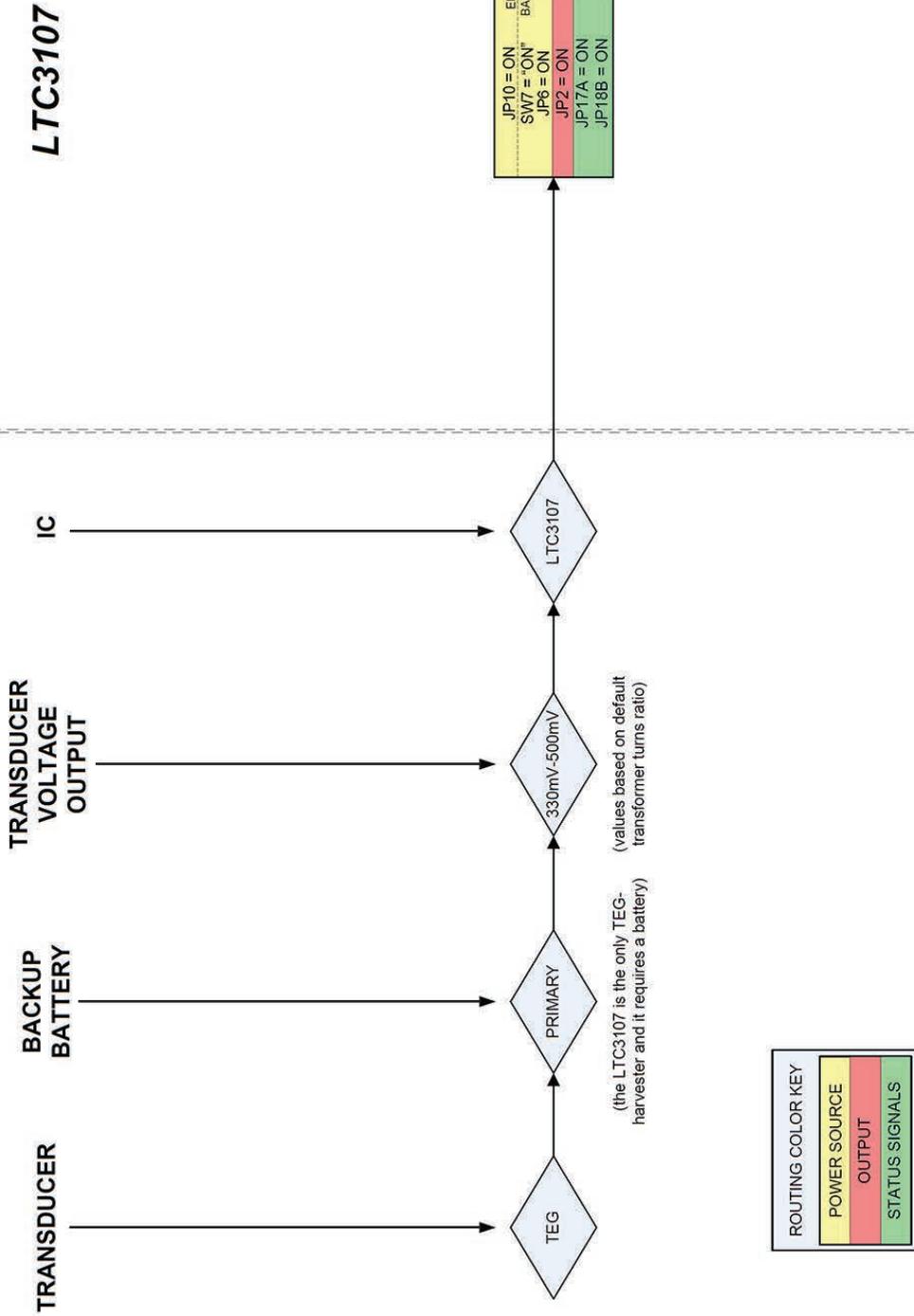


Figure 10. Thermal Energy Harvesting Selection and Routing Flowchart

SOURCE ROUTING FLOWCHARTS

**PIEZO / HI-Z AC ENERGY HARVESTING**  
**SELECT APPLICATION SETTINGS**  
**CONFIGURE DEMO BOARD**

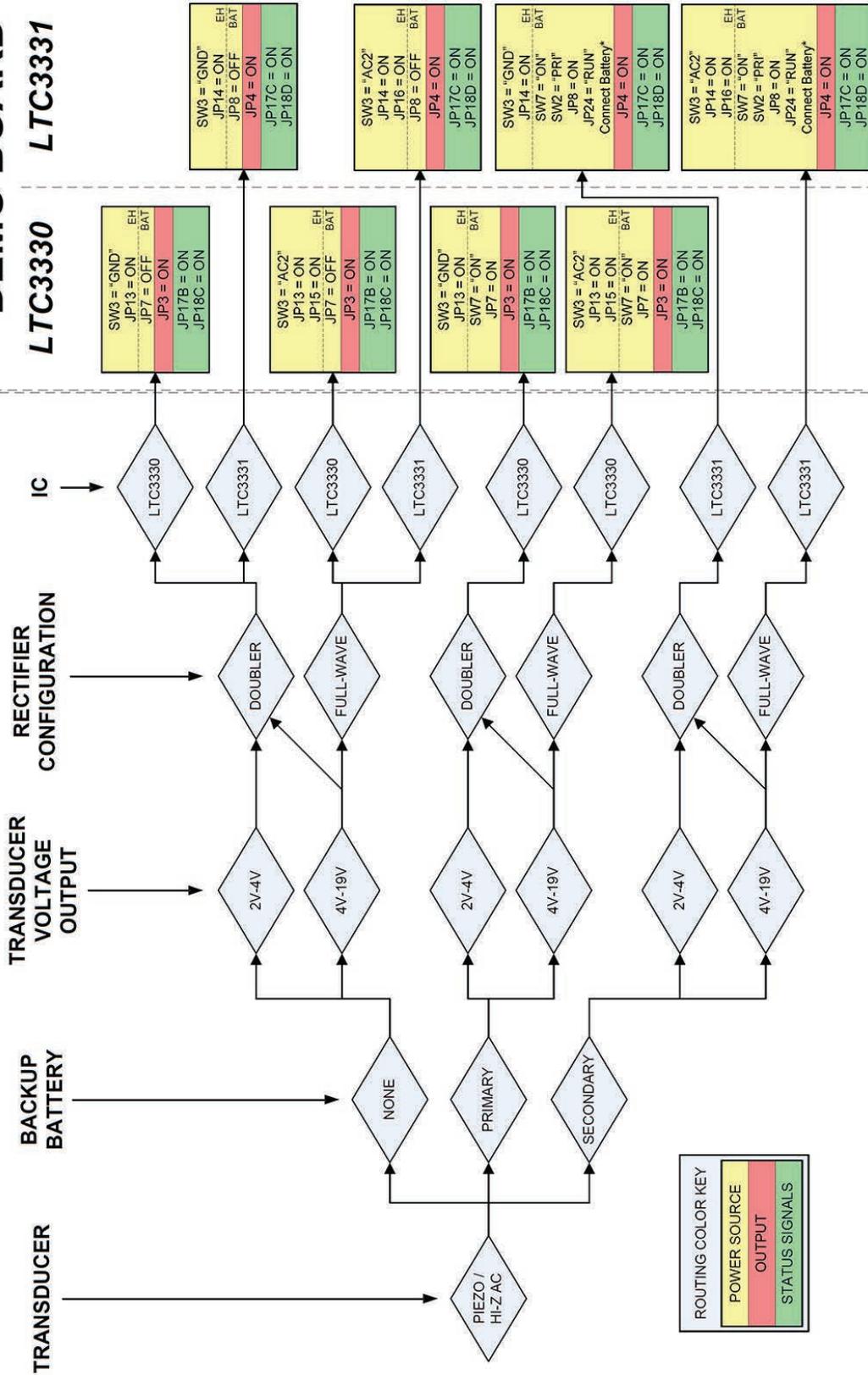


Figure 11. Piezoelectric/High-Impedance AC Energy Harvesting Selection and Routing Flowchart

## POWER SOURCE ROUTING GUIDE

Table 3 shows how to route any given power source to all applicable ICs. Applying the correct configuration for each case will ensure that the output of the source is routed to the input of the IC but, in order to route the output of the IC to the board output (EHVCC), a shunt must still

be installed on the appropriate output-selection jumper (JP1-JP4). In order to monitor the status outputs of the IC using the EH\_ON and PGOOD turrets, the shunts on JP17 and JP18 must also be installed accordingly.

**Table 3. Power Source Routing Guide**

POWER SOURCE TYPE	POWER SOURCE	DESTINATION	CONFIGURATION	NOTES
Energy-Harvesting Transducer	Solar Panel	LTC3106	SW6 = "PARALLEL" JP9 = ON	-
		LTC3330	SW6 = "SERIES" JP11 = ON	-
		LTC3331	SW6 = "SERIES" JP12 = ON	-
	Piezo/AC (Voltage Doubler)	LTC3330	SW3 = "GND" JP13 = ON	If SW3 = GND, Then One Side of the AC Source Is Grounded and Energy Is Harvested in Voltage-Doubler Configuration
		LTC3331	SW3 = "GND" JP14 = ON	
	Piezo/AC (Full-Wave Rectifier)	LTC3330	SW3 = "AC2" JP13 = ON JP15 = ON	If SW3 = "AC2", Then AC2 Serves as a Second Rectified Input and Energy Is Harvested in Full-Wave Rectifier Configuration
		LTC3331	SW3 = "AC2" JP14 = ON JP16 = ON	
TEG	LTC3107	JP10 = ON	-	
Battery	Primary Battery	LTC3106	SW7 = "ON" SW2 = "PRI" JP5 = ON	The Primary Battery Can Power Multiple ICs Simultaneously
		LTC3107	SW7 = "ON" JP6 = ON	
		LTC3330	SW7 = "ON" JP7 = ON	
	Secondary Battery	LTC3106	SW7 = "ON" SW2 = "SEC" JP5 = ON	The Secondary Battery Can Only Power One IC at a Time. Using SW2, It Can Be Connected to Either the LTC3106 or the LTC3331
		LTC3331	SW7 = "ON" SW2 = "PRI" JP8 = ON JP19 = "RUN"  Push PB1 or Apply EH*	

## APPLICATION

### Jumper Functions

**JP1:** Power selection jumper used to route the LTC3106 output to the load.

**JP2:** Power selection jumper used to route the LTC3107 output to the load.

**JP3:** Power selection jumper used to route the LTC3330 output to the load.

**JP4:** Power selection jumper used to route the LTC3331 output to the load.

**JP5:** Battery selection jumper used to route the selected battery to  $V_{STORE}$  on the LTC3106. The LTC3106 is compatible with both primary and secondary batteries. SW2 is used to choose which battery is active. If the secondary battery is chosen to power the LTC3106, the LTC3331 cannot be powered by any battery. However, if the primary battery is chosen to power the LTC3106, the LTC3331 can be powered by the secondary battery.

**JP6:** Battery selection jumper used to route the primary battery to  $V_{BAT}$  on the LTC3107.

**JP7:** Battery selection jumper used to route the primary battery to BAT on the LTC3330.

**JP8:** Battery selection jumper used to route the secondary battery to BAT\_IN on the LTC3331. Note that if SW2 is set to connect the secondary battery to the LTC3106, the secondary battery cannot be connected to the LTC3331.

**JP9:** Transducer selection jumper used to route the solar cells (in parallel) to  $V_{IN}$  on the LTC3106. SW6 should be set to “PARALLEL” when JP9 is installed.

**JP10:** Transducer selection jumper used to route the TEG’s harvested energy to the transformer’s input for the LTC3107.

**JP11:** Transducer selection jumper used to route harvested energy from the solar cells (in series) to AC2 on the LTC3330. SW6 must be set to “SERIES” when JP11 is installed.

**JP12:** Transducer selection jumper used to route harvested energy from the solar cells (in series) to AC2 on the LTC3331. SW6 must be set to “SERIES” when JP12 is installed.

**JP13:** Transducer selection jumper used to route from the PMDM device or alternate high-impedance AC source to AC1 on the LTC3330. With SW3 in the “GND” position, the rectification will be in doubler mode.

**JP14:** Transducer selection jumper used to route from the PMDM device or alternate high-impedance AC source to AC1 on the LTC3331. With SW3 in the “GND” position, the rectification will be in doubler mode.

**JP15:** Transducer selection jumper used to route the PMDM device or alternate high-impedance AC source to AC2 on the LTC3330. SW3 must be in the “AC2” position in order to use JP15 & JP16. This enables a full-wave rectifier configuration between the LTC3330’s AC1 and AC2 inputs.

