

<u>INTERCONNECT STRESS TEST</u>

DESIGN VERIFICATION AND SUPPLIER SELECTION

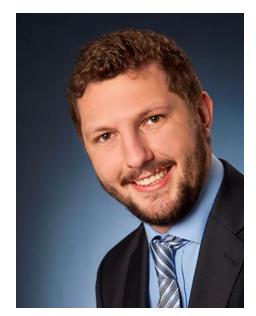
Helmut Trippel Deputy Team Leader Technical Lab

WURTH ELEKTRONIK MORE THAN YOU EXPECT

DESIGN VERIFICATION AND SUPPLIER SELECTION

Content overview

- 1. Basics Interconnect Stress Test
- Current applications of Interconnect Stress Test
- Interconnect Stress Test as an element of quality planning
- 4. Support by Wuerth Elektronik

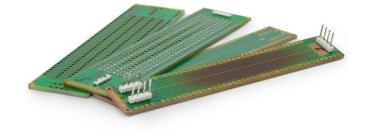


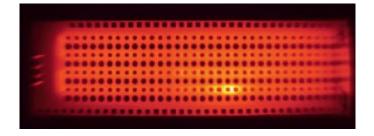
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BASICS INTERCONNECT STRESS TEST

Introduction

- Testing according to IPC TM 650 2.6.26 Method A
- What is the procedure for interconnect stress test?
 - Testing of specific test coupons that represent the product
 - Simulation of soldering cycles and life cycles by thermal load
- What is measured?
 - Resistance change in relation to thermal stress
 - Resistance change as a failure criterion
- What results does the IST provide?
 - Concrete failure cycles of the test coupons
 - Failure points can be detected







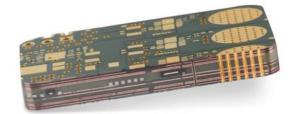
Accompanying test

- Qualification
 - Process
 - Materials
 - Product



- Testing parallel to production
 - Testcoupon required

 Test due to assembly or field failure





Application triggers

- Failure of printed circuit boards detected by the customer as a result of assembly, failure of microvias
- Customer has initiated the Interconnect Stress Test as a reliability check due to his own research
- Suppliers were able to adapt internal processes to improve quality with feedback to the failure of these microvias
- Testing with Interconnect Stress Test at Würth Elektronik was defined as a product-accompanying measure for safeguarding before assembly



Influence of insufficient reliability

- Failure in qualification
 - Reliability of bare power circuit boards uncertain
 - Delay in start of production
- Failure in test parallel to production
 - Delay in deliveries of the assembled product
 - Reliability of assembled and bare power circuit boards unknown
 - Subsequent delivery reliability is unknown
- Failure in field operation
 - Reliability of assembled product in the field is uncertain
 - Safety risk





Reliability assurance planning

- Is a test in response to deviations adequate?
- When should reliability be proven in the project process?
- What are the requirements of customers and suppliers about the proof of reliability?

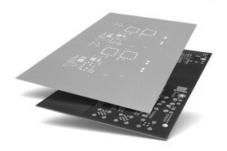


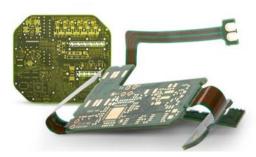


Building blocks of reliability

- Material
 - Glass transition temperature
 - Expansion

- Design
 - Via types





- Suppliers
 - Manufacturing processes



Planned application

- Customer specifies reliability as critical factor in project phase
- Exchange with Würth Elektronik on suitable test parameters
- All potential suppliers produce test coupons for the Customer
- Interconnect Stress Test performed by Würth Elektronik
- Results of the Interconnect Stress Test enable supplier selection on the basis of the proof of reliability

Planned application

- Interconnect stress test a requirement for the product set by the customer
- Suppliers produce the coupons and deliver those to Würth Elektronik
- Execution of the Interconnect Stress Test at Würth Elektronik as a service
- Analysis of the failures by Würth Elektronik Identification of improvements to increase reliability
- Verification of the optimization implemented by retesting

Advantages

- Supplier perspective
 - Proof of reliability to customers
 - Optimization of internal processes with proof of effectiveness
 - Reliability of design rules

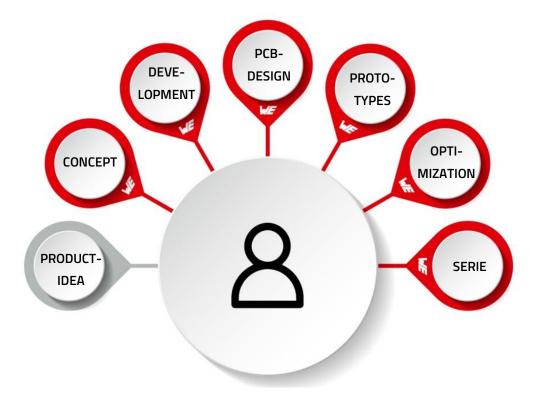
- Customer perspective
 - Supplier selection based on reliability
 - Assurance of the product before production start
 - Reliability of the design



SUPPORT FROM WÜRTH ELEKTRONIK

Application of the Interconnect Stress Test

How can Würth Elektronik support you?



SUPPORT FROM WÜRTH ELEKTRONIK

Benefits

- Experience as a printed circuit board manufacturer
 - Knowledge of the production processes
 - Knowledge of the defect patterns
 - Knowledge of material fatigue
- Experience as a service provider
 - Know-How of the Interconnect Stress Test
 - Experience in the execution of the Interconnect Stress Test
 - Experience with services customers in power circuit board manufacturing as well as assembly/final customers



SUPPORT FROM WÜRTH ELEKTRONIK

Planning and analysis of the interconnect stress test

- Service
 - Consulting and support of our customers from planning to actual results
 - Execution of interconnect stress tests
 - Evaluation of test results, documentation in customer report
- Customer report contents:
 - Microsection analysis
 - Statistical evaluation
 - Thermomechanical analysis of the structure, extrapolation of test data



INTERCONNECT STRESS TEST

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What are your requirements?

Contact us, we will support you in your next steps!

E-mail contact: pcb-test@we-online.de

