



USB 3.1 – a connector for multiple applications



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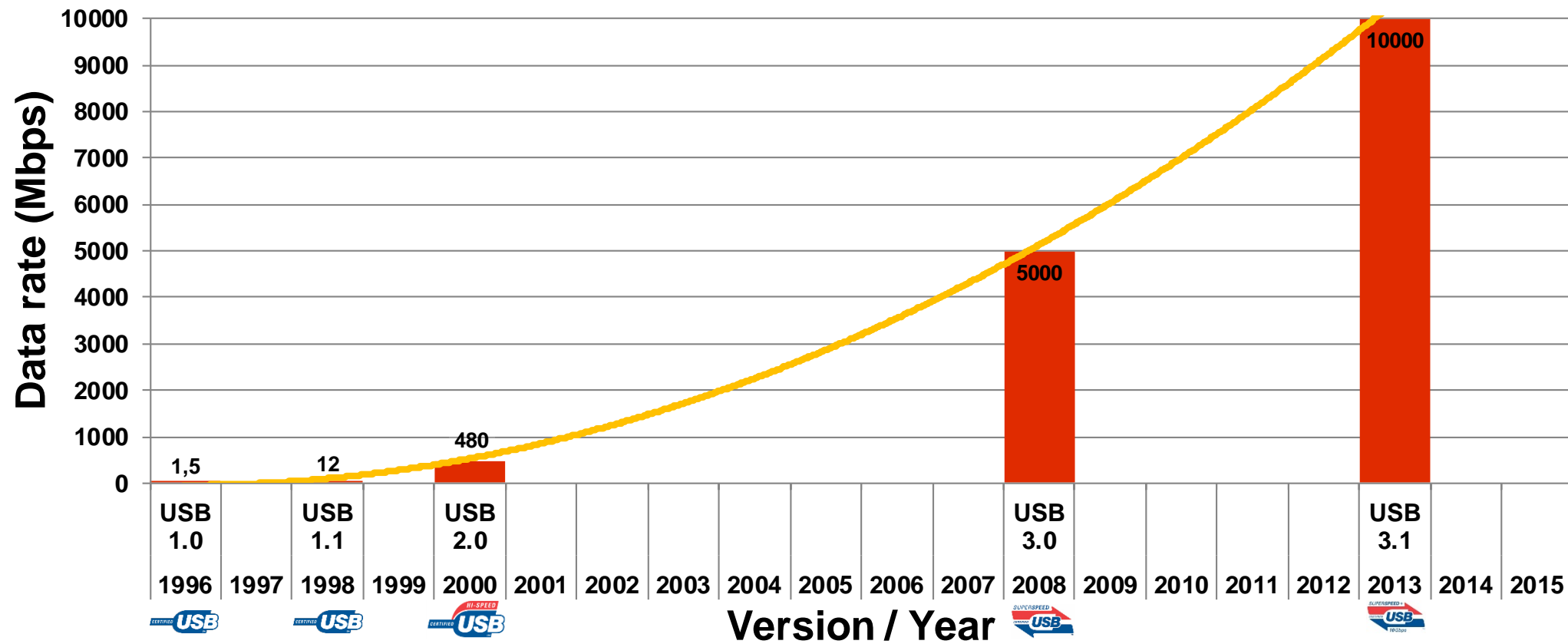
- History of USB and Evolution
- Electrical Performance
- Mechanical Performance
- Processability
- Conclusion



A little bit of history – USB Versions



- USB = Universal Serial Bus



A little bit of history – From 2.0...



- Year/Version

USB 2.0 – 2000

- A



- B



- Mini



- Micro



- Data rate

480 Mbps









- Power

500mA / 5V



A little bit of history – ...to USB 3.0 ...
















	USB 2.0 – 2000	USB 3.0 – 2008
■ Year/Version		
■ A		
■ B		
■ Mini		
■ Micro		
■ Data rate	480 Mbps	5000 Mbps
■ Power	500mA / 5V	900mA / 5V



A little bit of history – ...to USB 3.1

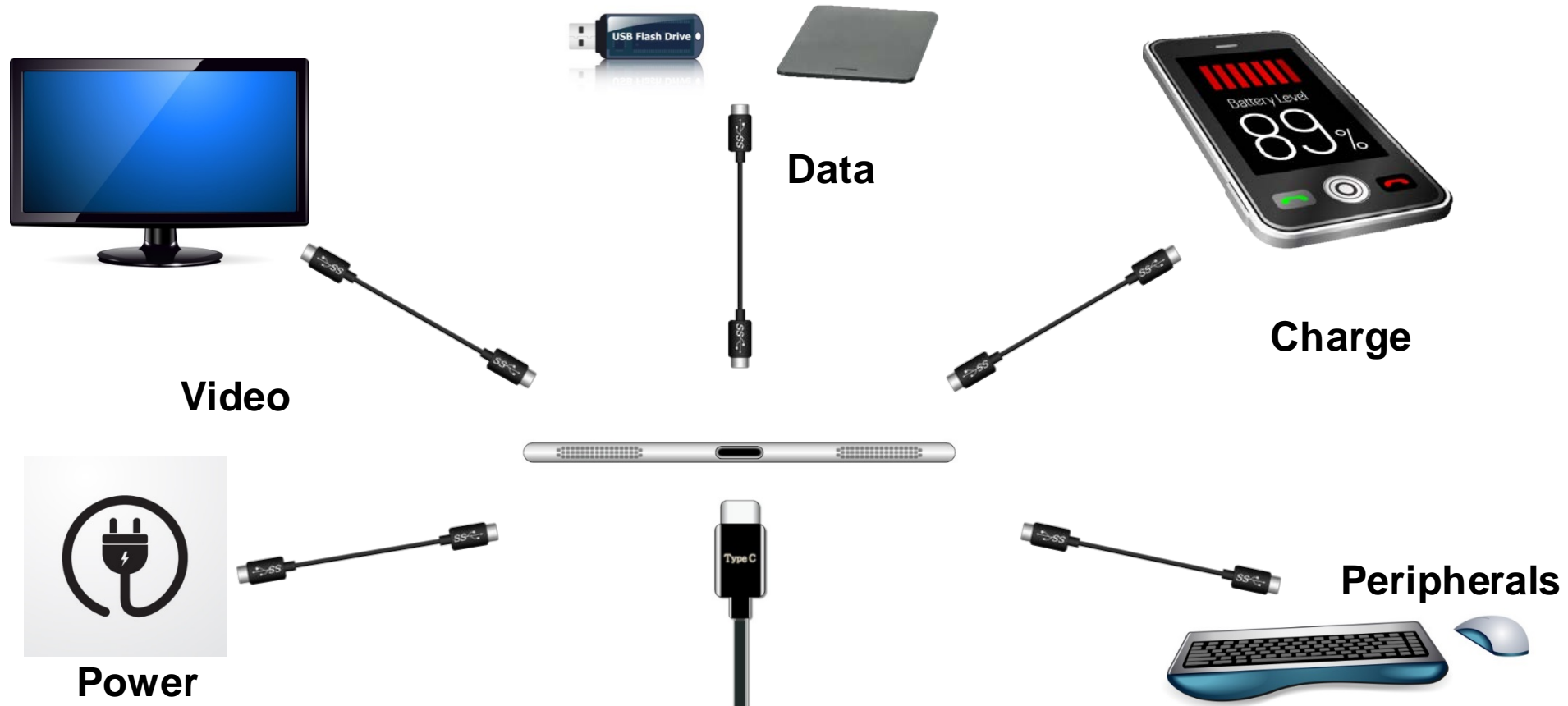


Year/Version	USB 2.0 – 2000	USB 3.0 – 2008	USB 3.1 – 2013
A			
B			
Mini			
Micro			
C			
Data rate	480 Mbps	5000 Mbps	10000 Mbps
Power	500mA / 5V	900mA / 5V	5A / 20V



USB Type-C for All Connectivity

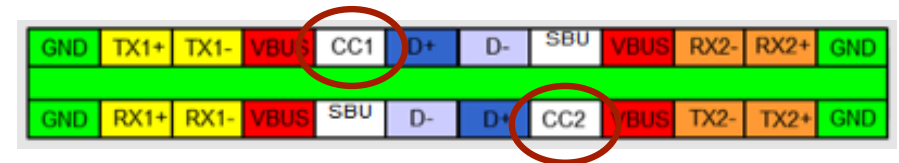
First connector supporting power in both ways



Configuration Channel

Providing the flexibility of Type-C

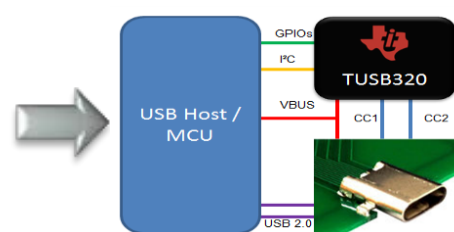
- Functionally the Configuration Channel (CC) is used to serve the following purposes:
- Detect connect of USB ports,
- Resolve cable orientation and twist connections to establish USB data bus routing
- Establish DFP (sink) and UFP (source) roles between two connected ports
- Discover and configure power: USB Type-C current modes or USB Power Delivery
- Discovery and configuration of optional Alternate and Accessory modes



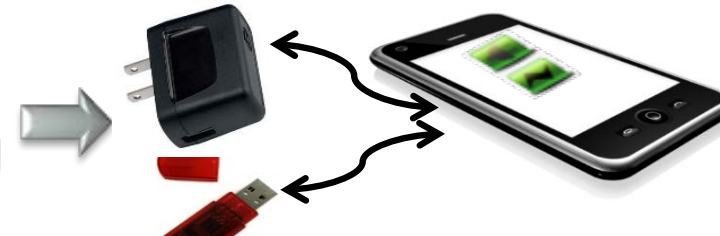
Typical CC flow for DFP to UFP configuration:



Detect valid connection



Establish USB power method



Configure as a DFP or UFP



USB Power Delivery (PD)

Extends USB Type-C capability – more power, Alt Mode, flexibility



What is USB PD?