**JP16:** Transducer selection jumper used to route the PMDM device or alternate high-impedance AC source to AC2 on the LTC3331. SW3 must be in the “AC2” position in order to use JP15 & JP16. This enables a full-wave rectifier configuration between the LTC3331’s AC1 and AC2 inputs.

**JP17A:** Routes the LTC3107 BAT\_OFF signal to the EH\_ON turret and the Dust Header EH\_ON output.

**JP17B:** Routes the LTC3330 EH\_ON signal to the EH\_ON turret and the Dust Header EH\_ON output.

**JP17C:** Routes the LTC3331 EH\_ON signal to the EH\_ON turret and the Dust Header EH\_ON output.

**JP18A:** Routes the LTC3106 PGOOD signal to the PGOOD turret and the dust header.

**JP18B:** Routes the LTC2935-2 PGOOD signal to the PGOOD turret and the dust header. The LTC3017 does not inherently generate its own PGOOD signal, so an LTC2935-2 monitors its output to create a PGOOD signal.

# DEMO MANUAL DC2344A

## APPLICATION

**JP18C:** Routes the LTC3330 PGOOD signal to the PGOOD turret and the dust header.

**JP18D:** Routes the LTC3331 PGOOD signal to the PGOOD turret and the dust header.

**JP19:** Selects the battery storage mode for the secondary battery connected to the LTC3331. In SHIP mode, the battery disconnect switch is forced off to ensure there is no drain on the battery. For operation with the secondary battery, RUN mode must be enabled.

**JP20:** Selects the charging mode for the secondary battery connected to the LTC3331. The charger can be set to OFF (battery life-extension only), CHRГ for a slow charge, or FAST CHRГ for a faster charge using the LTC3331’s external charging circuitry.

**JP21A-JP21C:** Storage for unused jumpers.

**Table 4. Jumper Functions**

GROUP		INDIVIDUAL		
REFERENCE	FUNCTION	REFERENCE	FUNCTION	CONDITIONS/NOTES
JP1-JP4	Route IC Output to Board Output (EHVCC) and Header	JP1	Send V <sub>OUT</sub> from LTC3106 to Output and Header.	-
		JP2	Send V <sub>OUT</sub> from LTC3107 to Output and Header.	
		JP3	Send V <sub>OUT</sub> from LTC3330 to Output and Header.	
		JP4	Send V <sub>OUT</sub> from LTC3331 to Output and Header.	
JP5-JP8	Connect ICs to Their Respective Batteries	JP5	Power LTC3106 from Currently Selected Battery	SW2 Selects Battery
		JP6	Power LTC3107 from Primary Battery	-
		JP7	Power LTC3330 from Primary Battery	-
		JP8	Power LTC3331 from Secondary Battery	SW2 Must Be Set to “PRI”
JP9-JP16	Connect Transducers to Desired Energy-Harvesting ICs	JP9	Connect Solar Power Source to LTC3106	SW6 Must Be Set to “PARALLEL”
		JP10	Connect TEG Power Source to LTC3107	-
		JP11	Connect Solar Power Source to AC2 on LTC3330	SW6 Must Be Set to “SERIES”
		JP12	Connect Solar Power Source to AC2 on LTC3331	
		JP13	Connect Piezoelectric/AC Source to AC1 on LTC3330	-
		JP14	Connect Piezoelectric/AC Source to AC1 on LTC3331	
		JP15	Connect Piezoelectric/AC Source to AC2 on LTC3330	
		JP16	Connect Piezoelectric/AC Source to AC2 on LTC3331	
JP17	Route EH_ON Signal to Turret and Dust Header	JP17A	Connect LTC3107 BAT_OFF Signal to EH_ON Turret and dust header	-
		JP17B	Connect LTC3330 EH_ON Signal to EH_ON Turret and Dust Header	
		JP17C	Connect LTC3331 EH_ON Signal to EH_ON Turret and Dust Header	
JP18	Route PGOOD Signal to Turret and Dust Header	JP18A	Connect LTC3106 PGOOD Signal to PGOOD Turret and Dust Header	-
		JP18B	Connect LTC2935-2 PGOOD Signal to PGOOD Turret and Dust Header	
		JP18C	Connect LTC3330 PGOOD Signal to PGOOD Turret and Dust Header	
		JP18D	Connect LTC3331 PGOOD Signal to PGOOD Turret and Dust Header	
JP19-JP20	LTC3331 Operation	JP19	Toggle “Ship” Mode to Avoid Draining Battery When Not in Use	-
		JP20	Enable Charging or Fast Charging of the Secondary Battery	
JP21	Jumper Storage	-	Store Unused Jumpers	-

## APPLICATION

### Switch Functions

**SW1:** Connects the ten optional energy storage ceramic capacitors directly to EHVCC or  $V_{STORE}$  on the LTC3107. These capacitors can provide short-term power to the system in the event the load has intermittent energy requirements. These capacitors can also be disconnected entirely.

**SW2:** Selects between the primary and secondary batteries for the LTC3106 and connects the same battery to  $V_{BAT}$  on the Dust header (J2). Due to charging capabilities, only one IC can use the secondary battery at any time. Therefore, while the LTC3106 is connected to the secondary battery, the LTC3331 cannot receive battery power. With the switch in its default position, all of the energy-harvesting ICs have the potential to be powered by a battery.

**SW3:** Selects the input mode for the piezoelectric or high-impedance AC energy harvesting source. In the “GND” position, one side of the source is grounded which creates a voltage-doubler configuration for the AC1 inputs of the LTC3330 and LTC3331. When SW3 is in the “AC2” position

and the appropriate jumper is installed (JP15 or JP16), the piezoelectric/AC source will be full-wave rectified across inputs AC1 and AC2.

**SW4:** Connects the supercapacitor storage to either the LTC3330 or the LTC3331.

**SW5:** Configures the terminal block input for use with either a capacitive or non-capacitive high-impedance AC or DC source. In PMDM mode, a capacitor is placed in series with the energy harvesting source for maximum peak-to-peak input with certain AC devices.

**SW6:** Configures the solar cells as either series or parallel. For use with the LTC3106, the solar cells should be in parallel; for the LTC3330 and LTC3331 the solar cells should be in series.

**SW7:** Connects/disconnects both the primary and secondary batteries from the board. In the “CCTR” position, batteries are routed through the coulomb counters on DC2321A for monitoring. Connected batteries must be routed to ICs using JP5-JP8.

**Table 4. Jumper Functions**

REFERENCE	NAME	FUNCTION	POSITION	RESULT	NOTES	
SW1	ENERGY STORAGE	Select Mode for Optional Energy Storage	0	OFF	Optional Energy Storage Disabled	-
			1	EHVCC	Any $V_{OUT}$ Routed to the Header Uses Optional Energy Storage	
			2	VSTORE_LTC3107	LTC3107's $V_{STORE}$ Function Uses Optional Energy Storage	
SW2	LTC3106 BATTERY	Select Between Batteries for LTC3106	0	PRI	LTC3106 Uses Primary Battery, LTC3331 Uses Secondary	Battery Must Still Be Routed with Jumper
			1	SEC	LTC3106 Uses Secondary Battery, LTC3331 Uses No Battery	
SW3	PIEZO PZ2	Select Input Configuration for Piezo/AC Sources	0	GND	Piezoelectric/AC Sources Have Their PZ2 Input Grounded for Voltage Doubler Configuration	JP15 & JP16 Route the Enabled Signal to AC2 on LTC3330 & LTC3331
			1	AC2	Piezoelectric/AC Sources Can Be Routed to AC2 for Full Wave Rectification Configuration Across AC1 and AC2	
SW4	SUPERCAP BALANCER	Connect the Supercapacitor to the Output of an IC	0	OFF	Supercapacitor Balancer and Storage Disabled	R96-R98 Must Be Populated for Active Balancing
			1	LTC3330	LTC3330's Supercapacitor Storage Enabled	
			2	LTC3331	LTC3331's Supercapacitor Storage Enabled	
SW5	AC SOURCE	Select Between PMDM Input and General AC Input	0	PMDM	PMDM Configuration Is Selected by Placing a Capacitor in Series with the Transducer's Output to AC1	-
			1	HI-Z AC	Alternate High-Impedance AC Sources Can Be Routed to ICs	-
SW6	SOLAR CELL CONFIG	Select Between Series/Parallel Solar Cell Orientations	0	PARALLEL	The Solar Cells Are Configured in Parallel	Use with LTC3106
			1	SERIES	The Solar Cells Are Configured in Series	Use with LTC3330 & LTC3331
SW7	BATTERIES	Connect/ Disconnect Batteries	0	OFF	Both Batteries Are Disconnected from the Board	JP5-JP8 Route Batteries to ICs
			1	ON	Both Batteries Are Connected to the Board	
			2	CCTR	Both Batteries Are Routed Through Coulomb Counters on DC2321A	

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## APPLICATION

### Turret Functions

**EHVCC (E1, E2):** Regulated output of all the active energy harvester power management circuits, referenced to BGND. When EHVCC is referenced to HGND it is a switched output that is passed through header J1 to power the load.

**BGND (E3, E4, E10, E12):** This is the board ground: the ground reference for the DC2344A. BGND is the reference for all of the parts on the board except the headers. BGND and HGND (the header ground) are connected through Q3 when the EHVCC voltage with respect to BGND reaches the rising reset threshold of the LTC2935-2 and disconnected when EHVCC falls to the falling reset threshold.

**HGND (E5, E6):** This is the header ground: the ground reference for any load that is connected to the DC2344A through one of its output headers. HGND is the switched ground that ensures the load is presented with a quickly rising voltage. BGND and HGND are connected through Q3 when the EHVCC voltage with respect to BGND reaches the rising reset threshold of the LTC2935-2 and disconnected when EHVCC falls to the falling reset threshold (thresholds configurable with R78-R86). The board is configured from the factory to connect BGND and HGND when EHVCC reaches a rising threshold of 2.85V and disconnect them when EHVCC drops below 2.25V.

**EH\_ON (E7):** Energy harvesting on output signal of the IC selected using JP17. A high EH\_ON signal is generally an indication that the IC is relying on harvested energy rather than battery energy. The LTC3107's equivalent signal (BAT\_OFF) goes high when the battery is not in use. For the LTC3330 and LTC3331, EH\_ON is high when the buck switching regulator is in use (EH input) and it is low

when the buck-boost switching regulator is in use (battery input). The LTC3106 does not output an EH\_ON signal.

**PGOOD (E8):** Power good output of the IC selected using JP18. PGOOD transitioning high indicates that regulation has been reached on  $V_{OUT}$ . Specific operation depends on which IC is generating the signal. For the universal PGOOD signal that is generated by the LTC2935-2, the rising threshold is 2.85V and the falling threshold is 2.25V. The universal PGOOD signal will switch for any of the EH ICs and can be routed to the turret by installing JP18B.

**VIN\_LTC3106 [330mV-5.0V] (E9):** External energy harvester input to the LTC3106.

**VIN\_LTC3107 [30mV-500mV] (E11):** External energy harvester input to the LTC3107.

**AC1\_LTC3330 [4V-19V] (E13):** External energy harvester input to AC1 on the LTC3330.

**AC2\_LTC3330 [4V-19V] (E14):** External energy harvester input to AC2 on the LTC3330.

**AC1\_LTC3331 [4V-19V] (E15):** External energy harvester input to AC1 on the LTC3331.

**AC2\_LTC3331 [4V-19V] (E16):** External energy harvester input to AC2 on the LTC3331.

**LDO\_IN (E17):** Input voltage for the LDO regulator of the LTC3330. Populating R99 will connect LDO\_IN to VOUT\_LTC3330.

**LDO\_EN (E18):** Active-high LDO enable input. The high logic level for this input is referenced to LDO\_IN.

**LDO\_OUT (E19):** Regulated LDO output for the LTC3330. The output voltage can be configured using R26-R31.



## APPLICATION

### LTC3107: TEG Energy Harvester with Primary Battery

The LTC3107 TEG powered energy harvester's output (VOUT\_LTC3107) can be routed to EHVCC by installing the power selection jumper JP2. Because the LTC3107 does not output its own PGOOD signal, an additional LTC2935-2 generates a PGOOD signal based on the output voltage of the IC. This PGOOD\_LTC3107 signal can be routed to the PGOOD turret by installing Jumper JP18B. The LTC3107's BAT\_OFF signal can be routed to the EH\_ON turret by installing JP17A.

Unlike the other ICs, the LTC3107 requires a battery to start up and adapts its output to match the voltage of its battery. With no harvested energy available, V<sub>OUT</sub> will be regulated to a voltage about 230mV below the battery. While harvesting energy, the LTC3107 preserves the life of its battery and regulates its output to about 30mV below the battery voltage.

