

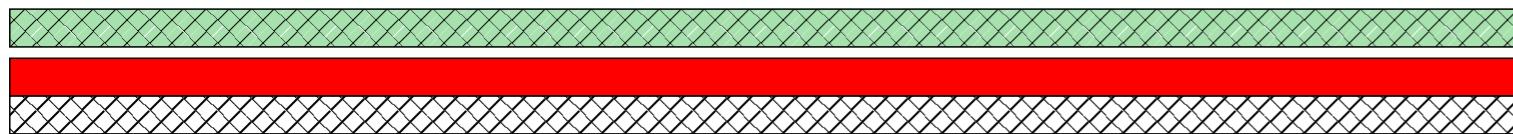
Rigid

# Layer	Thickness	Description	Dk	Df	Note
Top Solder	0.015mm	Soldermask IPC-SM840	3,5	0,028	used on rigid parts
1 Top Side	0.030mm	Starting foil 1/4oz. after plating and processing			
	0.050mm	Flexible core IPC-4204/11	3,4	0,002	Flex Polyimide adhesiveless
	0.050mm	Prepreg IPC-4101/127/128	4,1	0,011	LowFlow FR-4.1 filled, halogen free
	0.710mm	Core IPC-4101/127/128	5	0,011	FR-4.1 filled, halogen free
	0.045mm	Prepreg IPC-4101/127/128	3,6	0,011	FR-4.1 filled, halogen free
2 Bottom Side	0.030mm	Starting foil 1/4oz. after plating and processing			
Bottom Solder	0.015mm	Soldermask IPC-SM840	3,5	0,028	used on rigid parts
Total thickness: 0.945mm					

notes:	FLEX2_1F-1Ri_0,95_17_V2.12		
Final copper thickness according to IPC-6013	PCB Thickness Tolerance: rigid $\pm 10\%$ / flex $\pm 0,05\text{mm}$		
IPC 2223 use A "Flex to install"	customer	created	
	pcb name	approved	
Please regard to our sectional design rules: ► www.we-online.com	engineer	format	A4, landscape
	date		
Template Revision: 02/2021 by Andreas Schilpp / Michael Kress / Werner Öchslen			



Flex



# Layer	Thickness	Description	Dk	Df	Note
Flex Top Flexible Soldermask	0.040mm	Soldermask JIS-C-5012/IPC-SM840	4,3	0,05	flexibel, thermal cured
1 Top Side	0.030mm	Starting foil 1/4oz. after plating and processing			
	0.050mm	Flexible core IPC-4204/11	3,4	0,002	Flex Polyimide adhesiveless

Total thickness: 0.120mm

notes:	FLEX2_1F-1Ri_0,95_17_V2.12		
Final copper thickness according to IPC-6013	PCB Thickness Tolerance: rigid $\pm 10\%$ / flex $\pm 0,05\text{mm}$		
IPC 2223 use A "Flex to install"	customer	created	
	pcb name	approved	
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