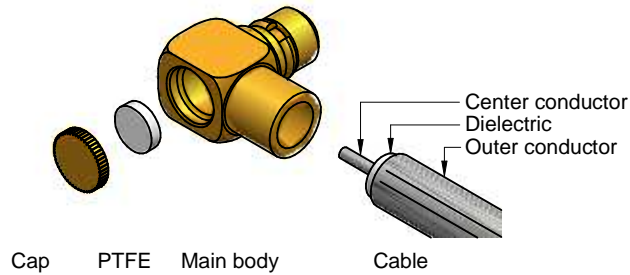
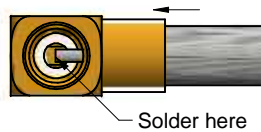


Step 1. Prepare connector components and strip coaxial cable according to given dimensions (check point 1)



Step 2. Insert cable into connector main body until cable dielectric is attached to connector internal positioning point. Check and make sure cable center conductor sits inside solder slot. Solder cable center conductor using minimum amount of solder paste (check point 2)



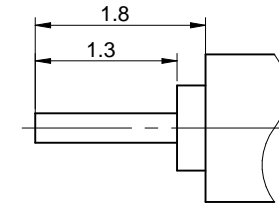
Step 3. Place PTFE into the connector main body and presses the cap onto connector body until neat and flat. Solder 360 degree around solder neck (check point 3)



Assembly Method :
Center contact : Soldered
Outer contact : Soldered

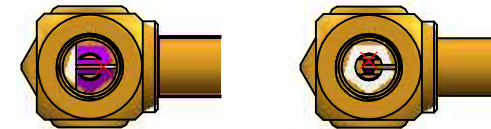
Cable Type : Hand formable RG405 (.085")

Cable Strip Dimensions (mm) :



Check Point :

1. No components damaged and no cable split after stripping
2. No excess or lack solder flow



3. No excess or lack solder flow



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CREATED
BMa

CHECKED
JCh

DESCRIPTION

Assembly instructions

660 390 112 108 20

REVISION

STATUS

DATE

2020-04-16

BUSINESS UNIT

eiCan