Power harvested from the thermoelectric generator will be sent to V<sub>IN</sub> (the input of the transformer) if JP10 is installed.

When SW1 is in the "VSTORE\_LTC3107" position, the optional energy storage capacitors (CO1-CO10) are connected to the LTC3107's V<sub>STORE</sub> input to store excess harvested energy and further extend the primary battery's life.

When SW7 is "ON" and JP6 is installed, the primary battery is routed to the LTC3107's V<sub>BAT</sub> input. As a result of the output's dependence on the battery voltage, the primary battery needs to operate at a minimum voltage in order for HGND switching to occur. For correct operation, the primary battery must have a voltage of at least:

$$VPRI > VRISING + 230mV$$

For the LTC2935-2's default rising threshold of 2.85V,

$$VPRI > 2.85V + 230mV = 3.08V$$

If the primary battery's voltage drops below 3.08V, it should be replaced or used exclusively with other ICs. Alternatively, a backup source with a higher voltage can be used or the rising threshold of the LTC2935-2 can be lowered to accommodate the LTC3107's battery-dependent output voltage level (the resistor configuration for this lower threshold is given in Table 6). The default rising threshold is configured to allow the LTC3107's output to switch HGND but, if the LTC3107 is not being evaluated, a higher rising threshold can be used and will result in a wider hysteresis window for the other EH ICs.

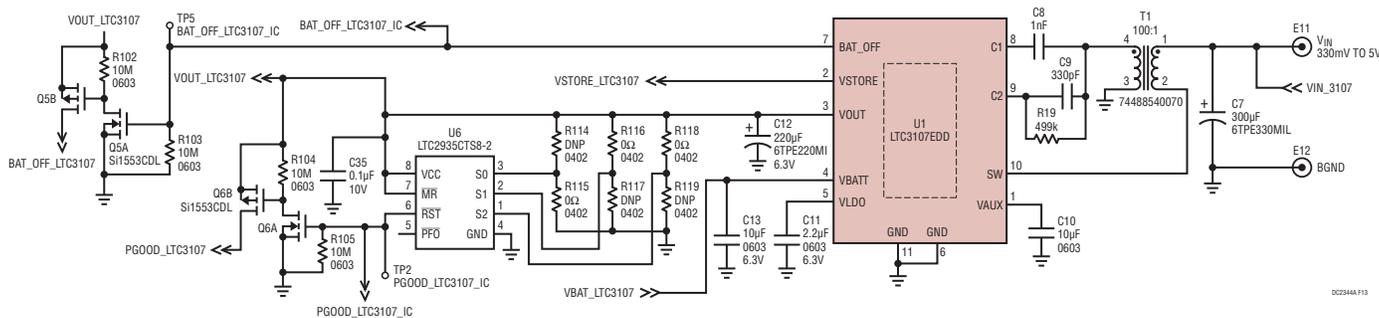


Figure 13. Schematic of LTC3107 TEG Energy Harvesting Power Supply

## APPLICATION

### LTC3330: High-Z AC, Piezoelectric, & Solar Energy Harvester with Primary Battery

The LTC3330 Hi-Z AC/piezoelectric/solar powered energy harvester’s output (VOUT\_LTC3330) can be routed to EHVCC by installing the power selection jumper JP3. The PGOOD\_LTC3330 signal can be routed to the PGOOD turret by installing JP18C. EH\_ON\_LTC3330 can be routed to the EH\_ON turret by installing JP17B.

Power harvested from the solar cells can be routed to the LTC3330’s AC2 input by installing JP11. In order for this voltage to be within the default UVLO window, the solar cells must be configured in series by SW6.

An external piezoelectric or other high-impedance AC source can be routed to the LTC3330’s AC1 input through J3 if JP13 is installed. If SW3 is in the “GND” position, one side of the source is grounded which creates a voltage-doubler configuration. If SW3 is in the “AC2” position

and JP15 is installed, the piezoelectric/AC source can be full-wave rectified across inputs AC1 and AC2. See Figure 22 for a visual of this configuration.

When SW7 is “ON” and JP7 is installed, the primary battery is routed to the LTC3330.

The LTC3330 has a configurable LDO regulator which can be set to different output voltages by moving R26-R31. Three turrets (LDO\_IN, LDO\_EN, and LDO\_OUT) are available to access the inputs and outputs of the LDO. LDO\_IN can be pulled to the LTC3330’s output, VOUT\_LTC3330, by installing R99. The regulator is enabled by pulling LDO\_EN high with reference to LDO\_IN.

If the application would benefit from a wider PGOOD hysteresis window than the LTC3330 provides, the PGOOD\_LTC2935-2 signal can be used in place of any of the PGOOD signals generated by the harvester circuits.

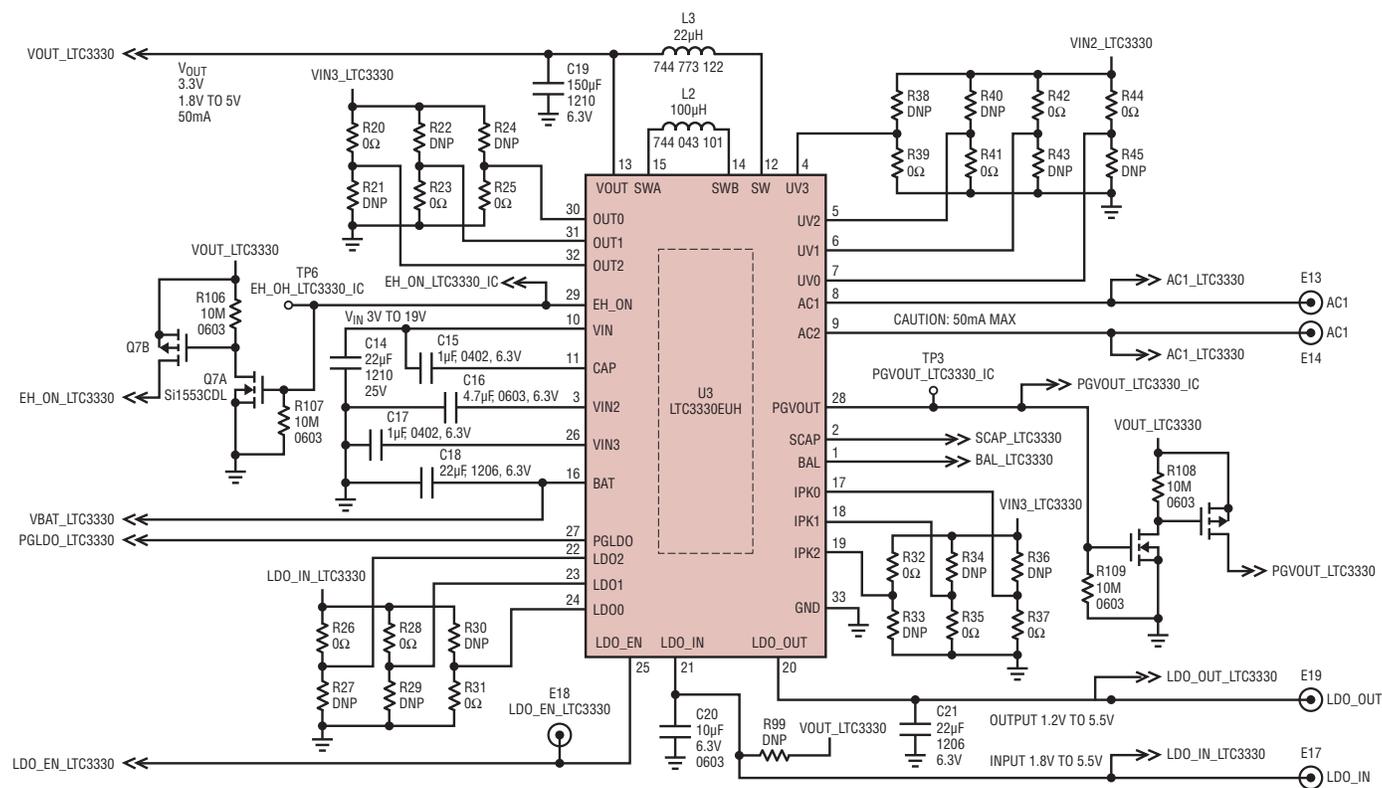


Figure 14. Schematic of LTC3330 Hi-Z AC, Piezoelectric, & Solar Energy Harvesting Power Supply

## APPLICATION

### LTC3331: Hi-Z AC, Piezoelectric, & Solar Energy Harvester with Secondary Battery

The LTC3331 Hi-Z AC/piezoelectric/solar powered energy harvester's output (VOUT\_LTC3331) can be routed to EHVCC by installing the power selection jumper JP4. The PGOOD\_LTC3331 signal can be routed to the PGOOD turret by installing Jumper JP18D. EH\_ON\_LTC3331 can be routed to the EH\_ON turret by installing JP17C.

Power harvested from the solar cells can be routed to the LTC3331's AC2 input by installing JP12. In order for this voltage to be within the default UVLO window, the solar cells must be configured in series by SW6.

An external piezoelectric (or other high-impedance AC) source can be routed to the LTC3331's AC1 input through J3 if JP14 is installed. If SW3 is in the "GND" position, one side of the source is grounded which creates a voltage-doubler configuration. If SW3 is in the "AC2" position

and JP16 is installed, the piezoelectric/AC source will be full-wave rectified across inputs AC1 and AC2. See Figure 22 for a visual of this configuration.

The operation of the LTC3331 is configurable using JP19 & JP20. Charging of the secondary battery is configurable using JP20. In its "OFF" position, there will be no current sourced to the battery. In the "CHARGE" position, the battery is charged through resistor R76. For higher charging currents up to 10 mA, JP20 should be placed in the "FAST CHG" position. In this mode, the battery is charged using external circuitry connected to the LTC3331 and the battery charge current can be set based on the value of R72.

A "SHIP" mode is provided which manually disconnects the battery. This may be helpful for preventing discharge of the battery when no harvestable energy is available for long periods of time such as during shipping. To disengage "SHIP" mode, JP19 should be installed in the "RUN" position.

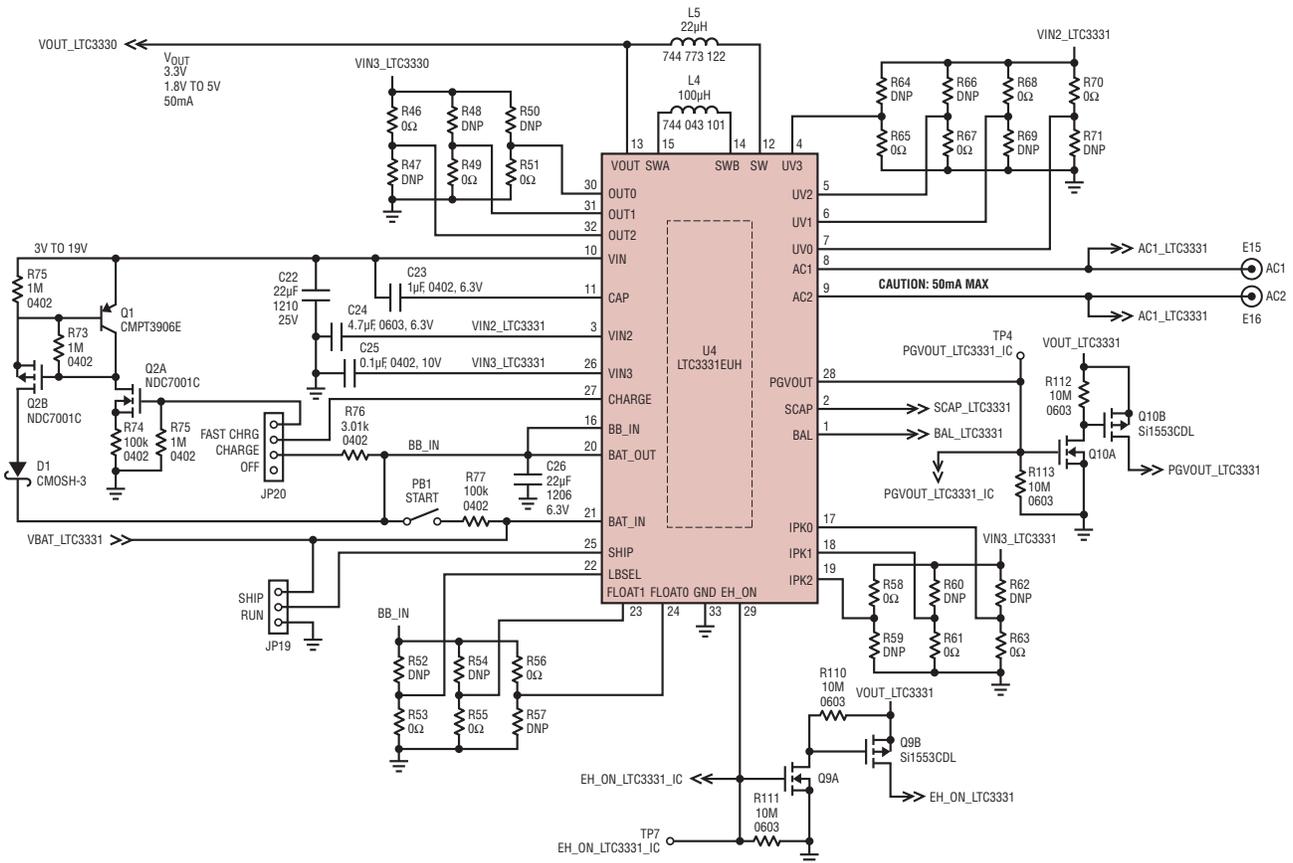


Figure 15. Schematic of LTC3331 Hi-Z AC, Piezoelectric, & Solar Energy Harvesting Power Supply

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## APPLICATION

When SW7 is “ON” and JP8 is installed, the secondary battery is routed to the LTC3331’s BAT\_IN pin. To connect the battery internally, JP19 must be set to “RUN” and the BB\_IN pin needs to be brought above the BAT\_OUT connect threshold. There are two ways this can be achieved:

1. The IC has reached regulation using EH power and the battery voltage is greater than the BAT\_IN connect threshold voltage (“EH” column in Table 13).
2. The battery voltage is greater than the BAT\_OUT connect threshold voltage (“PB1” column in Table 13) and tactile switch PB1 is pressed momentarily.

