

- Grundlegende Betrachtungsweisen
 - Was ist eine Übertragungsleitung?
 - Was ist die charakteristische Impedanz?
 - Impedanz der Microstrip Line
- PCB-Aufbau
- Auswahl der Schutzkomponenten
- Type-C Filterboard
 - Blockdiagramm
 - Leiterbahnführung (unterbrochene Bezugslage, Vias, ...)
- Einfluss der Schutzkomponenten auf die Signalqualität

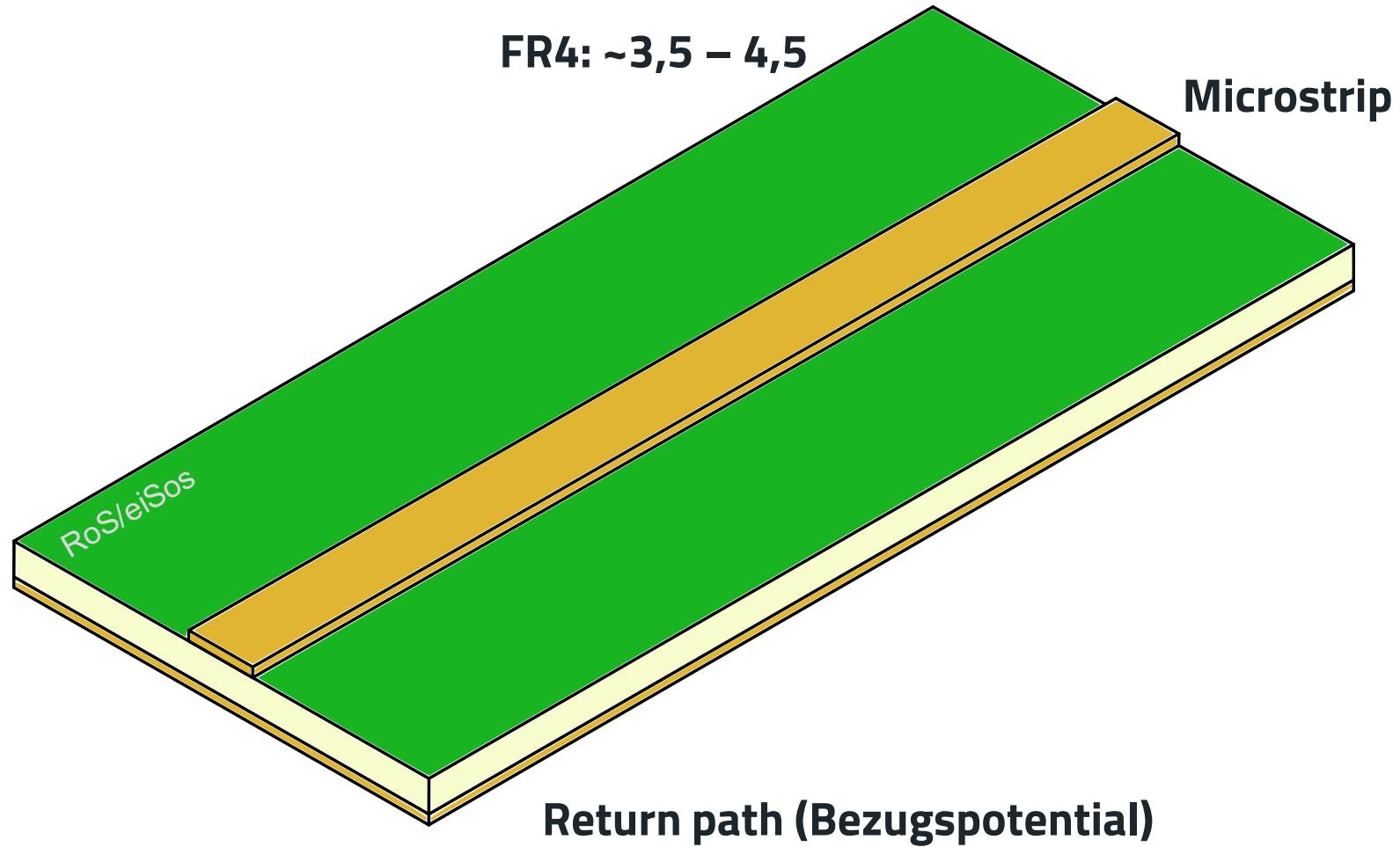


GRUNDLAGEN



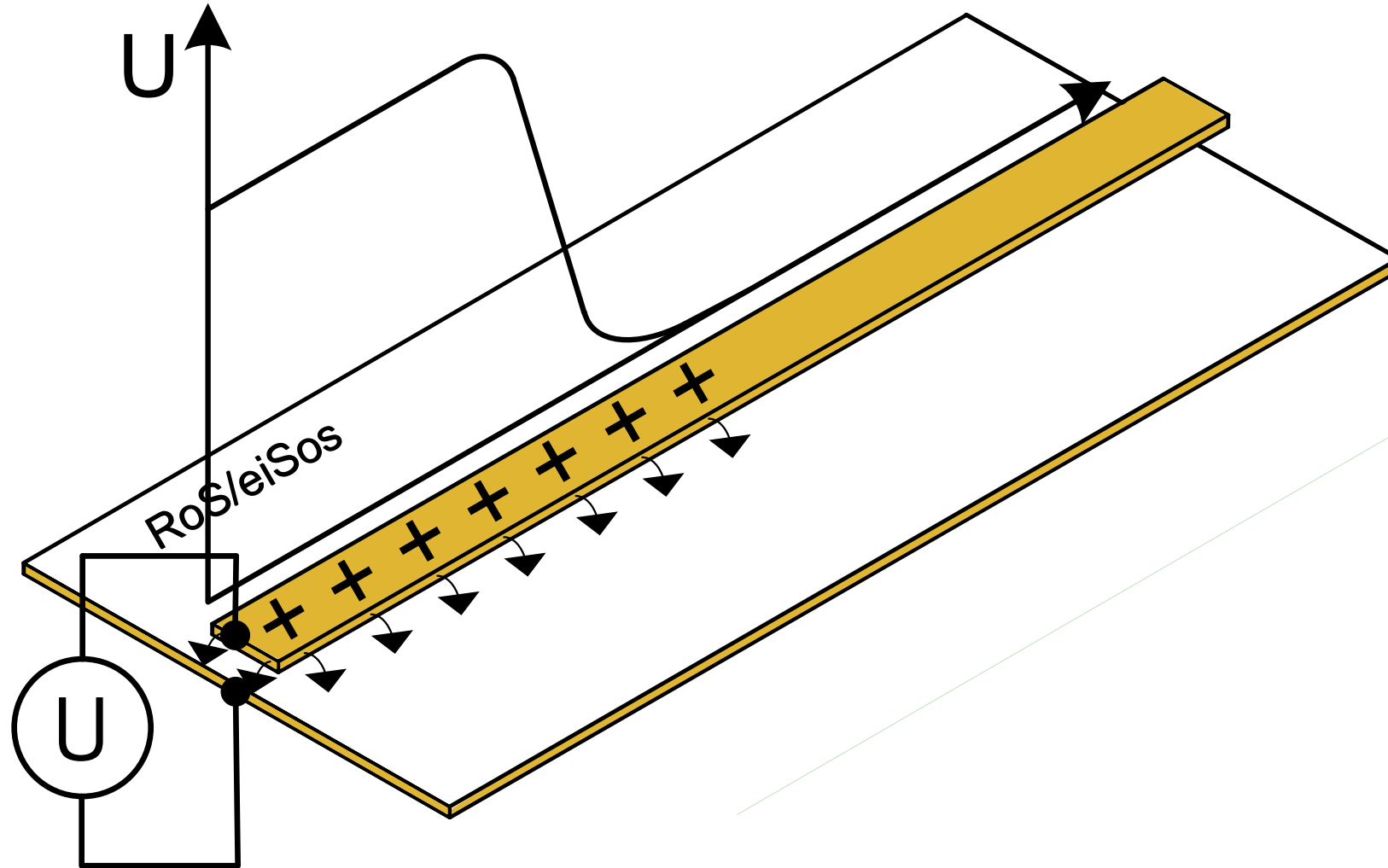
Grundlagen

Was ist eine Übertragungsleitung?



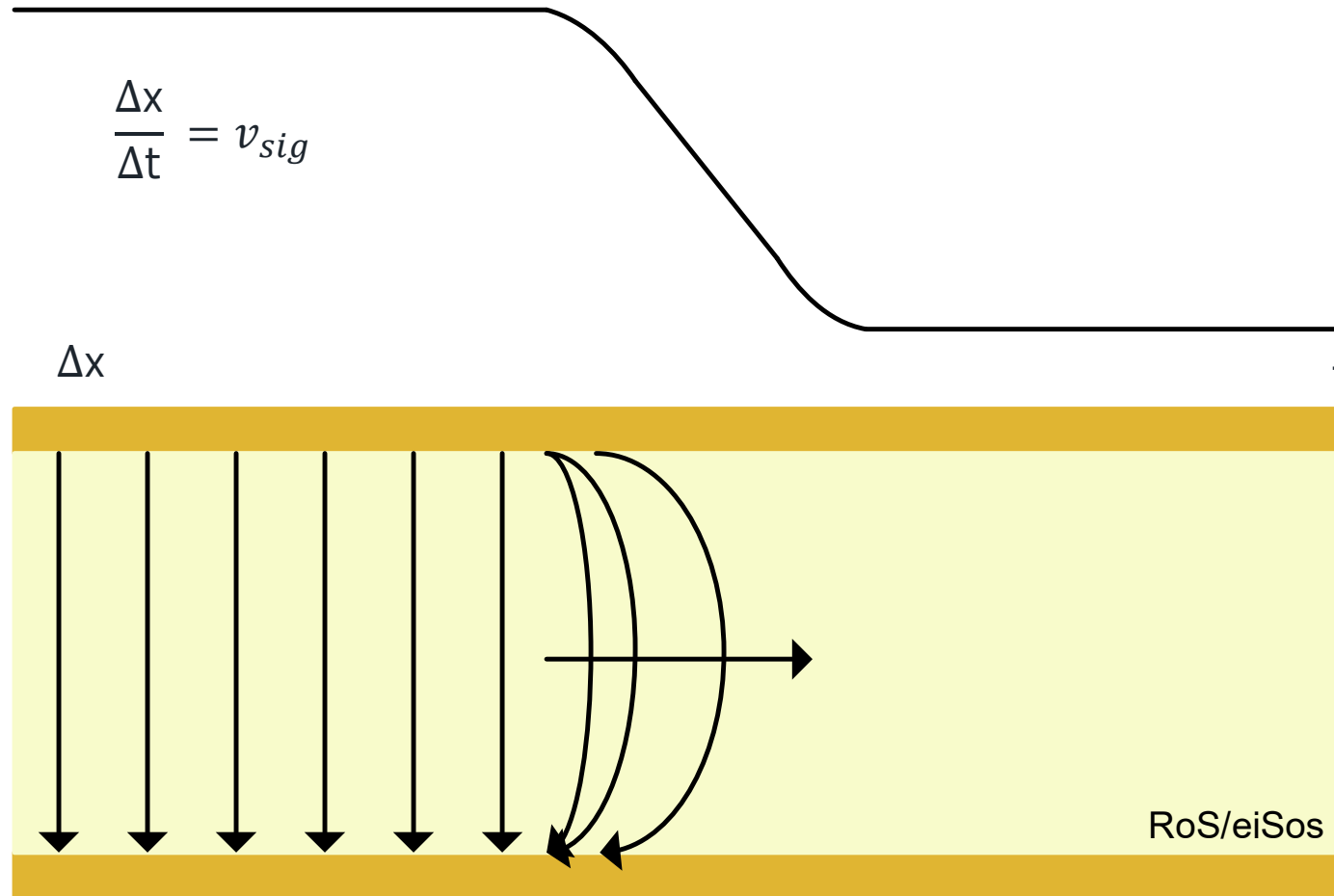
Grundlagen

Was ist eine Übertragungsleitung?



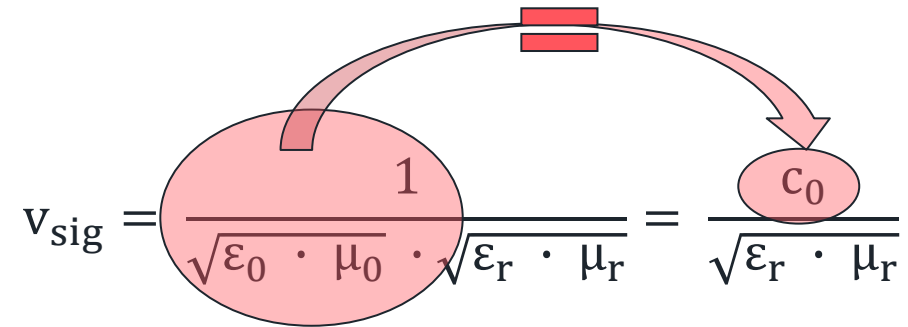
Grundlagen

Signalgeschwindigkeit



Grundlagen

Signalgeschwindigkeit



The diagram shows a transmission line with a signal source on the left and a load on the right. The signal source is represented by a red oval containing the number '1'. The load is represented by a red oval containing the symbol 'c_0'. Two red rectangular blocks are positioned above the transmission line, connected by a curved red arrow pointing from the source to the load. Below the diagram, the signal velocity equation is shown:

$$v_{\text{sig}} = \frac{1}{\sqrt{\epsilon_0 \cdot \mu_0} \cdot \sqrt{\epsilon_r \cdot \mu_r}} = \frac{c_0}{\sqrt{\epsilon_r \cdot \mu_r}}$$

$$v_{\text{sig}} = c_0 \approx 30 \frac{\text{cm}}{\text{ns}}$$

Annahme für FR4: $\epsilon_r = 4$

$$v_{\text{sig}} = \frac{c_0}{\sqrt{\epsilon_r \cdot \mu_r}} \approx 15 \frac{\text{cm}}{\text{ns}}$$

Grundlagen

Signalverzögerung

$$\text{Signallaufzeit} = \frac{1}{v_{\text{sig}}} = \frac{1}{15 \frac{\text{cm}}{\text{ns}}} = 66,67 \cdot 10^{-3} \frac{\text{ns}}{\text{cm}} = 66,67 \frac{\text{ps}}{\text{cm}}$$

$$\text{Twisted Pair Signallaufzeit} \sim 5 \frac{\text{ns}}{\text{m}} \Rightarrow \epsilon_r = 2$$

Grundlagen

Transitional Electrical Length

$$\text{TEL} = (\text{RT or FT}) \cdot \text{Signalgeschwindigkeit}$$

z. B. RT of 30ps

$$\text{TEL} = 0,03\text{ns} \cdot 15 \frac{\text{cm}}{\text{ns}} = 0,45\text{cm}$$

Ab einer Leitungslänge von etwa 20% von TEL spricht man von einer Übertragungsleitung und bekommt auch relevante Reflexionen!

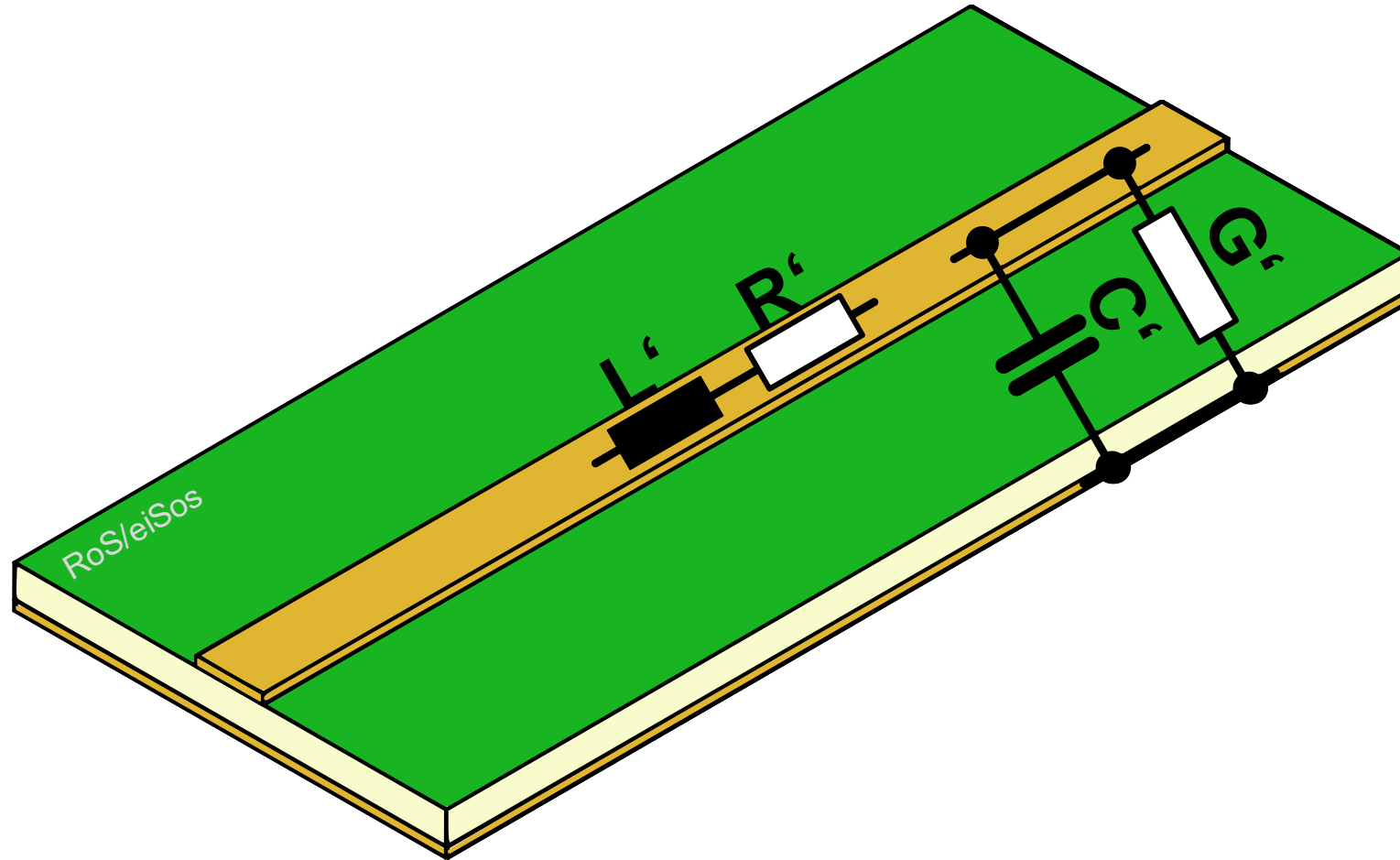
Grundlagen

Was ist die charakteristische Impedanz?

$$Z_0 = \sqrt{\frac{R' + j\omega L'}{G' + j\omega C'}}$$

$$f \rightarrow 0: Z_0 = \sqrt{\frac{R'}{G'}}$$

$$f \rightarrow \infty: Z_0 = \sqrt{\frac{L'}{C'}}$$



Grundlagen

Charakteristische Impedanz

Ansatz: $Z = \frac{U}{I}$

für $I = \frac{\Delta Q}{\Delta t}$ mit $\Delta Q = \Delta C \cdot U$ und $\Delta C = C' \cdot v \cdot \Delta t$

$$I = \frac{C' \cdot v \cdot \Delta t \cdot U}{\Delta t} = C' \cdot v \cdot U$$

$$Z = \frac{U}{I} = \frac{U}{C' \cdot v \cdot U} = \frac{1}{C' \cdot v}$$

Ergebnis: $C' = \frac{1}{Z_0 \cdot v_{\text{sig}}}$

Annahme für FR4: $\epsilon_r = 4$

$$C' = \frac{1}{87\Omega \cdot 15 \frac{\text{cm}}{\text{ns}}} = 766 \frac{\text{pF}}{\text{m}} = 7,7 \frac{\text{pF}}{\text{cm}}$$

$$L' = 580 \frac{\text{nH}}{\text{m}} = 5,8 \frac{\text{nH}}{\text{cm}}$$

Grundlagen

Impedanz der Microstrip Leitung

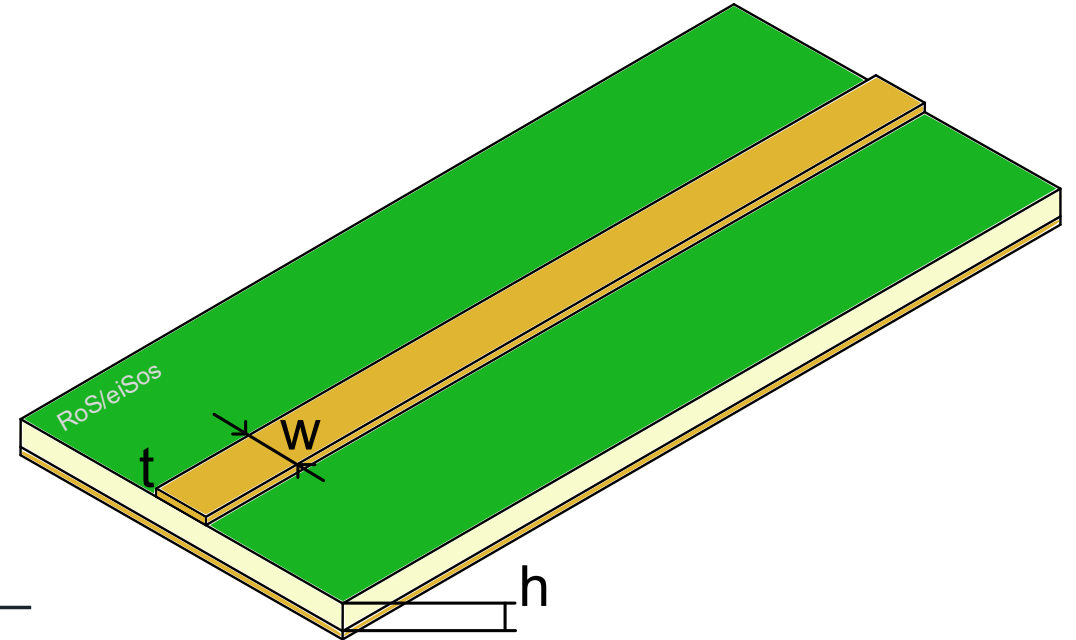
$$L = L' \cdot l \cdot \ln\left(\frac{5,98 \cdot h}{0,8 \cdot w + t}\right)$$

$$C = C' \cdot l \cdot \frac{(\epsilon_r + 1,41)}{\ln\left(\frac{5,98 \cdot h}{0,8 \cdot w + t}\right)}$$

$$Z = \sqrt{\frac{L'}{C'}} \cdot \sqrt{\frac{x^2}{\epsilon_r + 1,41}} = Z_0 \cdot \sqrt{\frac{1}{\epsilon_r + 1,41}} \cdot x$$