- USB PD is a single wire communication protocol over CC lines
- A negotiation method to extend USB Type-C interface capability for more power, alt mode and flexibility
- Both ends must support certain extended feature(s) for an successful PD contract

Why USB PD?

■ Extended Power

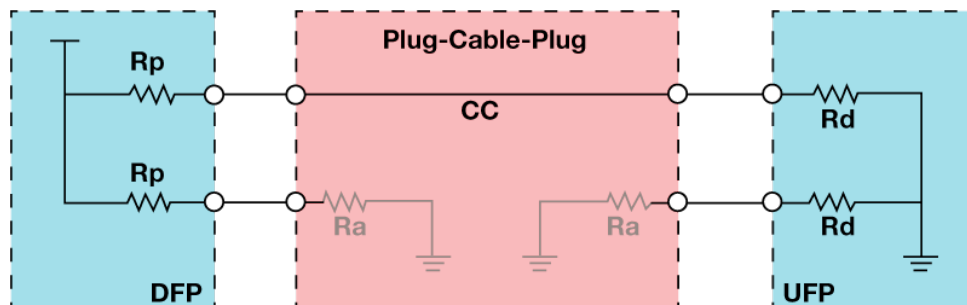
- USB Type-C provides up to 15W (5V/3A) power through VBUS with simple resistor divider network
- USB PD must be used to extend the power delivery beyond 5V/3A
- PD can negotiate power up to 100W (20V/5A) – faster charging
- PD can also negotiate >1W of VCONN power up to 6W

■ Alternate Mode

- USB PD must be used for any Alt mode
- Through PD Alt Mode negotiation USB Type-C interface can be used for non-USB use cases
- SS differential pairs and SBU lines are available for Alt Mode use
- USB2 must be preserved when in Alt Mode

■ Role Flexibility

- By default Host/DFP is power source and Device/UFP is power sink
- USB PD must be used to decouple the data/power roles



USB Type-C Power Modes

Flexible and Modular Power Delivery Methods



USB Type-C can be used to deliver power via a number of different protocols:

Precedence	Mode of Operation	Nominal Voltage	Maximum Current
Highest	USB PD	Up to 20 V	Up to 5 A
	USB Type-C current @ 3A	5 V	3 A
	USB Type-C current @ 1.5A	5 V	1.5 A
	USB BC1.2	5 V	Up to 1.5 A
	USB 3.1		900 mA
Lowest	USB 2.0		500 mA

Port Power Roles

Following the introduction of USB PD, port power roles are now defined separately from the port data roles.

- **Provider:** device can only provide power
- **Consumer:** device can only receive power
- **Consumer provider:** the device can act as either a consumer or provider. This is only possible for devices that support USB PD

Capable of delivering up to 100W over one USB Type-C port!



USB PD Alternate Mode Negotiation

Scope Trace between a Dock and Notebook establishing a USB PD Contract



Electronically Marked Cable

Making USB Type-C interface ubiquitous

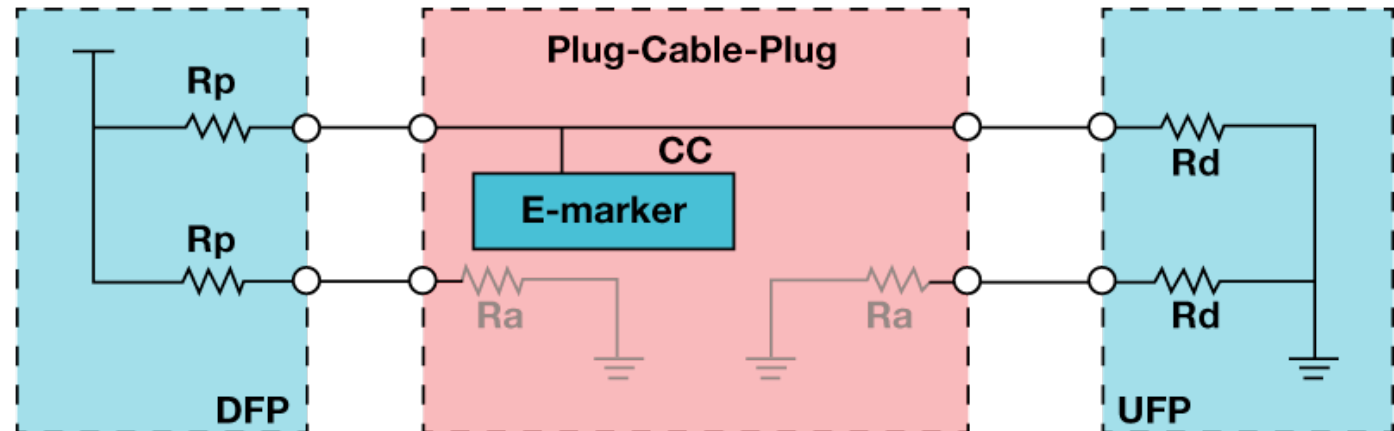


What is E-marker ?

- Simple USB PD controller inside a cable
- Responds to USB PD commands from DFP/source
- Provide cable characteristics such as current carrying capability, performance, vendor identification etc.
- Typically powered by VCONN

When E-marker is needed?

- USB Type-C cable supporting more than 3A current
- USB Type-C full featured cable with USB 3.1 or alternate mode signaling



USB Type-C Alternate Mode

Extends beyond USB data

A12	A11	A10	A9	A8	A7	A6	A5	A4	A3	A2	A1
GND	RX2+	RX2-	VBUS	SBU1	D-	D+	CC	VBUS	TX1-	TX1+	GND
GND	TX2+	TX2-	VBUS	V _{CONN}			SBU2	VBUS	RX1-	RX1+	GND
B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	B12

What is Alt Mode?

- Alternate use of USB Type-C interface for non-USB functions
- USB2 must be preserved
- USB PD must be used to negotiate an alternate mode
- Definition: Operation defined by a vendor or standards organization that is associated with a SVID assigned by the USB-IF. Entry and exit into and from an Alternate Mode is controlled by the USB PD Structured VDM Enter Mode and Exit Mode commands

Example of Alt Modes

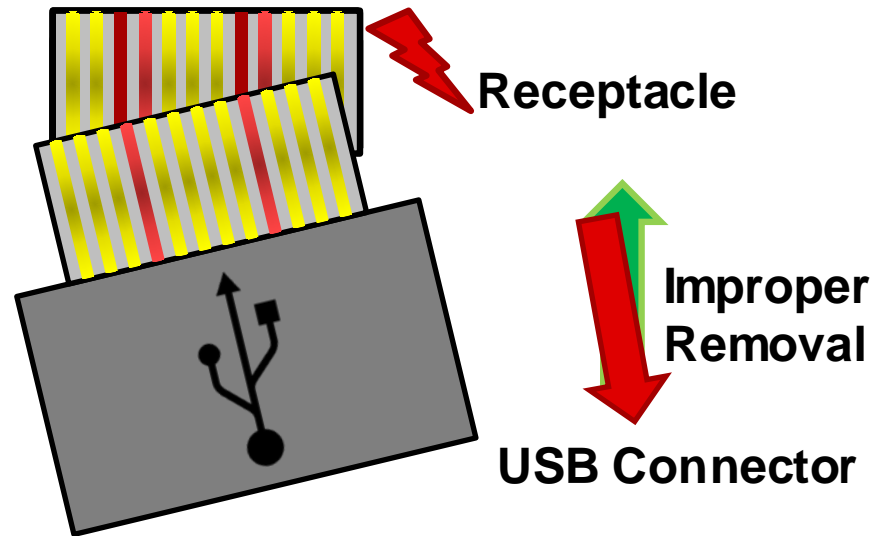
- DisplayPort (DP)
- Thunderbolt
- PCI Express
- MHL
- HDMI (for dongle/adapters)

Can you create your own alternate mode?