By default, the BAT\_IN connect threshold is set to 3.03V and the BAT\_OUT connect threshold is set to 3.70V. These thresholds (along with the battery disconnect and float voltages) can be adjusted using R52-R57. Note that the PB1 function does not work for settings where the BAT\_OUT threshold is greater than the float voltage.

If the application would benefit from a wider PGOOD hysteresis window than the LTC3331 provides, the PGOOD\_LTC2935-2 signal can be used in place of any of the PGOOD signals generated by the harvester circuits.

### LTC2935-2 Power Switch Circuit

If the application requires a wide hysteresis window for the PGOOD signal, the board has the ability to use an independent PGOOD signal which is generated by the LTC2935-2 and available on JP18B. This signal acts as the PGOOD signal for the LTC3107 circuit because the LTC3107 does not have its own PGOOD output, but the PGOOD\_LTC2935-2 signal can be used in place of any of the PGOOD signals generated by the harvester circuits.

Some loads do not like to see a slowly rising input voltage. Switch Q3 ensures that EHVCC on the header is off until the energy harvested output voltage is high enough to power the load. By default, the LTC2935-2 is configured to turn on Q3 at 2.85V and turn off Q3 at 2.25V. With this switching, the load will see a fast voltage rise at startup and be able to utilize all of the energy stored in the output capacitors between the 2.85V and 2.25V levels.

The DNP and 0Ω resistors (R78-R86) near the LTC2935-2 allow for customization of the PGOOD thresholds and hysteresis window. By modifying R84-R86, the digital inputs (S0, S1, S2) can be toggled when the rising or falling threshold is reached.

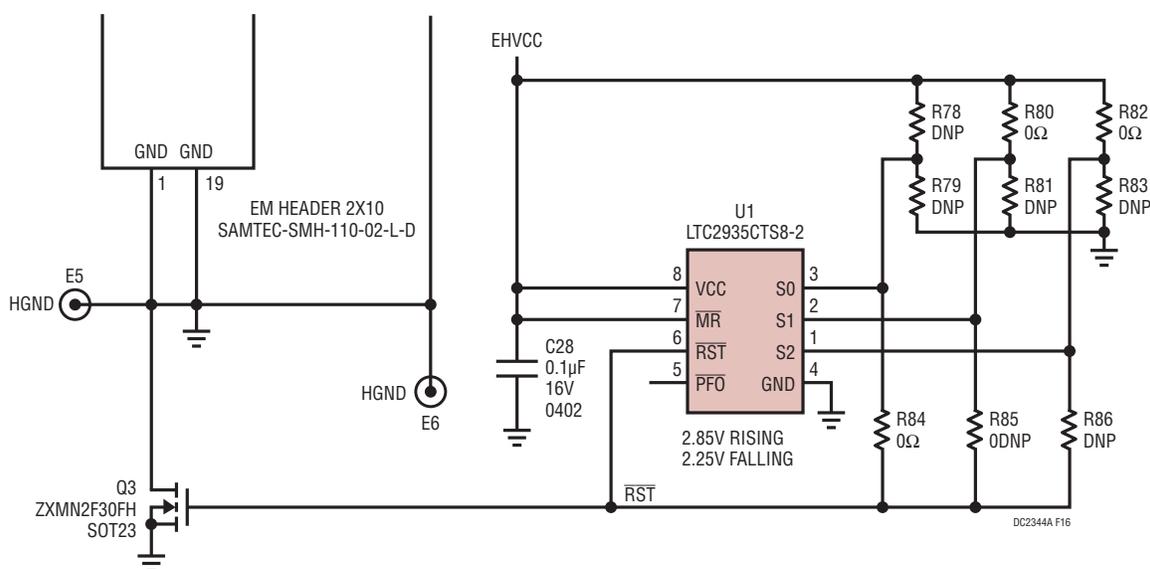


Figure 16. Schematic of LTC2935-2 Low-Power Supervisor and HGND Switching Circuit

## APPLICATION

A hysteresis ('H') resistor acts as a '0' until the rising threshold is met, then becomes a '1'. Once the voltage drops below the falling threshold again, it becomes a '0'. In this way, the inputs of the LTC2935-2 can be reconfigured during operation to create a wider hysteresis window.

Table 6 shows a few recommended 0Ω resistor configurations that will result in the widest possible hysteresis windows for different rising threshold voltages. The best value for this threshold depends on which IC is being evaluated. The default setting allows the output voltage of any IC to switch the header ground, but the hysteresis window can be optimized to suit a particular IC output or application.

**Table 6. Possible Settings for Widest Hysteresis Windows**

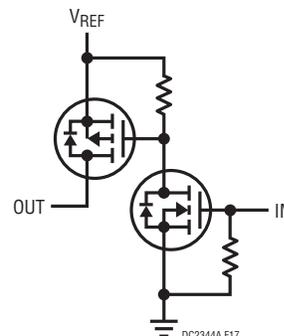
ENERGY HARVESTER BEING EVALUATED	S0	S1	S2	FALLING THRESH	RISING THRESH
All	H	1	1	2.25V	2.85V
All Except LTC3107	1	1	H	2.25V	3.15V
Only LTC3107	H	H	1	2.25V	2.70V

The recommendations in this table are based on the default output voltage configuration where EHVCC = 3.3V.

### Signal Buffering

Because DC2344A switches the ground on the output header once a target voltage threshold is reached, it is necessary to buffer any output signal that will come directly in contact with a processor. Without buffering, a signal that is outputting a logic low will give the load an unintended ground reference, causing it to draw power before the ground switching occurs. This happens as the result of a sneak path within the processor.

To prevent this, a simple FET buffer circuit is employed on all IC status signals which cross the output header, J1. With a high input signal, the N-channel FET is enhanced and pulls the P-channel gate low to connect the output to  $V_{REF}$ . With a low input signal, the N-channel FET is off and the gate of the P-channel FET is pulled high through a resistor to keep the FET off; in this state, the output is not connected to ground, but is instead a high-impedance node.



**Figure 17. Simple Signal Buffer/Level Translator Circuit**

On DC2321A, a pull-down resistor on the output of each buffer ensures that the signal is read as a logic low when the node is high-impedance. These resistors are pulled down to GND on DC2321A which is equivalent to HGND on DC2344A.

In addition to preventing sneak paths, the buffers also provide a voltage translation to  $V_{REF}$ . Because the LTC3330 and LTC3331 status signals output voltages referenced to internal rails rather than the regulation voltage, this voltage translation may be necessary to prevent damage to the load.

### Status Signal Selection

The LTC3107, LTC3330, and LTC3331 ICs each output a logic signal indicating when they are powering the load using harvested energy rather than a backup source. Using JP17, one of these signals can be routed to the EH\_ON turret.

**Table 7. Presence of PGOOD / EH\_ON Signals for Each IC**

IC	EH_ON	PGOOD
LTC3106	–	Yes
LTC3107	Yes	Generated by LTC2935-2
LTC3330	Yes	Yes
LTC3331	Yes	Yes

## APPLICATION

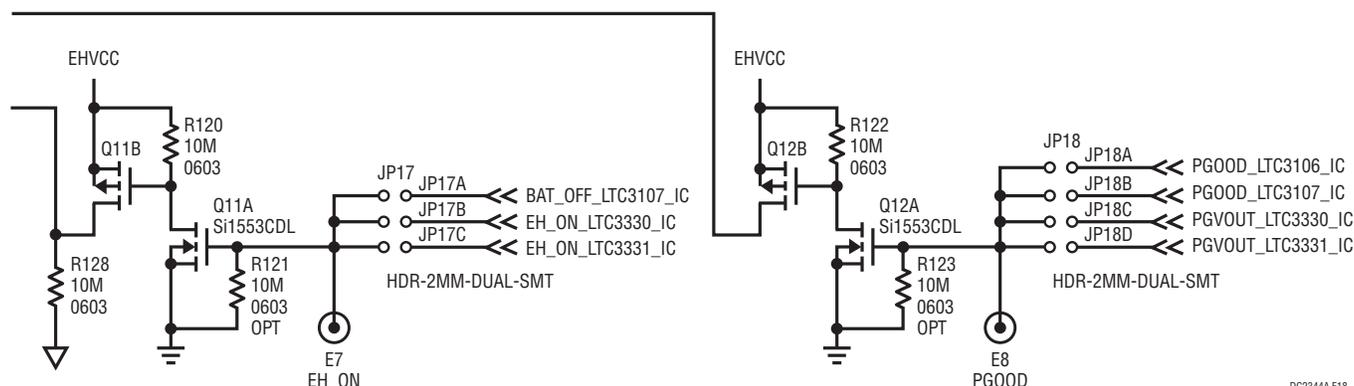


Figure 18. EH\_ON and PGOOD Selection Jumpers and Turrets

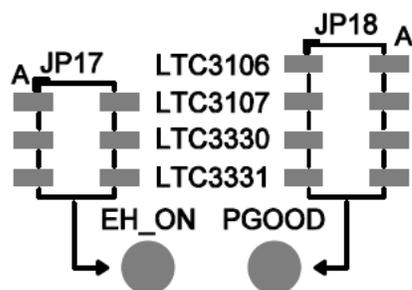


Figure 19. Signal Selection Layout

Similarly, the LTC3106, LTC3330, and LTC3331 ICs each output a logic signal indicating when the output ( $V_{OUT}$ ) has reached regulation. Because the LTC3107 does not inherently generate this signal, an additional LTC2935-2 monitors its output to create its PGOOD signal. Using JP18, one of these signals can be routed to the PGOOD turret.

The name of each relevant IC is located between its appropriate EH\_ON jumper and PGOOD jumper (see Figure 19). Jumper reference designators are listed on the assembly drawing.

### DC9003A Integration

Header J2 is intended for use with the DC9003A Dust manager/mote evaluation board. The EH\_ON and PGOOD signals selected by JP17 and JP18 are routed through buffers to the applicable inputs on the Dust board. When

the selected PGOOD signal is low, the Dust board will use power from its own on-board battery. When PGOOD is high, power is drawn from EHVCC on DC2344A.

In order to properly interface with DC2344A, R3 on DC9003A must be changed to 750Ω.

### Ceramic Capacitor Storage

The DC2344A hosts a bank of ten optional energy storage capacitors which can be configured using SW1. In the “OFF” position, the capacitors are disconnected from the rest of the circuit. If SW1 is set to “EHVCC”, the capacitors are connected to the output voltage, EHVCC. If SW1 is set to “VSTORE\_LTC3107”, the capacitors are connected to  $V_{STORE}$  on the LTC3107 and are used in the IC’s own storage function.

At the default EHVCC voltage of 3.3V, the actual capacitance of each capacitor is about 80μF. This gives the storage bank a combined capacitance of about 800μF. Therefore, with the default voltage and switching threshold configurations, the ceramic capacitor bank is able to store about:

$$\begin{aligned} \text{Stored Energy} |_{V_1 - V_2} &= \frac{1}{2} C V_1^2 - \frac{1}{2} C V_2^2 \\ &= \frac{1}{2} C (V_1^2 - V_2^2) \\ &= \frac{1}{2} (0.0008) (3.3^2 - 2.25^2) \\ &= 2.33 \text{ mJ} \end{aligned}$$

between 3.3V and the 2.25V LTC2935-2 falling threshold.