=> $h \uparrow \triangleright Z \uparrow$

=> $w \uparrow \triangleright Z \downarrow$

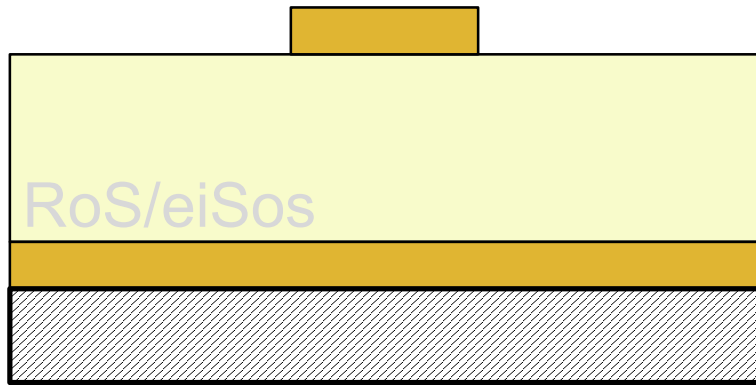


PCB-AUFBAU

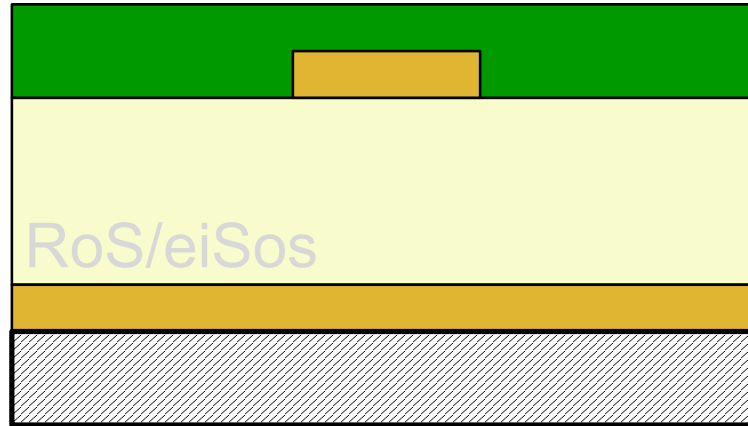


PCB-Aufbau

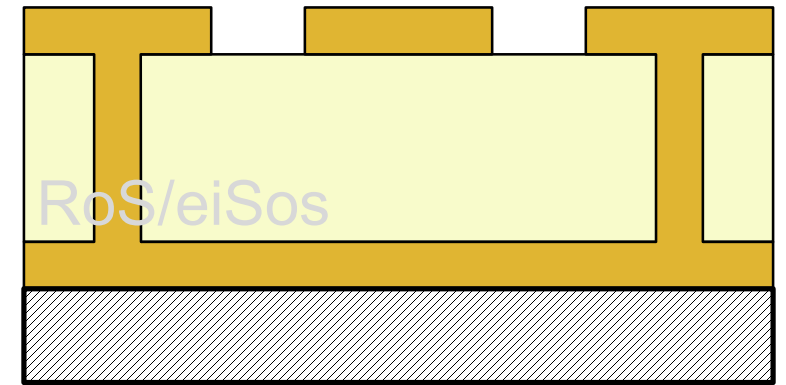
Single-Ended builds – Microstrip



Surface Microstrip



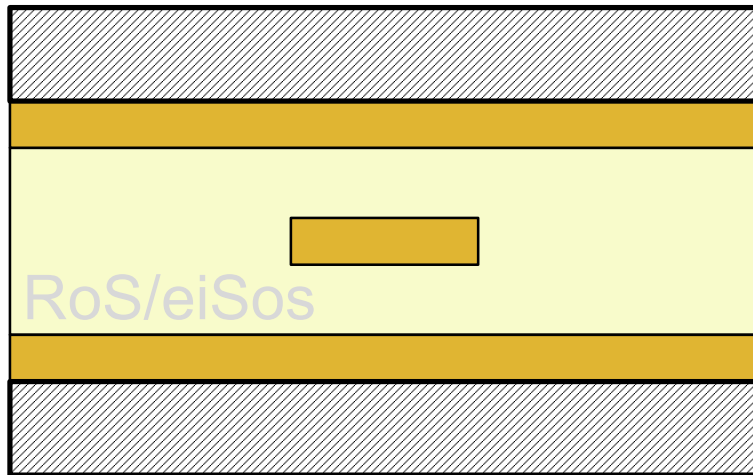
Coated Microstrip



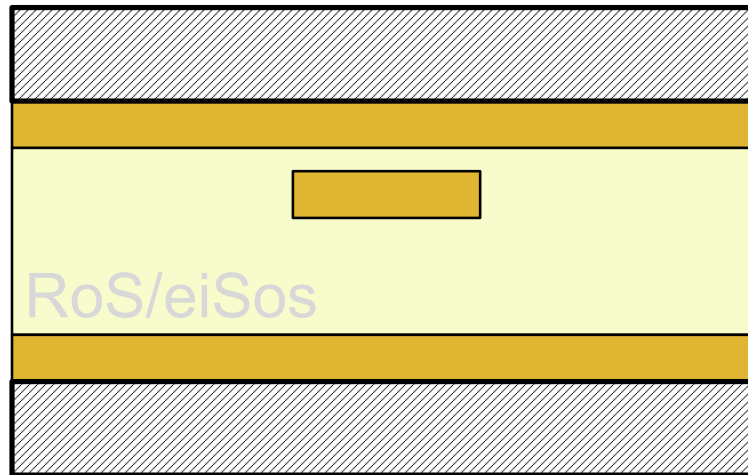
Grounded coplanar waveguide

PCB-Aufbau

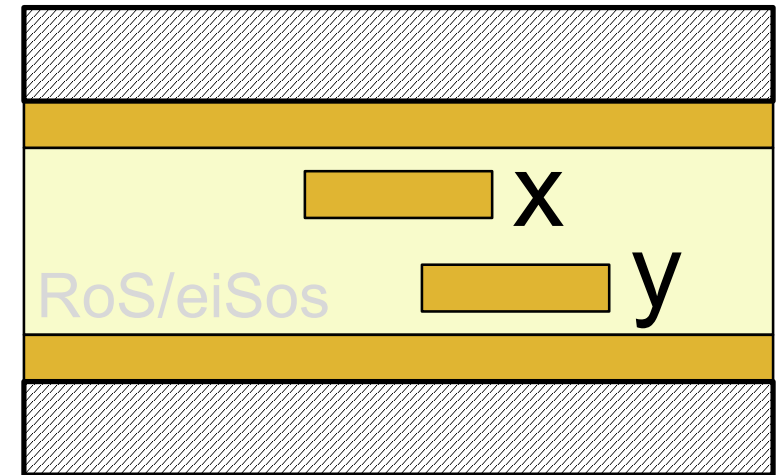
Single-Ended builds – Stripline



Symetric



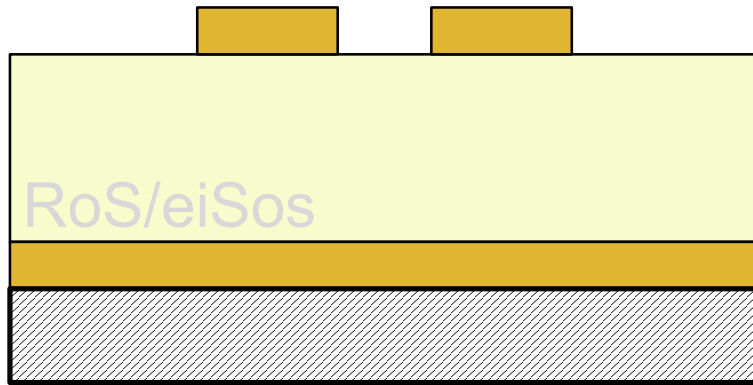
Asymetric



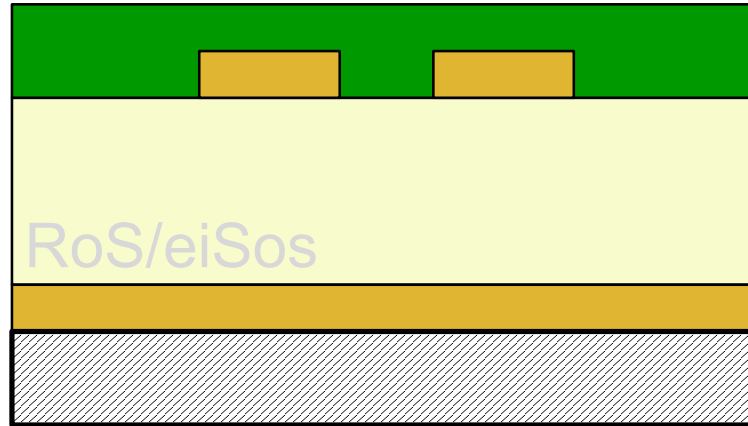
Dual
(x-y orientation)

PCB-Aufbau

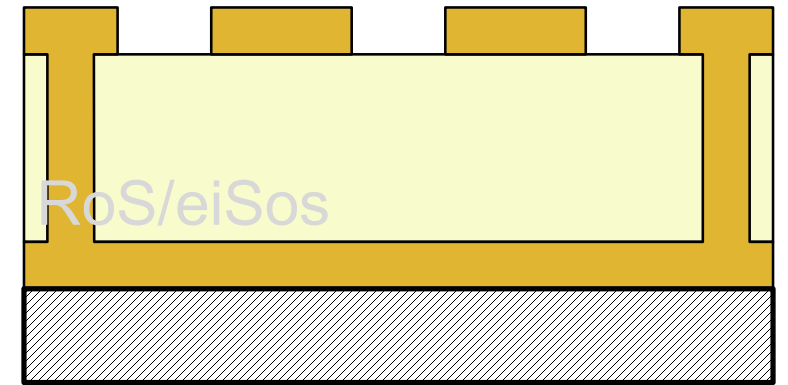
Differential builds – Microstrip



Edge-coupled



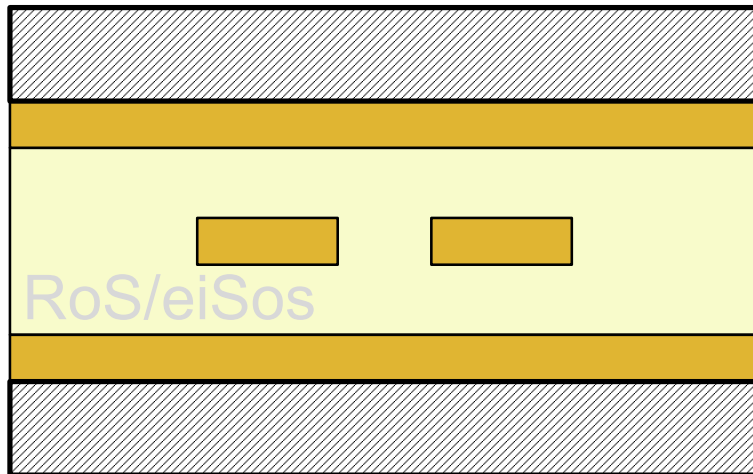
Edge-coupled
with coating



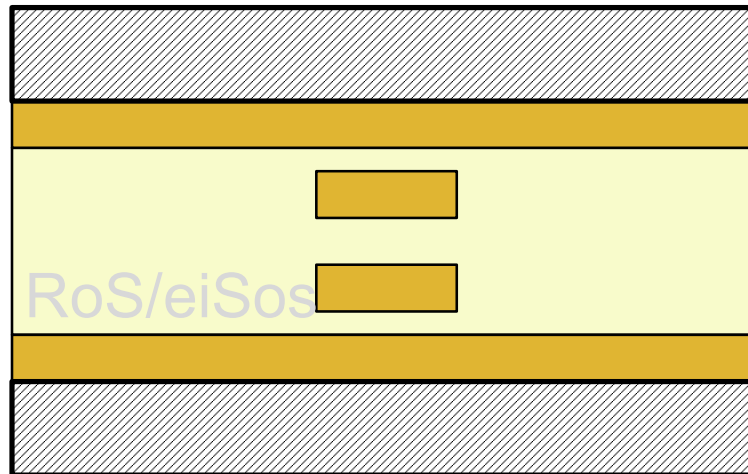
Grounded coplanar waveguide

PCB-Aufbau

Differential builds – Stripline



Edge-coupled



Broadside-coupled

PCB-Aufbau

Zusammenhänge

$$Z_{\text{diff}} = 2 \cdot Z \cdot \left[1 - 0,48 \cdot e^{\left(-0,96 \cdot \frac{s}{h}\right)} \right]$$

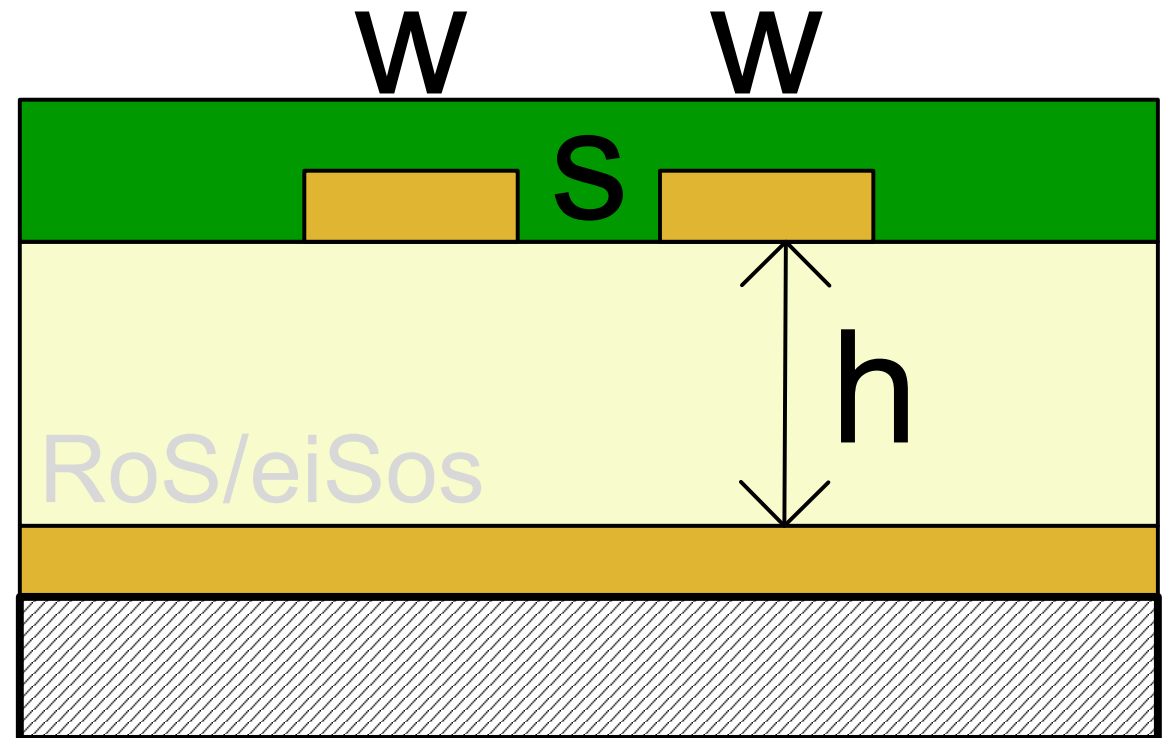
$$[\] \approx 0,8$$

$$\Rightarrow Z_{\text{diff}} \approx 1,6 \cdot Z$$

$$\Rightarrow h \uparrow \blacktriangleright Z \uparrow$$

$$\Rightarrow w \uparrow \blacktriangleright Z \downarrow$$

$$\Rightarrow s \uparrow \blacktriangleright Z \uparrow$$



PCB-Aufbau

Zusammenfassung

- Viele verschiedene Aufbaumöglichkeiten
- Viele Parameter, die verändert werden können

- Um gute Ergebnisse zu erhalten sollten bereits vor dem Design Gespräche mit dem Leiterplattenhersteller bezüglich Layerstack und Materialien geführt werden.

- Für genaue Ergebnisse der Impedanzberechnung spielen sehr viele Parameter eine Rolle. Hier helfen Softwaretools (2D/3D-Solver), die sehr genaue Berechnungen liefern können.

BAUTEIL AUSWAHL

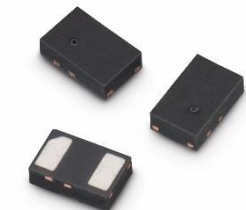
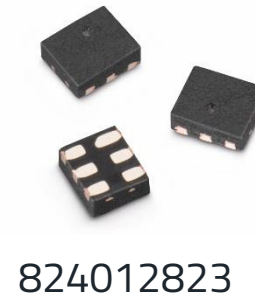
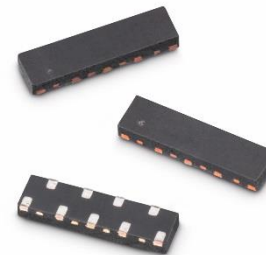


Bauteilwahl

- Störungsunterdrückung auf den diff. Paaren
 - CMC für USB2.0
 - CMC für USB3.x



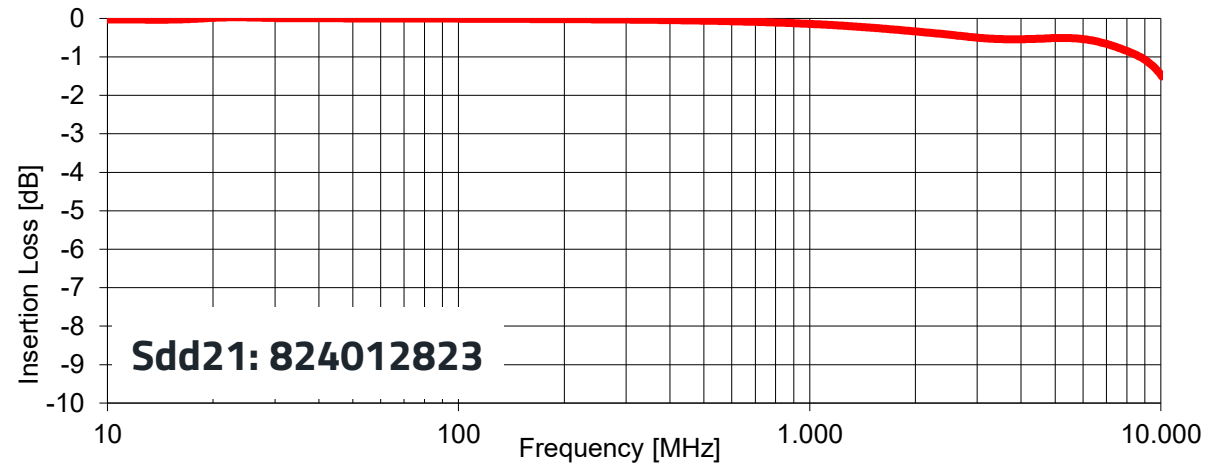
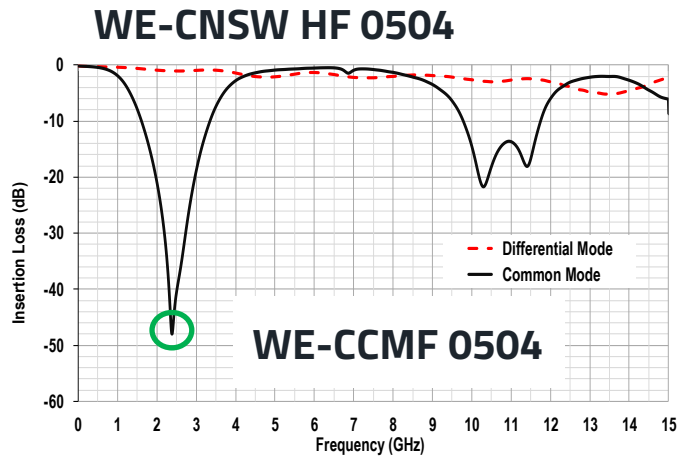
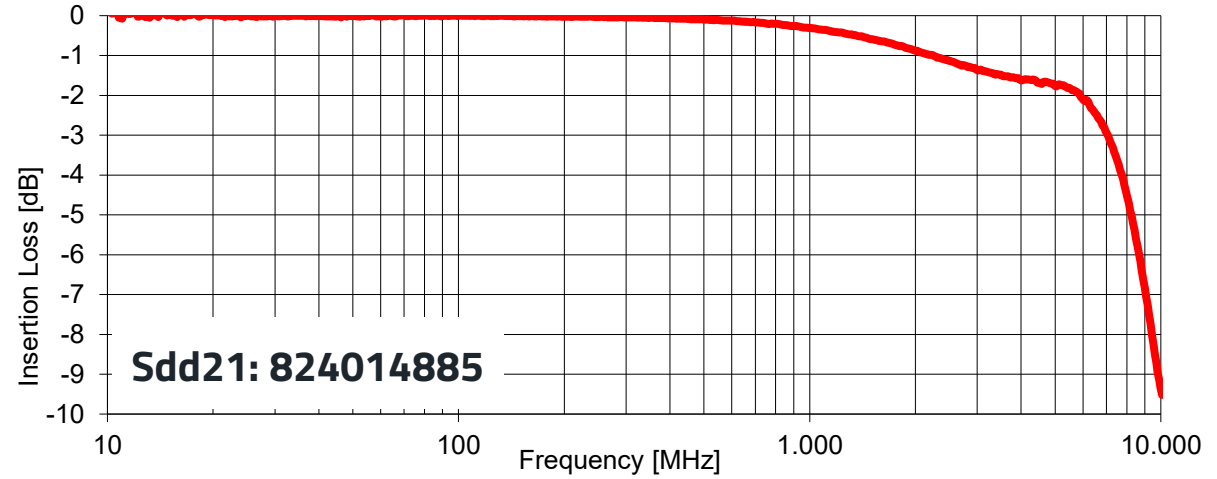
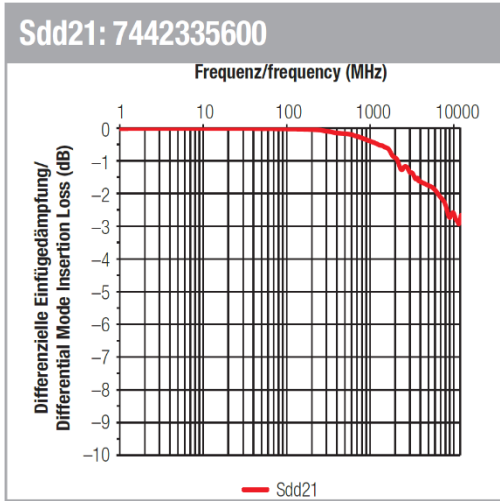
- Schutz vor Überspannung durch elektrostatische Entladung
 - TVS Diode für Controls und USB2.0
 - TVS Diode für USB3.x
 - TVS Diode für Spannungsversorgung



- Filterung der Versorgungsspannung
 - HF/NF Kombination mit Chip-Bead und Induktivität



Bauteilwahl



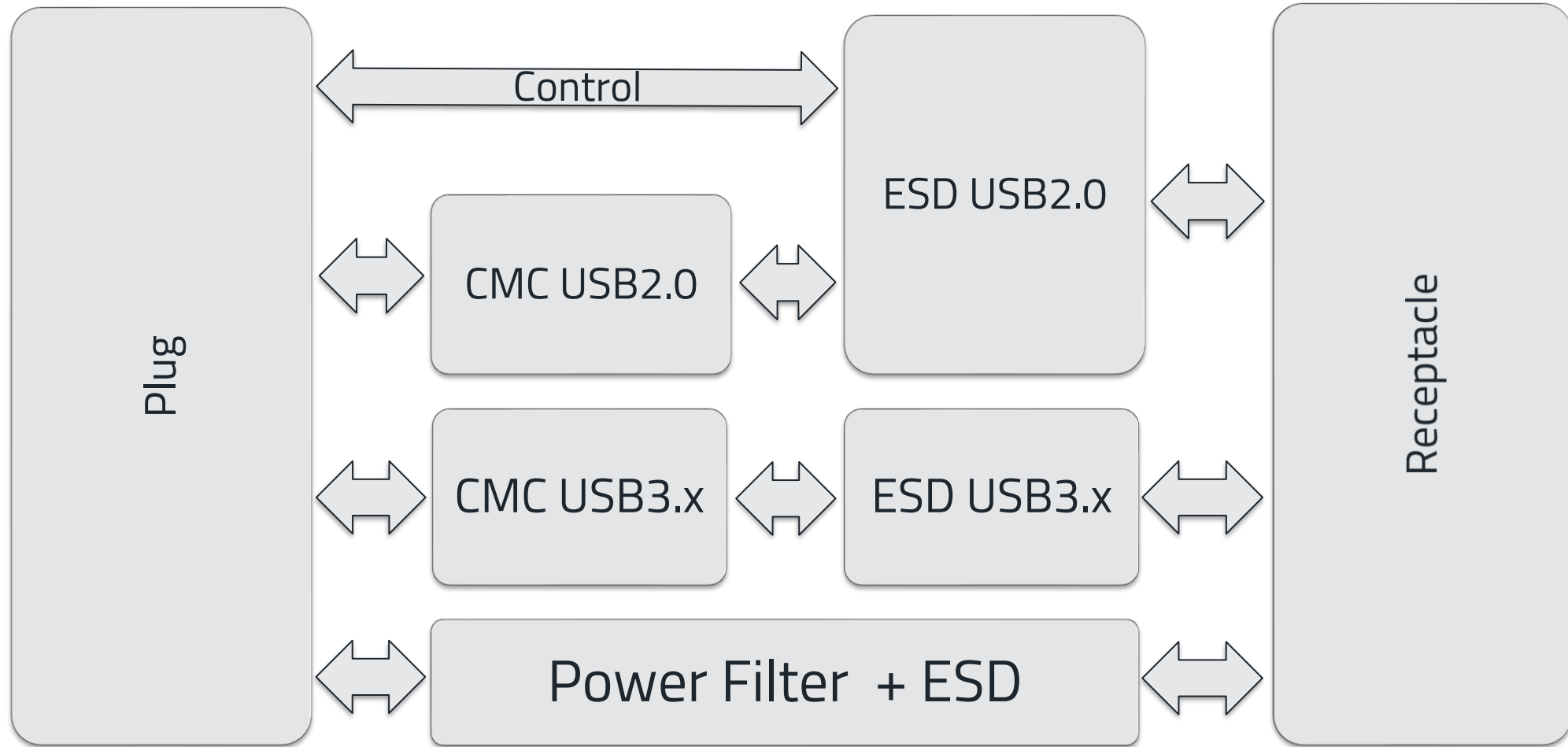
TYPE-C

FILTERBOARD



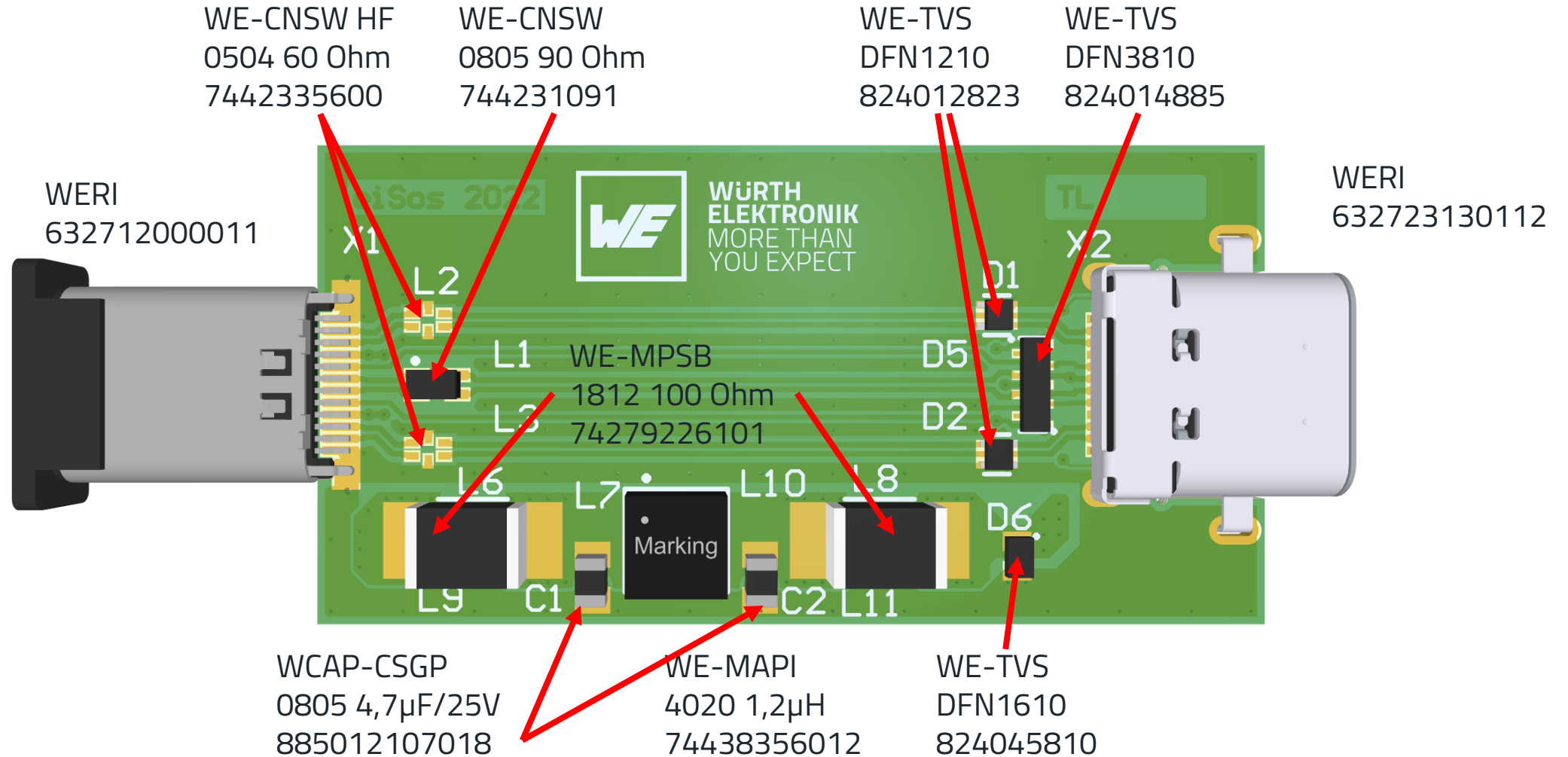
Type-C Filterboard

Blockdiagramm



Type-C Filterboard

Übersicht



Type-C Filterboard

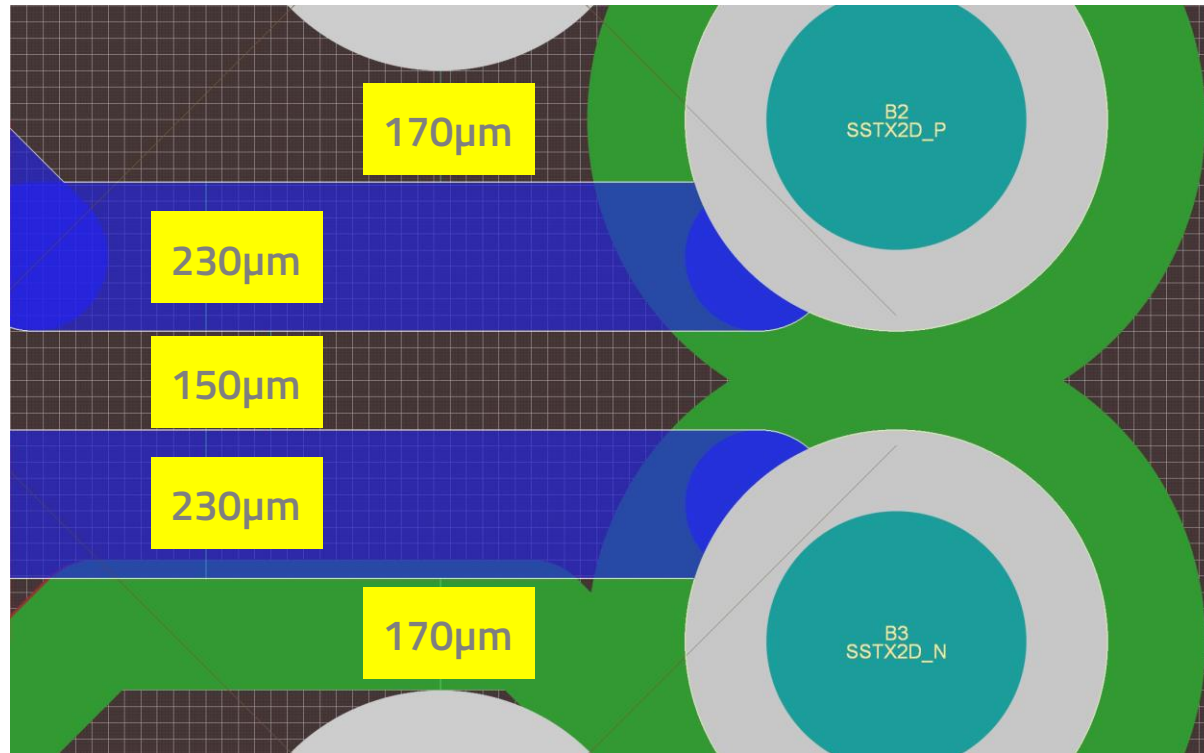
Bestellnummern

- Stick mit 60W PD: 82931060
- Mustertüte mit allen Komponenten für 60W: 82931061

