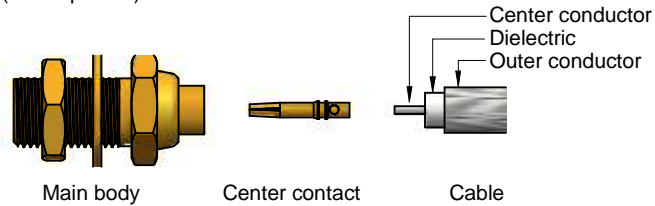


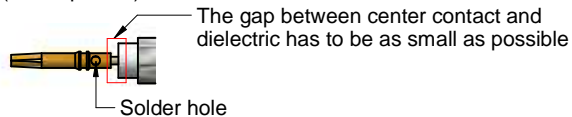
**Step 1.** Prepare connector components and strip coaxial cable according to given dimensions  
(check point 1)



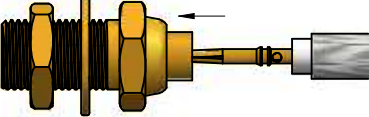
**Step 2.** Slide center contact up to dielectric



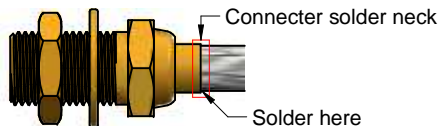
**Step 3.** Solder cable center conductor using minimum amount of solder paste through solder hole  
(check point 2)



**Step 4.** Push cable with center contact into connector main body until perceptive point  
(check point 3)



**Step 5.** Solder around connector solder neck  
(check point 4)

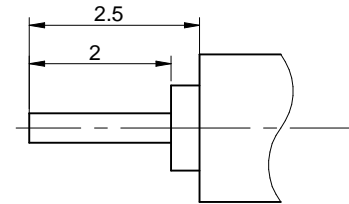


#### Assembly Method :

Center contact : Soldered  
Outer contact : Soldered

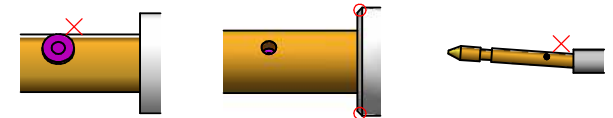
**Cable Type :** Hand formable RG405 (.085")

**Cable Strip Dimensions (mm) :**



#### Check Point :

1. No components damage and no cable splits after stripping
2. No excess solder, melt dielectric, and misaligned center contact after assembling



3. Avoid damage cable when pushing into connector body  
Use gauge kit to check interface if necessary

4. No excess or lack solder flow



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CREATED  
BMa

CHECKED  
JCh

#### DESCRIPTION

**Assembly instructions**

**606 294 211 108 20**

REVISION

STATUS

DATE

2020-01-03

BUSINESS UNIT

eiCan