- Option 1: create an official alternate mode approved by USB-IF (will be given a SID, standard ID)
- Option 2: Get a VID from USB-IF and create a non-official alternate mode (you must own both sides of the system for this to work)



Potential Failure: Mechanical Twist

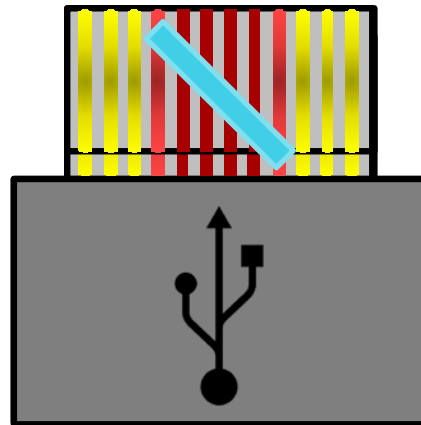


If the USB plug is removed at an angle, it might cause the VBUS pin to short with SBU or CC/Vconn pins

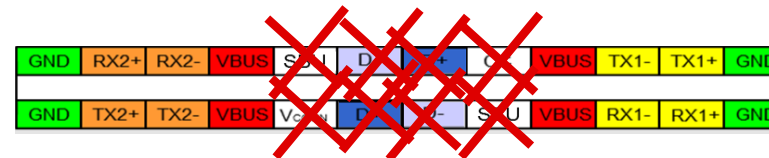
GND	RX2+	RX2-	VBUS	SBU	D-	D+	CC	VBUS	TX1-	TX1+	GND
GND	TX2+	TX2-	VBUS	Vconn	D+	D-	SBU	VBUS	RX1-	RX1+	GND



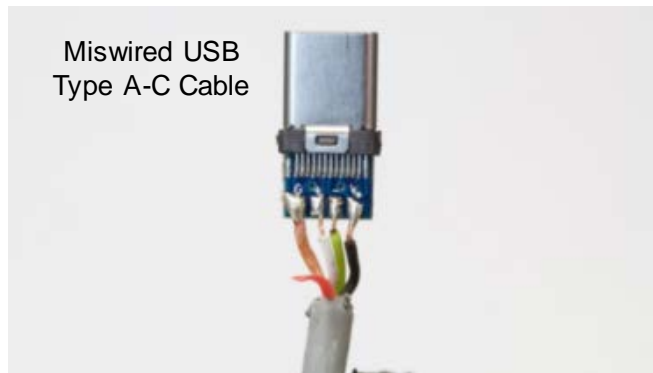
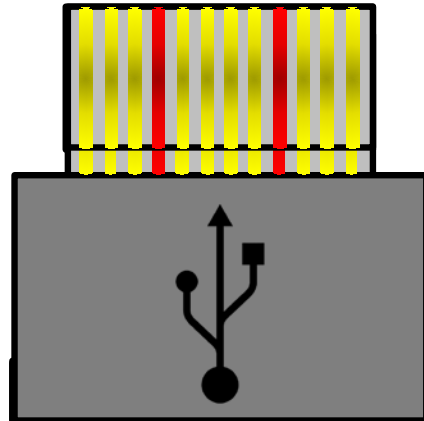
Potential Failure: Debris or Water



Any debris or water that is conductive could short the SBU and CC pins to the 20V Vbus lines



Potential Failure: Noncompliant Cables



- Even if your system is not using USB PD (you are charging at 5V, 500mA), there are non-compliant cables that output 20V without PD negotiation
- If your system is not designed to handle 20V, then there would be a failure
- In a survey of USB Type-C cables available on Amazon, 28% of cables were not compliant to USB-IF specification. (Google Engineer Benson Leung: 20/71 cables out of specification)
- Despite Amazon's ban there is still a risk of end user's purchasing non-compliant USB Type-C cables from cable manufacturers

GND	RX2+	RX2-	VBUS	SBU	D-	D+	CC	VBUS	TX1-	TX1+	GND
GND	TX2+	TX2-	VBUS	VCONN	D+	D-	SBU	VBUS	RX1-	RX1+	GND

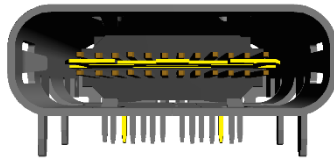


USB 3.1 Product Overview

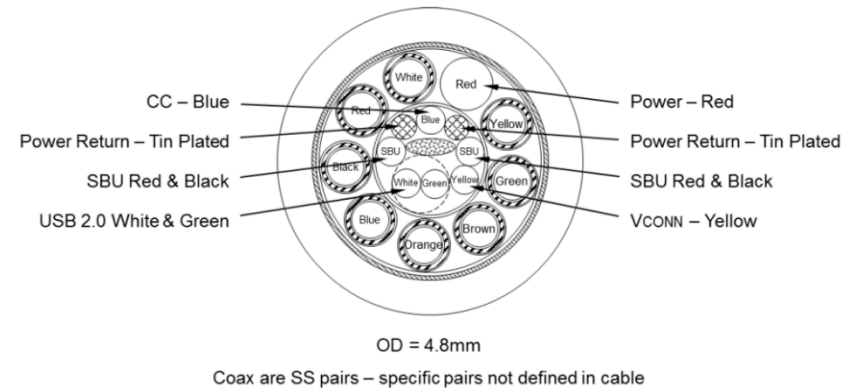
Type C



USB Type-C Receptacle



USB Type-C Cable



USB Type-C Plug



Figure 2-1 USB Type-C Receptacle Interface (Front View)

A1	A2	A3	A4	A5	A6	A7	A8	A9	A10	A11	A12
GND	TX1+	TX1-	VBUS	CC1	D+	D-	SBU1	VBUS	RX2-	RX2+	GND
GND	RX1+	RX1-	VBUS	SBU2	D-	D+	CC2	VBUS	TX2-	TX2+	GND
B12	B11	B10	B9	B8	B7	B6	B5	B4	B3	B2	B1

Figure 2-2 USB Full-Featured Type-C Plug Interface (Front View)

A12	A11	A10	A9	A8	A7	A6	A5	A4	A3	A2	A1
GND	RX2+	RX2-	VBUS	SBU1	D-	D+	CC	VBUS	TX1-	TX1+	GND
GND	TX2+	TX2-	VBUS	VCONN			SBU2	VBUS	RX1-	RX1+	GND
B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	B12



USB 3.1 Product Overview

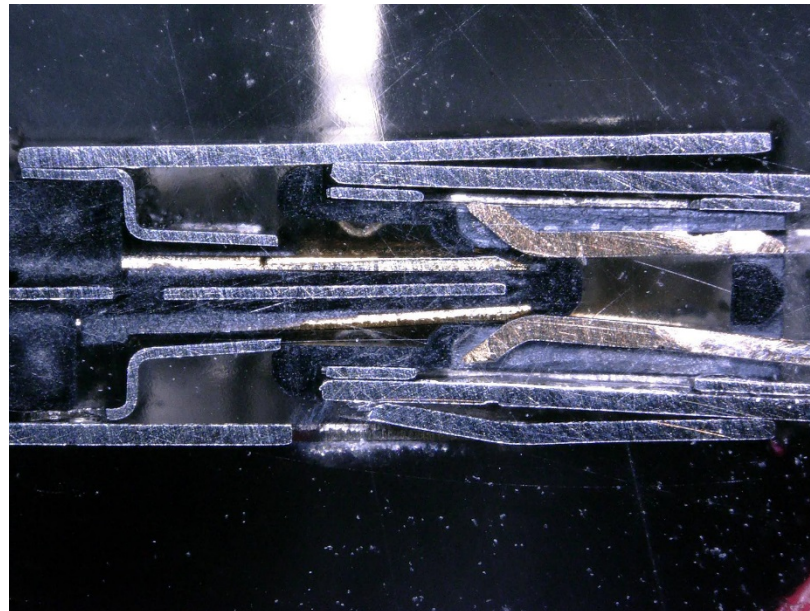
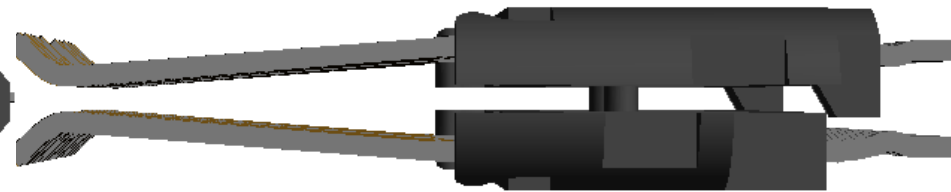
Type C Plug Design – 632 712 000 011