- Stick mit 100W PD: 82931100
- Mustertüte mit allen Komponenten für 100W: 82931101

Type-C Filterboard

PCB Aufbau

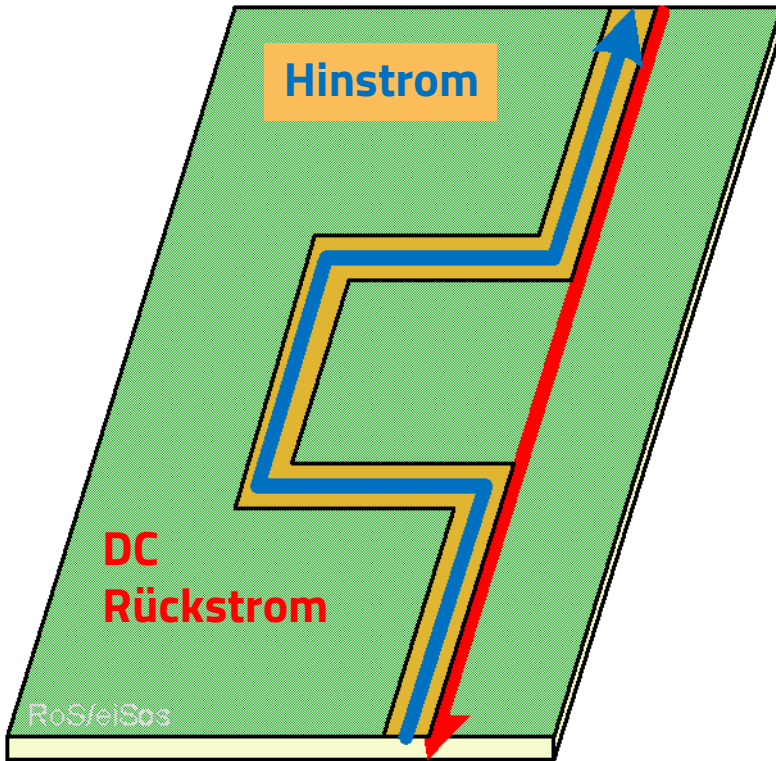


#	Name	Material	Type	Weight	Thickness	Dk	Df
	Top Overlay		Overlay				
	Top Solder	SM-001	Solder Mask		0.03mm	3.5	0.03
1	Top Side	CF-004	Signal	1oz	0.035mm		
	Dielectric 2	PP-010	Prepreg		0.177mm	4	0.02
2	Ref Ground TS	CF-004	Plane	1oz	0.035mm		
	Dielectric 3	Core-028	Core		0.25mm	4.1	0.02
3	Ref Ground BS	CF-004	Plane	1oz	0.035mm		
	Dielectric 5	PP-010	Prepreg		0.177mm	4	0.02
4	Bottom Side	CF-004	Signal	1oz	0.035mm		
	Bottom Solder	SM-001	Solder Mask		0.03mm	3.5	0.03
	Bottom Overlay		Overlay				

Type-C Filterboard

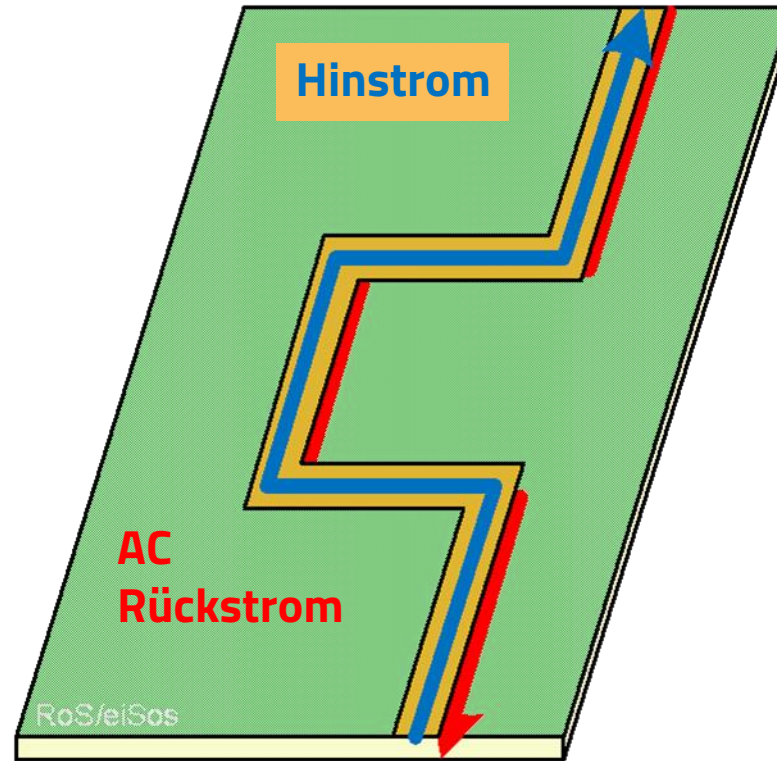
Rückstrom sucht die geringste Impedanz

Microstrip



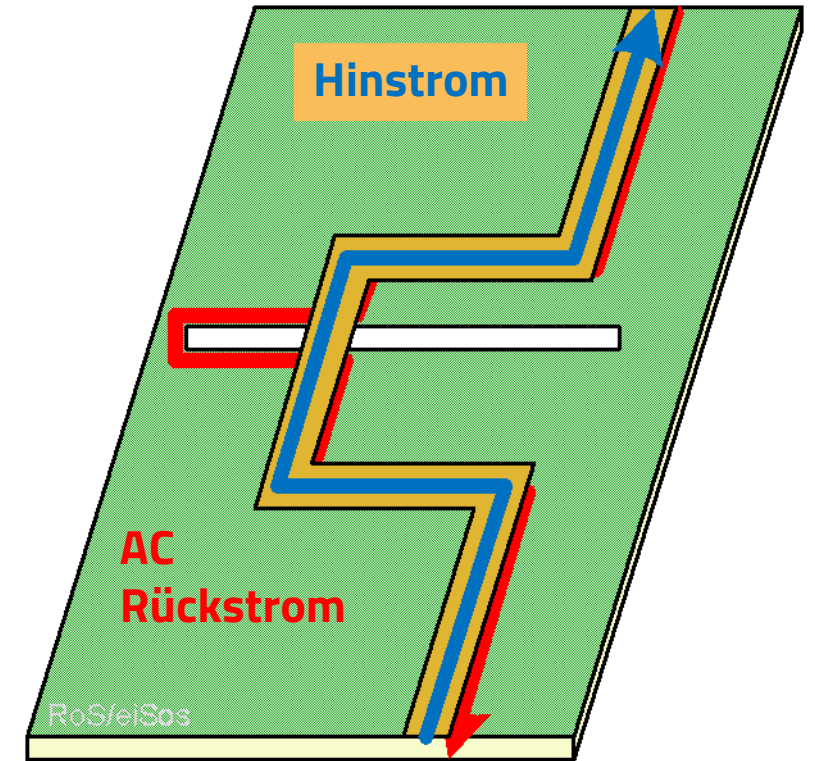
Rückleiter

Microstrip



Rückleiter

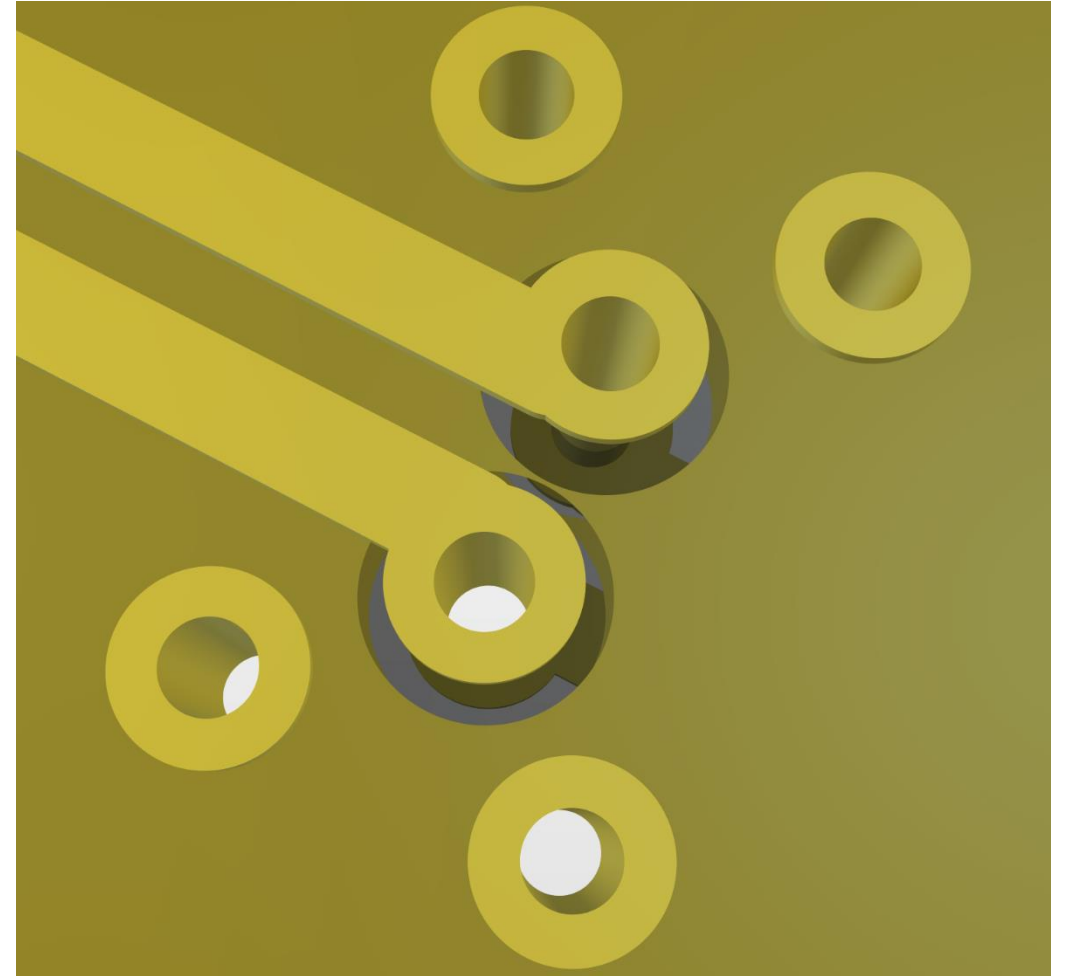
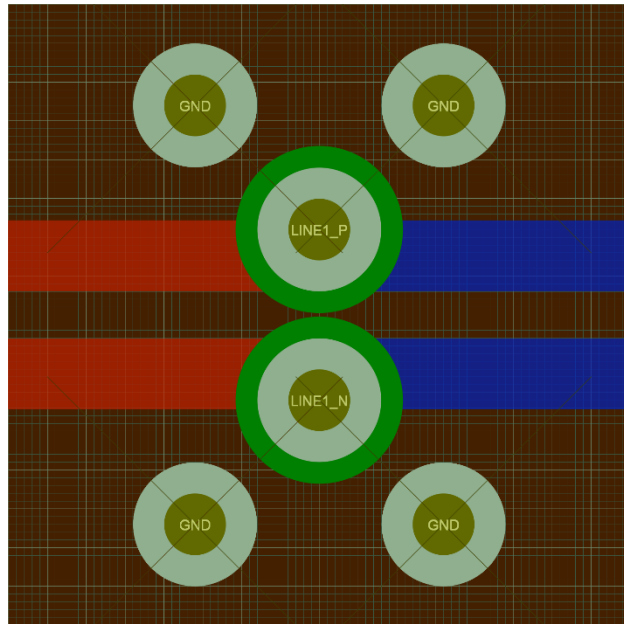
Microstrip



Rückleiter geschlitzt

Type-C Filterboard

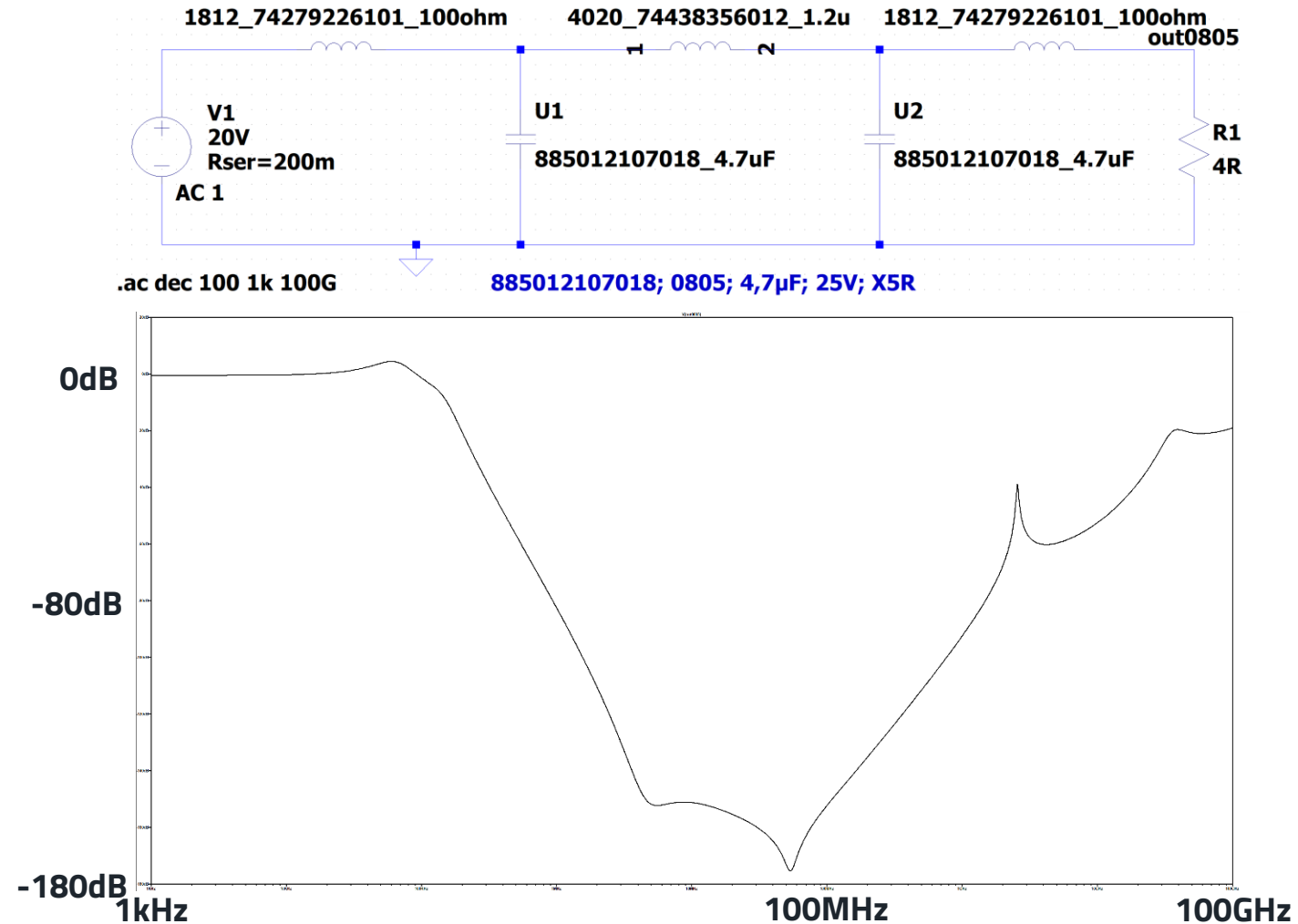
Designregeln



Type-C Filterboard

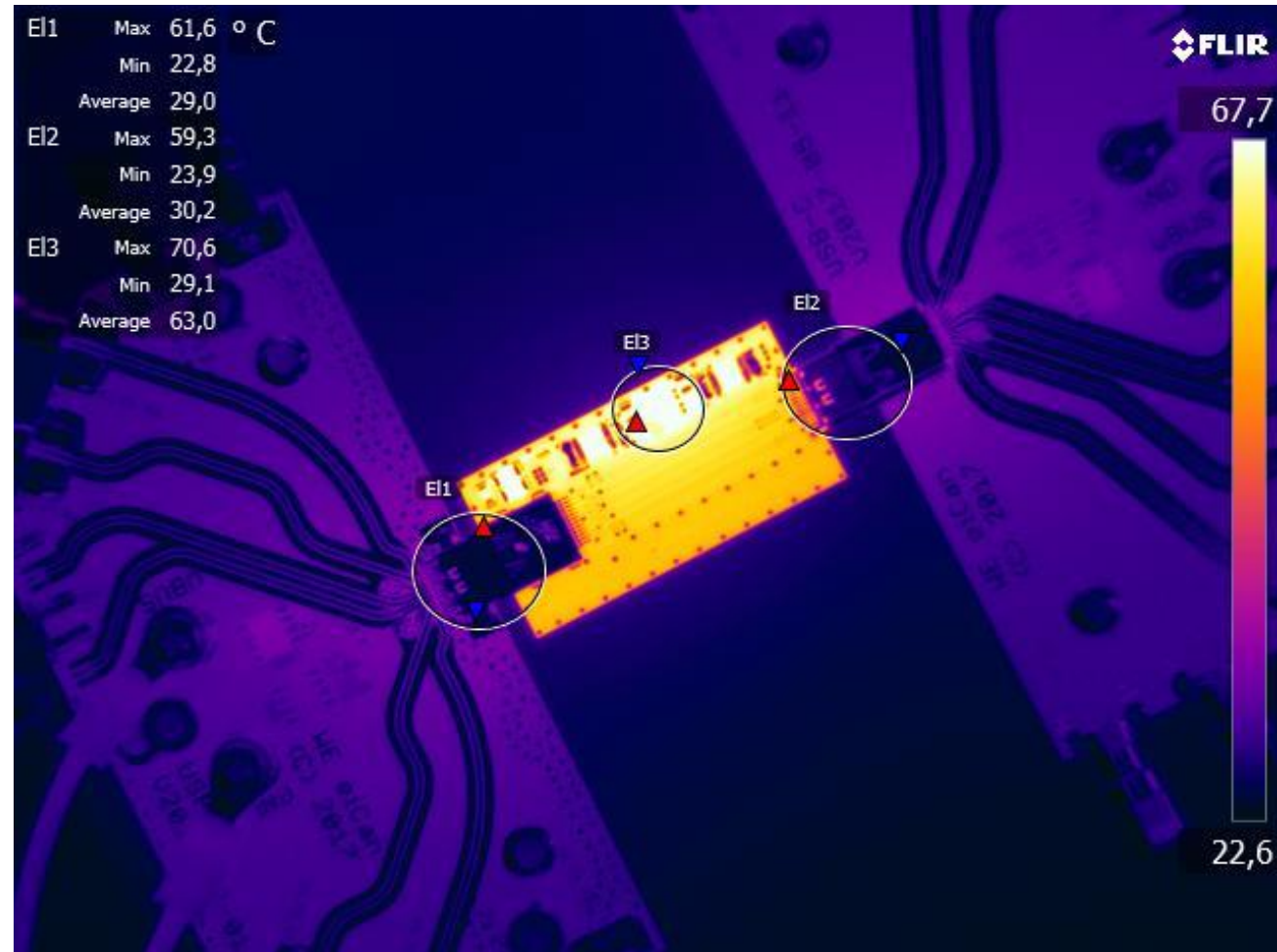
PD Filter

- Breitbandfilter für den PD Pfad
- Ausgelegt für 100W
- Temperaturen an L4 bei:
 - 5V/1,5A: 24,3°C
 - 5V/3A: 35,1°C
 - 20V/5A: 64,9°C
- Spannungsabfall über Filter:
 - @1,5A: 40mV
 - @3A: 89mV
 - @5A: 156mV