## APPLICATION

### Supercap Storage and Active Balancer

The supercapacitor supplied with the board allows the storage of much more energy than can be stored by the bank of ceramic capacitors. At the default EHVCC voltage of 3.3V, the actual capacitance of the supercapacitor is about 13mF. Based on the above calculations, the supercapacitor is able to store 37.88 mJ between 3.3V and the 2.25V default LTC2935-2 falling threshold.

SW4 allows the supercapacitor to be disconnected or tied to the output of either the LTC3330 or the LTC3331. The supercapacitor that is populated by default does not have a balance pin and therefore does not need the active balancing feature of the LTC3330 or the LTC3331.

However, the board does allow the use of active balancing with alternate supercapacitors. In the case that the user wishes to use a supercapacitor with active balancing, C31 can be populated. This footprint is designed to fit CAP-XX supercapacitors in A-Type packages. See Table 8 for recommended parts that will fit the pads on the board.

**Table 8. Recommended Supercapacitors**

TYPE	CAPACITANCE	PART NUMBER	MANUFACTURER
WITH BALANCE PIN	85mF	GA209F	CAP-XX
	120mF	HA202F	CAP-XX
	400mF	HA230F	CAP-XX
WITHOUT BALANCE PIN	4.7mF	BZ05KB472ZSB	AVX
	15mF	BZ055B153ZSB	AVX
	33mF	BZ055B333ZSB	AVX

Before installing C31, be sure to place insulating tape over the specified contacts of C30; the note for doing so can be seen on the bottom assembly drawing as well as underneath C30 on the back of the board.

The active balancing feature is disabled/enabled through the installation of the 0Ω resistors R93-R98. By default, balancing is disabled and R93-R95 are installed. To enable balancing, these three resistors should be moved to R96-R98. Only one group of three resistors should be populated at a time.

### Power Selection Diodes

Diodes D4-D7 are optional components used to “Diode-OR” multiple energy harvesting sources together. When the or-ing diodes are installed, all of the power routing jumpers (JP1-JP4) should be off. The diode drop will be subtracted from the output voltage setpoint, so it is recommended to select a higher output voltage to compensate for the diode drop. When more than one of these diodes is installed and the associated energy harvester inputs are powered, the board will switch between energy harvester power circuits as needed to maintain the output voltage.

At some level of current dependent on the components used, an ideal diode IC becomes more efficient than regular diodes. At low load currents, regular diodes are more efficient because their power consumption is dependent upon the current being passed through. At higher currents, and ideal diode IC becomes more efficient because it requires only a quiescent current and power dissipation is not directly dependent on the current.

## CONFIGURATION TABLES

The following tables show how to configure some settings for the LTC2935-2, LTC3106, LTC3330, and LTC3331. Moving the supplied 0Ω jumper resistor into the appropriate '1' or '0' row will pull the appropriate pin high or low and change some functionality according to the relevant table.

All of the necessary jumper resistors for these functions are supplied with the board, so no additional parts should be needed. Do not populate both the '1' and '0' resistor in the same column for any table as this will result in a short-circuit.

	S0	S1	S2
1	R78	R80	R82
0	R79	R81	R83
H*	R84	R85	R86

\*HYSTERESIS

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Figure 20a. Front 0Ω Resistor Jumpers for Table 9

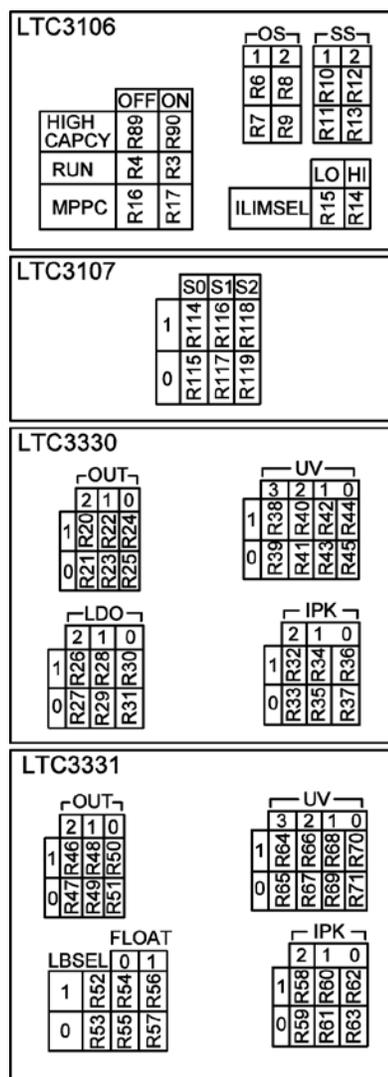


Figure 20b. Back 0Ω Resistor Jumpers for Tables 10-16

### LTC2935-2

Table 9. PGOOD Threshold Selection

S0	S1	S2	RESET THRESH	POWER-FAIL THRESH	
0	0	0	3.30V	3.45V	
1	0	0	3.15V	3.30V	
1	1	0	3.00V	3.15V	
0	1	0	2.85V	3.00V	
0	1	1	2.70V	2.85V	Default Rising
0	0	1	2.55V	2.70V	
1	0	1	2.40V	2.55V	
1	1	1	2.25V	2.40V	Default Falling

NOTE: Shaded Rows Represent Default Configuration Settings

## CONFIGURATION TABLES

### LTC3106

Table 10. V<sub>OUT</sub> Selection

OS1	OS2	V <sub>OUT</sub>
0	0	1.8V
0	1	3.0V
1	0	3.3V
1	1	5.0V

Table 11. V<sub>STORE</sub> Selection

SS1	SS2	V <sub>STORE</sub>
0	0	2.07V
0	1	2.9V
1	0	3.015V
1	1	4.0V

### LTC3330

Table 12. LDO Voltage Selection

LD02	LD01	LD00	LDO_OUT
0	0	0	1.2V
0	0	1	1.5V
0	1	0	1.8V
0	1	1	2.0V
1	0	0	2.5V
1	0	1	3.0V
1	1	0	3.3V
1	1	1	= LDO_IN

### LTC3331

Table 13. Float Selection

LBSEL	FLOAT1	FLOAT0	FLOAT	CONNECT		DISCONNECT
				EH	PB1	
0	0	0	3.45V	2.35V	3.02V	2.04V
0	0	1	4.0V	3.03V	3.70V	2.70V
0	1	0	4.1V	3.03V	3.70V	2.70V
0	1	1	4.2V	3.03V	3.70V	2.70V
1	0	0	3.45V	2.85V	N/A	2.51V
1	0	1	4.0V	3.53V	N/A	3.20V
1	1	0	4.1V	3.53V	N/A	3.20V
1	1	1	4.2V	3.53V	N/A	3.20V

### LTC3330 & LTC3331

Table 14. Output Voltage Selection

OUT2	OUT1	OUT0	V <sub>OUT</sub>
0	0	0	1.8V
0	0	1	2.5V
0	1	0	2.8V
0	1	1	3.0V
1	0	0	3.3V
1	0	1	3.6V
1	1	0	4.5V
1	1	1	5.0V

Table 15. I<sub>PEAK\_BB</sub> Selection

IPK2	IPK1	IPK0	I <sub>LIN</sub>	L <sub>MIN</sub>
0	0	0	5mA	1000μH
0	0	1	10mA	470μH
0	1	0	15mA	330μH
0	1	1	25mA	220μH
1	0	0	50mA	100μH
1	0	1	100mA	47μH
1	1	0	150mA	33μH
1	1	1	250mA	22μH

Table 16. V<sub>IN</sub> UVLO Threshold Selection

UV3	UV2	UV1	UV0	UVLO RISING	UVLO FALLING
0	0	0	0	4V	3V
0	0	0	1	5V	4V
0	0	1	0	6V	5V
0	0	1	1	7V	6V
0	1	0	0	8V	7V
0	1	0	1	8V	5V
0	1	1	0	10V	9V
0	1	1	1	10V	5V
1	0	0	0	12V	11V
1	0	0	1	12V	5V
1	0	1	0	14V	13V
1	0	1	1	14V	5V
1	1	0	0	16V	15V
1	1	0	1	16V	5V
1	1	1	0	18V	17V
1	1	1	1	18V	5V

## CONFIGURATION TABLES

### 0Ω Resistor Jumper Functions

**Table 17. 0Ω Resistor Jumper Functions**

RELEVANT PART	RESISTORS	FUNCTION	DEFAULT POSITION	DEFAULT MODE	DESCRIPTION
LTC3106	R3, R4	RUN Threshold ON/OFF	R3	RUN Threshold	Enable/Disable Undervoltage Threshold Mode for $V_{IN}$ on the LTC3106. The Undervoltage Threshold Is Configurable by Changing the Values of the Resistors in the External Voltage Divider (R1 & R2)
	R6-R9	Set $V_{OUT}$	R6, R9	$V_{OUT} = 3.3V$	Sets Output Regulation Voltage Output. See Table 10
	R10-R13	Set $V_{STORE}$	R10, R12	$V_{STORE} = 4.0V$	Sets $V_{STORE}$ Operating Voltage. See Table 11
	R14, R15	Set Peak Current Limit	R15	Low Current Limit	Selects the Peak Current Limit for the LTC3106 by Enabling/Disabling the Automatic Power Adjust Feature. In LOW Mode, the LTC3106 Will Operate at the Lowest Peak Current and in HIGH Mode it Will Operate at Higher Peak Currents
	R16, R17	MPPC OFF/ON	R16	MPPC Disabled	Disables/Enables Maximum Power Point Control for Efficient Energy-Harvesting. The Activation Point for the MPP Comparator is Programmable Using R18. The Nominal MPPC Current is $1.2\mu A$ , so the Nominal Set Point is $V_{MPPC} = 1.2\mu A \cdot R18$
	R89, R90	Set Battery Capacity	R89	Low Capacity Battery	Selects High/Low Battery Capacity Mode for the LTC3106. The Batteries Supplied with the Board are Considered Low-Capacity
LTC3330	R20-R25	Set $V_{OUT}$	R20, R23, R25	$V_{OUT} = 3.3V$	Sets Output Regulation Voltage Output. See Table 14
	R26-R31	Set LDO Voltage	R26, R28, R31	$LDO\_OUT = 3.3V$	Sets Low-Dropout Regulated Voltage Output. See Table 12
	R32-R37	Set $I_{PEAK\_BB}$	R32, R35, R37	$I_{LIN} = 50mA$	Sets Current Limit for the LTC3330's Buck-Boost Switching Regulator. See Table 15
	R38-R45	Set UVLO	R39, R41, R42, R44	RISING = 7V FALLING = 6V	Sets Undervoltage Lockout Thresholds for the LTC3330's Buck Switching Regulator. See Table 16
	R99	Set LDO_IN	DNP	LDO_IN Floating (LDO Disabled)	Ties LDO_IN to $V_{OUT\_LTC3330}$
LTC3331	R46-R51	Set $V_{OUT}$	R46, R49, R51	$V_{OUT} = 3.3V$	Sets Output Regulation Voltage Output. See Table 14
	R52-R57	Set Float, Connect, & Disconnect	R53, R55, R56	FLOAT = 4.0V CONNECT = 3.03V DISCONNECT = 2.70V	Selects Battery Float Voltage and Connect/Disconnect Voltage Levels. See Table 13
	R58-R63	Set $I_{PEAK\_BB}$	R58, R61, R63	$I_{LIN} = 50mA$	Sets Current Limit for the LTC3331's Buck-Boost Switching Regulator. See Table 15
	R64-R71	Set UVLO	R65, R67, R68, R70	RISING = 7V FALLING = 6V	Sets Undervoltage Lockout Thresholds for the LTC3331's Buck Switching Regulator. See Table 16
LTC2935-2	R78-R86	Set PGOOD Thresholds	R80, R82, R84	RISING = 2.85V FALLING = 2.25V	Sets Rising/Falling Thresholds for the LTC2935-2's Generated PGOOD Signal Which Switches $HGND = BGND$ . NOTE: Only One "Hysteresis" Jumper (R84, R85, R86) Should be Installed at a Time. See Table 9
Supercap	R93-R98	Balance OFF/ON	R93-R95	Active Balancing Disabled	Disables/Enables Active Balancing Using the BAL Pin of a Supercapacitor. Install R93-R95 to Disable Balancing or Install R96-R98 to Enable Balancing. Only One Group Can be Populated at Once. The Default Capacitor Does Not Allow Balancing

## TRANSDUCERS

### Solar Cells

The DC2344A is equipped with two SC3726I-8-1 solar cells which can be configured in parallel or in series using SW6. The maximum power point of a single cell is roughly 3.3V.