Receptacle – Side crossed view

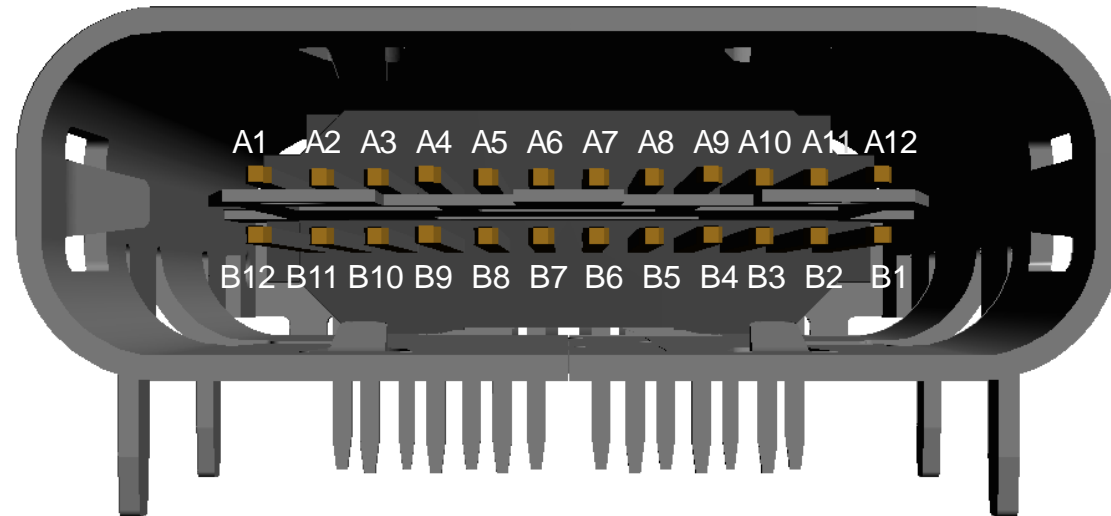
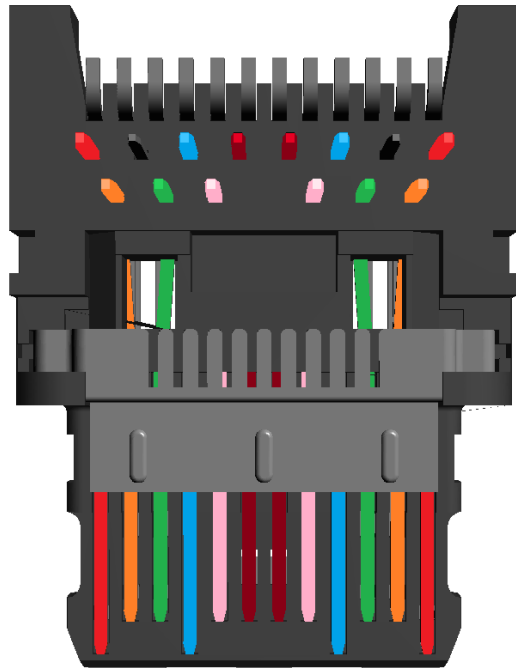


Plug – Side crossed view



USB 3.1 Product Overview

Type C Receptacles Design – 632 723 x00 011



Bottom contacts (B): THT Pins
Top contacts (A) : SMT Pins

USB 2.0

USB 3.0

USB 3.1

A1	A2	A3	A4	A5	A6	A7	A8	A9	A10	A11	A12
GND	TX1+	TX1-	V _{BUS}	CC1	D+	D-	SBU1	V _{BUS}	RX2-	RX2+	GND
B12	B11	B10	B9	B8	B7	B6	B5	B4	B3	B2	B1
GND	RX1+	RX1-	V _{BUS}	SBU2	D-	D+	CC2	V _{BUS}	TX2-	TX2+	GND



Type C Receptacles



- **Order code:**

- 632 723 X00 011

X	PCB Thickness	Pin length
1	1.00 mm	1.50 mm
3	1.60 mm	1.90 mm

- **Product features:**

- Material: LCP; black
- Rated Current: 5 A
- Rated Voltage: 5 VDC (12VDC/20VDC)
- Durability: 10 000 cycles
- Soldering: JEDEC lead free wave and reflow soldering