Type-C Filterboard

Erwärmung

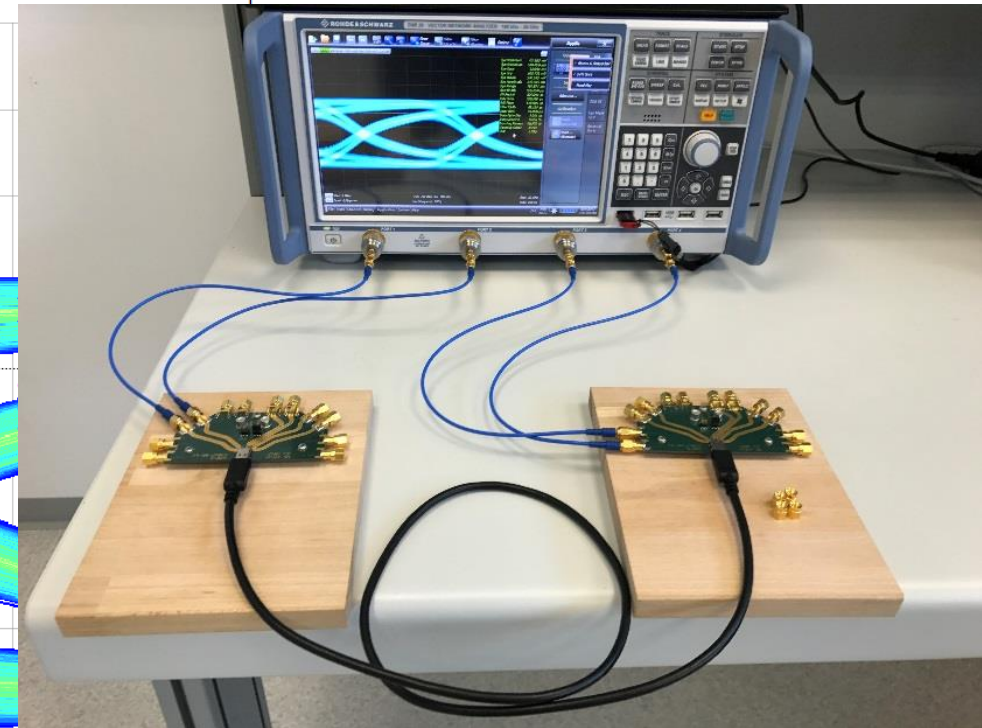


MESSUNGEN



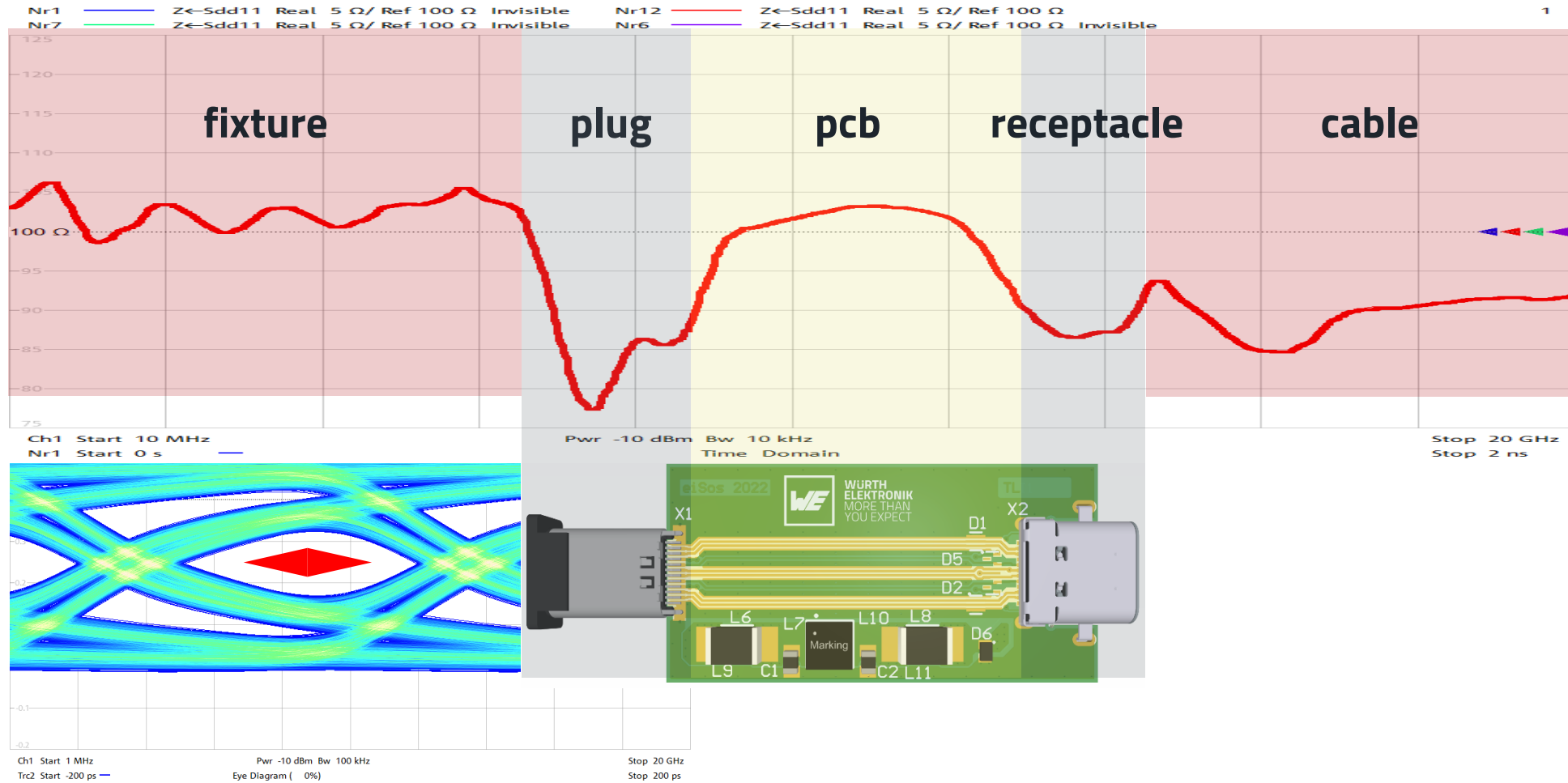
Messungen

Messaufbau



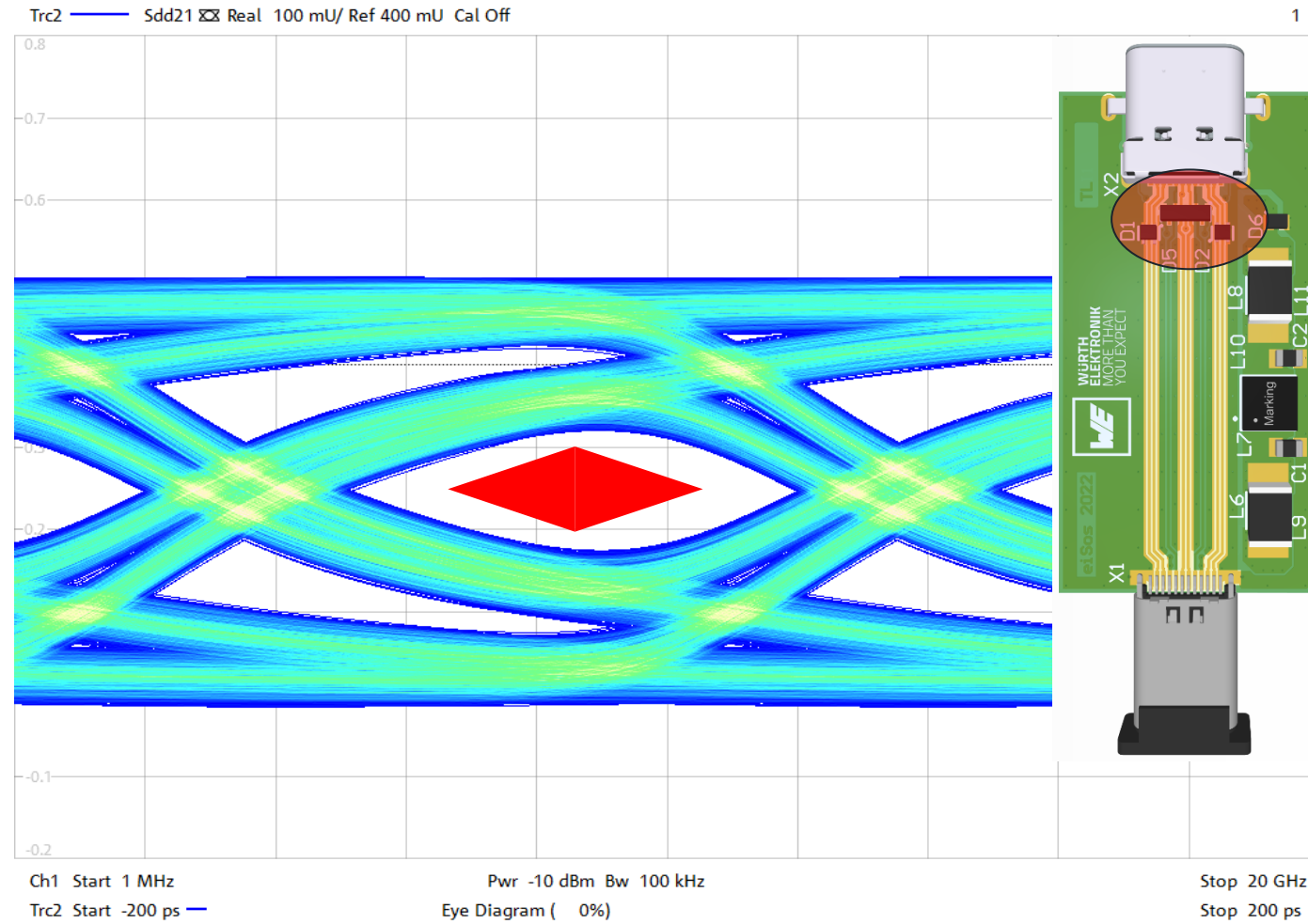
Messungen

Filteradapter – leer



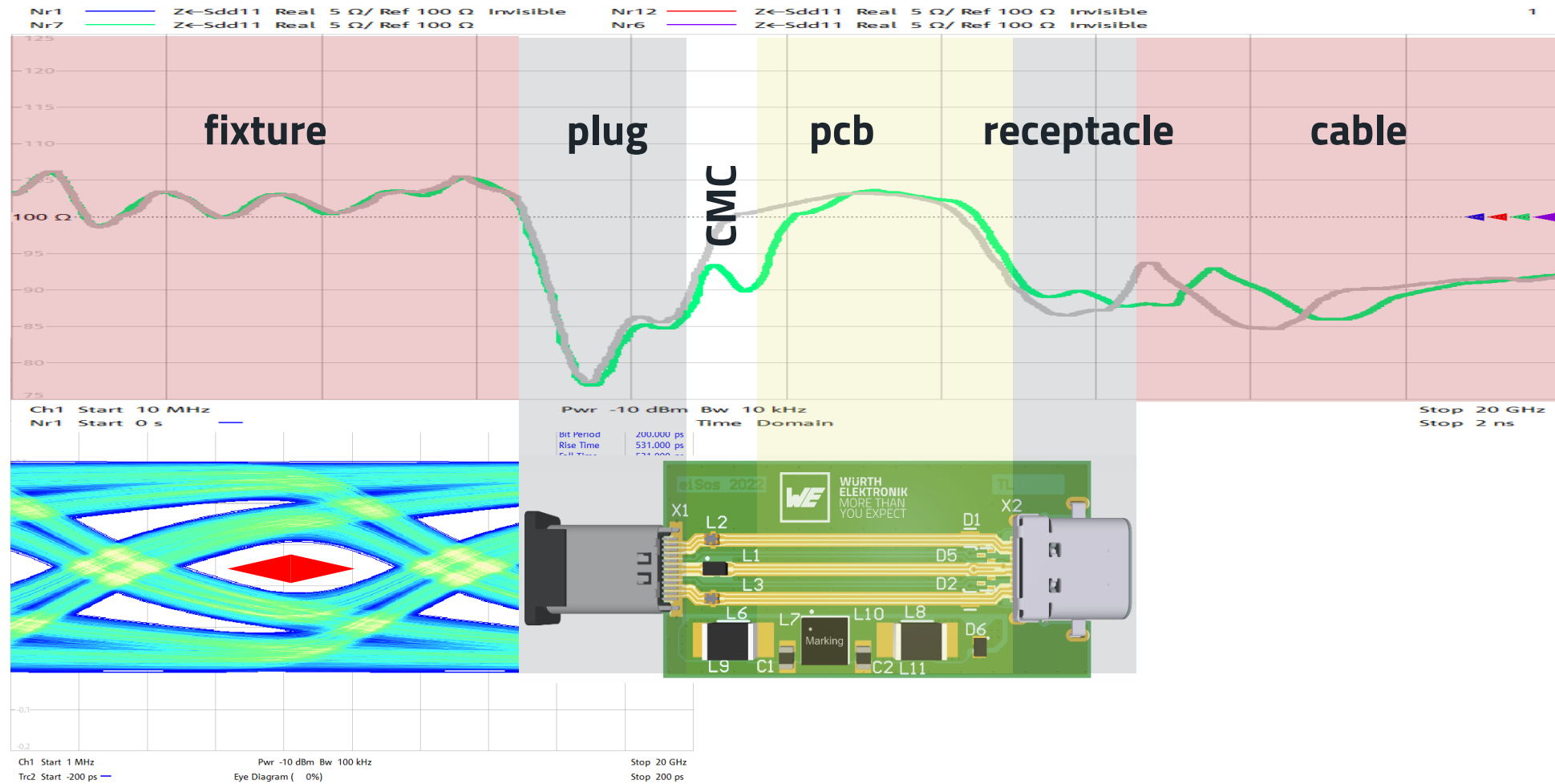
Messungen

Filteradapter – ESD



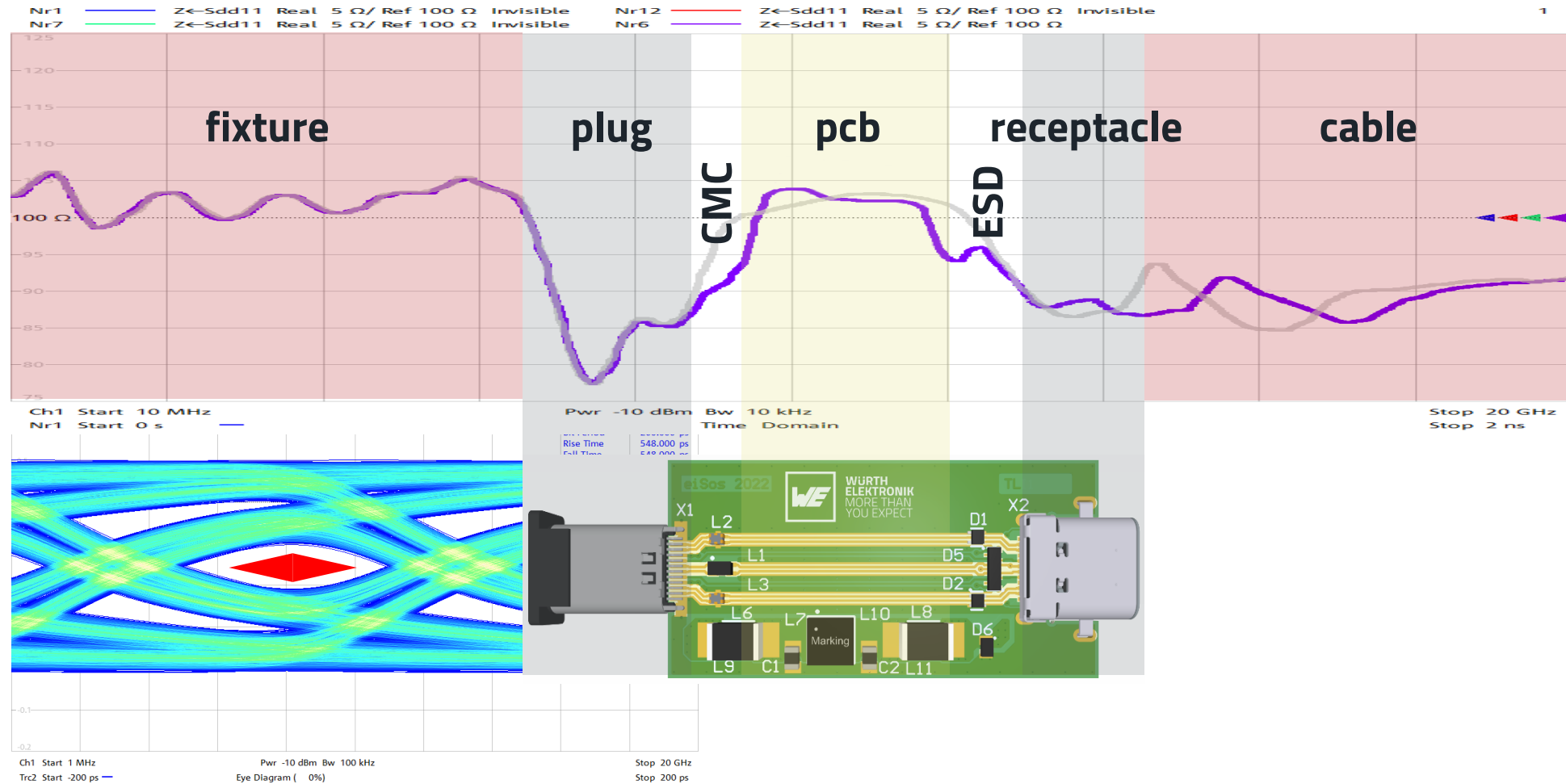
Messungen

Filteradapter – CMC



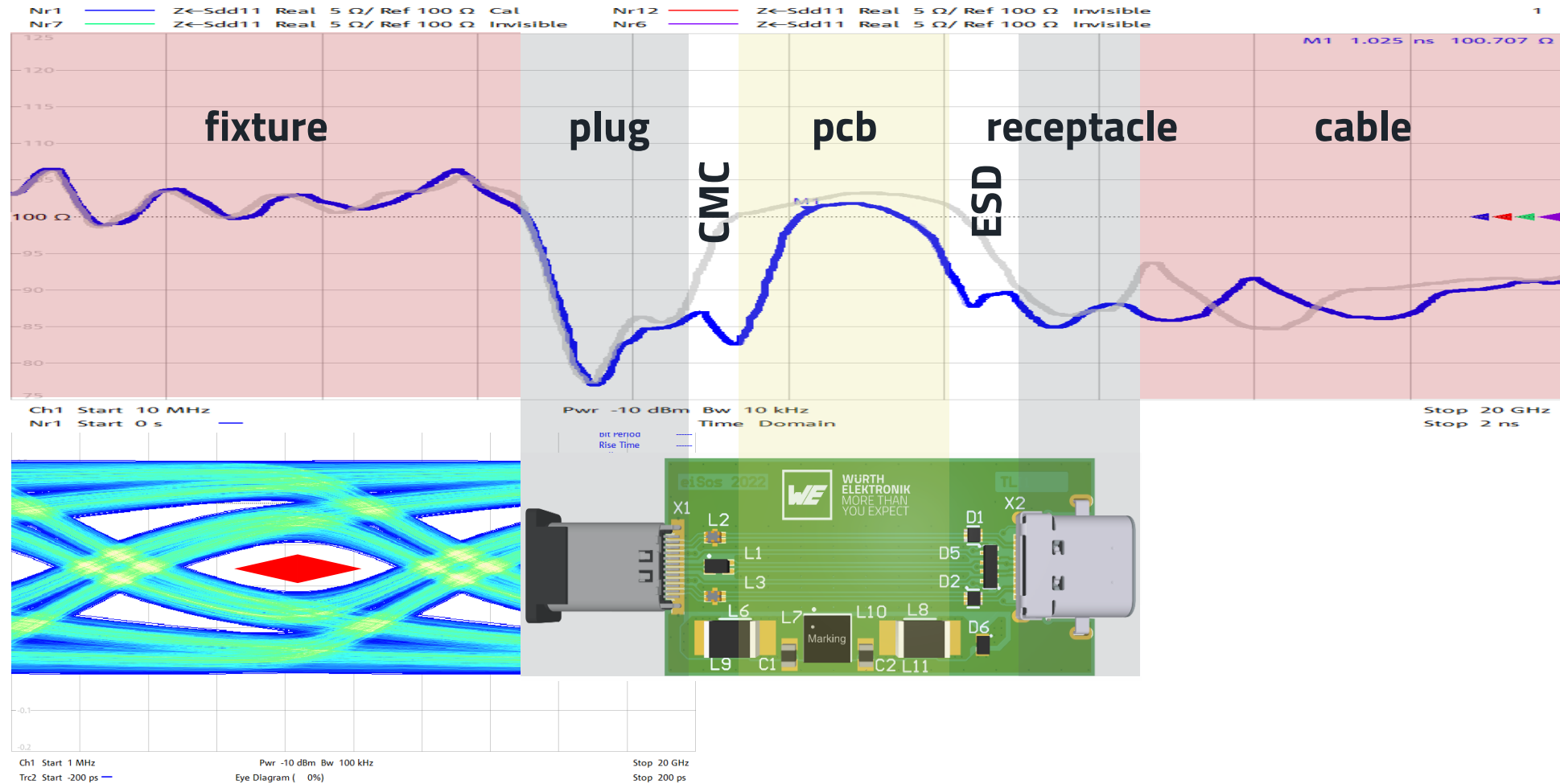
Messungen

Filteradapter – CMC/ESD



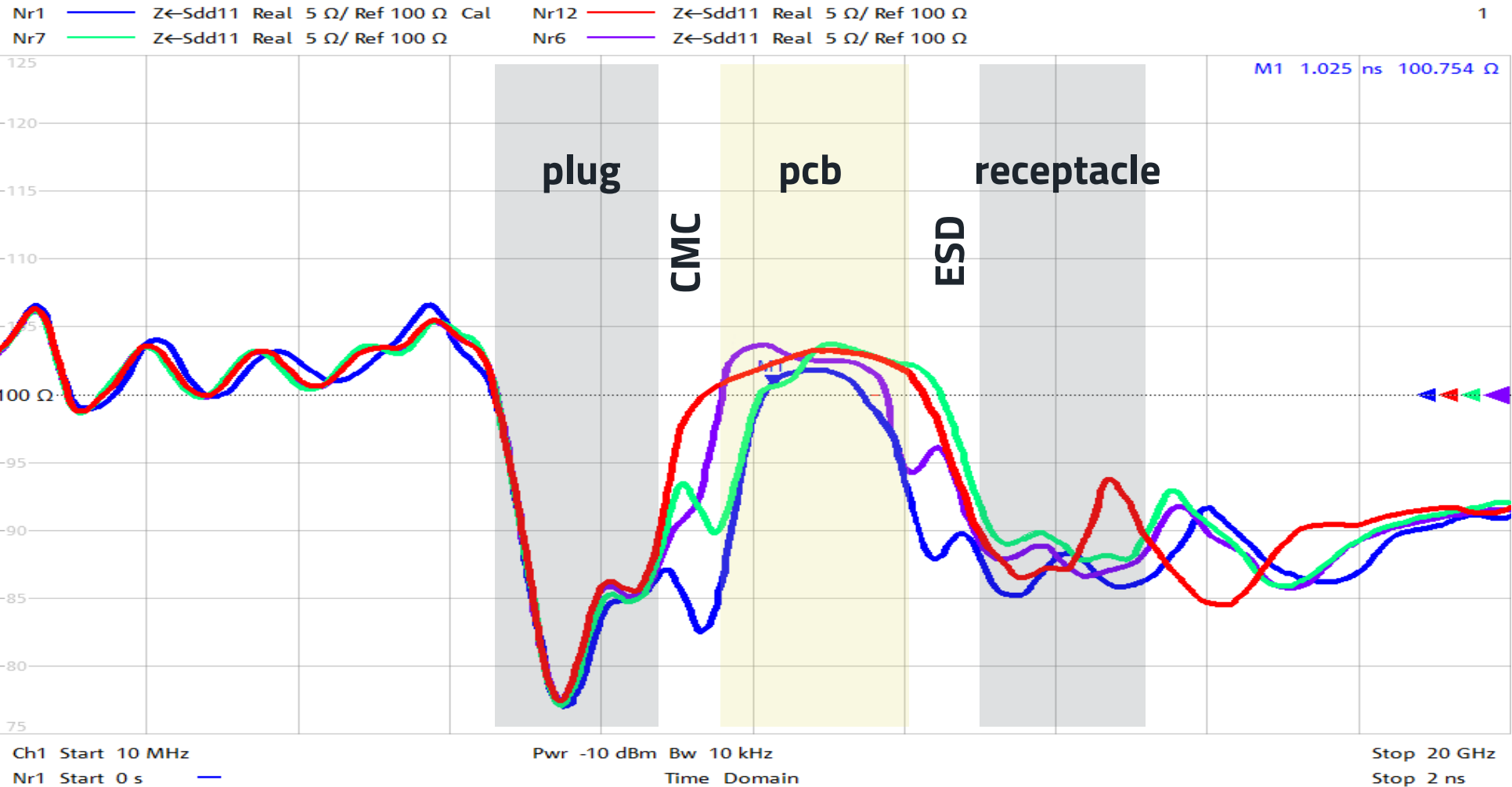
Messungen

Filteradapter – CMC/ESD mit Lötstopp



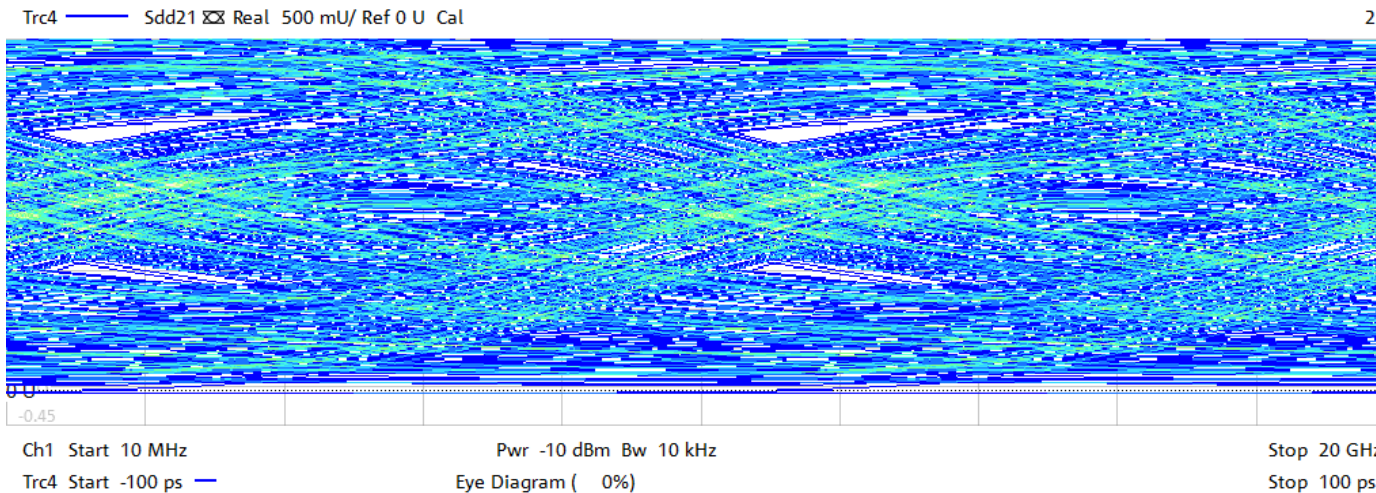
Messungen

Zusammenfassung – Impedanz



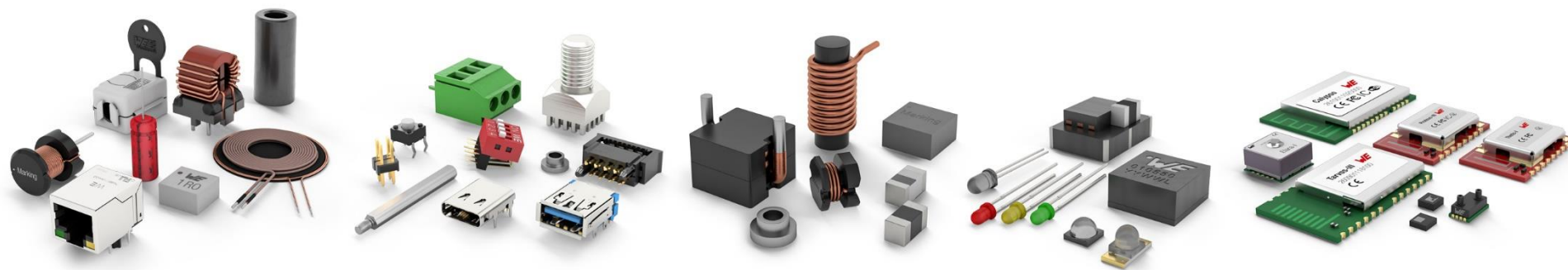
Messungen

Augendiagramm 10GBit/s



Literatur

- Signalintegrität – Manfred Schmidt – Vogel – ISBN 978-3-8343-3256-1
- Pocket Reference – Art Kay, Tim Green – TI – www.ti.com/analogrefguide
- Signal and Power Integrity – Eric Bogatin – Prentice Hall – ISBN 978-0-13-234979-6



USB 3.1

Robert Schillinger
Field Application Engineer

WÜRTH ELEKTRONIK MORE THAN YOU EXPECT

- Basics
 - What is a transmission line?
 - Characteristic impedance
 - Impedance of a microstrip line
- PCB Stackups
- Selection of EMI components
- Type-C Stick
 - Blockdiagram
 - Routing
- Influence in impedance (measurements)