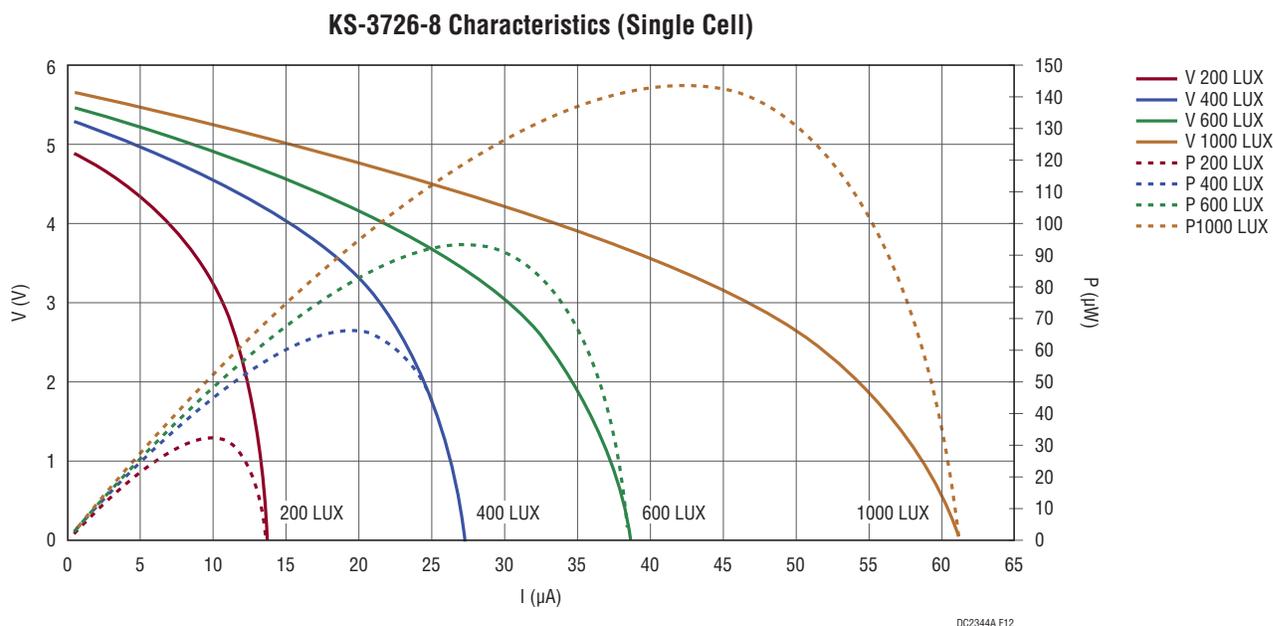
The parallel configuration should be used with the LTC3106 due to its maximum voltage input rating. If SW6 is in the 'SERIES' position, the LTC3106 is still safe from overvoltage but can only be powered by a single cell. The LTC3106 operates near the maximum power point of the cells in parallel using the undervoltage threshold function on its RUN pin. This function is enabled/disabled using R3/R4 and configured using R1/R2. See Table 17 for details.

The series configuration should be used with the LTC3330 and LTC3331 due to their default UVLO settings which operate around the maximum power point of two cells stacked in series. If SW6 is in the 'PARALLEL' position, these ICs will be connected to both cells in parallel but cannot be powered in their default configuration because the input voltage will be below their default UVLO rising threshold.

DC2344A allows other solar cells to be connected using the terminal block or turrets. Table 18 lists some options for solar cells with dimensions similar to the two on-board solar cells.

**Table 18. Recommended Solar Cells**

MPP OUTPUT(600 LUX)			MANUFACTURER/PART#	SUGGESTED IC
V <sub>MPP</sub> (V)	I <sub>MPP</sub> (μA)	P <sub>MPP</sub> (μW)		
3.28	27	89	China Solar LTD, KS-3726-8	LTC3106 (Single/Parallel) LTC3330/LTC3331 (Series)
0.49	457	224	Fujikura, FDSC-FTC6	LTC3106 (MPP Function)
1.64	122	200	Panasonic, AM-5412CAR	LTC3106 (RUN Function)



**Figure 21. Characteristics of a Single SC3726I-8-1 Solar Cell**

## TRANSDUCERS

### TEG

The TEG is used exclusively with the LTC3107. It supplies voltage in the millivolt range and current in the milliamp range, so a transformer is necessary to step up the voltage for use with the IC.

A heat sink is required in this application to create a usable temperature gradient across the surfaces of the TEG. The result is that the bottom of the TEG is kept near room temperature so that only the temperature on the top needs to be altered in order to create a temperature differential.

Due to the small size of the device and its heat sink, the temperature across its junction will even out fairly quickly. As a result, the supplied power is only usable for a short time in this setup.

### Piezo/High-Z AC or DC External Source Input

The terminal block (J3) allows users to connect a piezo-electric, or any other high-impedance AC or DC energy-harvesting device, to the rectified AC1 & AC2 inputs of the LTC3330 & LTC3331. Sources routed through J3 have the option to be configured in voltage doubler or full-wave rectifier mode. This functionality is controlled by JP13-JP16 and SW3.

For voltage doubler configuration, one side of the device is grounded while the other is routed to an IC's AC1 input. In this mode, SW3 should be in the "GND" position in order to ground the switched side of the source (PZ2 on schematic). The appropriate IC is selected by installing JP13 or JP14. This general configuration is shown in Figure 22a. In voltage doubler mode, the UVLO window should be set to the open circuit voltage of the piezo device.

For full-wave rectifier configuration, the device is routed across an IC's AC1 and AC2 inputs. In this mode, SW3 should be in the "AC2" position in order to route the switched side of the source (PZ2) to the AC2 transducer selection jumpers. The appropriate IC is selected by installing JP13 & JP15 or JP14 & JP16. This general configuration is shown in Figure 22c. In full-wave rectifier mode, the UVLO window should be set to approximately half the open circuit voltage of the piezo device.

Figure 22b shows the internal rectifier circuit that is common to both the LTC3330 and the LTC3331. This input is capable of accepting power from a wide range of AC or DC sources.

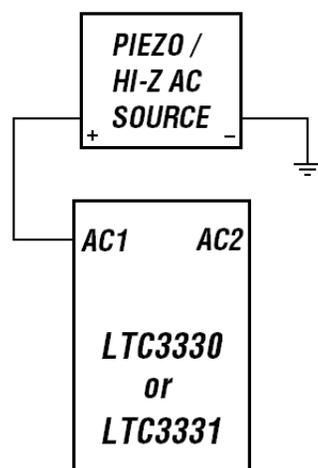


Figure 22a. Voltage Doubler Mode

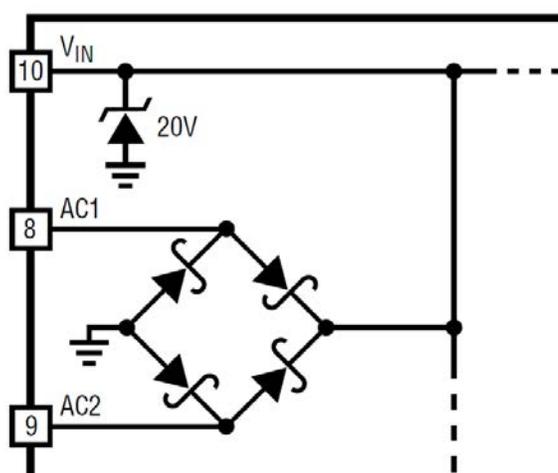


Figure 22b. LTC3330 & LTC3331 Internal Rectifier

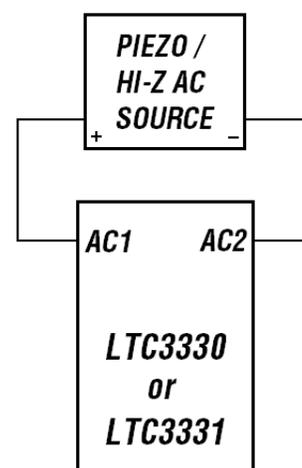


Figure 22c. Full-Wave Rectifier Mode

## TRANSDUCERS

### Custom Transducer Configurations

Various custom energy harvesting sources can be connected to the power management circuits using either the terminal block (J3) or the power input turrets to each IC.

NOTE: Ensure that any power supply fed into the LTC3330 or LTC3331 is current-limited to 50mA using either a resistor or configurable test equipment settings.

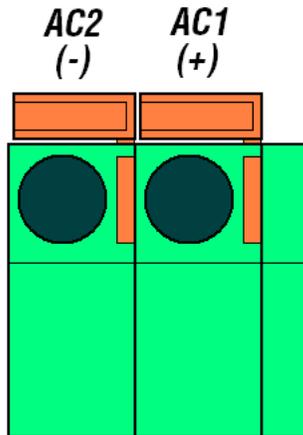


Figure 23. Terminal Block Drawing with ±Terminals Shown

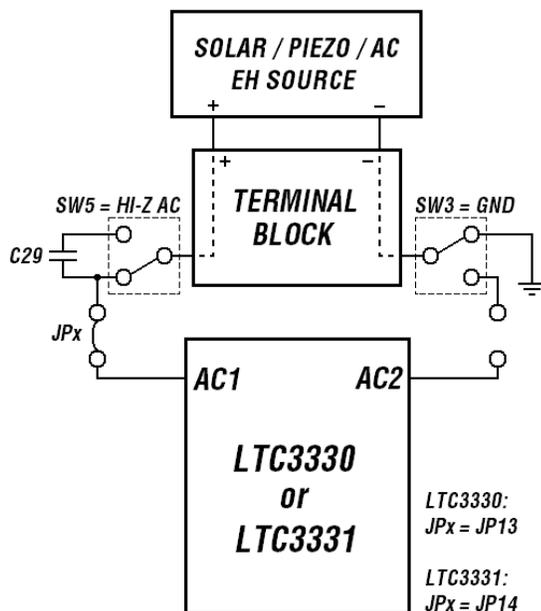


Figure 24. Solar Cell/AC Voltage Doubler Configuration Routing

### Solar Cell/AC Voltage Doubler Configuration

In this configuration, the positive terminal of J3 is routed to the transducer selection jumpers while the negative terminal is connected to ground (BGND). Power can be routed to the AC1 input of either the LTC3330 or LTC3331 if JP13 or JP14 are installed respectively.

This setup is recommended for solar cells and places a piezoelectric or other AC source into voltage doubler configuration. For non-capacitive AC sources, SW5 can be set in the “PMDM” position to connect a series capacitor between the energy harvesting source and the IC input.

With the negative terminal connected to GND, the AC2 input of the selected IC is left open. There are a few routing choices for this pin:

1. Leave AC2 floating.
2. Route on-board solar cells to AC2 on the LTC3330 or LTC3331 by installing JP11 or JP12 respectively. Ensure SW6 = “SERIES”.
3. Route an external source to AC2 using the appropriate power input turret on the right side of the board.

## TRANSDUCERS

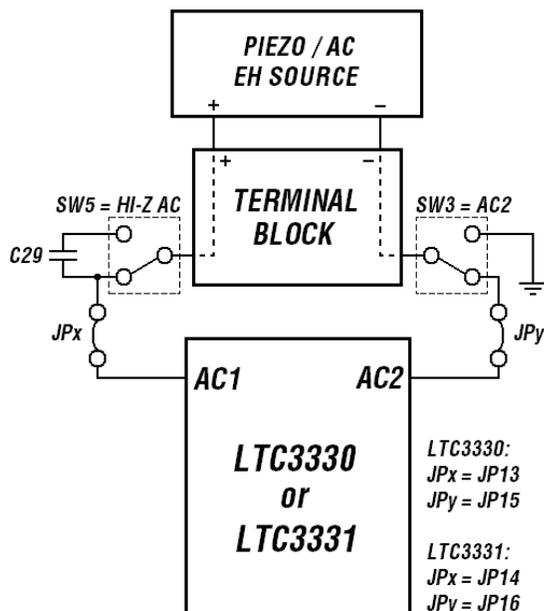


Figure 25. Full-Wave Rectifier Configuration Routing

### Full-Wave Rectifier Configuration

In this configuration, both the positive and negative terminals of J3 are routed to the transducer selection jumpers. Power can be routed to the AC1 and AC2 inputs of either the LTC3330 if JP13 and JP15 are installed, or the LTC3331 if JP14 and JP16 are installed.

While this configuration occupies both inputs, it can be useful for AC energy harvesting devices with output voltages that are too high to be used with the LTC3330 or LTC3331 in voltage doubler configuration.