- **Order code:**

- 632 723 X30 112

X	PCB Thickness	Pin length
1	1.60 mm	1.60 mm

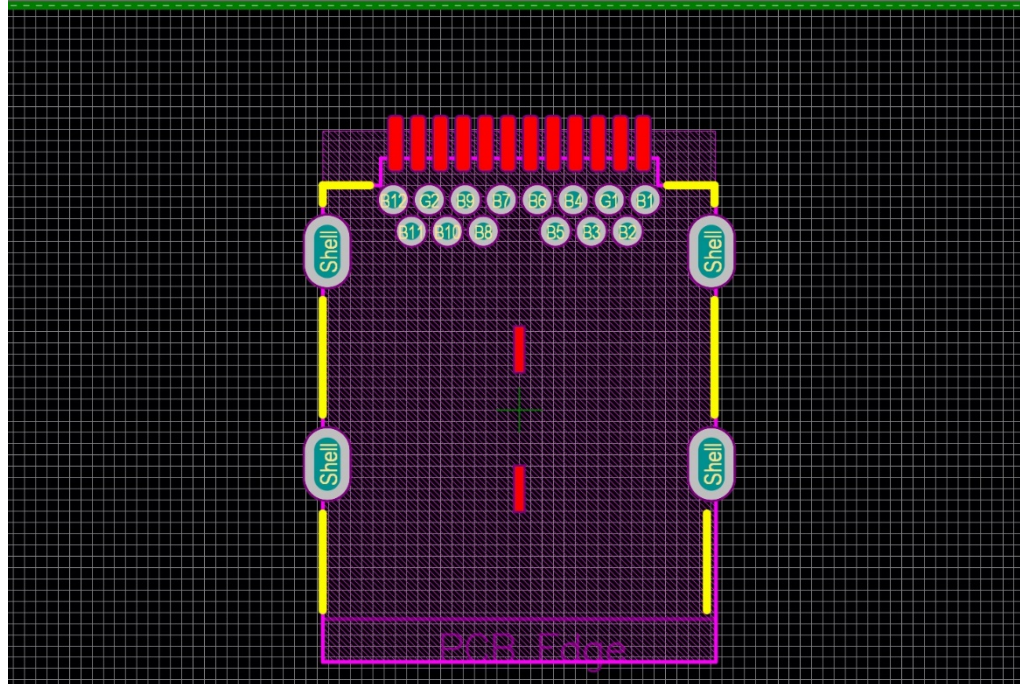


Layout PCB – horizontal USB-C 3.1

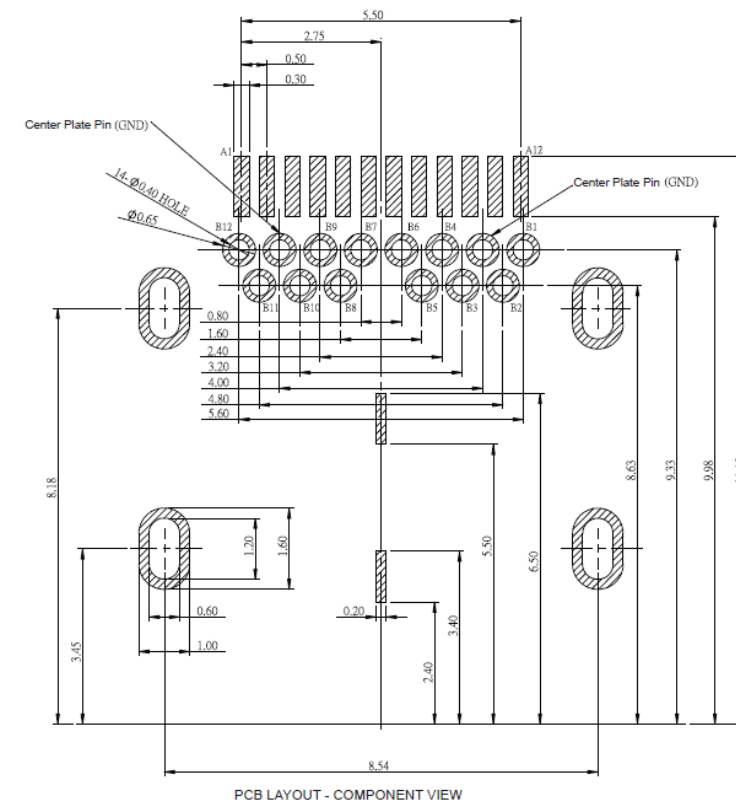


Footprint

X2_632723300011



PCB Layout



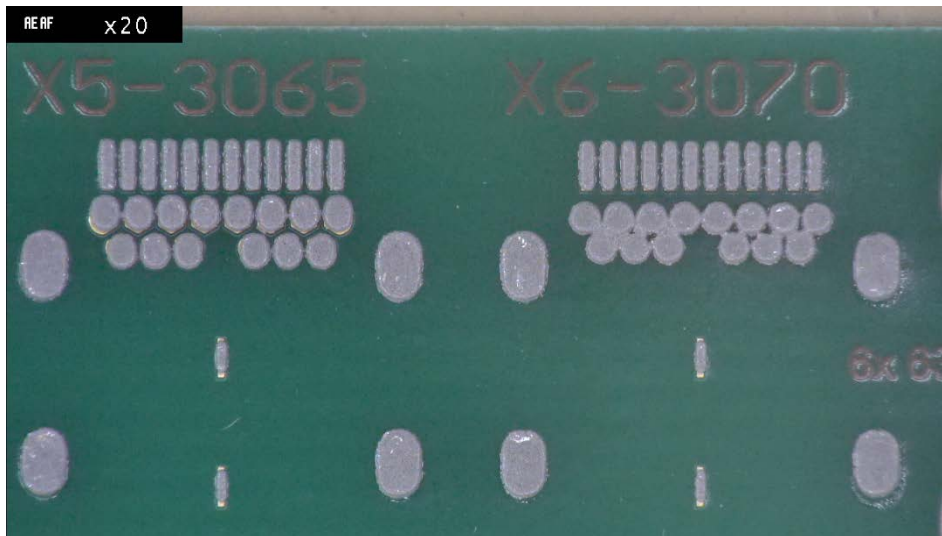
PCB LAYOUT - COMPONENT VIEW



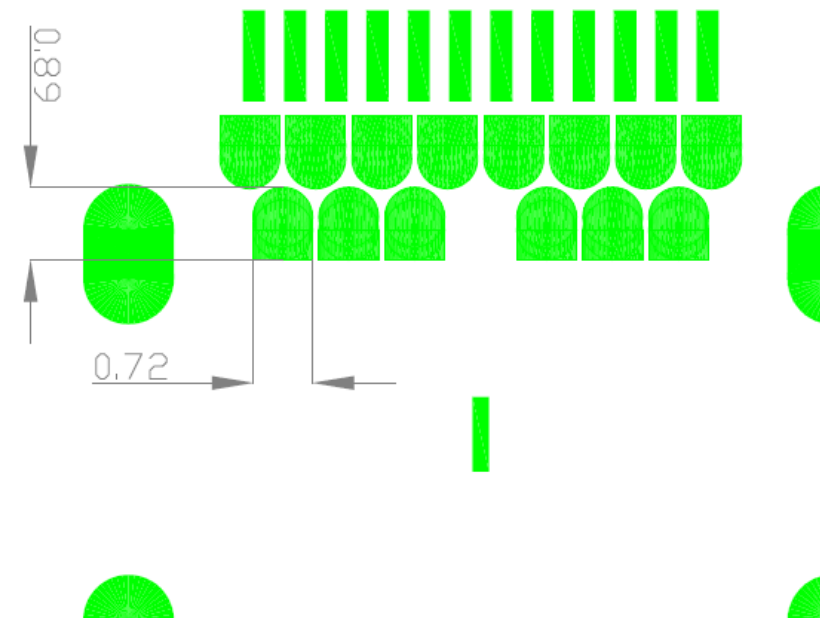
Pasteprinting & Stencil



left Solderpad diameter: 0,65mm
right Solderpad diameter: 0,70mm



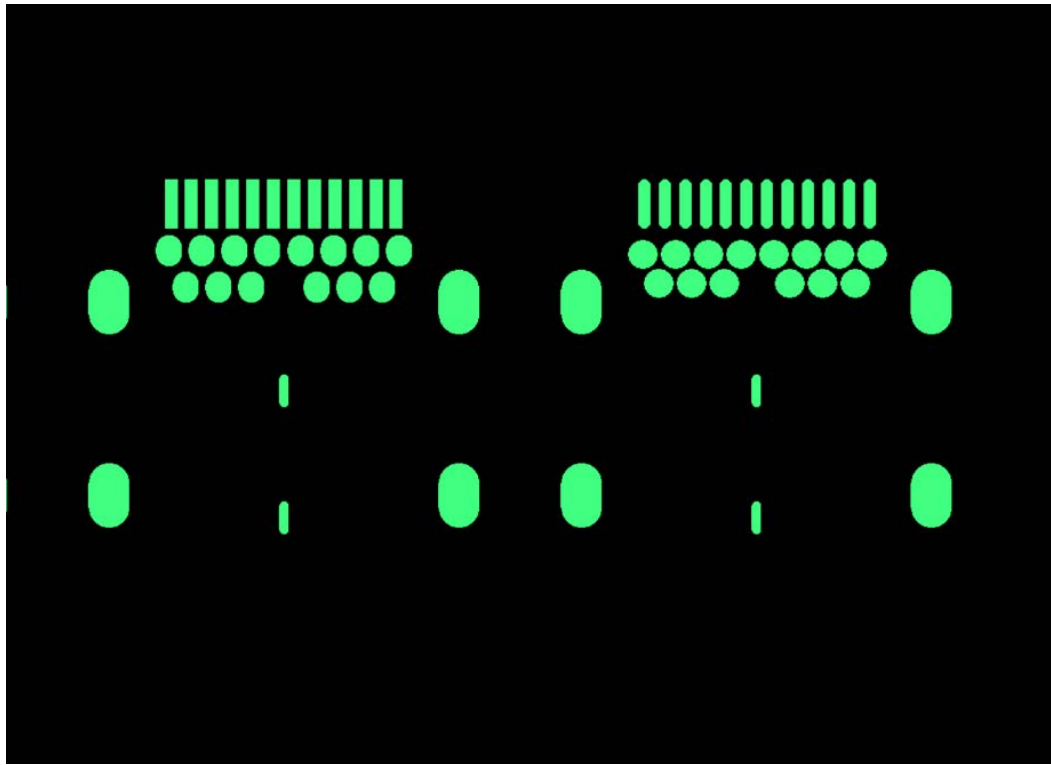
Stencil example



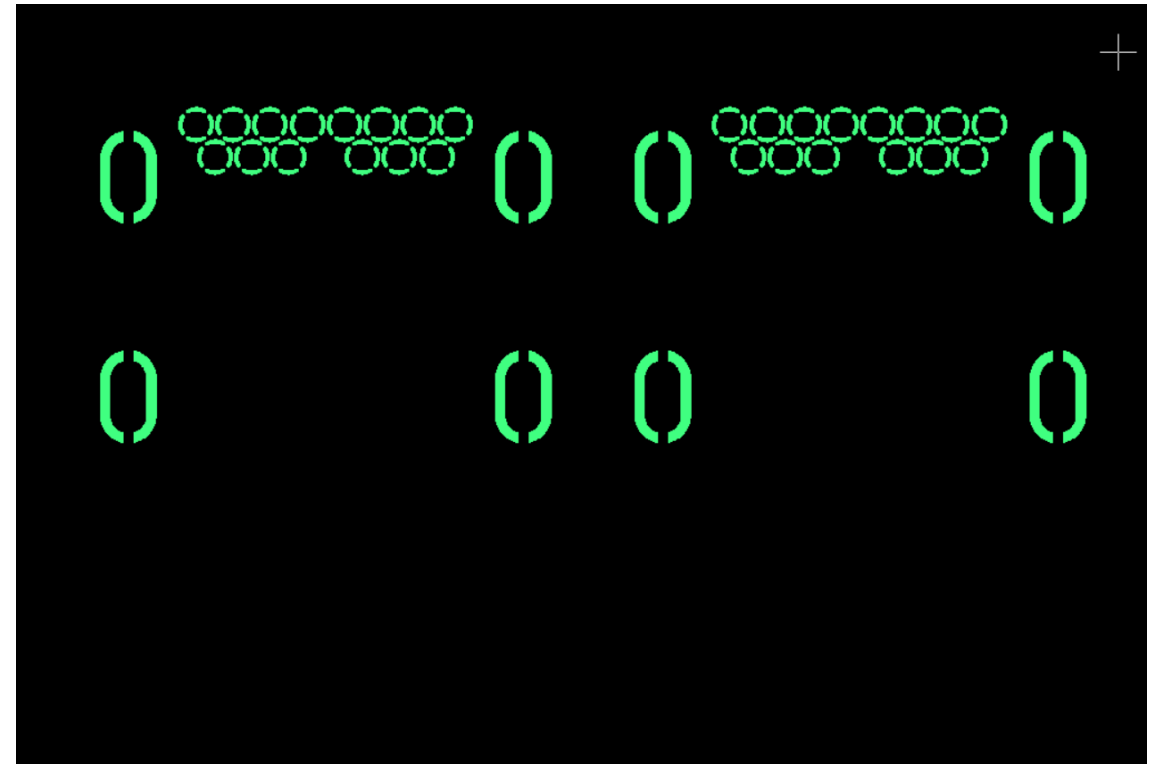
Pasteprinting & Stencil



Top View



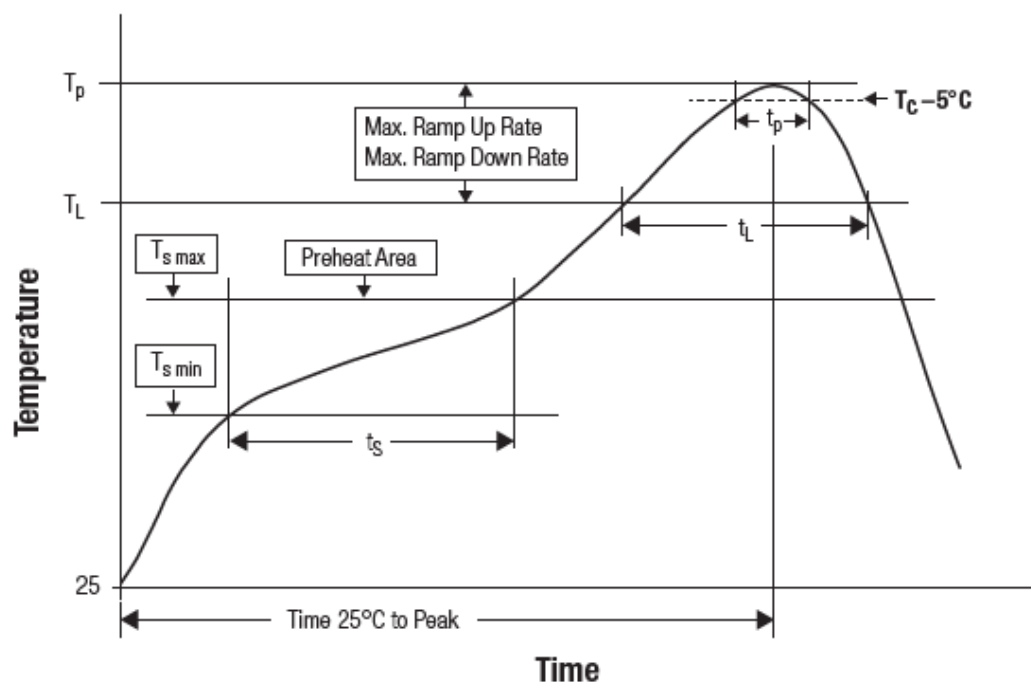
Bottom View



Solderingprofile



Classification Reflow Profile for SMT components:



Classification Reflow Soldering Profile:

Profile Feature		Value
Preheat Temperature Min ¹⁾	$T_{s\ min}$	150 °C
Preheat Temperature Max	$T_{s\ max}$	200 °C
Preheat Time t_s from $T_{s\ min}$ to $T_{s\ max}$	t_s	60 - 120 seconds
Ramp-up Rate (T_L to T_p)		3 °C/ second max.
Liquidous Temperature	T_L	217 °C
Time t_L maintained above T_L	t_L	60 - 150 seconds
Peak package body temperature	T_p	see table
Time within 5°C of actual peak temperature	t_p	20 - 30 seconds
Ramp-down Rate (T_L to T_p)		6 °C/ second max.
Time 25°C to peak temperature		8 minutes max.