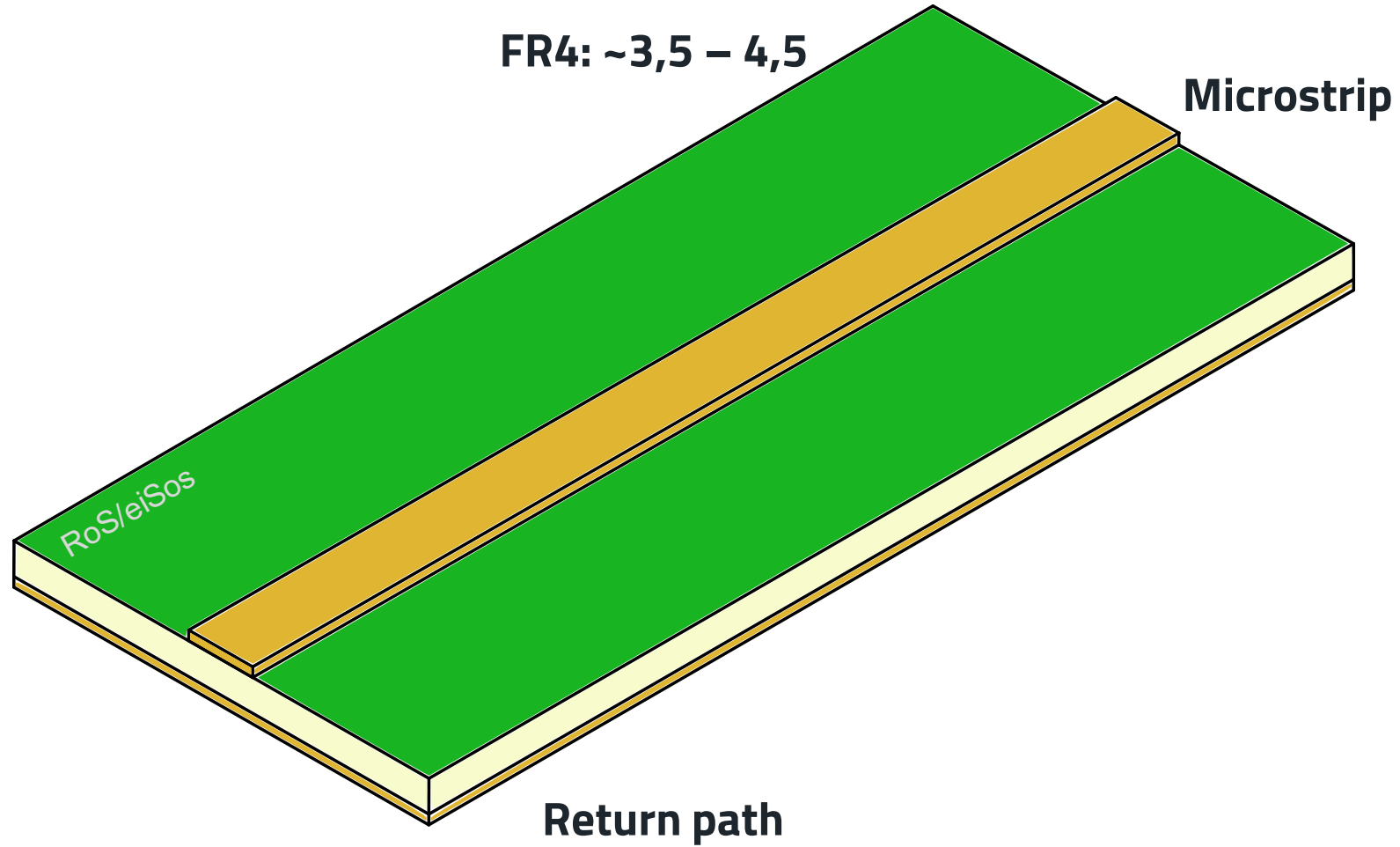


BASICS



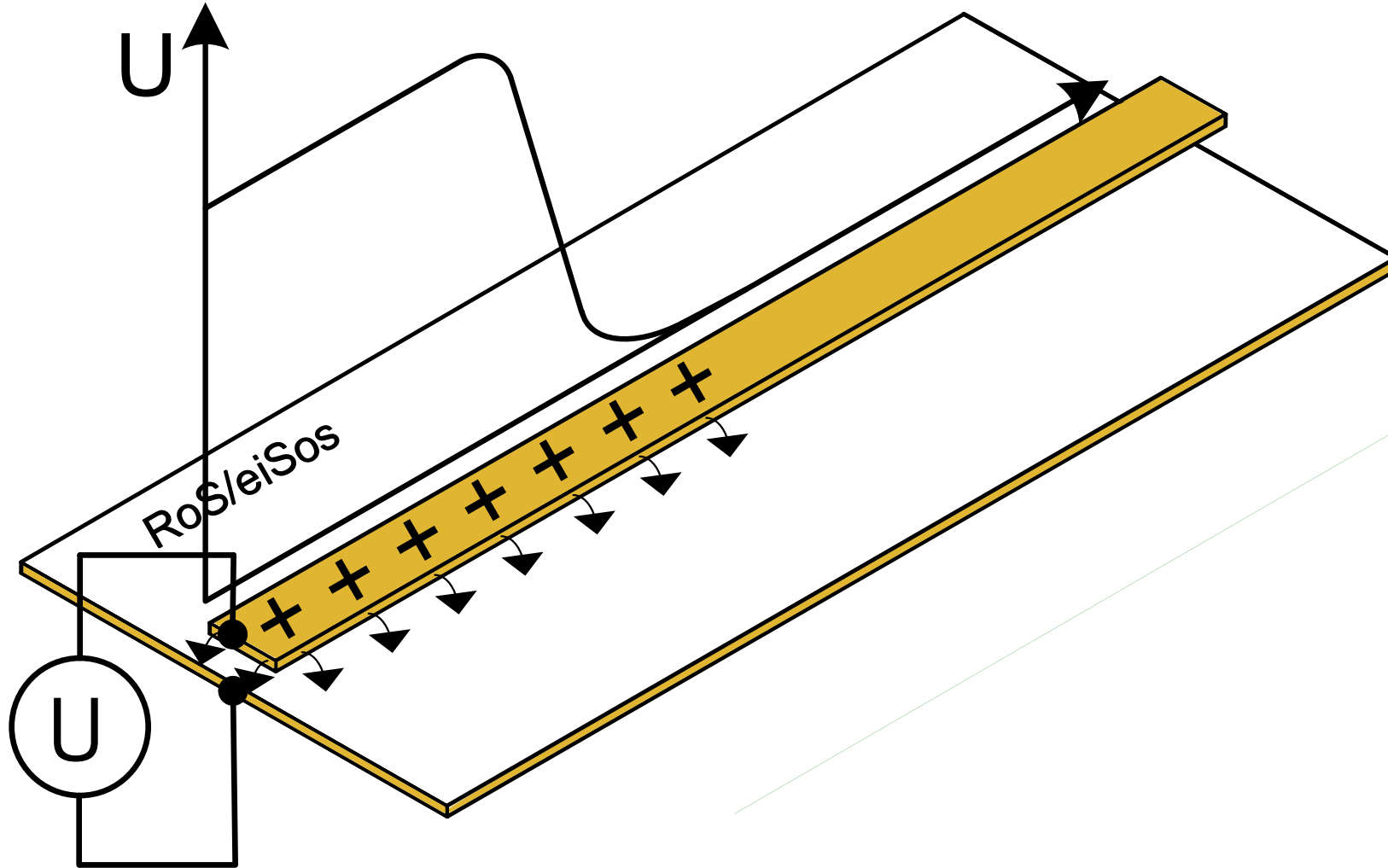
Basics

What is a transmission line?



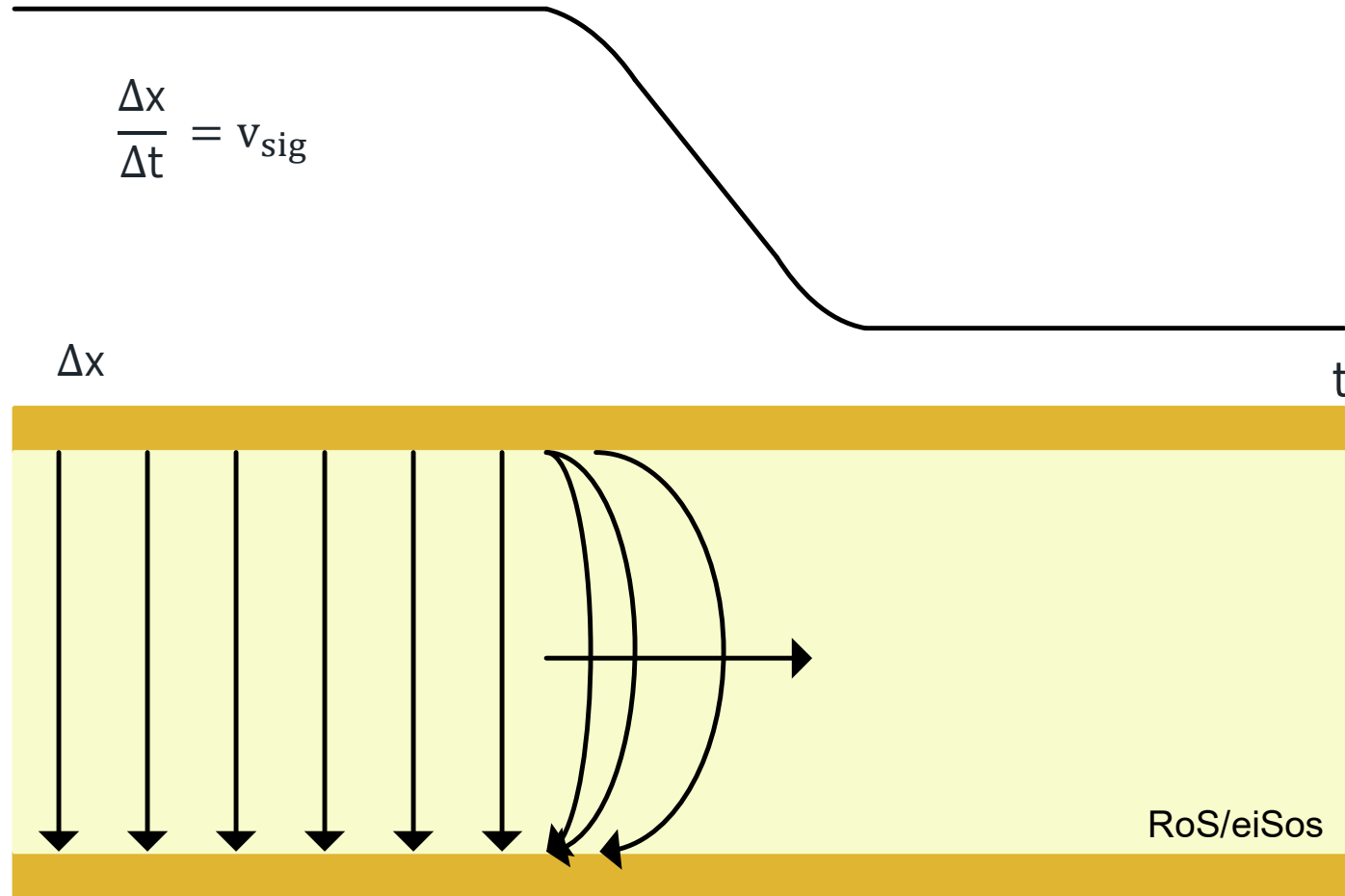
Basics

What is a transmission line?



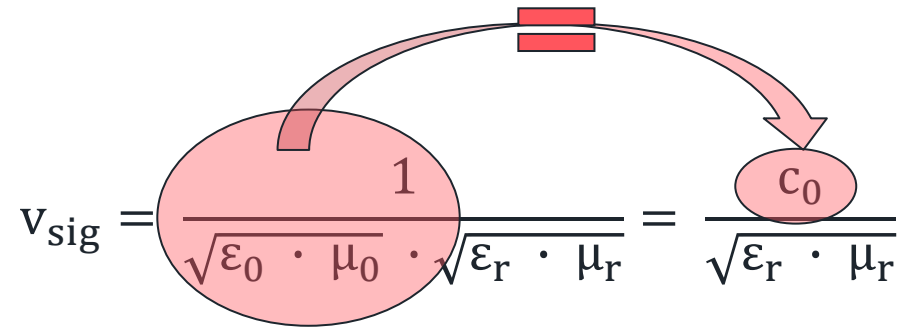
Basics

Signal speed



Basics

Signal speed



The diagram shows a transmission line with a signal source on the left and a load on the right. The signal source is represented by a red oval containing the number '1'. The load is represented by a red oval containing the symbol 'c_0'. A red arrow points from the signal source to the load. Above the transmission line, there are two red rectangular blocks representing a signal source and a load. A red arrow points from the signal source block to the load block.

$$v_{\text{sig}} = \frac{1}{\sqrt{\epsilon_0 \cdot \mu_0} \cdot \sqrt{\epsilon_r \cdot \mu_r}} = \frac{c_0}{\sqrt{\epsilon_r \cdot \mu_r}}$$

$$v_{\text{sig}} = c_0 \approx 30 \frac{\text{cm}}{\text{ns}}$$

approach for FR4: $\epsilon_r = 4$

$$v_{\text{sig}} = \frac{c_0}{\sqrt{\epsilon_r \cdot \mu_r}} \approx 15 \frac{\text{cm}}{\text{ns}}$$

Basics

Wiring delay

$$\text{wiring delay} = \frac{1}{v_{\text{sig}}} = \frac{1}{15 \frac{\text{cm}}{\text{ns}}} = 66,67 \cdot 10^{-3} \frac{\text{ns}}{\text{cm}} = 66,67 \frac{\text{ps}}{\text{cm}}$$

$$\text{Twisted Pair wiring delay} \sim 5 \frac{\text{ns}}{\text{m}} \Rightarrow \epsilon_r = 2$$

Basics

Transitional Electrical Length

$$\text{TEL} = (\text{RT or FT}) \cdot \text{signal speed}$$

e.g. RT of 30ps

$$\text{TEL} = 0,03\text{ns} \cdot 15 \frac{\text{cm}}{\text{ns}} = 0,45\text{cm}$$

From a length of around 20% of TEL we have a transmission line together with relevant reflections!

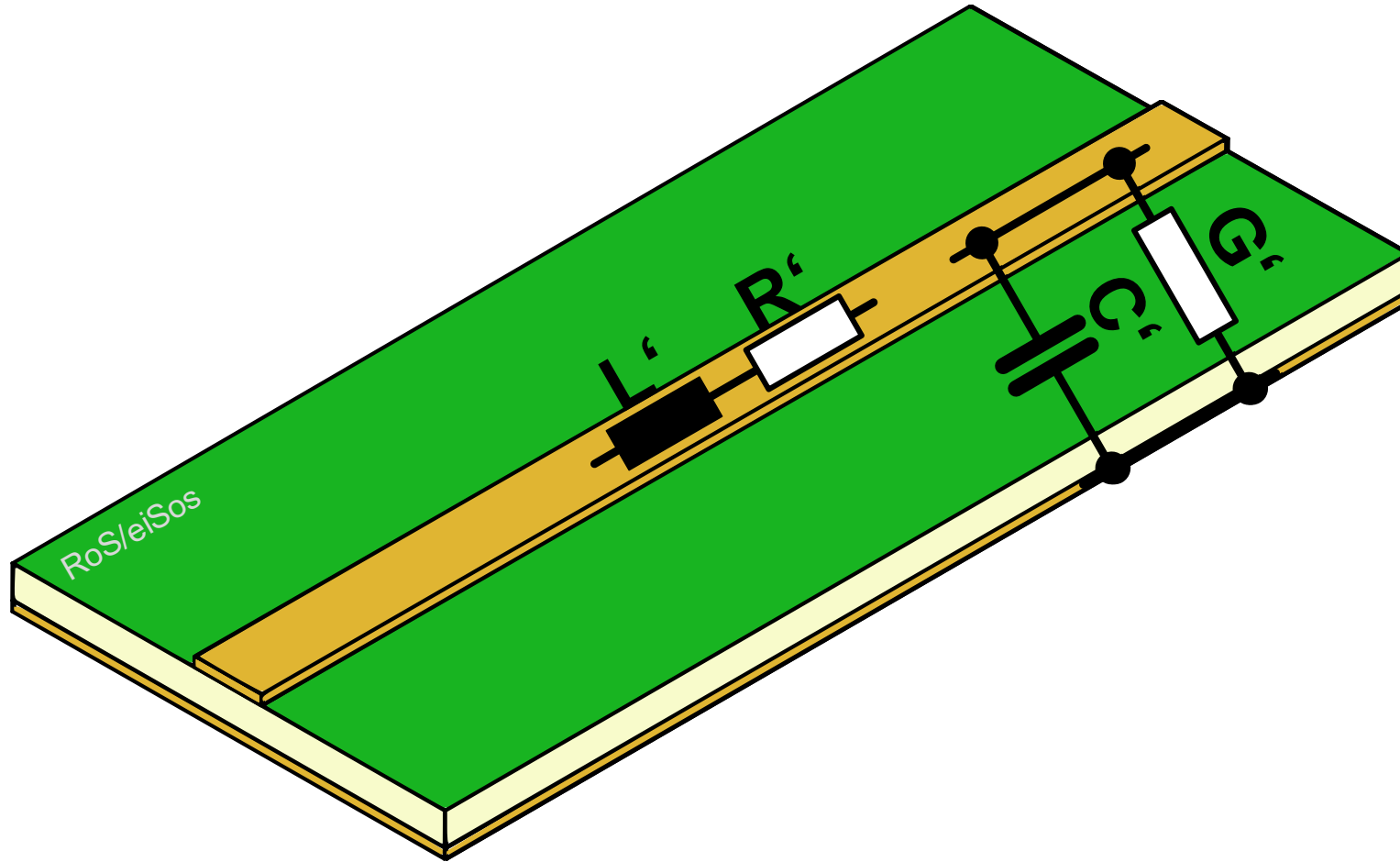
Basics

Characteristic impedance

$$Z_0 = \sqrt{\frac{R' + j\omega L'}{G' + j\omega C'}}$$

$$f \rightarrow 0: Z_0 = \sqrt{\frac{R'}{G'}}$$

$$f \rightarrow \infty: Z_0 = \sqrt{\frac{L'}{C'}}$$



Basics

Characteristic impedance

approach: $Z = \frac{dU}{dI}$

for $I = \frac{\Delta Q}{\Delta t}$ with $\Delta Q = \Delta C \cdot U$ and $\Delta C = C' \cdot v \cdot \Delta t$

$$I = \frac{C' \cdot v \cdot \Delta t \cdot U}{\Delta t} = C' \cdot v \cdot U$$

result: $C' = \frac{1}{Z_0 \cdot v_{\text{sig}}}$

$$Z = \frac{U}{I} = \frac{U}{C' \cdot v \cdot U} = \frac{1}{C' \cdot v}$$

for FR4: $\epsilon_r = 4$

$$C' = \frac{1}{87\Omega \cdot 15 \frac{\text{cm}}{\text{ns}}} = 766 \frac{\text{pF}}{\text{m}} = 7,7 \frac{\text{pF}}{\text{cm}}$$

$$L' = 580 \frac{\text{nH}}{\text{m}} = 5,8 \frac{\text{nH}}{\text{cm}}$$

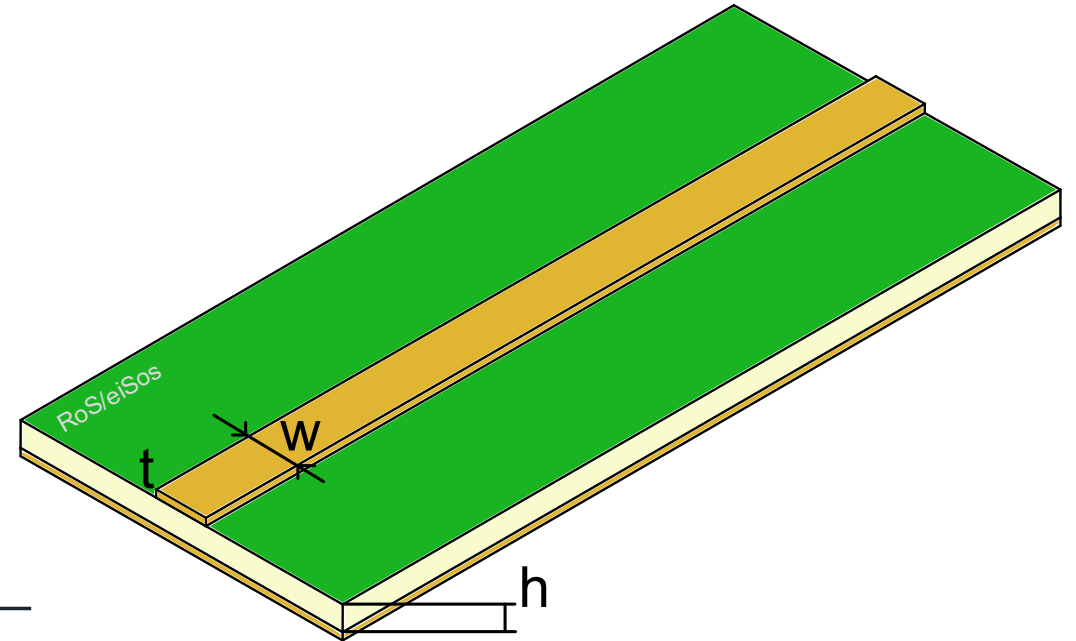
Basics

Impedance Microstrip Line

$$L = L' \cdot l \cdot \ln\left(\frac{5,98 \cdot h}{0,8 \cdot w + t}\right)$$

$$C = C' \cdot l \cdot \frac{(\epsilon_r + 1,41)}{\ln\left(\frac{5,98 \cdot h}{0,8 \cdot w + t}\right)}$$

$$Z = \sqrt{\frac{L'}{C'}} \cdot \sqrt{\frac{x^2}{\epsilon_r + 1,41}} = Z_0 \cdot \sqrt{\frac{1}{\epsilon_r + 1,41}} \cdot x$$



