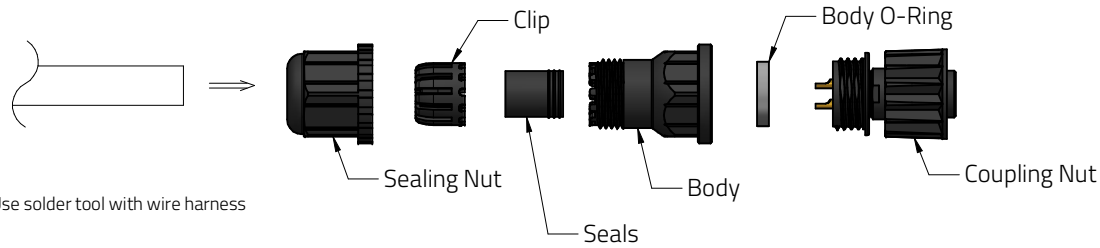
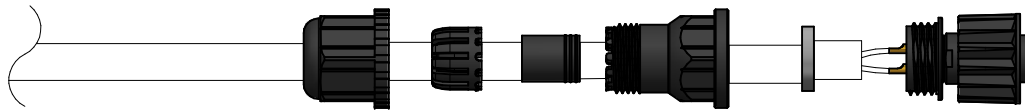


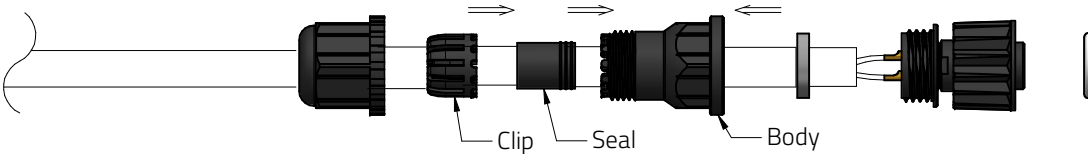
Step 1. Insert the cable through the Sealing Nut, Clip, Seals and Body



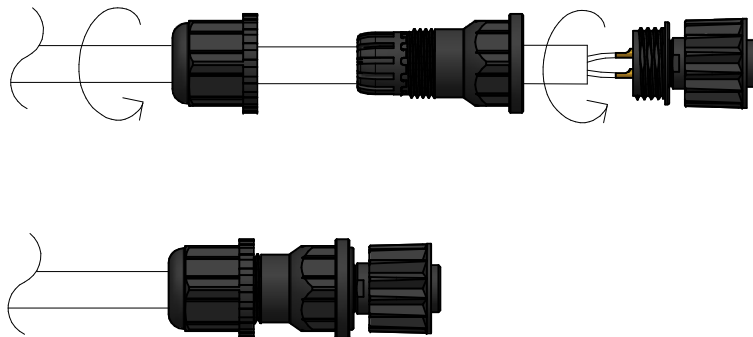
Step 2. Use solder tool with wire harness



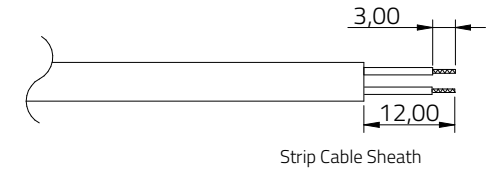
Step 3. Insert Seal and Clip on Body.
Insert lock and Mating O-Ring on Housing



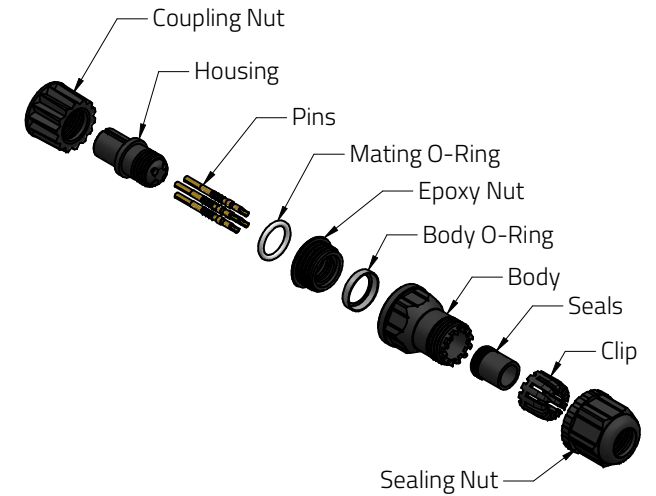
Step 4. Tighten the Body on Housing and the Sealing Nut on Body.
Recommended Tightening torque : 6-8 kgf-cm



Manual soldering :
Recommended Soldering Temperature : 350 °c
Recommended Soldering Time : 3 sec



Recommended Wire AGW : # 22-26
Recommended Cable Outer Diameter : Ø 4.5 - 6.5 mm



Würth Elektronik eiSos GmbH & Co. KG
EMC & Inductive Solutions
Max-Eyth-Str. 1
74638 Waldenburg
Germany
Tel. +49 (0) 79 42 945 - 0
www.we-online.com
eiSos@we-online.com

CREATED
MDa

CHECKED
CPo

DESCRIPTION

Assembly instructions

WR_CIRCM12
Field Attachable Solder Bucket - 643 7xx xxx xxx

REVISION
001.001

STATUS
Valid

DATE
2022-03-02

BUSINESS UNIT
eiCan

This electronic component has been designed and developed for usage in general electronic equipment only. This product is not authorized for use in equipment where a higher safety standard and reliability standard is especially required or where a failure of the product is reasonably expected to cause severe personal injury or death, unless the parties have executed an agreement specifically governing such use. Moreover Würth Elektronik eiSos GmbH & Co KG products are neither designed nor intended for use in areas such as military, aerospace, aviation, nuclear control, submarine, transportation (automotive control), train control, ship control, transportation signal, disaster prevention, medical, public information network etc.. Würth Elektronik eiSos GmbH & Co KG must be informed about the intent of such usage before the design-in stage. In addition, sufficient reliability evaluation checks for safety must be performed on every electronic component which is used in electrical circuits that require high safety and reliability functions or performance.