¹⁾ refer to IPC/JEDEC J-STD-020D
refer to IPC/ JEDEC J-STD-020E

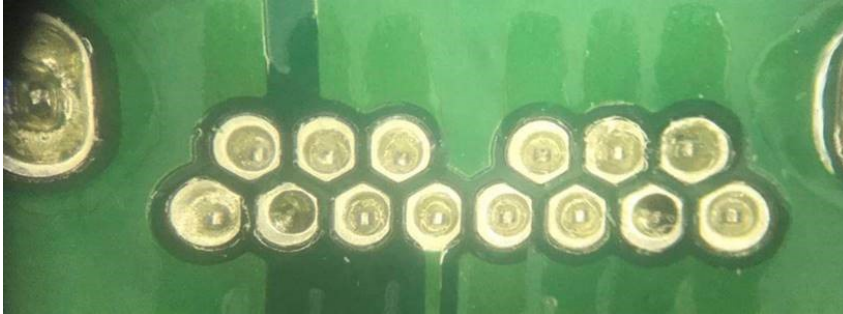
Package Classification Reflow Temperature:

Properties	Volume mm ³ <350	Volume mm ³ 350-2000	Volume mm ³ >2000
PB-Free Assembly Package Thickness < 1.6 mm ¹⁾	260 °C	260 °C	260 °C
PB-Free Assembly Package Thickness 1.6 mm - 2.5 mm	260 °C	250 °C	245 °C
PB-Free Assembly Package Thickness ≥ 2.5 mm	250 °C	245 °C	245 °C

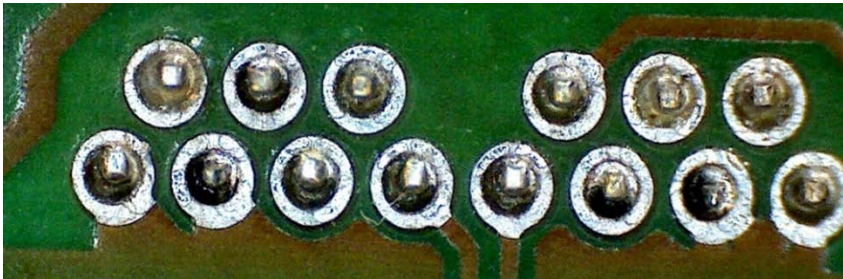
¹⁾ refer to IPC/JEDEC J-STD-020D
refer to IPC/ JEDEC J-STD-020E