=> h ↑ ► Z ↑

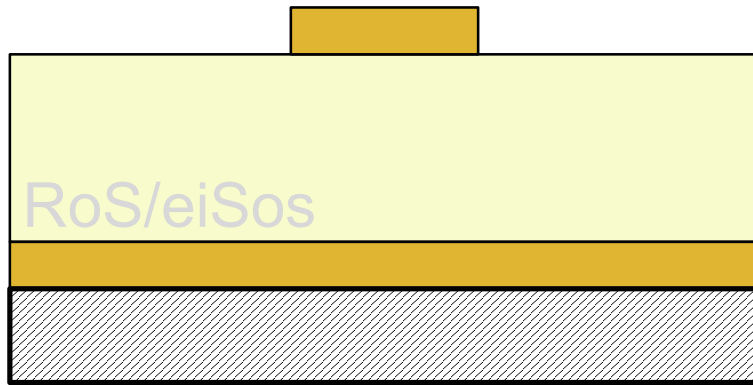
=> w ↑ ► Z ↓

PCB-STACKUPS

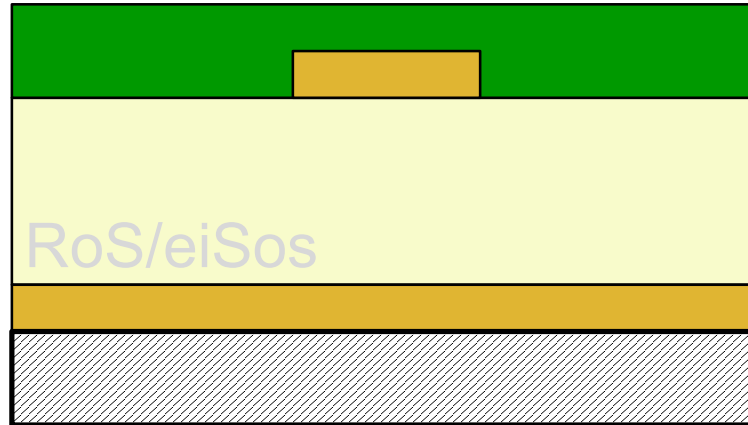


PCB-Stackups

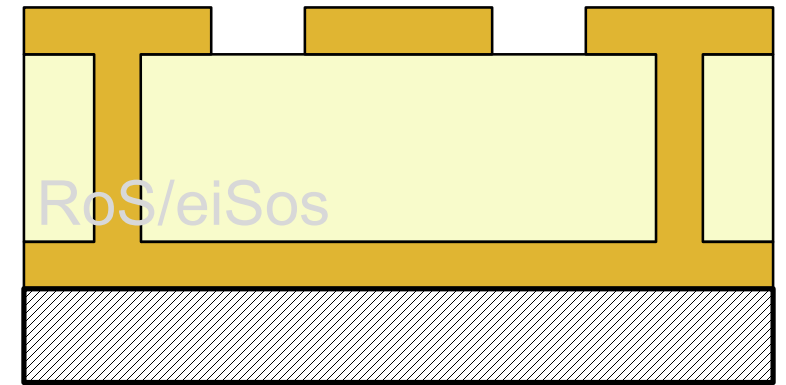
Single-Ended builds – Microstrip



Surface Microstrip



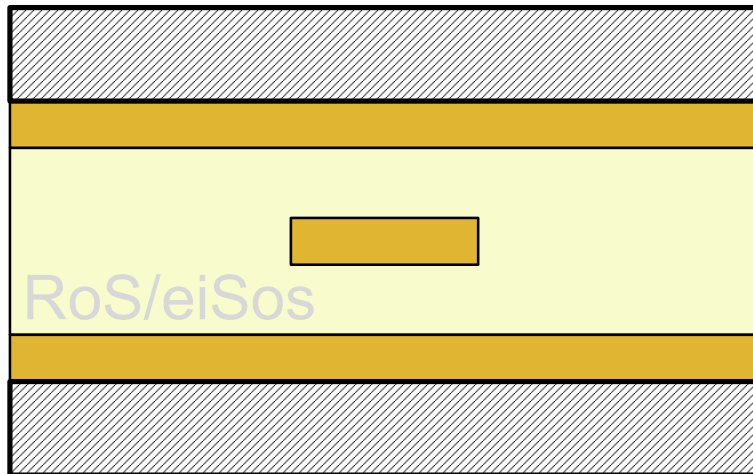
Coated Microstrip



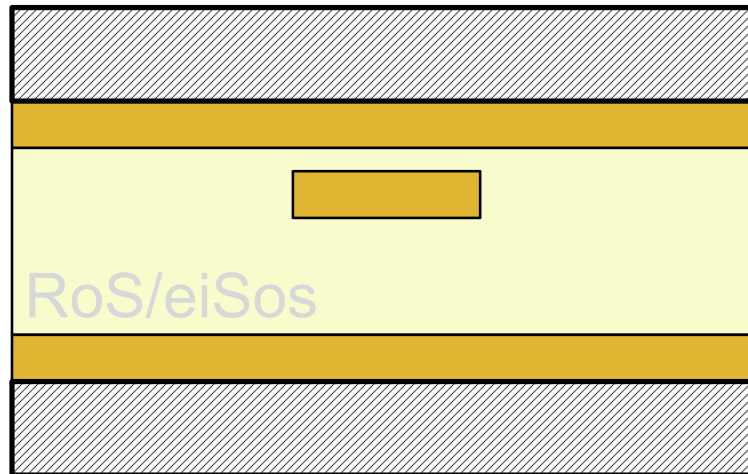
Grounded coplanar waveguide

PCB-Stackups

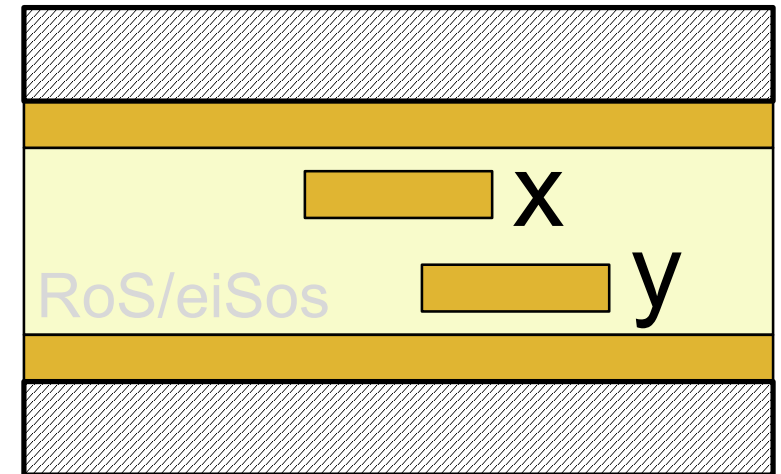
Single-Ended builds – Stripline



Symetric



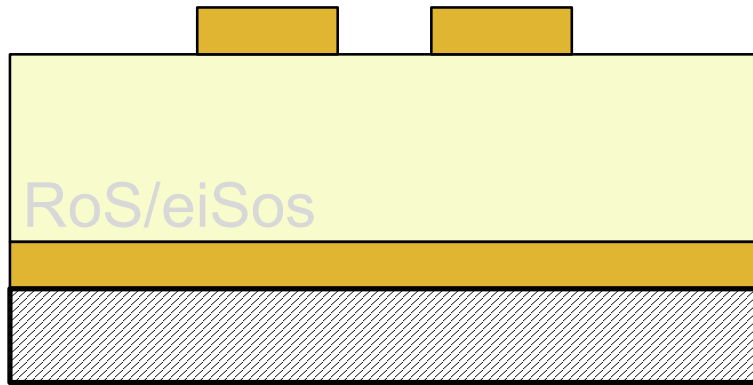
Asymetric



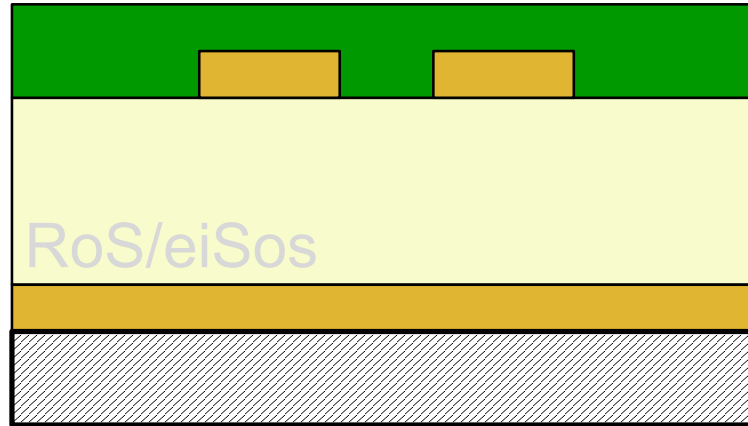
Dual
(x-y orientation)

PCB-Stackups

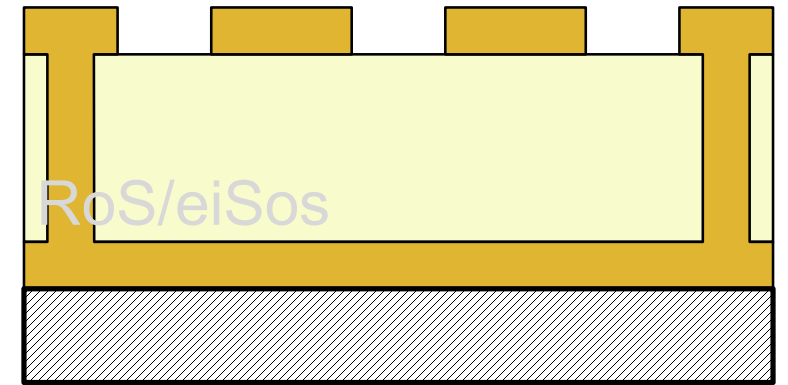
Differential builds – Microstrip



Edge-coupled



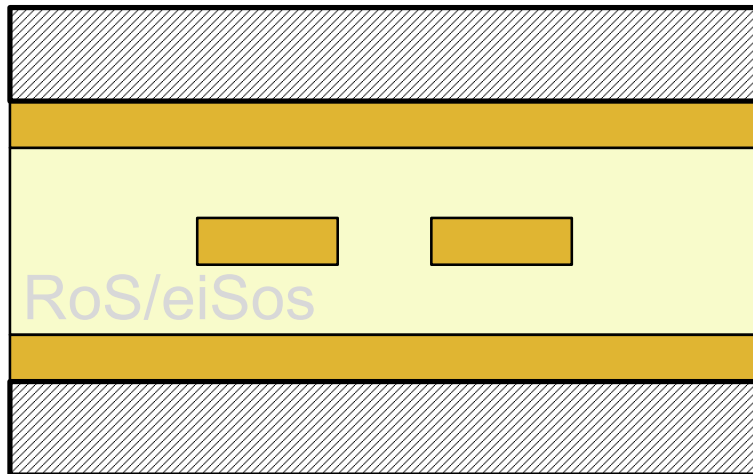
Edge-coupled
with coating



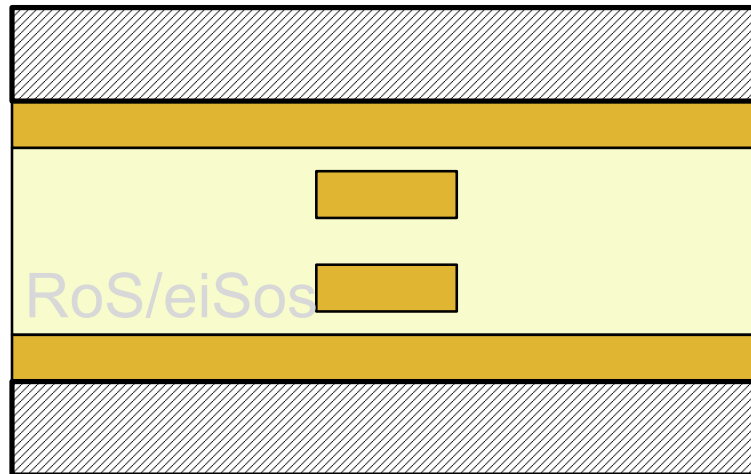
Grounded coplanar waveguide

PCB-Stackups

Differential builds – Stripline



Edge-coupled



Broadside-coupled

PCB-Stackups

Relationships

$$Z_{\text{diff}} = 2 \cdot Z \cdot [1 - 0,48 \cdot e^{(-0,96 \cdot \frac{S}{h})}]$$

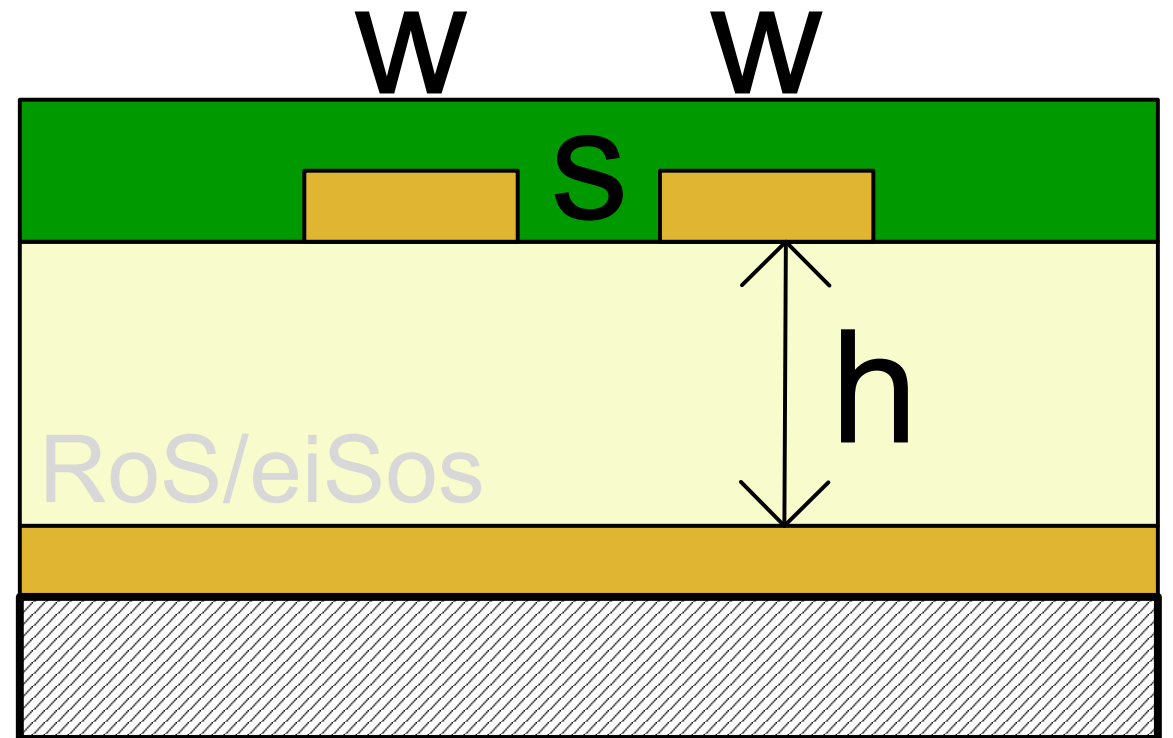
[] $\approx 0,8$

$$\Rightarrow Z_{\text{diff}} \approx 1,6 \cdot Z$$

$\Rightarrow h \uparrow \blacktriangleright Z \uparrow$

$\Rightarrow w \uparrow \blacktriangleright Z \downarrow$

$\Rightarrow s \uparrow \blacktriangleright Z \uparrow$



PCB-Stackups

Conclusion

- Several possibilities to get the right impedance together with a lot of parameters are varying
- To reach acceptable results it is important to talk to the pcb-manufacturer about possible layerstacks and materials before the design starts
- For an exact calculation of impedance a lot of parameters take effects. To get precise results use softwaretools (2D/3D-Solver).

COMPONENT SELECTION

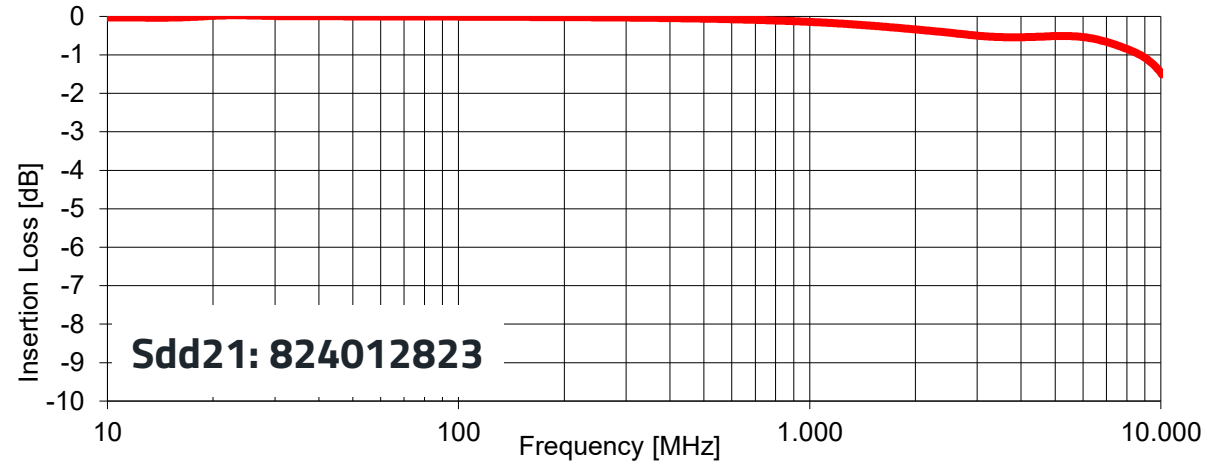
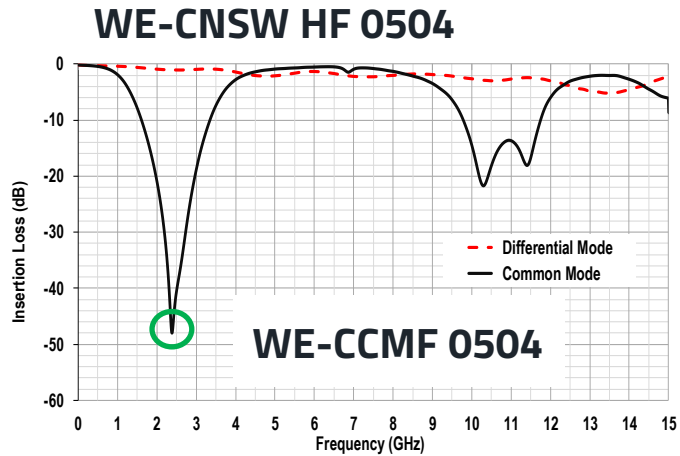
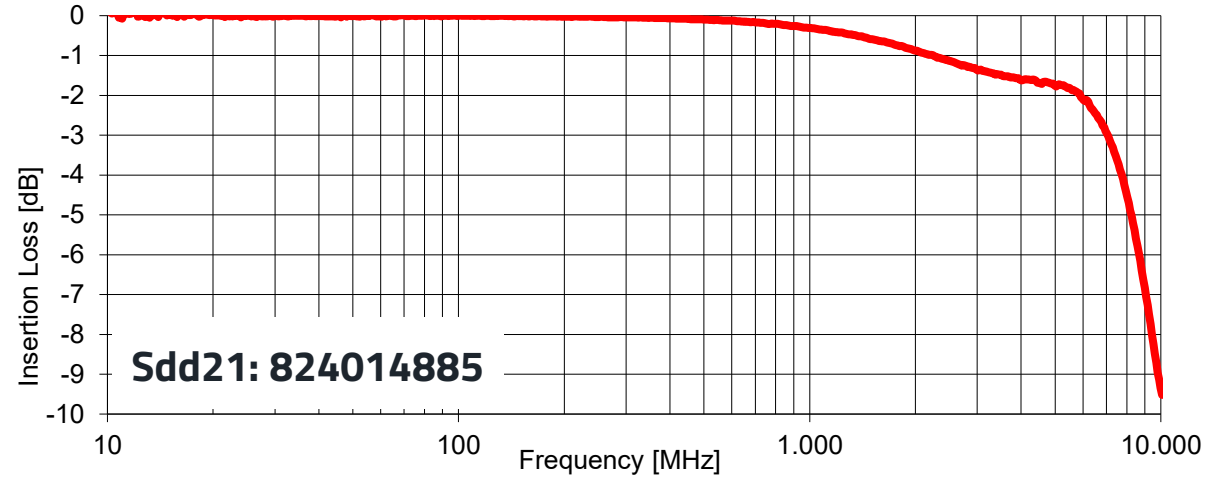
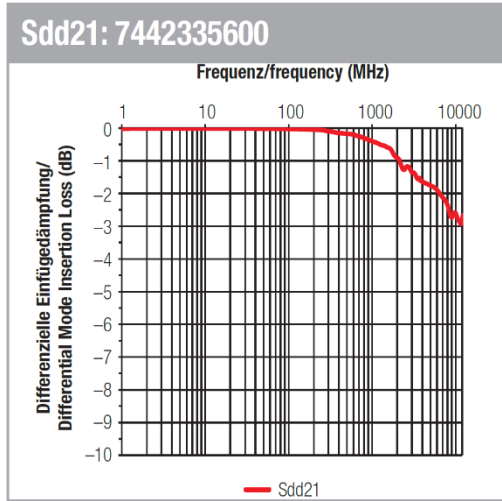


Component selection

- Attenuation of noise on diff. pairs
 - CMC for USB2.0
 - CMC for USB3.x
- Overvoltage protection against ESD
 - TVS Diode for Controls and USB2.0
 - TVS Diode for USB3.x
 - TVS Diode for power distribution
- Filtering of power distribution
 - RF/NF combination with chip-bead and inductor



Component selection

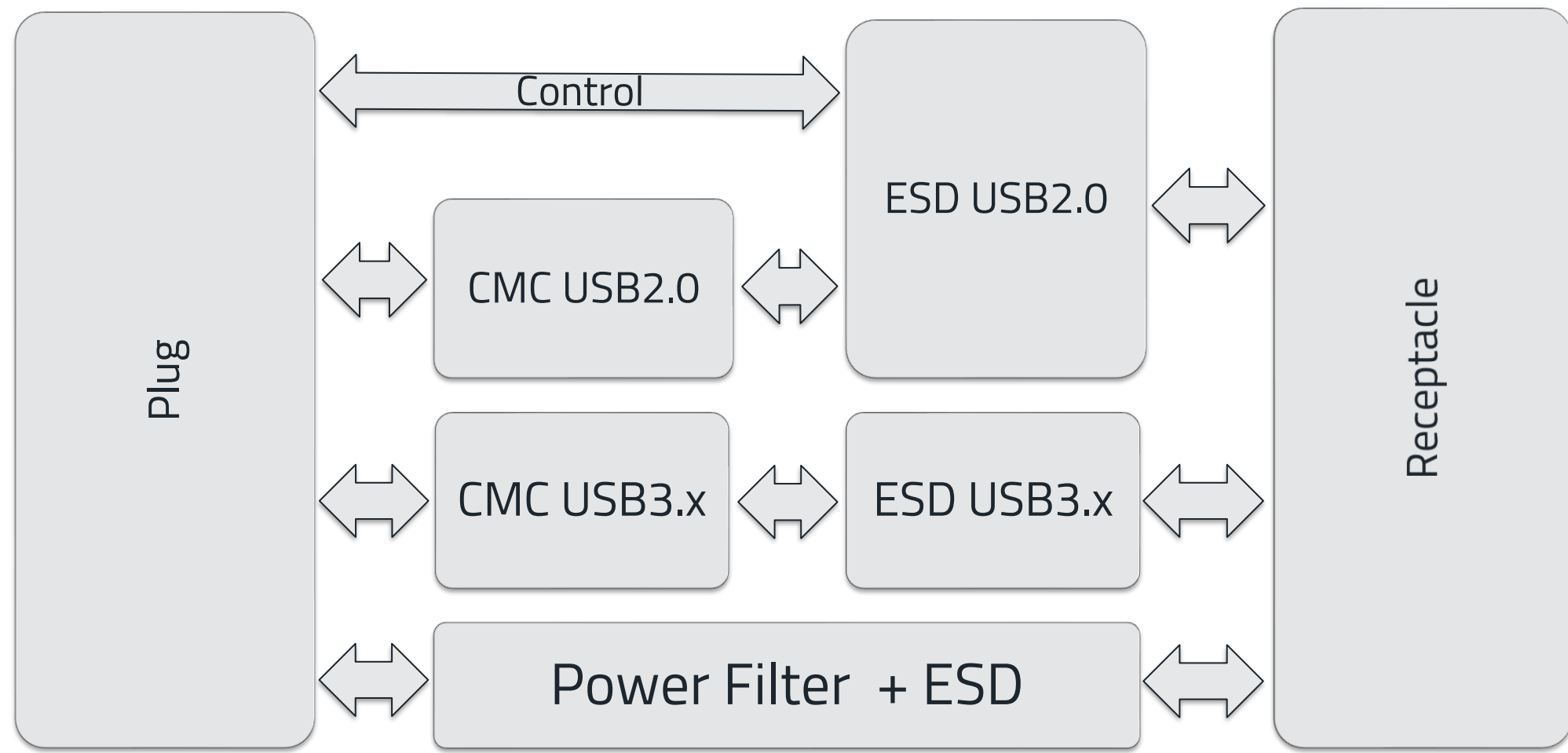


TYPE-C-STICK



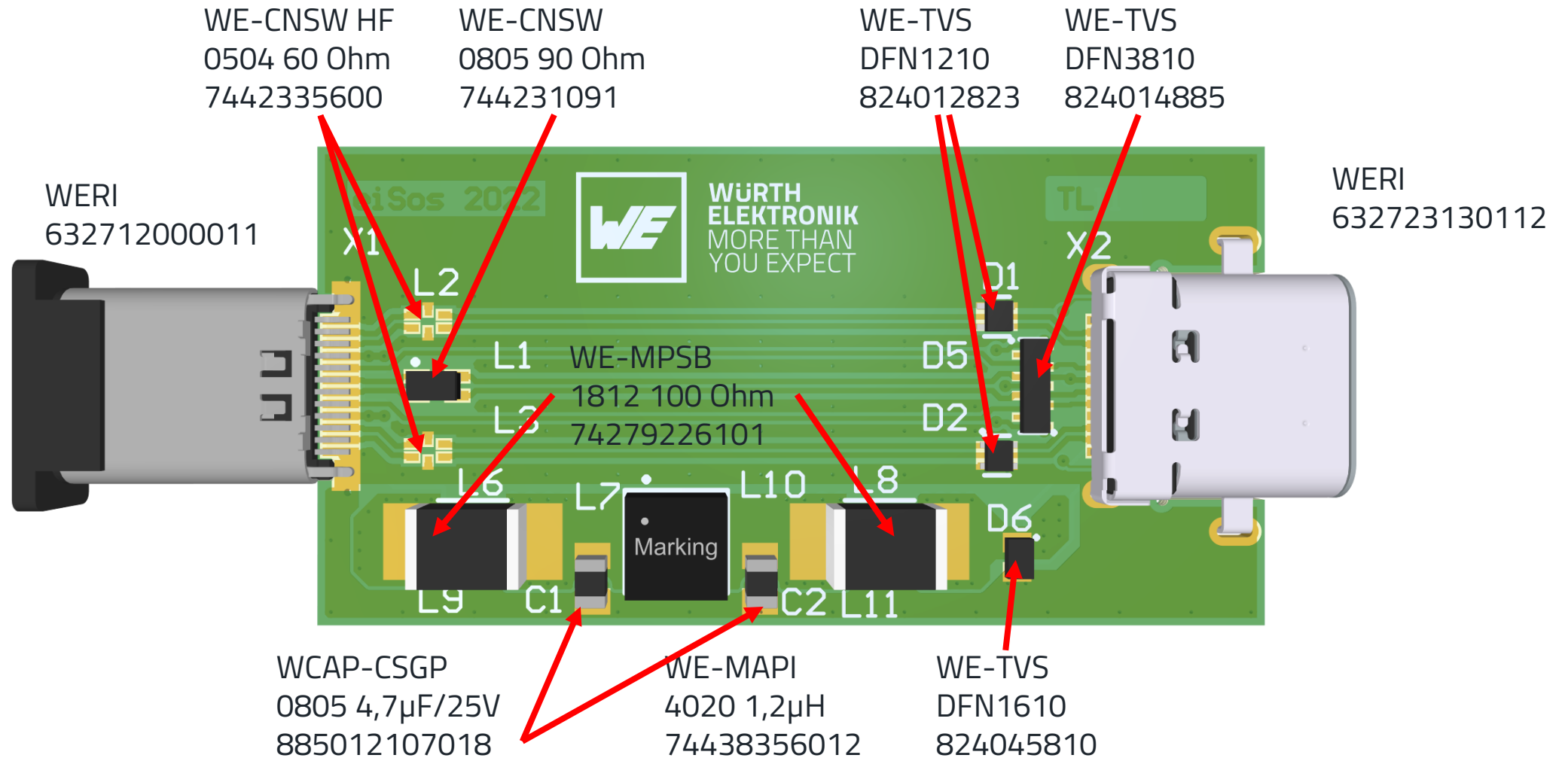
Type-C-Stick

Signal flow



Type-C-Stick

Overview



Type-C-Stick

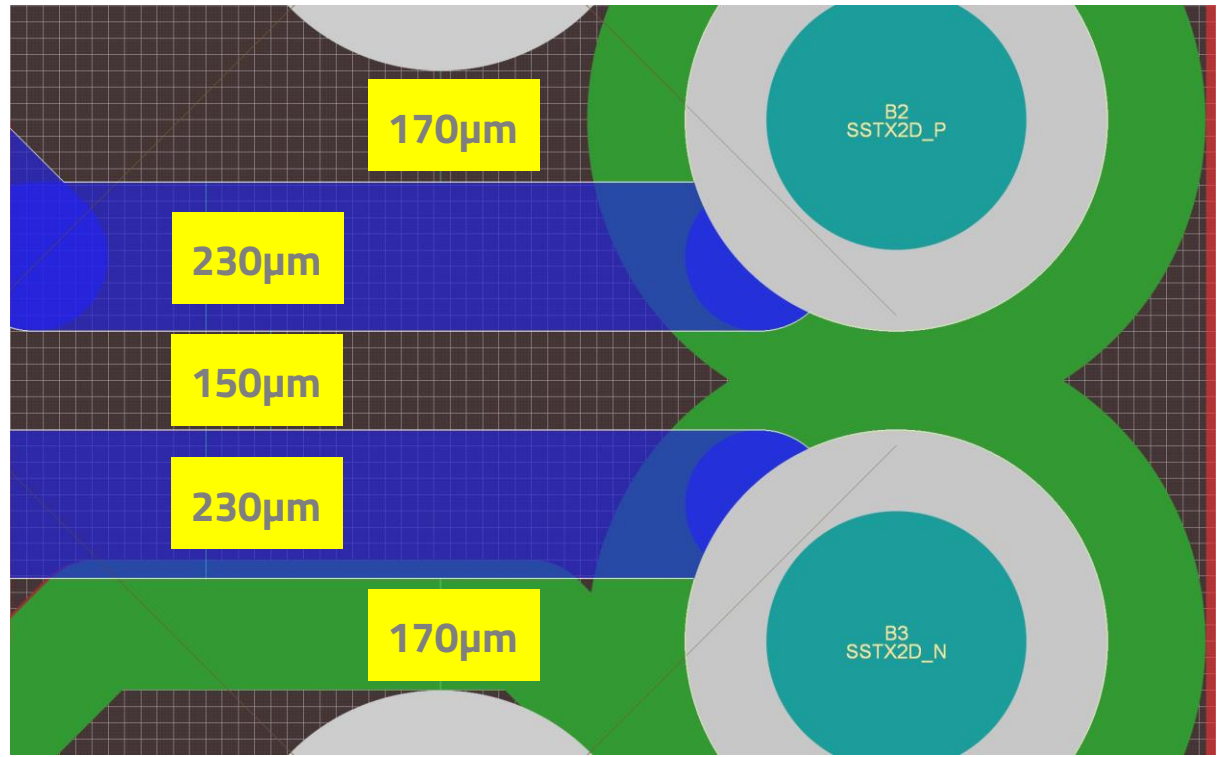
Order codes

- Stick with 60W PD: 82931060
- Sample bag with all components for 60W: 82931061

- Stick with 100W PD: 82931100
- Sample bag with all components for 100W: 82931101