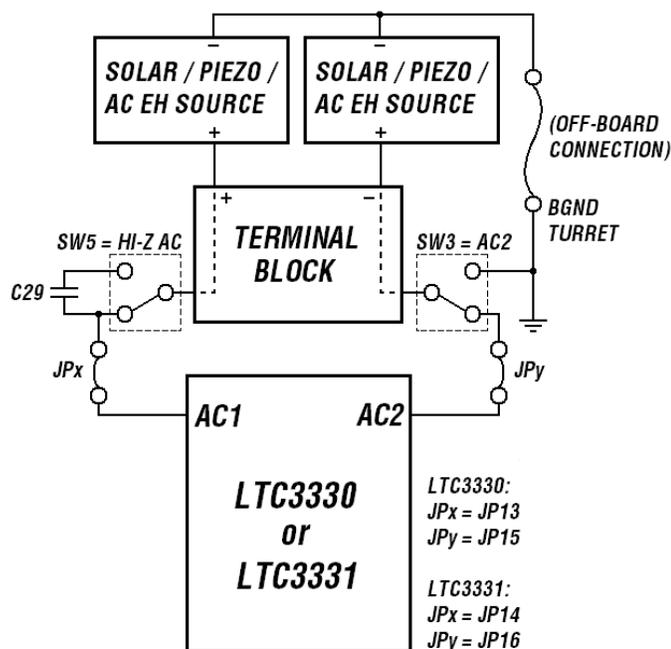


Figure 26. Dual-Source Configuration Routing

### Dual-Source Configuration

In this configuration, the positive terminals of two energy harvesting sources are fed into each input of the terminal block. The negative terminals of each energy harvesting source must be externally connected to BGND. Power can be routed to the AC1 and AC2 inputs of either the LTC3330 if JP13 and JP15 are installed, or the LTC3331 if JP14 and JP16 are installed.

Using multiple sources allows the IC to take power from the highest-voltage transducer depending on what energy is available in the environment. For example, two solar cells can be set at different angles so that each one becomes the stronger supply depending on the position of a light source such as the sun. Also, two differently-tuned piezoelectric transducers can be used to capture energy from multiple resonant frequencies on a vibrating body.

# DEMO MANUAL DC2344A

## PARTS LIST

ITEM	QTY	REFERENCE	PART DESCRIPTION	MANUFACTURER/PART NUMBER
<b>LTC3106 Circuit Components</b>				
1	2	C1, C2	CAP, CHIP, 100 $\mu$ F, 10V, 20%, X5R, 1206	TDK, C3216X5R1A107M160AC
2	1	C3	CAP, CHIP, 4.7 $\mu$ F, 10V, 10%, X7R, 0805	WÜRTH, 885 012 207 025
3	2	C4, C5	CAP, CHIP, 47 $\mu$ F, 10V, 20%, X5R, 1206	WÜRTH, 885 012 108 012
4	1	C6	CAP, CHIP, 0.1 $\mu$ F, 10V, 10%, X7R, 0603	WÜRTH, 885 012 206 020
5	1	C34	CAP, CHIP, X7R, 2.2 $\mu$ F, 10%, 10V, 0603	WÜRTH, 885012206027
6	1	D2	DIODE SCHOTTKY 20V, 1A, SOD-323	NXP, PMEG2010EA
7	1	D3	DIODE ZENER (5.1V, 55mA, REVERSE)	CENTRAL, CMHZ4689
8	1	L1	INDUCTOR, SHIELDED 15 $\mu$ H, 1.03A, 0.22 $\Omega$ , 4.8mm $\times$ 4.8mm	WÜRTH, 744042150
9	2	R1, R18	RES, CHIP, 2.37M $\Omega$ , 1%, 1/10W, 0603	VISHAY, CRCW06032M37FKEA
10	1	R2	RES, CHIP, 453k $\Omega$ , 1%, 1/10W, 0603	VISHAY, CRCW0603453KFKEA
11	1	R5	RES, CHIP, 1M $\Omega$ , 1/10W, 1%, 0603	PANASONIC, ERJ-3EKF1004V
12	1	U1	LOW QUIESCENT CURRENT, BUCK-BOOST POWER MANAGER WITH MPPC	LINEAR TECH, LTC3106EUDC
<b>LTC3107 Circuit Components</b>				
13	1	C7	CAP, TANTALUM-POLYMER, 330 $\mu$ F, 6.3V, 20%	PANASONIC, 6TPE330MIL
14	1	C8	CAP, CHIP, 1000pF, 50V, 10%, X7R, 0603	WÜRTH, 885 012 206 083
15	1	C9	CAP, CHIP, 330pF, 50V, 10%, X7R, 0603	WÜRTH, 885 012 206 080
16	2	C10, C13	CAP, CHIP, 10 $\mu$ F, 6.3V, 20%, X5R, 0603	WÜRTH, 885 012 106 006
17	1	C11	CAP, CHIP, X5R, 2.2 $\mu$ F, 6.3V, 20%, 0603	WÜRTH, 885 012 106 004
18	1	C12	CAP, TANTALUM-POLYMER, 220 $\mu$ F, 6.3V, 20%	PANASONIC, 6TPE220MI
19	1	C35	CAP, CHIP, X5R, 0.1 $\mu$ F, 20%, 10V, 0402	WÜRTH, 885 012 105 010
20	1	R19	RES, CHIP, 499k $\Omega$ , 1/10W, 0603	PANASONIC, ERJ-3EKF4993V
21	1	T1	TRANSFORMER, 100:1 TURNS RATIO, 6.0mm $\times$ 6.0mm	WÜRTH, 74488540070
22	1	U2	ULTRA-LOW VOLTAGE ENERGY HARVESTER/PRIMARY BATTERY LIFE EXTENDER	LINEAR TECH, LTC3107EDD
23	1	U6	IC, ULTRA-LOW POWER SUPERVISOR WITH POWER-FAIL OUTPUT, TSOT-23	LINEAR TECH, LTC2935CTS8-2
<b>LTC3330 Circuit Components</b>				
24	1	C14	CAP, CHIP, X5R, 22 $\mu$ F, 20%, 25V, 1210	WÜRTH, 885 012 109 014
25	2	C15, C17	CAP, CHIP, X5R, 1 $\mu$ F, 20%, 6.3V, 0402	WÜRTH, 885 012 105 006
26	1	C16	CAP, CHIP, X5R, 4.7 $\mu$ F, 20%, 6.3V, 0603	WÜRTH, 885 012 106 005
27	2	C18, C21	CAP, CHIP, X5R, 22 $\mu$ F, 20%, 6.3V, 1206	WÜRTH, 885 012 108 003
28	1	C19	CAP, CHIP, X5R, 150 $\mu$ F, 20%, 6.3V, 1210	SAMSUNG, CL32A157MQVNNNE
29	1	C20	CAP, CHIP, 10 $\mu$ F, 6.3V, 20%, X5R, 0603	WÜRTH, 885 012 106 006
30	1	L2	INDUCTOR, 100 $\mu$ H, 0.51A, 0.60 $\Omega$ , 4.8mm $\times$ 4.8mm	WÜRTH, 744043101
31	1	L3	INDUCTOR, 22 $\mu$ H, 1.00A, 0.37 $\Omega$ , 4mm $\times$ 4.5mm	WÜRTH, 744773122
32	1	U3	ENERGY HARVESTING DC/DC WITH BATTERY BACKUP	LINEAR TECH, LTC3330EUH

## PARTS LIST

ITEM	QTY	REFERENCE	PART DESCRIPTION	MANUFACTURER/PART NUMBER
<b>LTC3331 Circuit Components</b>				
33	1	C22	CAP, CHIP, X5R, 22µF, 20%, 25V, 1210	WÜRTH, 885 012 109 014
34	1	C23	CAP, CHIP, X5R, 1µF, 20%, 6.3V, 0402	WÜRTH, 885 012 105 006
35	1	C24	CAP, CHIP, X5R, 4.7µF, 20%, 6.3V, 0603	WÜRTH, 885 012 106 005
36	1	C26	CAP, CHIP, X5R, 22µF, 20%, 6.3V, 1206	WÜRTH, 885 012 108 003
37	1	C27	CAP, CHIP, X5R, 150µF, 20%, 6.3V, 1210	SAMSUNG, CL32A157MQVNNNE
38	1	C25	CAP, CHIP, X5R, 0.1µF, 20%, 10V, 0402	WÜRTH, 885 012 105 010
39	1	D1	DIODE, SCHOTTKY, 30V, 0.1A, SOD-523	CENTRAL, CMOSH-3
40	1	L4	INDUCTOR, 100µH, 0.51A, 0.60Ω, 4.8mm × 4.8mm	WÜRTH, 744043101
41	1	L5	INDUCTOR, 22µH, 1.00A, 0.37Ω, 4mm × 4.5mm	WÜRTH, 744773122
42	1	Q1	SMT, BIPOLAR, PNP, 40V, SOT-23	CENTRAL, CMPT3906E
43	1	Q2	SMT, DUAL MOSFET, NCHANNEL/PCHANNEL, 60V, SuperSOT-6	FAIRCHILD, NDC7001C
44	1	R72	RES, CHIP, 113Ω, 1/16W,1%, 0402	VISHAY, CRCW0402113RFKED
45	2	R73, R75	RES, CHIP, 1MΩ, 1/16W,1%, 0402	VISHAY, CRCW04021M00FKED
46	1	R74	RES, CHIP, 100kΩ, 1/16W,1%, 0402	VISHAY, CRCW0402100KFKEKED
47	1	R76	RES, CHIP, 3.01kΩ, 1/16W,1%, 0402	VISHAY, CRCW04023K01FKED
48	1	R77	RES, CHIP, 100Ω, 1/16W,1%, 0402	VISHAY, CRCW0402100RFKED
49	1	U4	NANOPOWER BUCK-BOOST DC/DC WITH EH BATTERY CHARGER	LINEAR TECH, LTC3331EUH
<b>Switched Output and Signal Buffering Components</b>				
50	1	C28	CAP, CHIP, X5R, 0.1µF, 20%, 10V, 0402	WÜRTH, 885 012 105 010
51	1	Q3	N-CHANNEL MOSFET, 30V, SOT23	ZETEX, ZXMN2F30FH
52	11	Q4-Q14	DUAL MOSFET 20V N-TYPE/P-TYPE	VISHAY, SI1553CDL-T1-GE3
53	1	R91	RES, CHIP, 3MΩ, 1%, 1/10W, 0603	VISHAY, CRCW06033M00FKEA
54	24	R92, R100-R113, R120-R128	RES, CHIP, 10MΩ, 1%, 1/10W, 0603	VISHAY, CRCW060310M0FKEA
55	1	U5	IC, ULTRA-LOW POWER SUPERVISOR WITH POWER-FAIL OUTPUT, TSOT-23	LINEAR TECH, LTC2935CTS8-2
<b>Power Sources and Energy Storage Components</b>				
56	1	BAT1	CR2032 COIN LI-ION BATTERY	ENERGIZER, CR2032VP
57	1	BAT2	COIN LI-ION BATTERY Lir2032	POWERSTREAM, Lir2032
58	2	BTH1, BTH2	BATTERY HOLDER COIN CELL 2032 SMD	WÜRTH, 79527141
59	1	C29	CAP, CHIP X5R, 10µF, 20%, 25V, 1210	WÜRTH, 885 012 109 013
60	1	C30	SUPERCAP, 15mF, -20%, +80%, 5.5V, SMD	AVX, BZ055B153ZSB
61	10	CO1-CO10	CAP, CHIP, X5R, 150µF, 20%, 6.3V, 1210	SAMSUNG, CL32A157MQVNNNE
62	2	SC1, SC2	AMORPHOUS INDOOR SOLAR CELL, 37mm × 26mm	CHINA SOLAR LTD, KS-3726-8
63	1	TEG1	PELTIER MODULE CP85438	CUI INC., CP85438