Soldering Examples



Soldering without defects



Soldering with defects

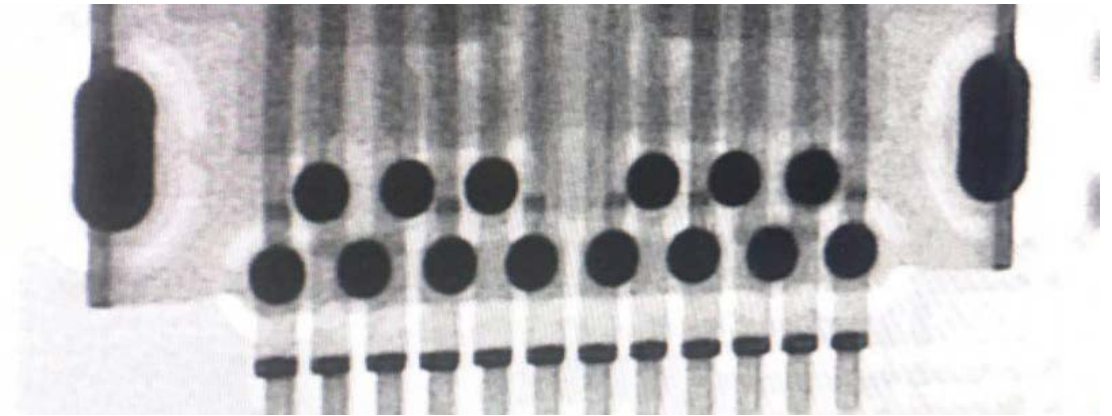


Handsoldering

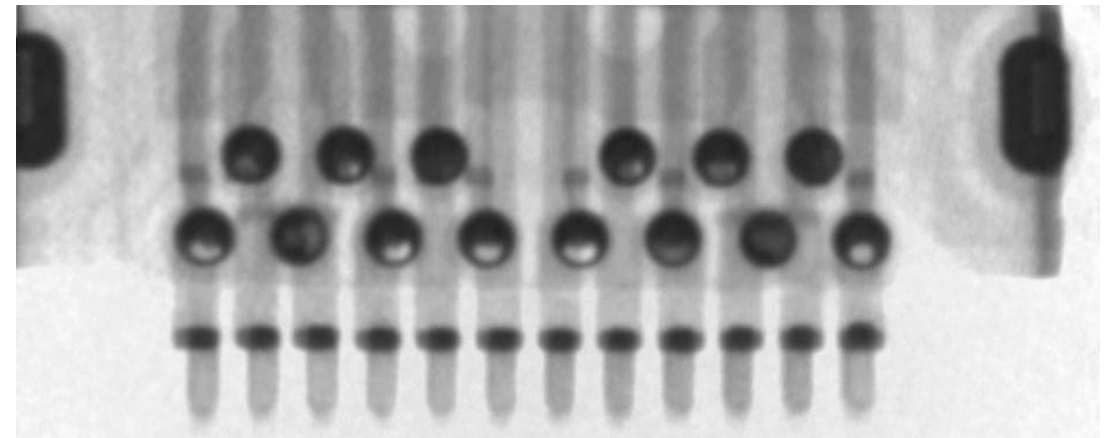
Soldering inspection via X-Ray



Solderingresult without defects



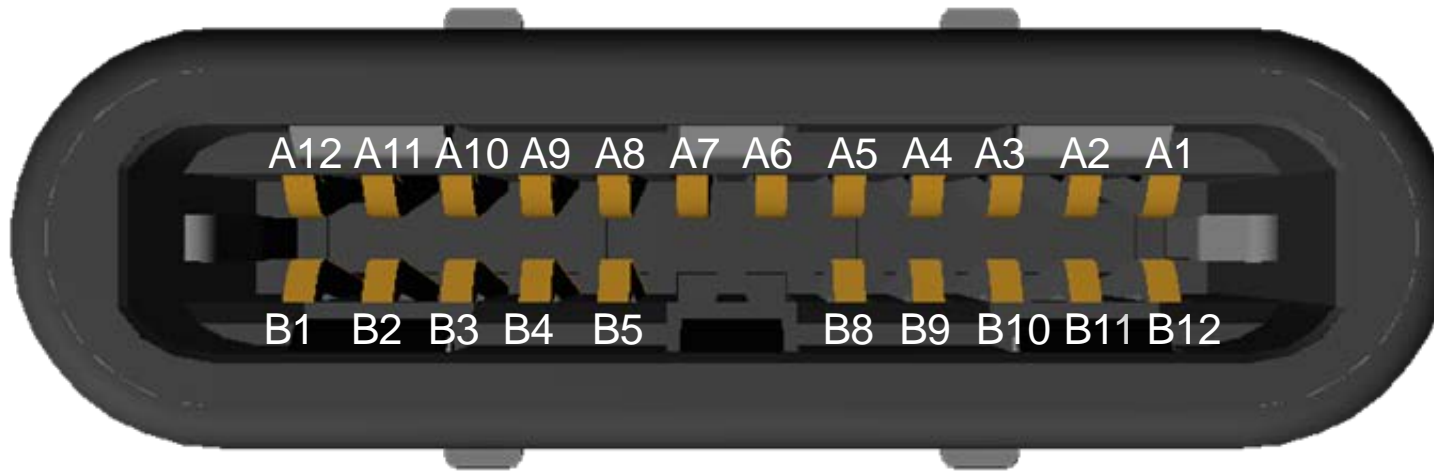
Solderingresult with defects



Type C Plug – 632 723 x00 011



Type C Plug – 632 712 000 011



 USB 2.0

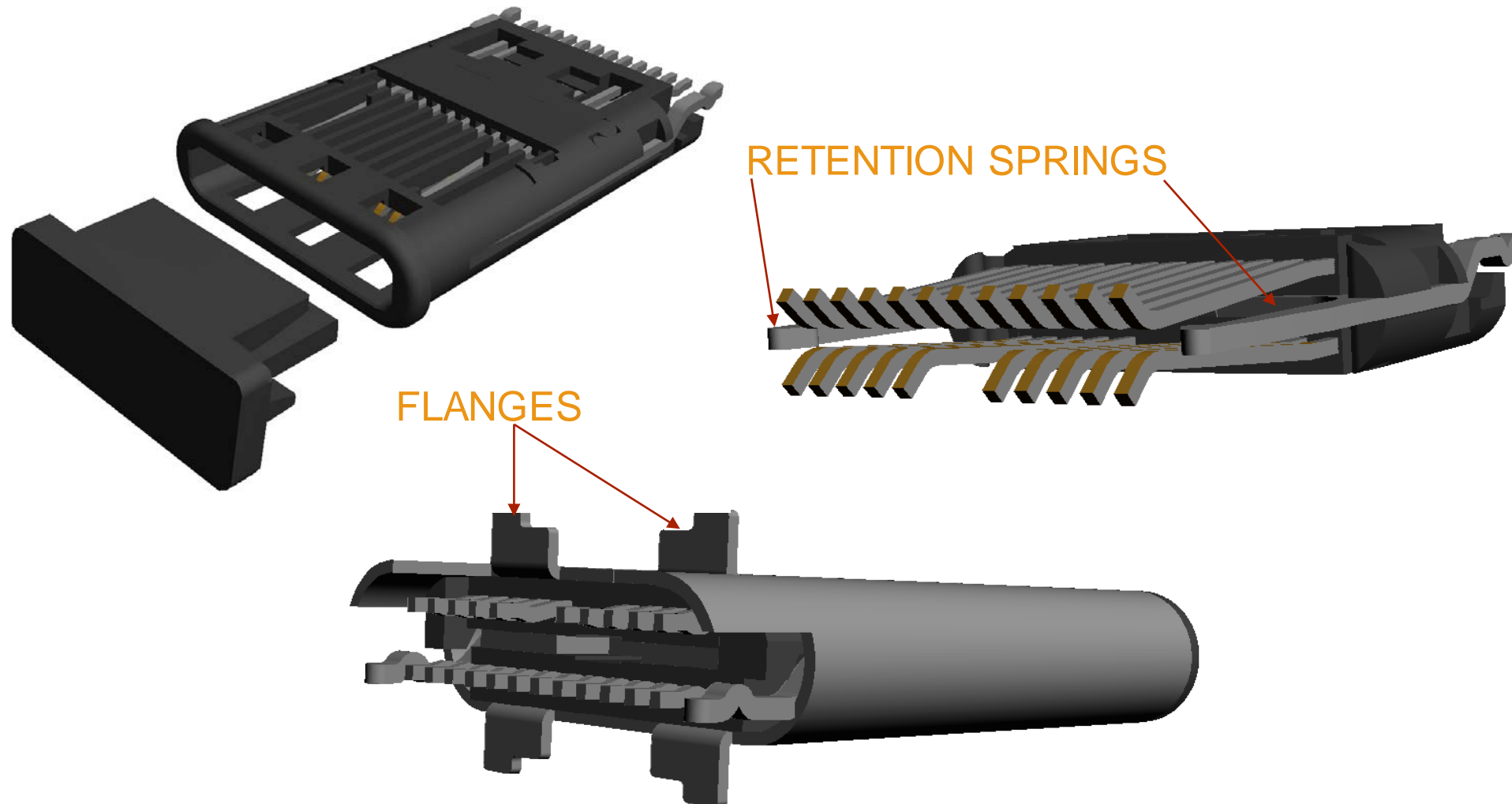
 USB 3.0

 USB 3.1

A12	A11	A10	A9	A8	A7	A6	A5	A4	A3	A2	A1
GND	RX2+	RX2-	V _{BUS}	SBU 1	D+	D-	CC1	V _{BUS}	TX1-	TX1+	GND
GND	TX2+	TX2-	V _{BUS}	CC2			SBU 2	V _{BUS}	RX1-	RX1+	GND
B1	B2	B3	B4	B5			B8	B9	B10	B11	B12