Type-C-Stick

PCB stackup



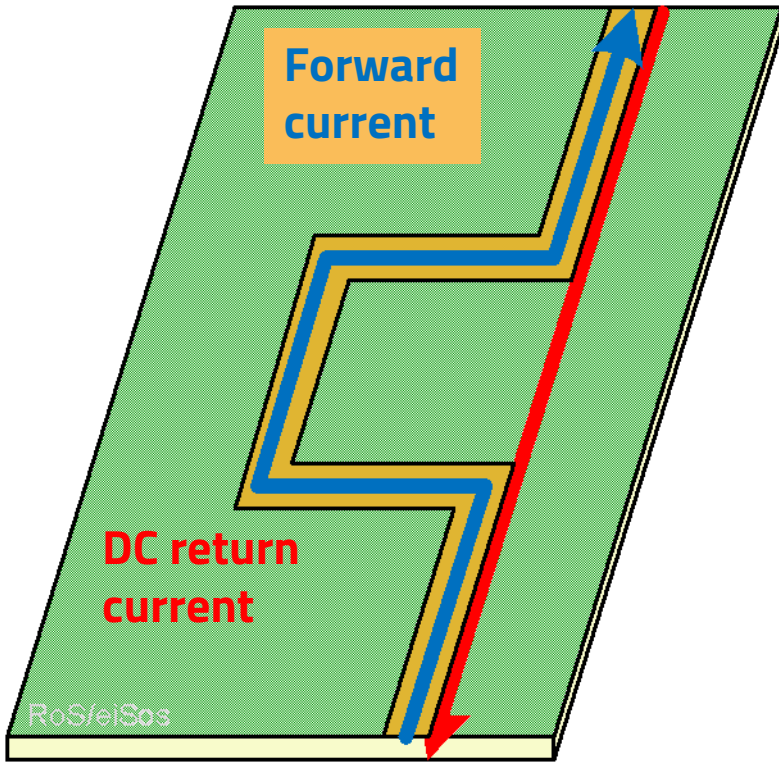
#	Name	Material	Type	Weight	Thickness	Dk	Df
	Top Overlay		Overlay				
	Top Solder	SM-001	Solder Mask		0.03mm	3.5	0.03
1	Top Side	CF-004	Signal	1oz	0.035mm		
	Dielectric 2	PP-010	Prepreg		0.177mm	4	0.02
2	Ref Ground TS	CF-004	Plane	1oz	0.035mm		
	Dielectric 3	Core-028	Core		0.25mm	4.1	0.02
3	Ref Ground BS	CF-004	Plane	1oz	0.035mm		
	Dielectric 5	PP-010	Prepreg		0.177mm	4	0.02
4	Bottom Side	CF-004	Signal	1oz	0.035mm		
	Bottom Solder	SM-001	Solder Mask		0.03mm	3.5	0.03
	Bottom Overlay		Overlay				



Type-C-Stick

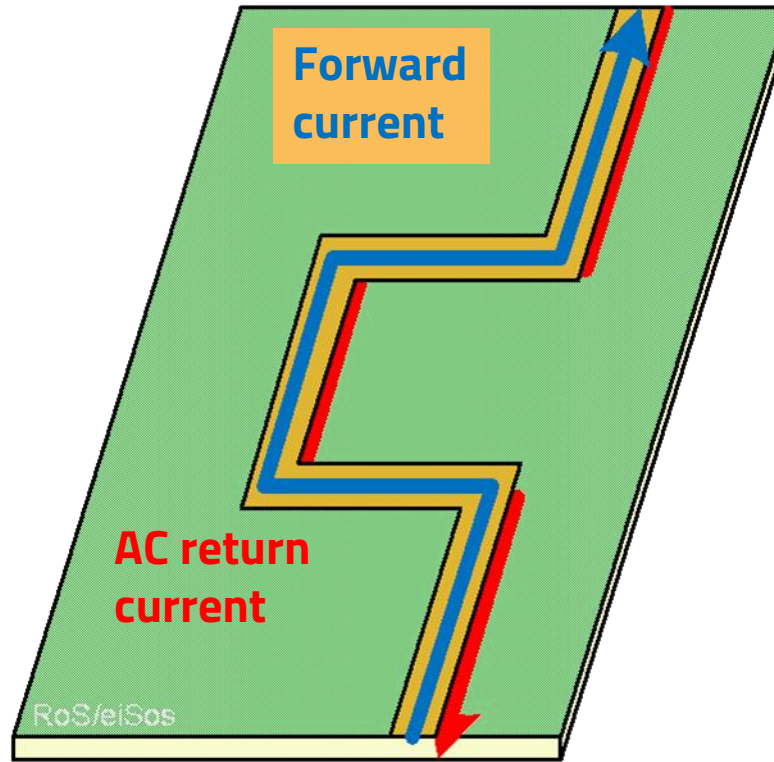
Path of least impedance

Microstrip



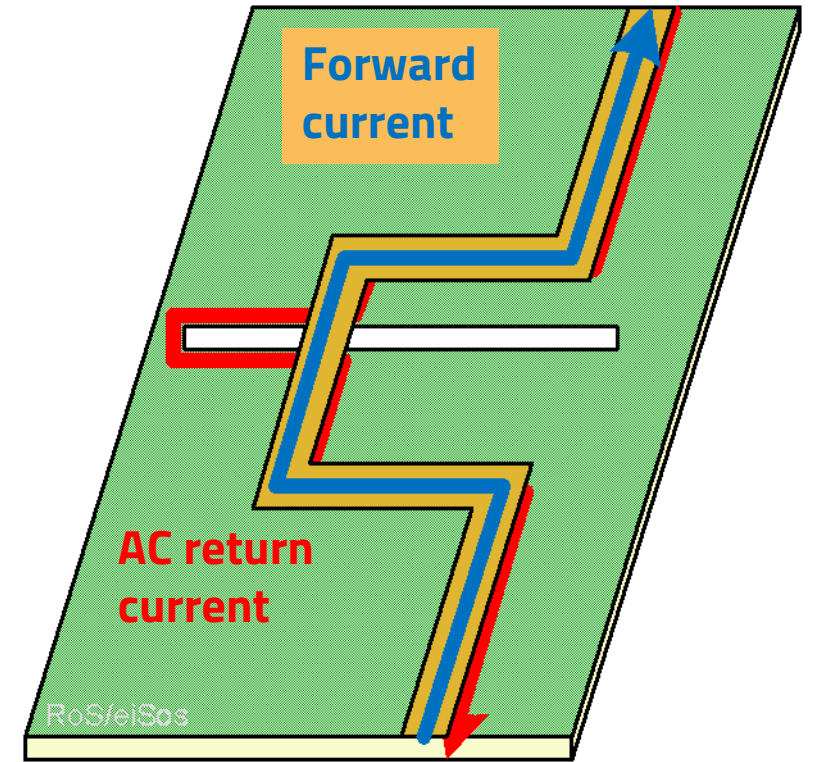
Return path

Microstrip



Return path

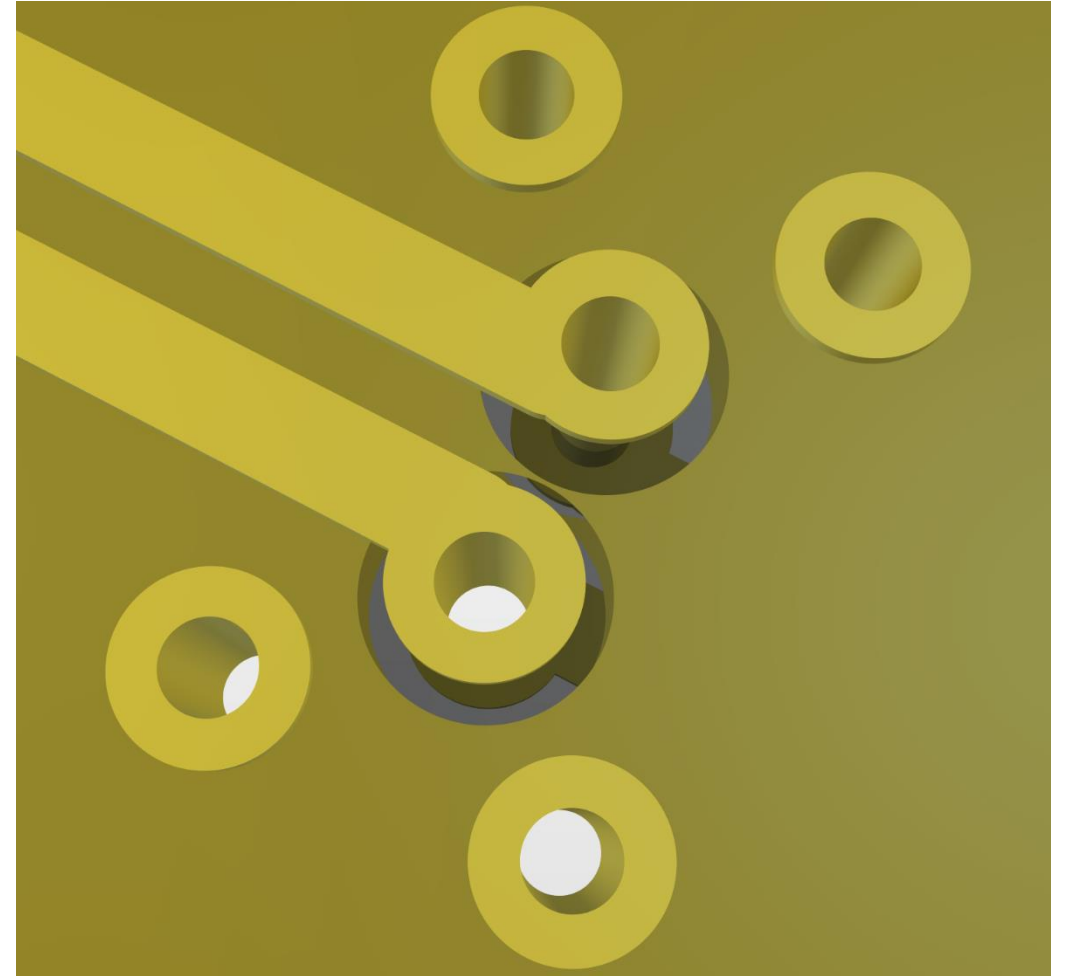
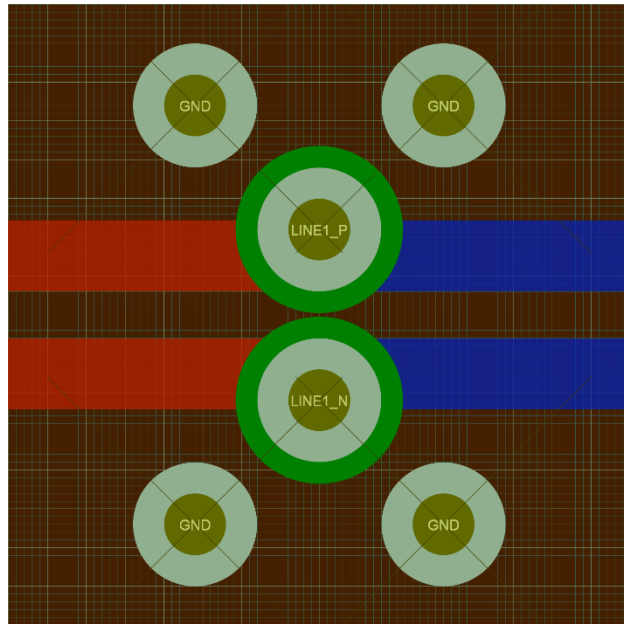
Microstrip



Slotted return path

Type-C-Stick

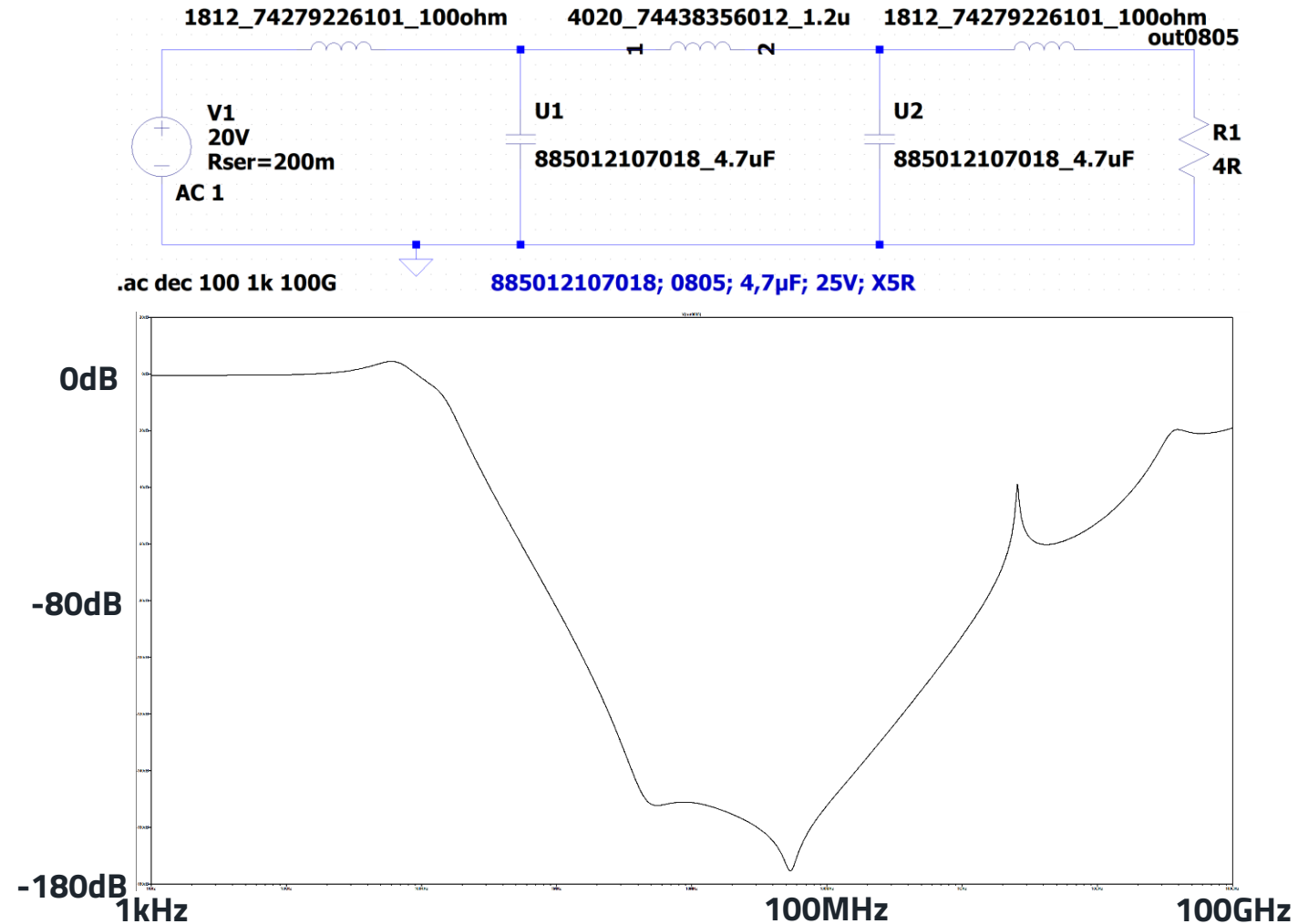
Designrules



Type-C-Stick

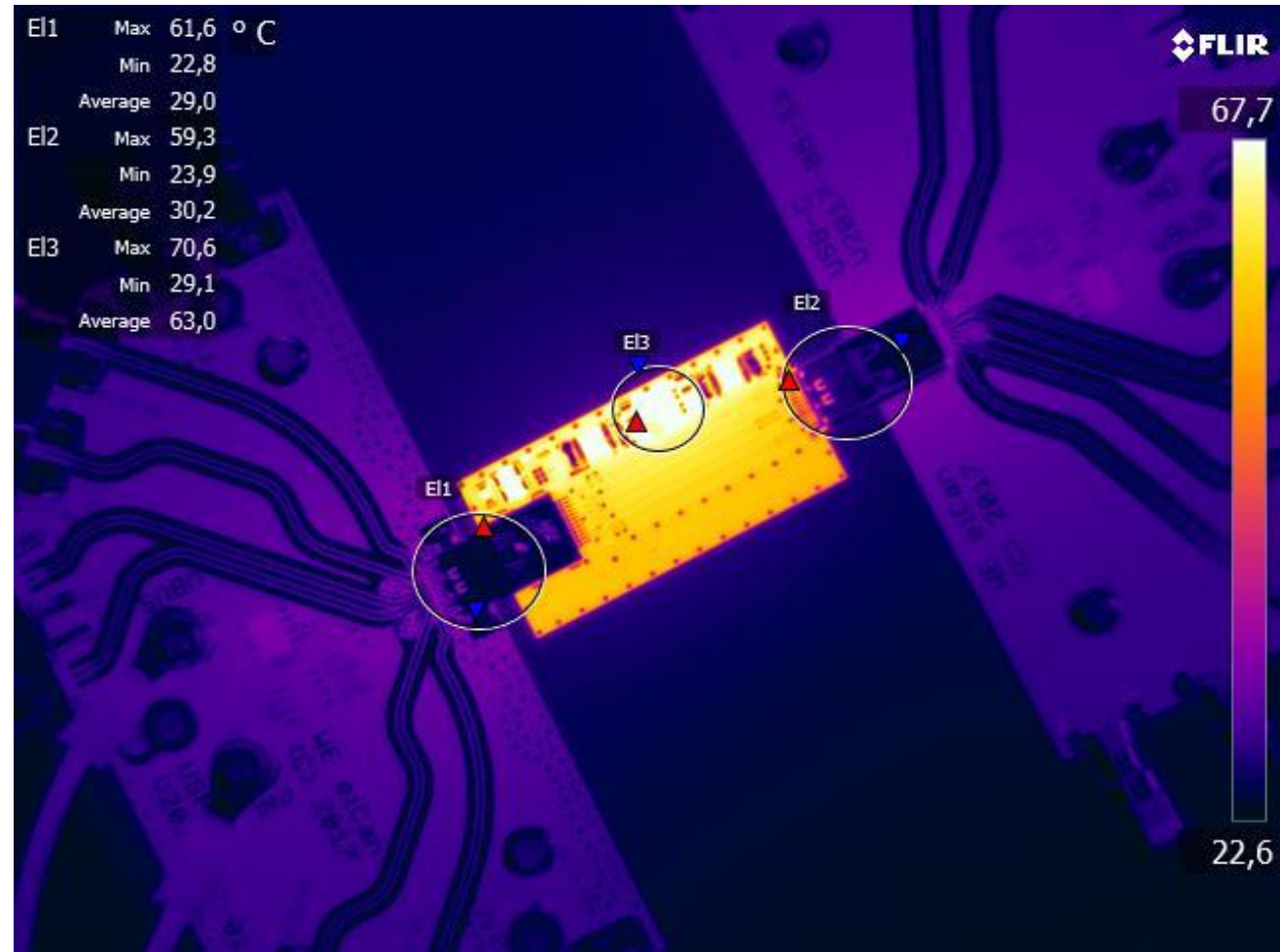
PD filter

- Wideband filter for PD path
- Designed for 100W
- Temperature at L4:
 - 5V/1,5A: 24,3°C
 - 5V/3A: 35,1°C
 - 20V/5A: 64,9°C
- Voltage drop over filter:
 - @1,5A: 40mV
 - @3A: 89mV
 - @5A: 156mV



Type-C-Stick

Heating

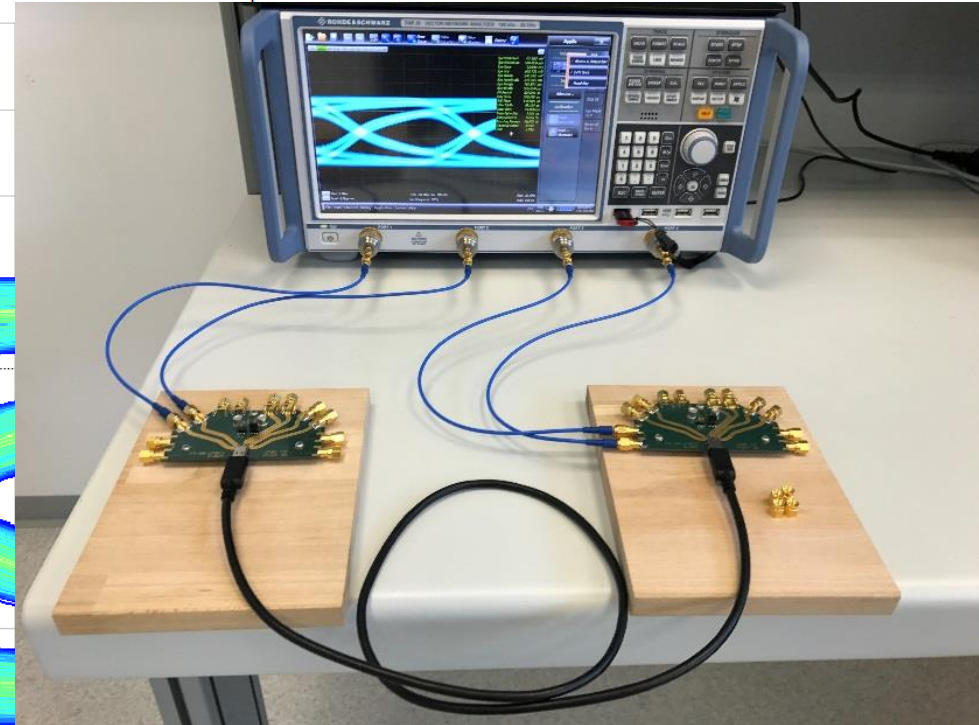
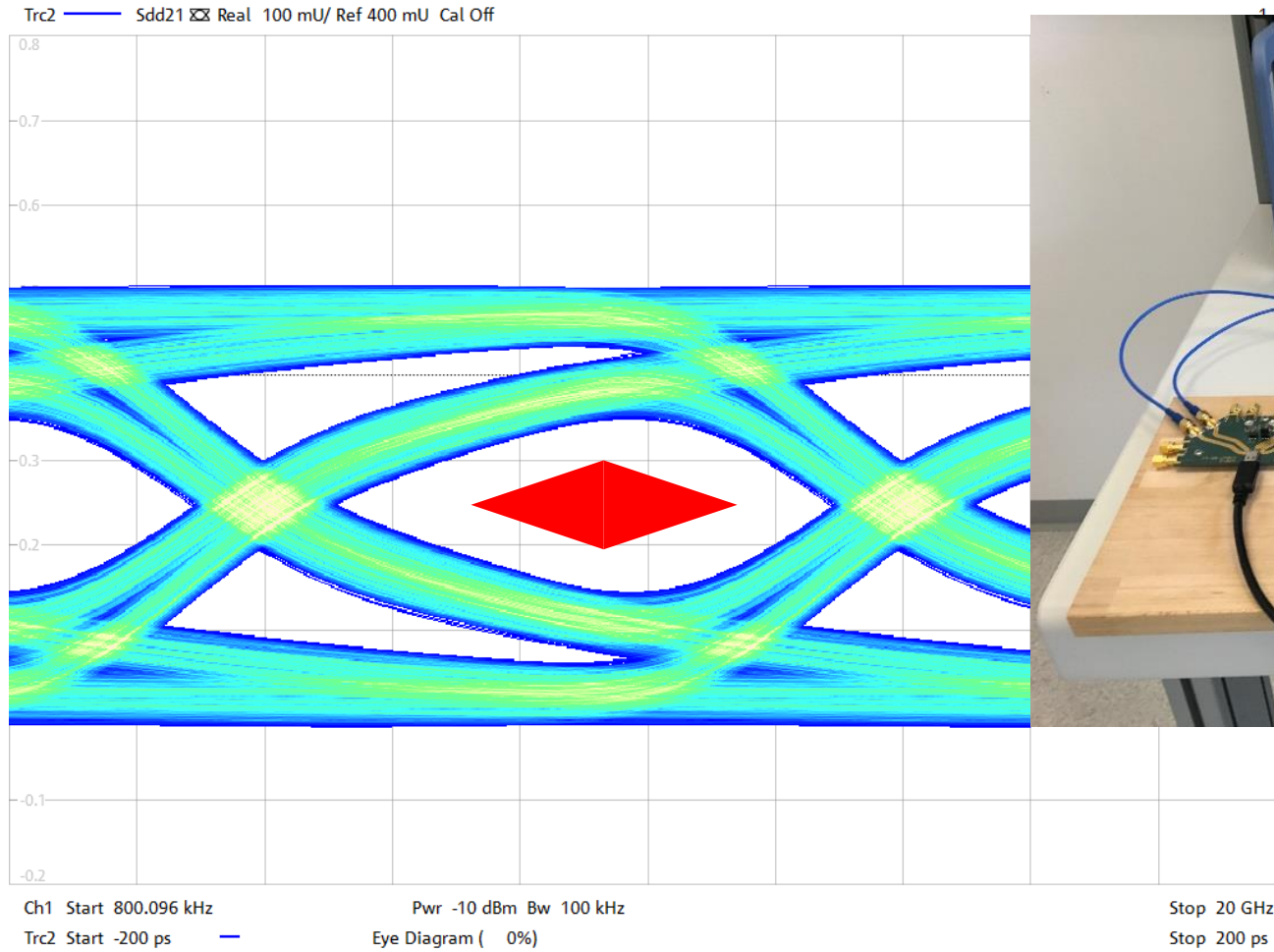