# DEMO MANUAL DC2344A

## PARTS LIST

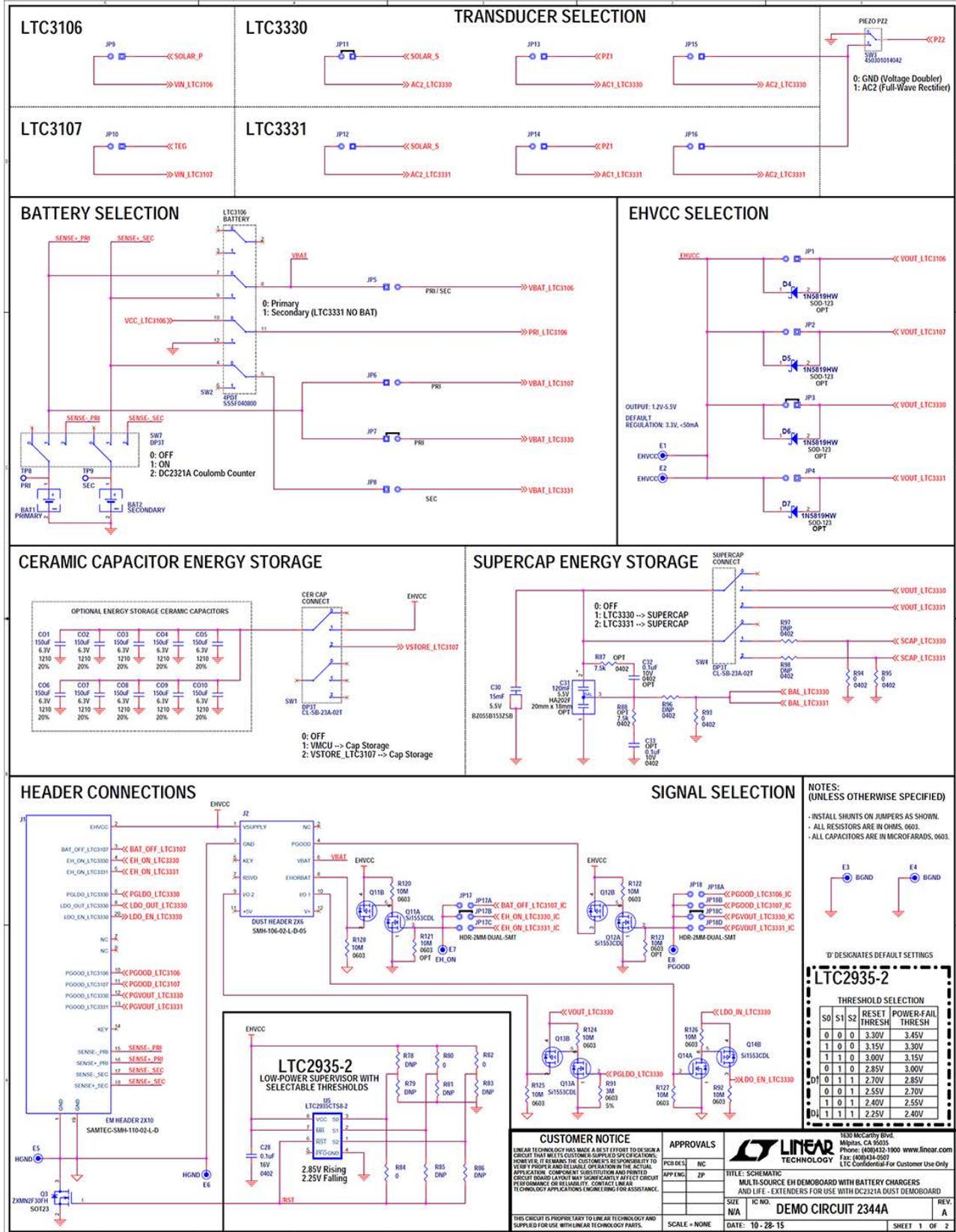
ITEM	QTY	REFERENCE	PART DESCRIPTION	MANUFACTURER/PART NUMBER
<b>Additional Demo Board Circuit Components</b>				
64	0	C31 (OPT)	SUPERCAP, 85mF, 5.0V, 20mm × 18mm	CAP-XX, GA209F
65	0	C32, C33 (OPT)	CAP, CHIP, X5R, 0.1μF, 20%, 10V, 0402	WÜRTH, 885 012 105 010
66	0	D4-D7 (OPT)	DIODE, SCHOTTKY, 40V, 1A, SOD-123	DIODES INC, 1N5819HW-7-F
67	0	R87, R88 (OPT)	RES, CHIP, 7.5kΩ, 1/16W, 1%, 0402	VISHAY, CRCW04027K50FKED
<b>Hardware For Demo Board Only</b>				
68	19	E1-E19	TURRET, 0.061 DIA	MILL-MAX, 2308-2
69	1	HS1	HEATSINK, 40mm × 40mm	ATS, ATS-54400D-C2-R0
70	1	J1	2×10, 20-PIN, SMT RIGHT ANGLE SOCKET w/KEY (PIN 14), 0.100	SAMTEC, SMH-110-02-L-D-14
71	1	J2	2X6, 12-PIN, SMT RIGHT ANGLE SOCKET w/KEY (PIN 5), 0.100	SAMTEC, SMH-106-02-L-D-05
72	1	J3	HORIZONTAL SCREWLESS TERMINAL BLOCK, 2-PIN, 10A 300VAC	WÜRTH, 691 401 710 002B
73	8	JP1-JP4, JP5-JP8	SMT HEADER, 2 PINS, 2mm	SAMTEC, TMM-102-01-F-S-SM
74	8	JP9-JP16	HEADER, 2 PINS, 2mm	WÜRTH, 620 002 111 21
75	2	JP17, JP21	SMT HEADER, 6 TOTAL PINS, 2 ROWS, 2mm	WÜRTH, 621 006 219 21
76	1	JP18	SMT HEADER, 8 TOTAL PINS, 2 ROWS, 2mm	WÜRTH, 621 008 219 21
77	1	JP19	HEADER, 3 PINS, 2mm	WÜRTH, 620 003 111 21
78	1	JP20	HEADER, 4 PINS, 2mm	WÜRTH, 620 004 111 21
79	8	JP3, JP7, JP11, JP17B, JP18C, JP19, JP20, JP21A	SHUNT 2mm	WÜRTH, 608 002 134 21
80	1	PB1	SWITCH TACTILE, SPST-NO, 0.05A 12V	WÜRTH, 434111025826
81	34	R3, R6, R9, R10, R12, R15, R16, R20, R23, R25, R26, R28, R31, R32, R35, R37, R39, R41, R42, R44, R46, R49, R51, R53, R55, R56, R58, R61, R63, R65, R67, R68, R70, R89	RES, CHIP, 0Ω, 0603	VISHAY, CRCW06030000Z0EA
82	0	R4, R7, R8, R11, R13, R14, R17, R21, R22, R24, R27, R29, R30, R33, R34, R36, R38, R40, R43, R45, R47, R48, R50, R52, R54, R57, R59, R60, R62, R64, R66, R69, R71, R90, R99 (OPT)	RES, CHIP, 0Ω, 0603	VISHAY, CRCW06030000Z0EA

## PARTS LIST

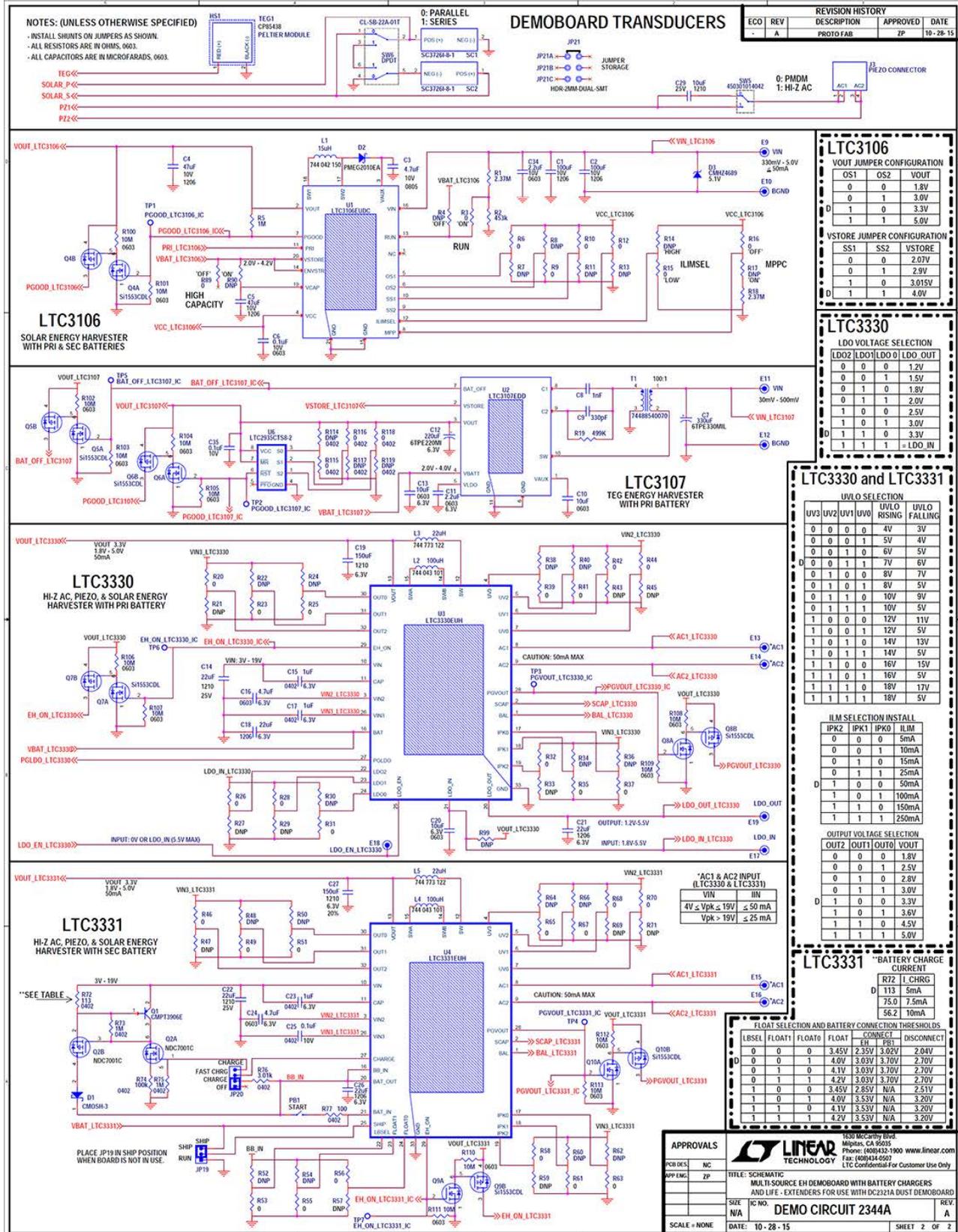
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83	0	R78, R79, R81, R83, R85, R86, R96, R97, R98, R114, R117, R119 (OPT)	RES, CHIP, 0Ω, 0402	VISHAY, CRCW04020000Z0ED
84	9	R80, R82, R84, R93, R94, R95, R115, R116, R118	RES, CHIP, 0Ω, 0402	VISHAY, CRCW04020000Z0ED
85	3	SW1, SW4, SW7	DP3T SLIDE SWITCH, 12mm × 3.5mm, 0.2A 12VDC	COPAL, CL-SB-23A-02T
86	1	SW2	4PDT SLIDE SWITCH, 16.5mm × 7mm, 0.1A 30VDC	ALPS, SSSF040800
87	2	SW3, SW5	SPDT SLIDE SWITCH, 10mm × 2.5mm, 0.5A 12VDC	WÜRTH, 450301014042
88	1	SW6	DPDT SLIDE SWITCH, 8.5mm × 3.5mm, 0.2A 12VDC	COPAL, CL-SB-22A-01T
89	4	---	ADHESIVE CABLE MOUNT U-STYLE CLIP	WÜRTH, 523252000
90	0.003	---	ELECTROCONDUCTIVE ADHESIVE, TWO 6mL TUBES	MG CHEMICALS, 8331-14G
91	0.010	---	INSTANT ADHESIVE, 20g BOTTLE	LOCTITE, 40340
92	0.001	---	ELECTRICAL TAPE, 3/4" × 1/2"	3M, 33+ SUPER (3/4" × 66')
93	0	STANDOFF ×6 (OPT)	STANDOFF; HEX .625"L, 4-40, THR NYLON	KEYSTONE, 1902F
94	0	SCREW ×6 (OPT)	SCREW, MACH, PHIL, 4-40, .250 IN, NYLON	B&F FASTENER SUPPLY, NY PMS 440 0025 PH
95	1	---	FAB, PRINTED CIRCUIT BOARD	DEMO CIRCUIT 2344A
96	1	---	STENCIL - TOP	STENCIL #2344A-TOP
97	1	---	STENCIL - BOTTOM	STENCIL #2344A-BOTTOM

# DEMO MANUAL DC2344A

## SCHEMATIC DIAGRAM



## SCHEMATIC DIAGRAM



# DEMO MANUAL DC2344A

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**Please read the DEMO BOARD manual prior to handling the product.** Persons handling this product must have electronics training and observe good laboratory practice standards. **Common sense is encouraged.**

This notice contains important safety information about temperatures and voltages. For further safety concerns, please contact a LTC application engineer.

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