USB 3.1 Product Overview

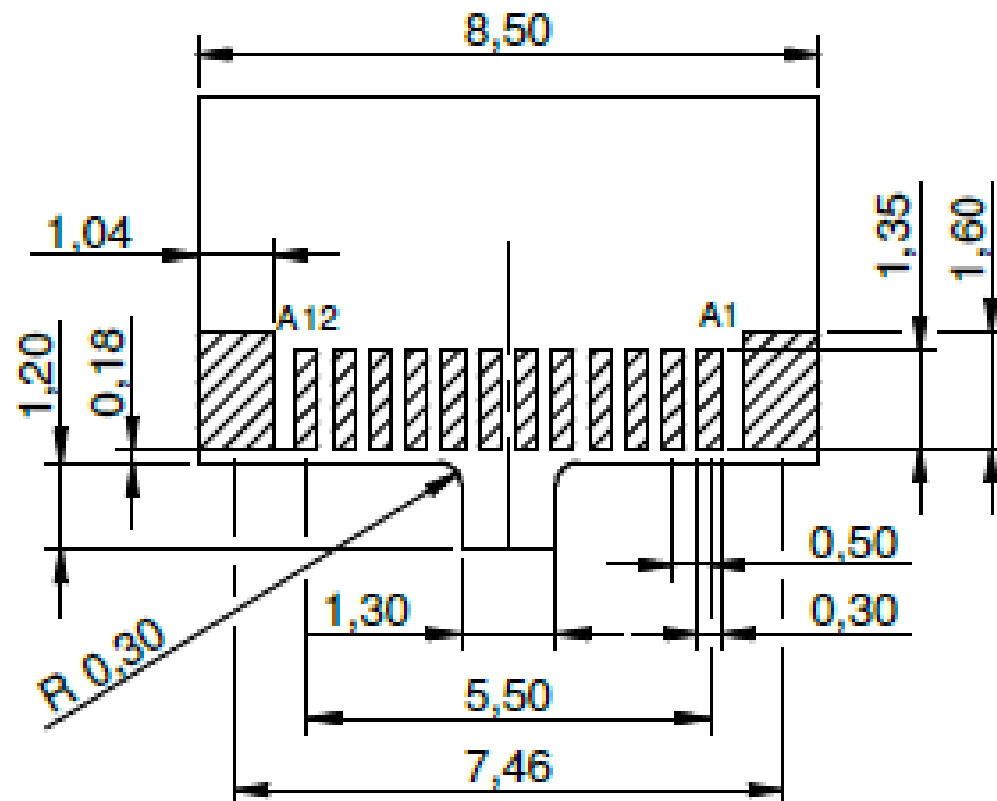
Type C Plug Design – 632 712 000 011



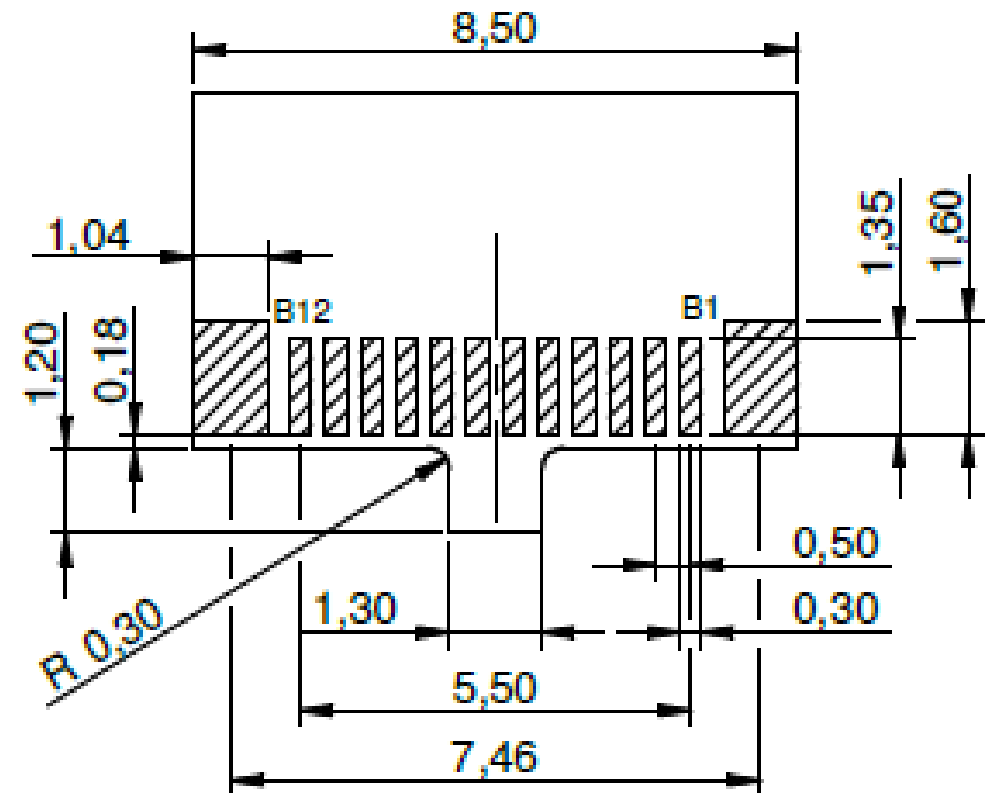
Layout PCB



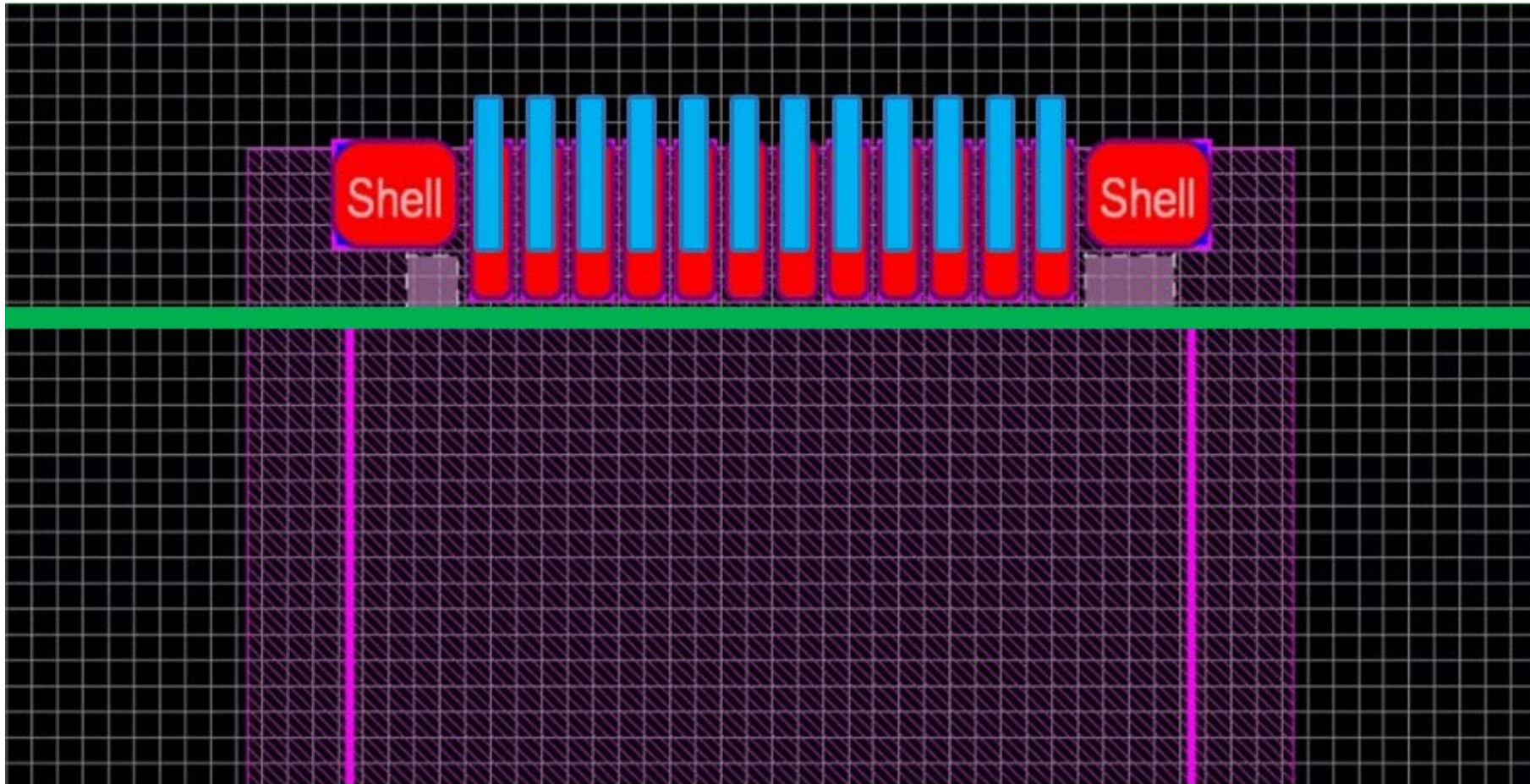
Top View



Bottom View



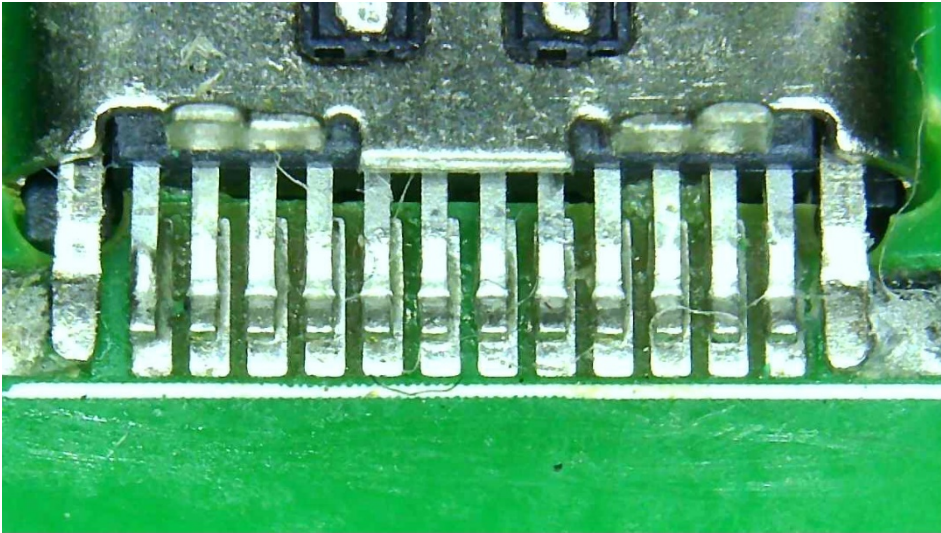
Pasteprinting & Stencil



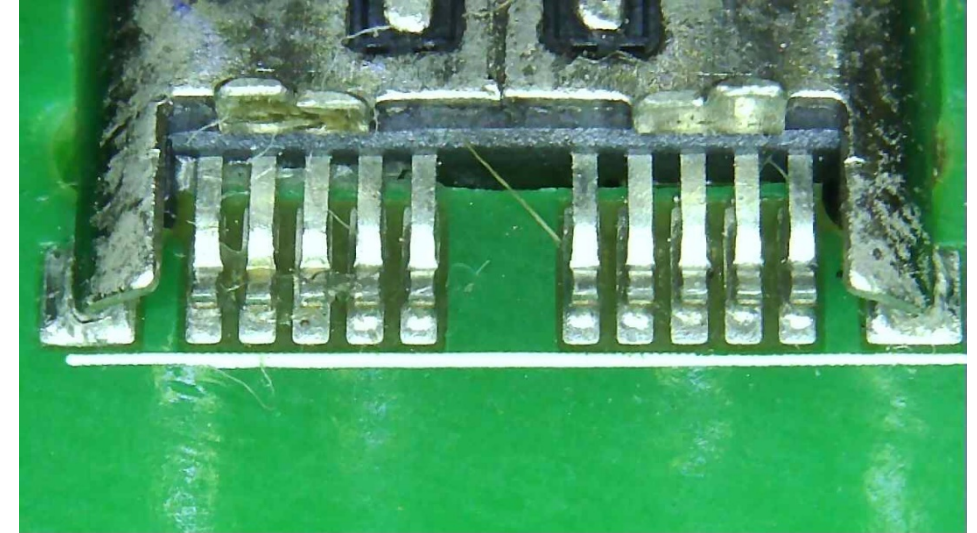
Soldering Example



Top side view

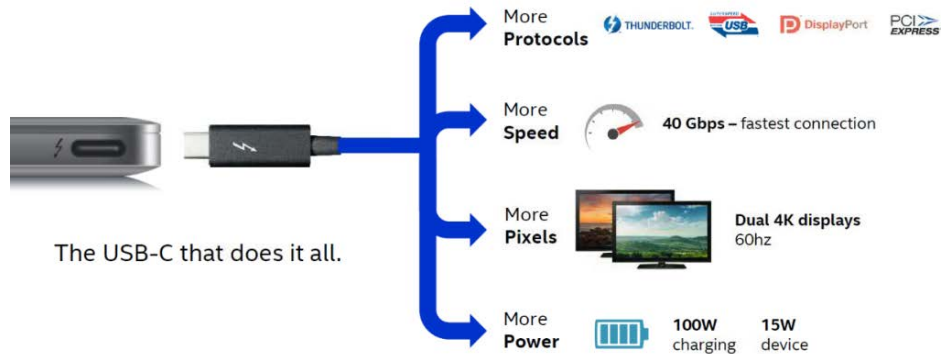


Bottom side view



Conclusion

Thunderbolt™ 3 Brings Thunderbolt to USB-C



Mechanical Performance:

- 10.000 mating cycles
- High extraction (retention) force
- Long time reliability
- Time saving (only one type of connector is needed)
- Space saving

RF Behaviour:

- high data rate (over 10GHz)
- EMC / EMI protection
- mix mode is possible
(e.g. USB 2.0 & I²C; USB 2.0 DC/DC controller)

and

Electrical Performance:

- 5V / 12V / 20V
- up to 5A
- PD (up to 100W)



Thank you !



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