MEASUREMENTS



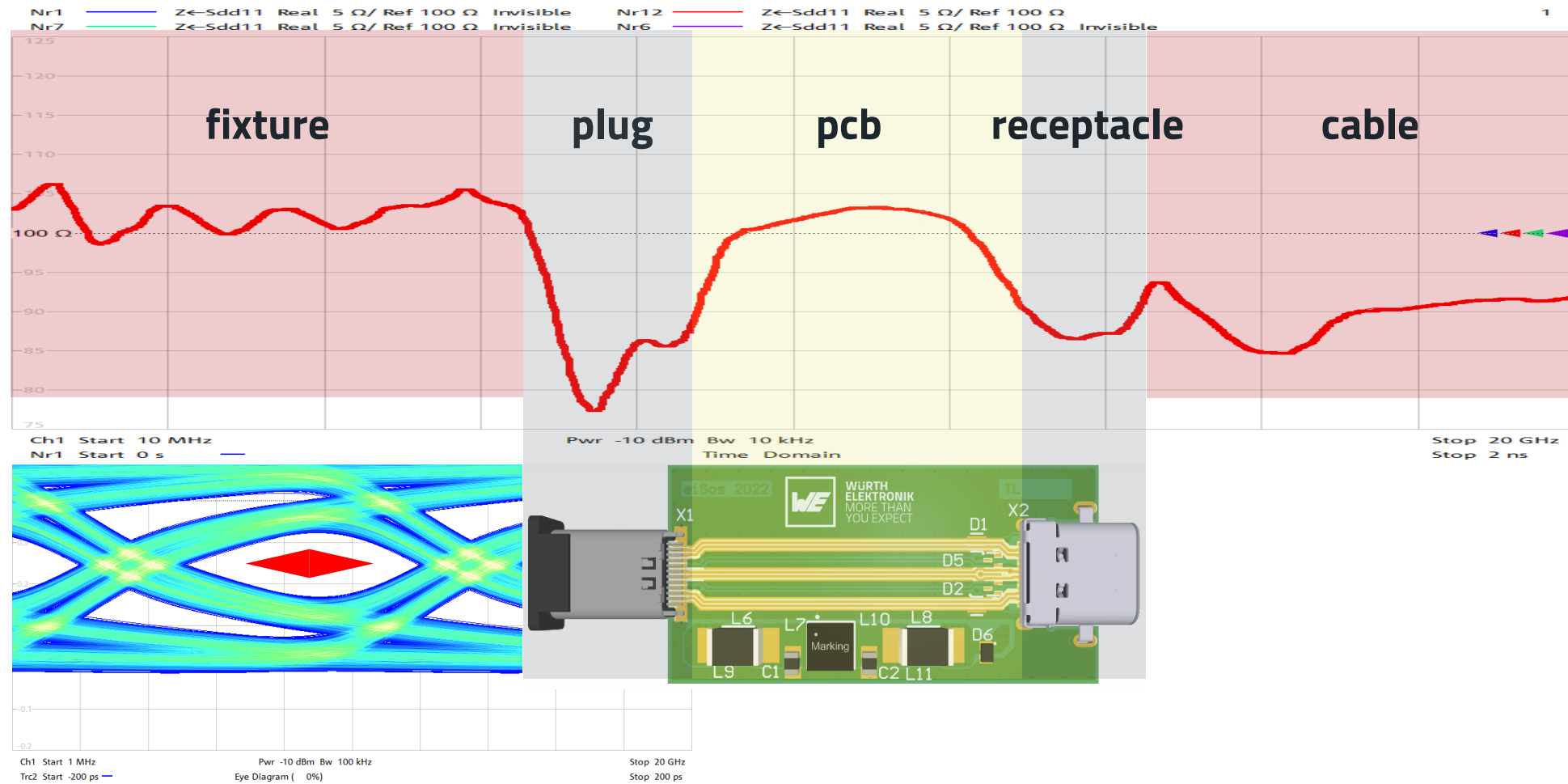
Measurements

Test equipment



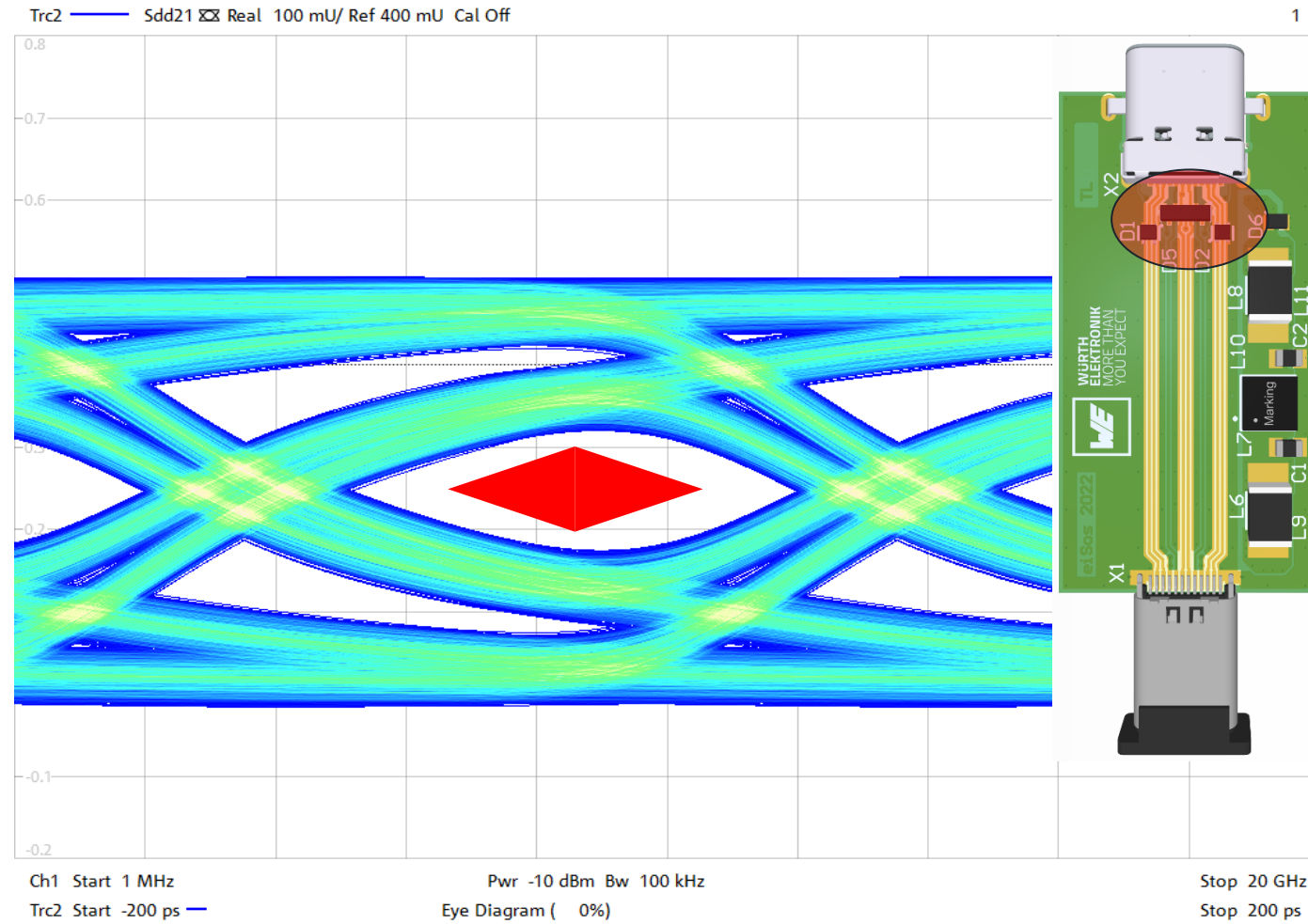
Measurements

Filteradapter – without components



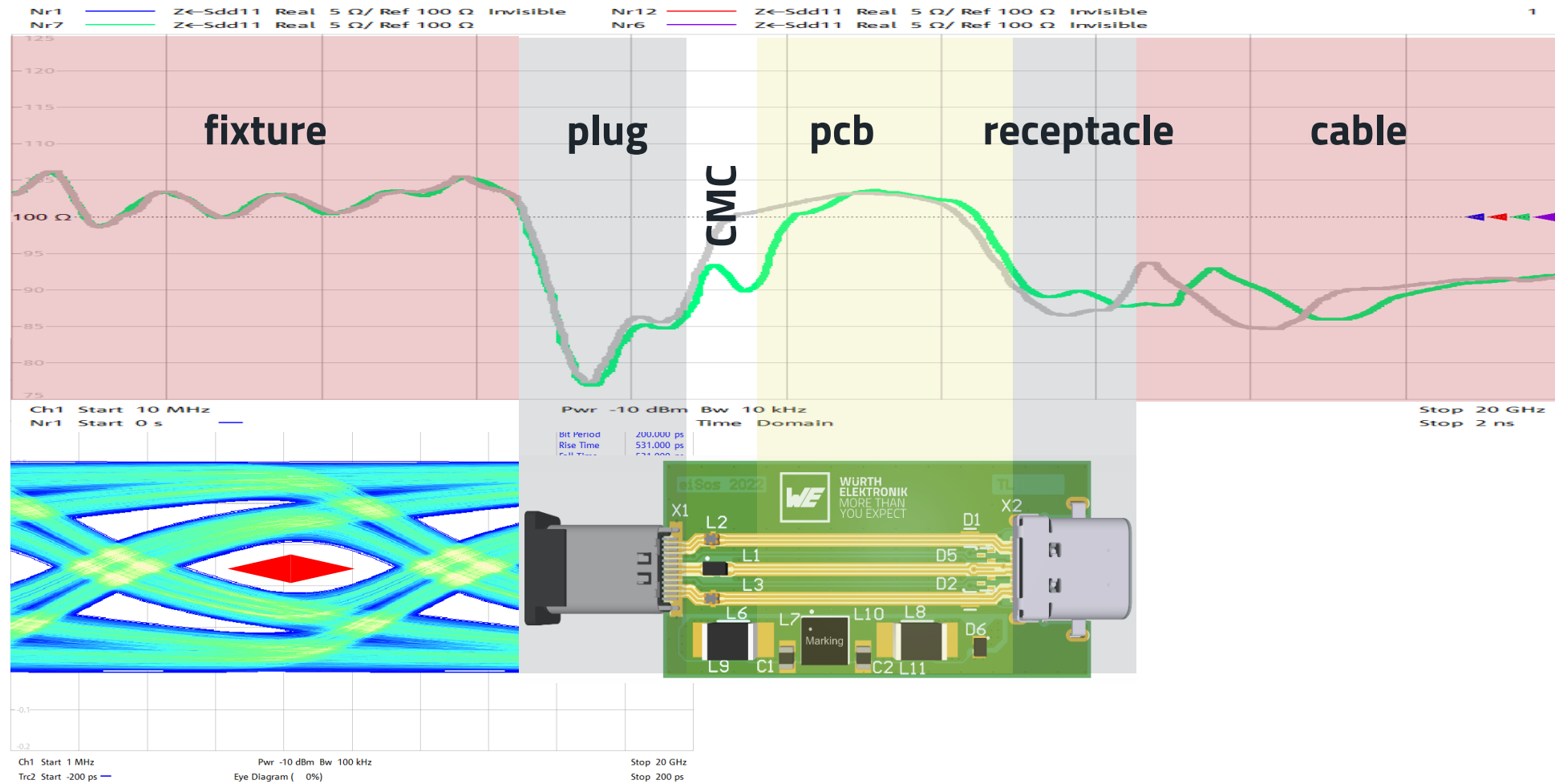
Measurements

Filteradapter – ESD



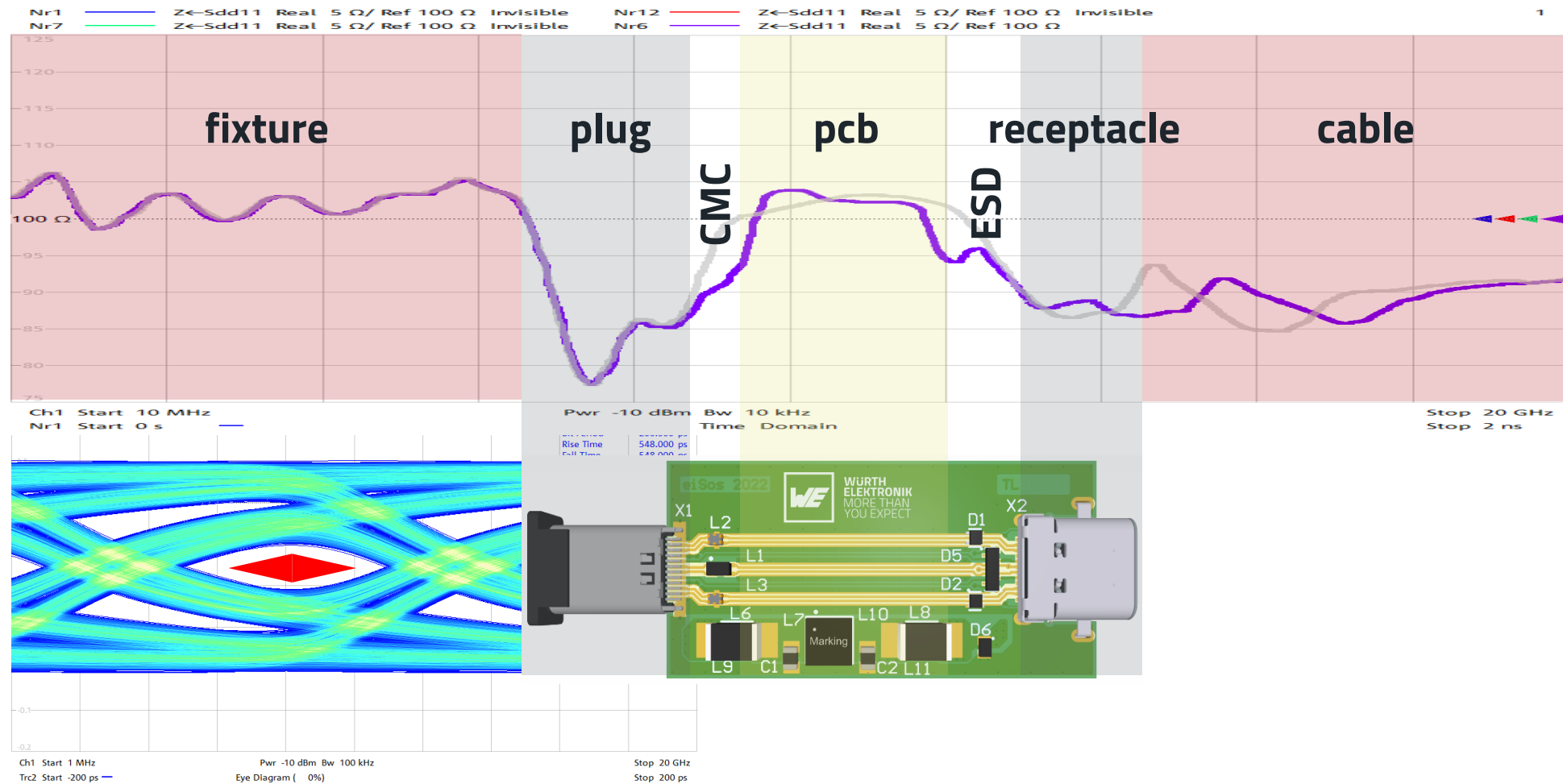
Measurements

Filteradapter – CMC



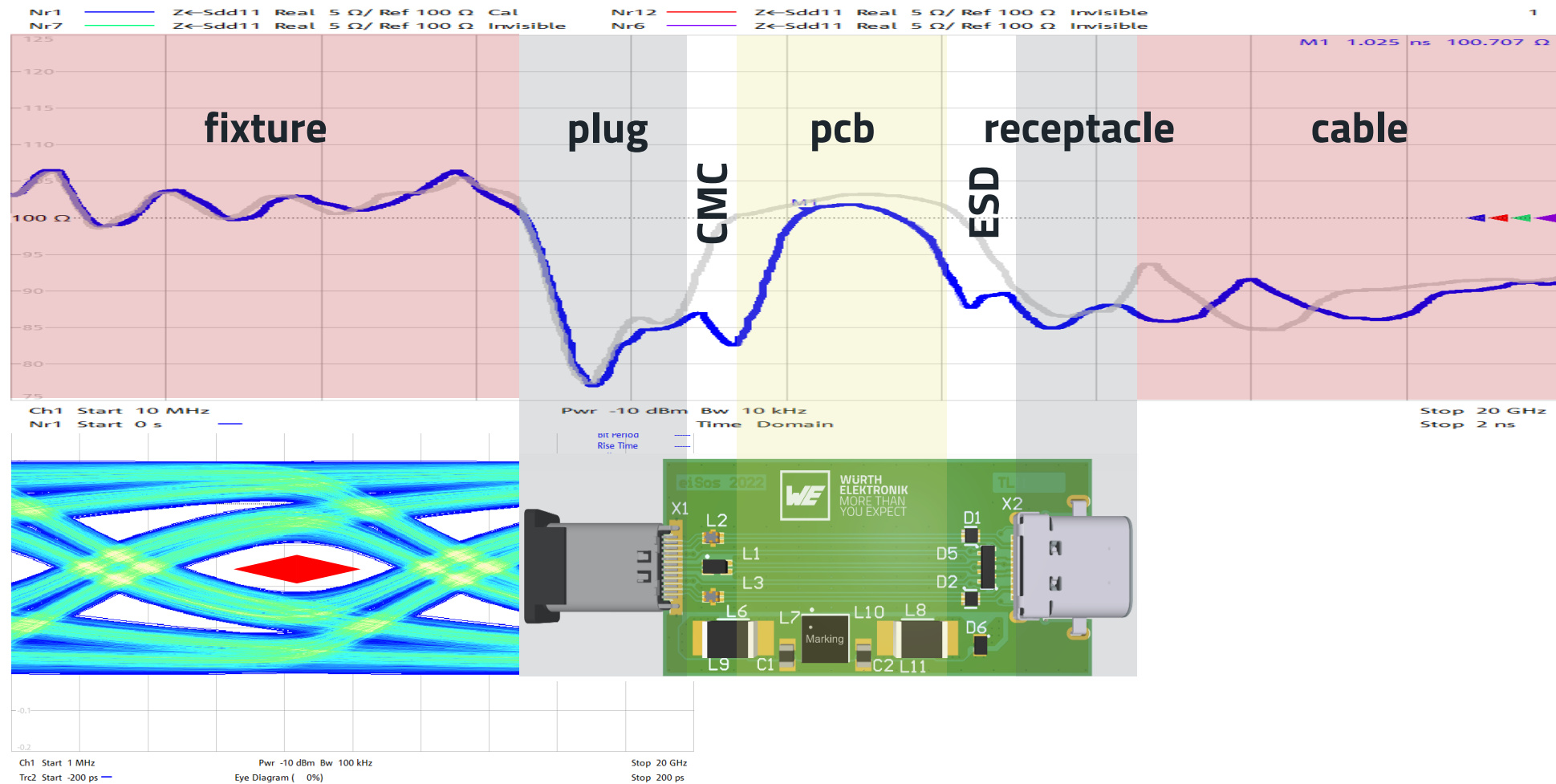
Measurements

Filteradapter – CMC/ESD



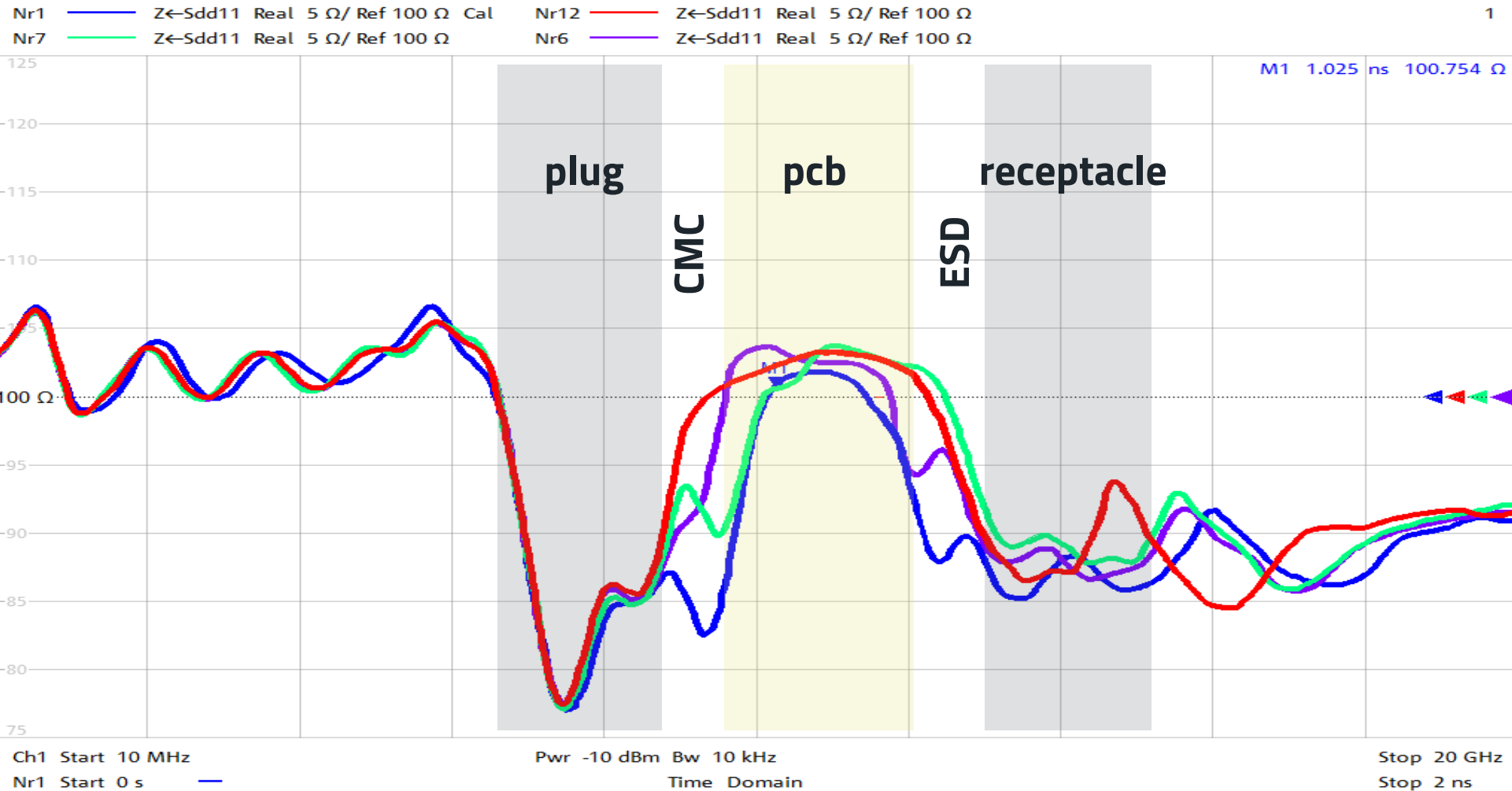
Measurements

Filteradapter – CMC/ESD with coating



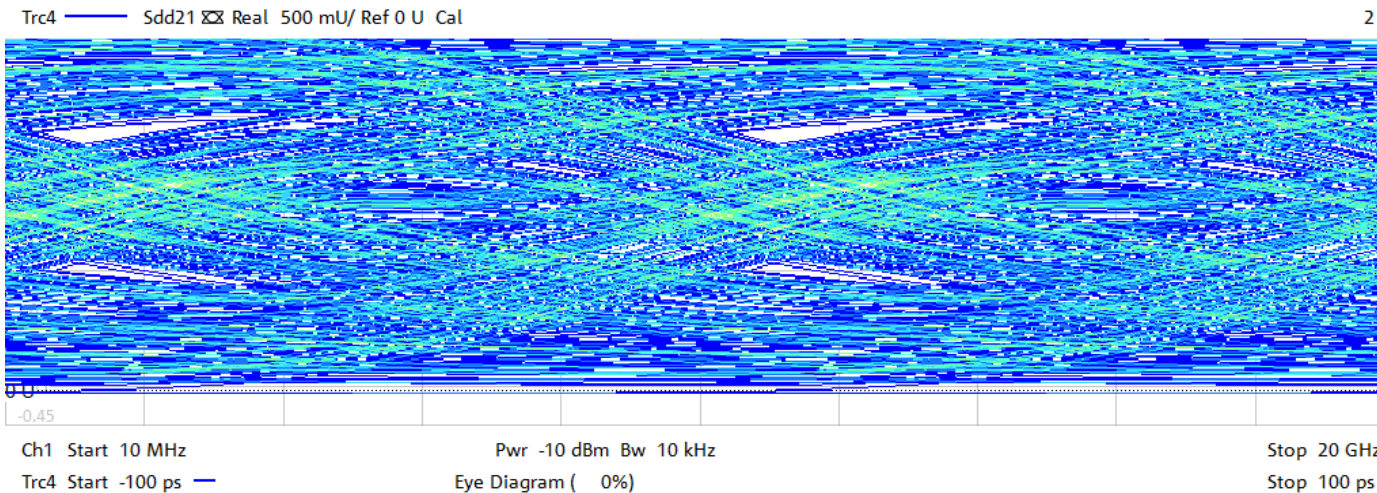
Measurements

Summary – Impedance



Measurements

Eye diagram 10Gbit/s



Literature

- Signalintegrität – Manfred Schmidt – Vogel – ISBN 978-3-8343-3256-1
- Pocket Reference – Art Kay, Tim Green – TI – www.ti.com/analogrefguide
- Signal and Power Integrity – Eric Bogatin – Prentice Hall – ISBN 978-0-13-234979-6





DANKE FÜR IHRE WERTVOLLE ZEIT!
THANKS FOR YOUR VALUABLE TIME!

Robert Schillinger
Field Application Engineer

WÜRTH ELEKTRONIK MORE THAN YOU EXPECT